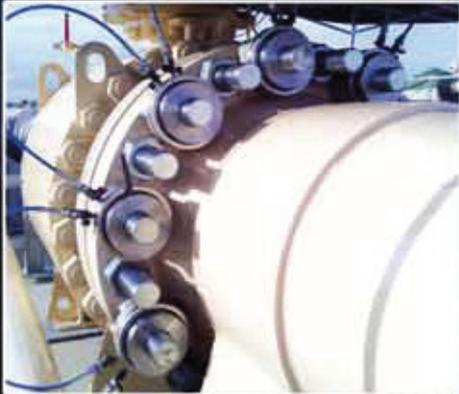


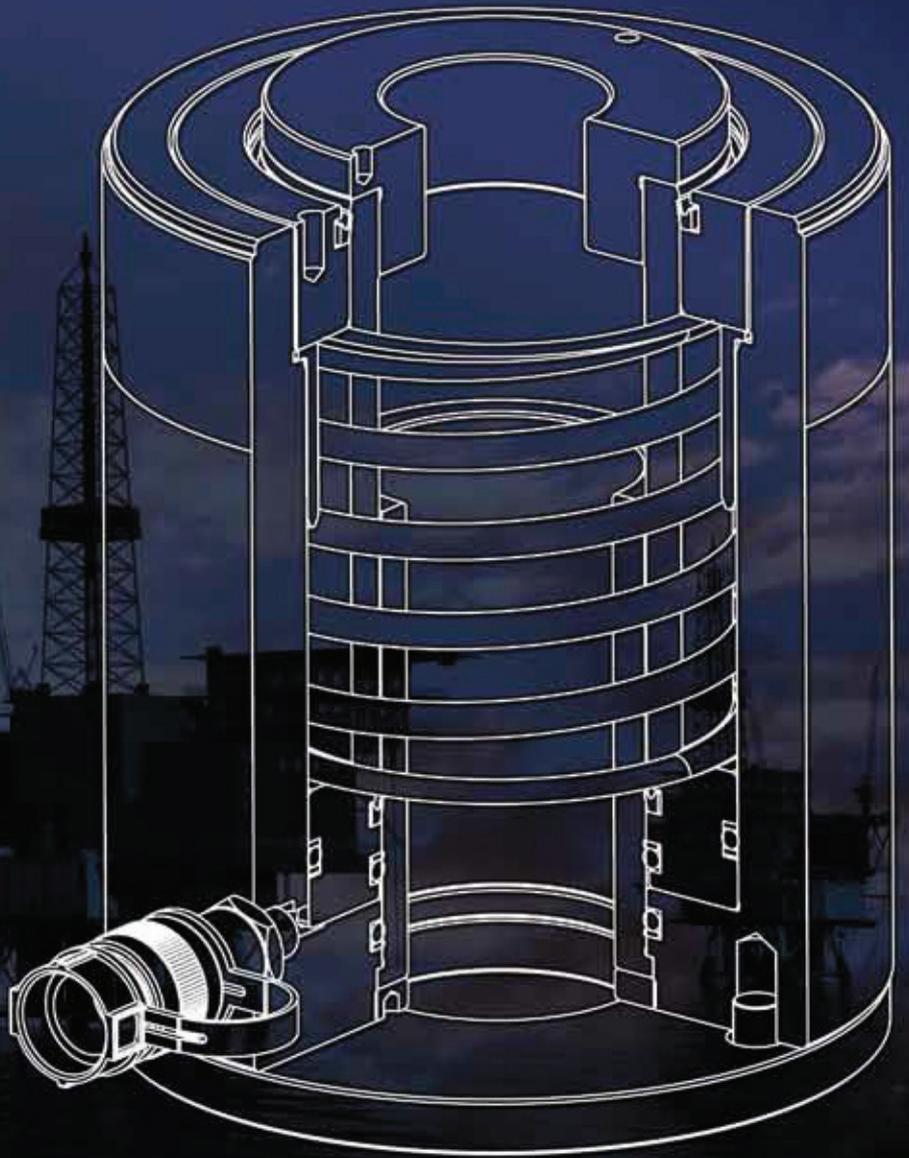
DURAPAC[®]

ENGINEERED FOR RELIABILITY



700 BAR HYDRAULIC TOOL SPECIALISTS

CYLINDERS | JACKS | PUMPS | TOOLS



WWW.DURAPAC.COM

DURAPAC[®]

ENGINEERED FOR RELIABILITY

DURAPAC IS A LEADING FORCE IN HIGH PRESSURE HYDRAULIC TOOLS THAT BRINGS TOGETHER DECADES OF INDUSTRY EXPERIENCE WITH A GLOBAL MANUFACTURING BASE TO PRODUCE A COMPLETE RANGE OF QUALITY INDUSTRIAL TOOLS.

Durapac is used by a vast and diverse client base that includes construction, mining, engineering, railways, petro chemical, energy and defence workers. At Durapac, we are serious about reliability, not just in our products but also in our people, distribution, stock holding & after sales service. For our customers this means a better quality of product.

OUR PROMISE

To supply safe, reliable tools with industry leading after sales back up & service underpinned by a comprehensive **3 year warranty**.

WARRANTY

Durapac products come with a comprehensive **3 year warranty**. All products and services offered are subject to our standard terms and conditions which can be viewed on our website www.durapac.com/termsandconditions

OUR VALUES

1. Safety

- All tools are designed to meet or exceed global standards for high force hydraulic tools
- All tools are physically tested in our distribution centre prior to despatch to our customers
- Individual serial numbers are permanently marked on each product and a test certificate is issued for all cylinders, tools and pumps

2. Reliability

- Distributors trained, tested and certified to ensure customers receive the right equipment for the job
- All outside suppliers are required to hold approved quality system accreditation and all tool designs are field tested
- All tools come with a comprehensive **3 year warranty**

3. Availability

- We have extensive stocks of finished goods to enable prompt delivery
- We have extensive stocks of spare parts for fast servicing and lower long term operating costs

CERTIFICATION

All Durapac suppliers are required to hold approved quality system accreditation. All Durapac cylinders meet or exceed ANSI/ASME B30.1 safety standards.





| | | | |
|-----------------|---|-----------------|---|
| <p>A</p> | <p>SPECIALTY LIFTING SYSTEM 4</p> <hr/> <p>SYNCMaster - SYNCHRONOUS LIFT SYSTEM 4</p> <p>SAFE D LOCK - HIGH TONNAGE LIFTING JACK AND STAND 8</p> | <p>D</p> | <p>SYSTEM ACCESSORIES 92</p> <hr/> <p>HIGH PRESSURE HYDRAULIC FITTINGS 92</p> <p>HYDRAULIC GAUGES 94</p> <p>HIGH PRESSURE HYDRAULIC HOSES 94</p> <p>IN LINE FLOW CONTROL VALVES 96</p> <p>HYDRAULIC COUPLINGS 97</p> |
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All Durapac product specifications are subject to change without notice. Please consult Durapac or one of its authorised distributors for verification of critical specifications.

A

SPECIALTY LIFTING SYSTEMS

syncMASTER - IS A COMPUTER CONTROLLED, HYDRAULIC LIFTING SYSTEM THAT PROVIDES THE HIGHEST DEGREE OF SAFETY TO PERSONNEL AND PROPERTY ASSOCIATED WITH LARGE-SCALE ENGINEERING / MAINTENANCE PROJECTS.

Parameters within the lifting system can be set to ensure that the lift does not proceed outside a predetermined lift plan. SyncMaster can in real time monitor and calculate cylinder loads, stroke lengths, total loads and the centre of gravity – all of which will provide the operator with an alarm and automatically stop the lift from continuing should they exceed set parameters. The centre of gravity feature is a function that defines a programmable rectangular or circular boundary outside of which the centre of a mass cannot move. If the centre of mass approaches this boundary, an alarm is given and the lift stops automatically. This is a key safety design feature for use in the movement of tall or unevenly loaded structures. SyncMaster allows for precision control and monitoring of complex lifting applications. Every configuration, process, alert and operator function is displayed and recorded in real time, thus reducing the costly overheads associated with manual control, measurements and comparisons to lift plans. All lift and alert data is collected during the lift process and this data can easily be exported to an application for analysis and planning of future lifts.



THE *syncMASTER* MULTIPLE POINTS SYNCHRONOUS LIFT SYSTEM ALLOWS FOR UP TO 16 POWER PACKS TO BE CONTROLLED BY ONE MASTER UNIT, GIVING A MAXIMUM OF 128 INDIVIDUALLY CONTROLLED CYLINDER POINTS.

The system constantly monitors cylinder positional and pressure data to safely and effortlessly achieve very accurate and repeatable load movements, regardless of weight distribution or size. One power pack controls up to eight single or double acting cylinders, or groups of cylinders. The 'X', 'Y' and 'Z' coordinates can be recorded for each cylinder, as required by the lift type. DURAPAC cylinder data may be selected from a drop down menu or manually entered for other cylinders. Pressure transducers allow pressure or load limits to be set for an individual cylinder or for all cylinders. Two linear transducers are available per lifting point to monitor cylinder and load displacement. Full data logging and real time graphical display is available for all lift variables.



TOUCH SCREEN

15 inch full colour touch screen withstands harsh environments. The glass is toughened making it both scratch and cut resistant.



VARIABLE FLOW CONTROL

Variable frequency drive motor gives a wider pump flow range. This is controlled by a joy stick controller that governs flow and directional control of the hydraulic cylinders.



CONTROL VALVES

High cycle, high speed solenoid valves allow precise flow control. All valves are leak free and have a 100% duty cycle.



PRESSURE TRANSDUCERS

Monitor load conditions at each lift point for maximum safety. Optional load cells are available for high precision weighing operations.



STROKE TRANSDUCERS

High precision 40 pulses per mm linear transducers combined with high speed counter cards achieve precise positional control. Various stroke transducers are available including internal cylinder design. Optional tilt meters are also available.



ADJUSTABLE FLOW CONTROL VALVES

Controls the flow during decent and can be preset and locked.



LIFT MONITORING AND DATA STORAGE

Full pressure and displacement data presentation are available on screen to monitor the lift in real time. Lift data are stored and able to be downloaded in a format suitable for importing into Excel for further analysis and record keeping. This gives a permanent record of the displacement and load on every cylinder at defined time intervals.



NUMBER OF LIFTING POINTS

1 - 128

ACCURACY

0.5 mm

MAXIMUM OPERATING PRESSURE

700 bar

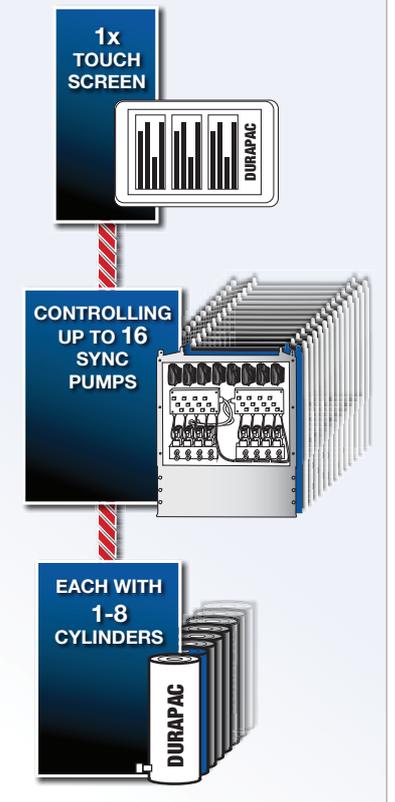
A

SPECIALTY LIFTING SYSTEMS

Did you know...

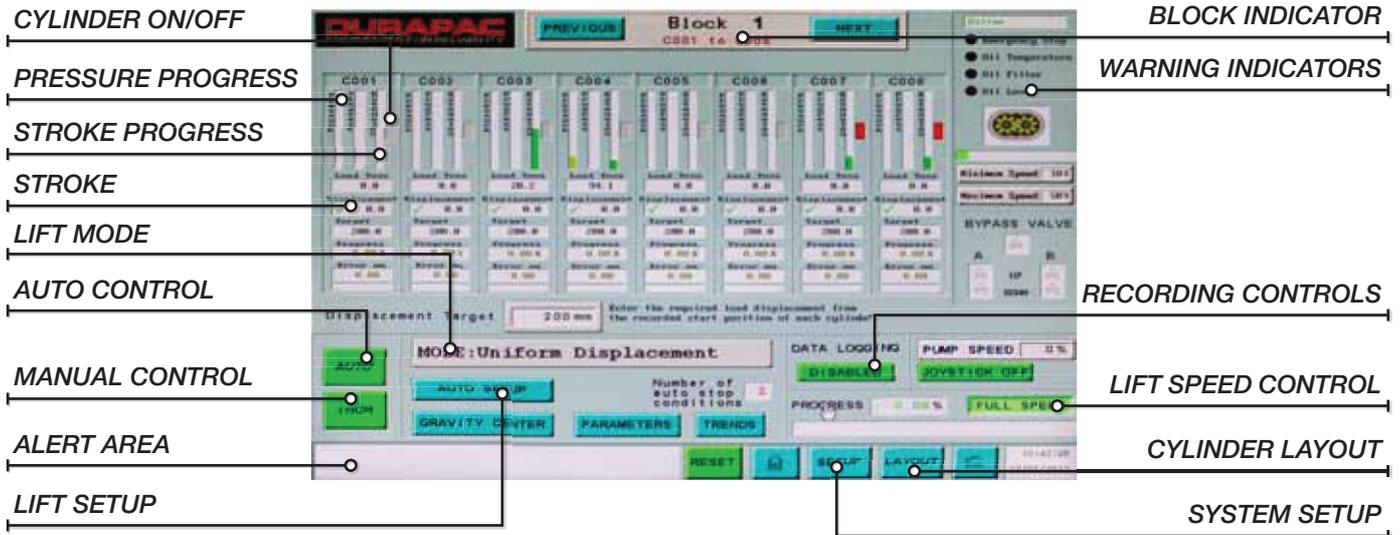


One touch screen can control 1-16 sync pumps which can each power 1-8 cylinders. Creating a total potential of 128 lift points



A

SPECIALTY LIFTING SYSTEMS



1. JOYSTICK MANUAL ONLY

Each cylinder can be enabled or disabled then advanced or retracted and is controlled via the joystick with variable flow to the required position.

2. UNIFORM DISPLACEMENT

In this mode a parallel or correction lift can be performed. Parallel Lift - where the displacement of all cylinders are the same. Correction Lift - adjust the lifting surface to bring it to a flat plane.

3. TWO POINT DISPLACEMENT

Tilt a load to a new plane along one axis.

4. THREE POINT DISPLACEMENT

Tilt a load to a new plane along two axes.

5. STAGED LOAD CONTROL

Apply a set or stepped load to test pylons, anchors, etc. Programme up to 4 load increments, duration (in minutes) and tolerances.

6. RETURN ALL CYLINDERS

Returns all cylinders to their fully retracted positions.

7. PRE-LOAD ALL CYLINDERS

Each cylinder advances until a predetermined load is reached and system automatically records this as the lift start position.

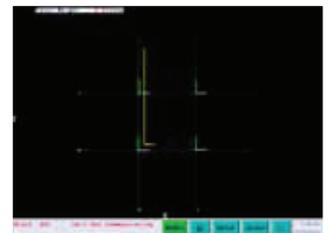


8. TEST PULSE ALL CYLINDERS

Determines and controls final placement accuracy prior to the actual lift. The system will automatically test each lift point to verify achievable placement accuracy. Flow adjustment settings are available and the system automatically compensates to achieve desired placement accuracy.

9. GRAVITY CENTRE

The centre of gravity feature is a function that defines a programmable rectangular or circular boundary outside of which the centre of a mass cannot move. If the centre of mass approaches this boundary, an alarm is given and the lift stops automatically. This is a key safety design feature for use in the movement of tall or unevenly loaded structures.



EMERGENCY STOP

located in prime location above touch screen

TOUCH SCREEN

contained within own control box

PLC CONTROL BOX AND JOYSTICK

able to be removed and used up to 5 metres from SyncMaster



PLC AND JOYSTICK RECESSED

inside the frame to avoid accidental damage and inclined to allow ease of operation

POWER INDICATORS ON PLC

and control panel boxes

EXTERNAL USB PORT

allows data to be downloaded for further analysis and record keeping

OIL LEVEL & TEMPERATURE

alarms are displayed on touchscreen

DATA CABLE STORAGE REEL

with removable handle

DATA CABLES

use military and DIN fittings

CONTROL VALVES

high cycle, high speed solenoid valves allow precise flow control

HYDRAULIC OUTLETS

eight outlets to control either single or double acting cylinders



RIGID STEEL FRAME

made from 50mm rolled hollow section (RHS) for extra strength

POWDER COATED

components enhance the appearance and reduce corrosion

LIFTING POINTS

for forklift

LOCKABLE

for security

SELF CONTAINED

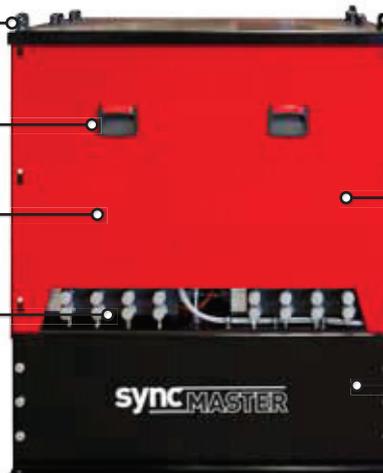
for ease of transport

EXTERNAL COVERS

are easily removed

HYDRAULIC HOSES

and data cables can be left connected even when covers are attached



LIFTING POINTS

for sling use

WEATHER RESISTANT

for field conditions

300 L

usable oil capacity with return line filter

| DSM4038 - System Specifications | | Standard Inclusions | Optional Items |
|---------------------------------|--------------------------|---|--|
| Flow Rate | 0.5-2.4 Lpm | <ul style="list-style-type: none"> Module system standard with 8 lifting points Pressure transducers Analogue pressure gauge Adjustable pressure relief valves (Adv. & Ret) Oil temperature alarm Oil filter alarm Emergency stop 15" full colour touch screen Flow control valves | <ul style="list-style-type: none"> Externally mounted stroke encoder Internally mounted stroke encoder Dual encoder inputs per lift point |
| Pressure Rating | 700 bar | | |
| Motor Size | 4.0 kW | | |
| Amps | 8.85 | | |
| Hydraulic Outlets | 8 x A & B ports | | |
| Usable Oil Capacity | 300 L | | |
| Weight (Dry) | 600 kg | | |
| Dimensions (mm) | 1120 W x 1210 L x 1350 H | | |

A

SPECIALTY LIFTING SYSTEMS



THE **SAFE D LOCK** JACK IS A REVOLUTIONARY DESIGN WITH THE OPERATORS' SAFETY PARAMOUNT. IT IS A LIFTING JACK AND RATED VEHICLE JACKING STAND FOR HEAVY MINING VEHICLES.

Australian designed and built to meet AS/NZS 2693:2007 standard for vehicle jacks, it also meets AS/NZS 2538:2004 standard for vehicle support stands. The jack uses patented oil-bathed internal locking quadrants that are constantly energised during the lifting process to give a fail safe operation. This locking mechanism automatically engages in the unlikely event of a hydraulic failure. The Safe D Lock jack is compact and portable and is the perfect choice for the workshop or service vehicle.



| Model Number | Jack Capacity | | | Cylinder Effective Area (cm ²) | Collapsed Height (mm)** | Stroke (mm) | Maximum Lift Height (mm)*** | Weight (kg) | Oil Tank Capacity (L) |
|--------------|----------------|-----------|-------|--|-------------------------|-------------|-----------------------------|-------------|-----------------------|
| | Metric (tonne) | US (ton)* | (kN) | | | | | | |
| SDL-15068 | 135 | 150 | 1,324 | 254 | 680 | 400 | 1,408 | 420 | 24 |
| SDL-15096 | 135 | 150 | 1,324 | 254 | 960 | 685 | 1,680 | 460 | 24 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity ** Includes load cap height of 22 mm

*** Maximum lift height for AS/NZS 2538:2004 Vehicle Support Stand Rating

HYDRAULIC SYSTEM

is powered by a Gast® 3.9 kW air motor

LOCK INDICATORS

confirm 'locked' and 'unlocked' status

OIL RETURN LINE FILTER

included as standard

AIR EXHAUST

muffled to a maximum of 95 dBA

LOCKING VALVES

dual hydraulic locking valves for added safety

LOAD LOWERING

counter balance valve for smooth controlled lowering of load



PNEUMATIC CONTROL VALVES

for precise lifting and lowering

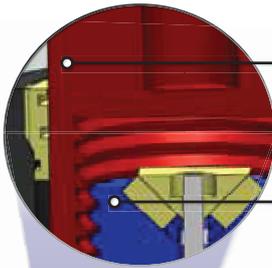


CAPACITY

135 tonne (150 US ton)

STROKE RANGE

400 - 685 mm



PATENTED FAIL SAFE

spring loaded mechanical locking system. Oil-bathed and totally enclosed to prevent contamination. Can be locked in 13mm increments

MECHANICAL QUADRANT LOCKS

designed and tested to hold a minimum 3 x rated jack capacity without failure

TILT ADJUSTABLE HANDLE

for ease of manoeuvring and compact storage

SERRATED LOAD CAP

included as standard

LOCK INDICATORS

confirm 'locked' and 'unlocked' status

LIFTING POINT

allows easy forklift access with a 160mm max. tine width

ON BOARD

pneumatic filter/regulator and lubricator

MODULAR ASSEMBLY

for quick onsite service of remote and control modules

ALUMINIUM REMOTE PENDANT

with mounted lock and unlock indicators for added safety

5 METRE HOSE

steel cored, flexible conduit

AIR INLET - TYPE A CLAW FITTING

working air pressure 5.6-7.0 bar (80-100 psi), air consumption range 2,265-4,530 Lpm (80-160 cfm)

RESERVOIR SIGHT GAUGE

to monitor oil level

LOCKABLE ISOLATION VALVE

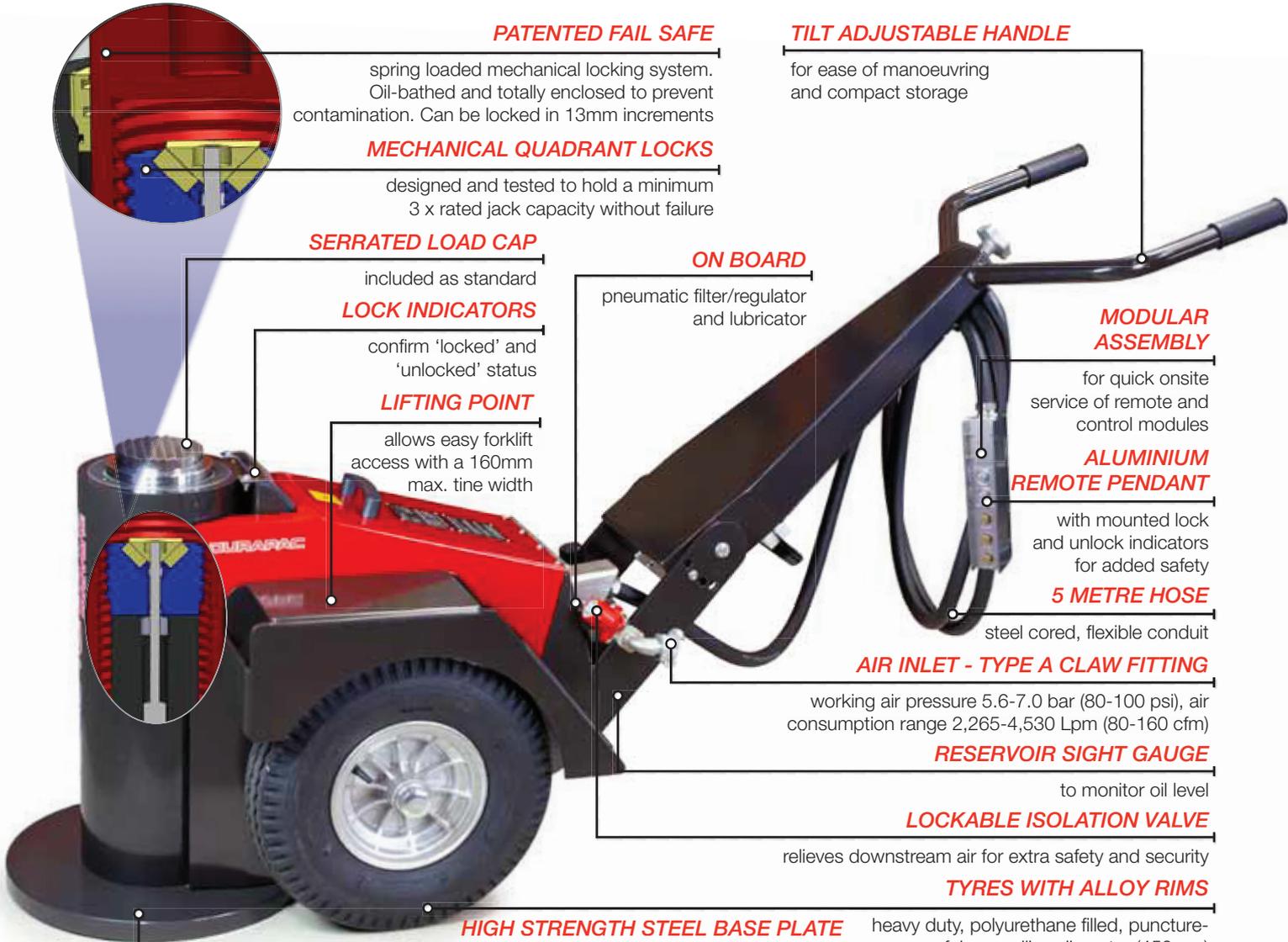
relieves downstream air for extra safety and security

TYRES WITH ALLOY RIMS

heavy duty, polyurethane filled, puncture-proof, large rolling diameter (450mm)

HIGH STRENGTH STEEL BASE PLATE

resists deformation



A

SPECIALTY LIFTING SYSTEMS



Did you know...

that a 5 metre long remote pendant and jack mounted mechanical indicators allow the jack's operator to work at a safe distance from the vehicle being lifted.



LOCKED INDICATOR

When the green indicator is displayed this confirms to the operator that the jack is ready to be mechanically locked.

UNLOCKED INDICATOR

When the red indicator is displayed it confirms to the operator that the jack **IS NOT** mechanically locked and that the quadrants are disengaged during lowering.

RAISE CONTROL BUTTON

When the Raise control button is held down the jack will advance, the green indicator will display and retract through this process as the quadrants are engaged and disengaged as part of the jack's fail safe mechanism.

LOCK CONTROL BUTTON

During lifting, the green indicator confirms that the quadrants are engaged and ready to lock. The operator then releases the Raise control button and presses the Lock control button; mechanically locking the jack. A green jack mounted mechanical indicator confirms to the operator that the jack is mechanically locked.

LOWER CONTROL BUTTON

When the Lower control button is held down the jack will automatically disengage the locking quadrants and retract via a smooth, load lowering hydraulic counter balance valve.



Lock Indicators

The Safe D Lock jack is equipped with jack mounted mechanical indicators to confirm to the operator when the unit is mechanically locked as a vehicle support stand.

RED INDICATOR

lock quadrants are retracted and in an unlocked state.

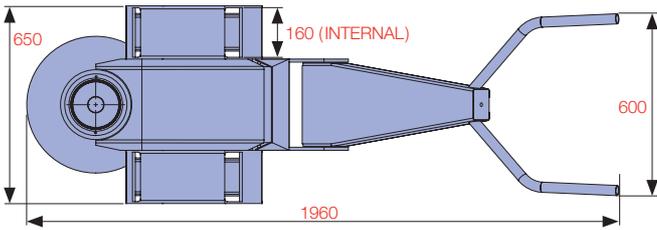
GOLD INDICATOR

lock quadrants are engaged and ready to be locked.

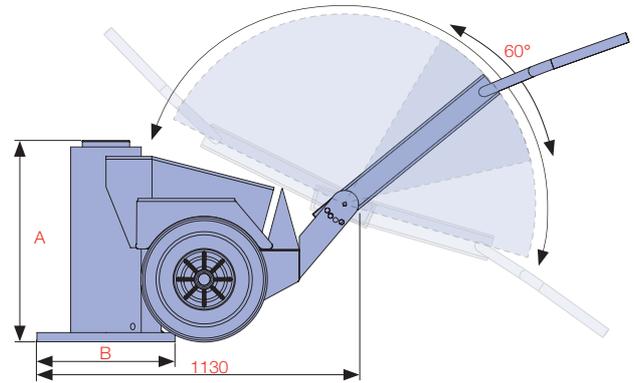
GREEN & GOLD INDICATOR

lock quadrants are holding load mechanically.





| Model Number | A Collapsed Height (mm) | B Base Plate Diameter (mm) |
|--------------|-------------------------------|----------------------------------|
| SDL-15068 | 680 | 460 |
| SDL-15096 | 960 | 520 |

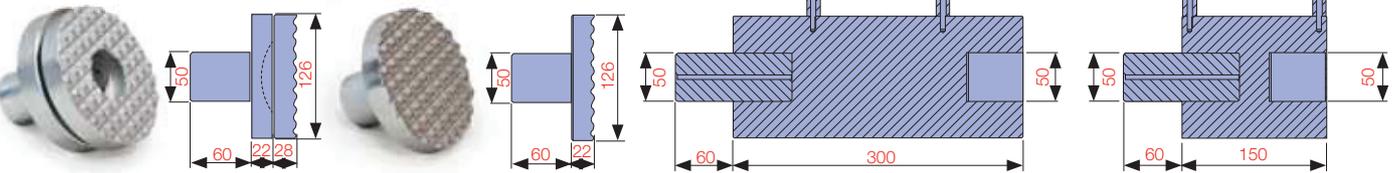


OPTIONAL EXTENSIONS



WARNING...
No more than one extension to be used.

Did you know...
There is onboard storage for extensions up to 300mm in length.



SDS-150

SDLC-150

SDE150-300

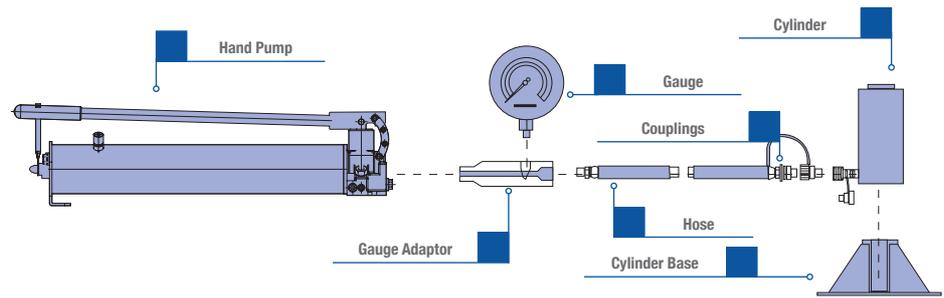
SDE150-150

| Model Number | Description | Height (mm) | Diameter (mm) | Total Length (mm) | Spigot Depth (mm) | Spigot Diameter (mm) | Weight (kg) |
|--------------|---------------------------|-------------|---------------|-------------------|-------------------|----------------------|-------------|
| SDE150-150 | 150 mm Extension ** | 150 | 126 | 210 | 60 | 50 | 7.0 |
| SDE150-300 | 300 mm Extension ** | 300 | 126 | 360 | 60 | 50 | 13.0 |
| SDLC-150 | Serrated Steel Load Cap * | 22 | 126 | 82 | 60 | 50 | 3.0 |
| SDS-150 | Serrated Tilt Saddle ** | 50 | 126 | 110 | 60 | 50 | 5.0 |

* Supplied as standard
** Optional item

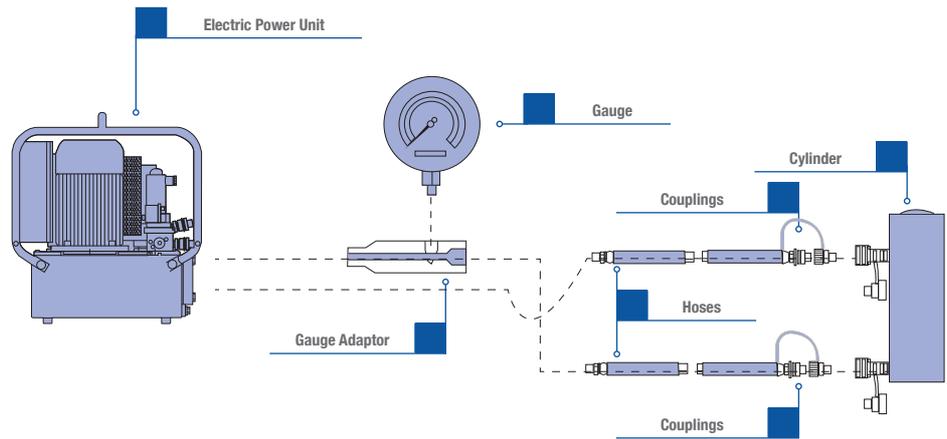
1 MANUAL POWERED SYSTEM

Single acting manual hand pump jacking system



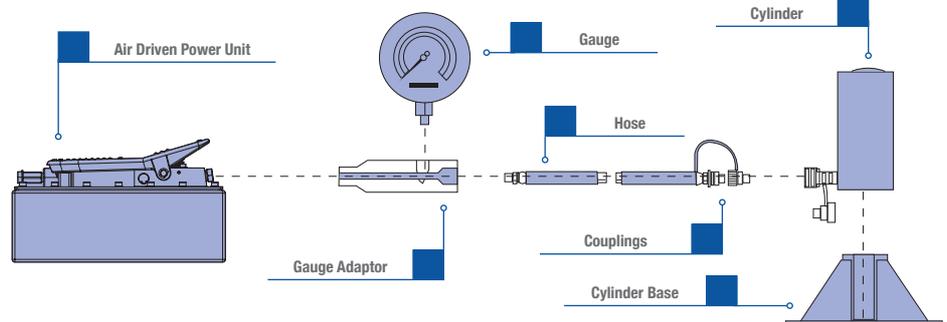
2 ELECTRIC POWERED SYSTEM

Double acting jacking system with power unit



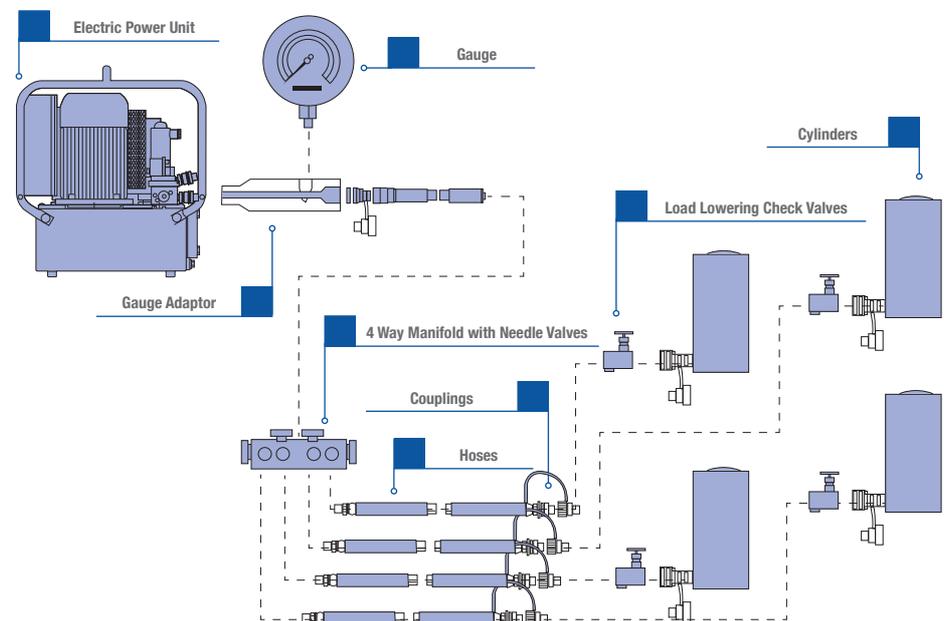
3 AIR POWERED SYSTEM

Single acting air driven jacking system



4 ELECTRIC POWERED SYSTEM

Single acting jacking system with 4 way manifold and load lowering check valves





| | | | | |
|--|---|--|-----------------------------|----|
|  | STROKE 16-362 mm CAPACITY 5-100 ton | The RG-Series is a general purpose spring return cylinder designed for use in production, maintenance and fabrication applications. | RG SERIES | 14 |
|  | STROKE 6-16 mm CAPACITY 5-150 ton | The RFJ-Series is a spring return, compact flat cylinder designed for use in narrow spaces and areas with low overhead clearance. | RFJ SERIES | 18 |
|  | STROKE 38-62 mm CAPACITY 10-100 ton | The RLP-Series is a single acting spring return low profile cylinder. Its compact design combines maximum stroke with low collapsed height. | RLP SERIES | 20 |
|  | STROKE 50-100 mm CAPACITY 150-200 ton | The RJ-Series is a single acting spring return cylinder. It is ideally suited for jacking, testing, weighing and general maintenance applications. | RJ SERIES | 22 |
|  | STROKE 8-155 mm CAPACITY 12-100 ton | The RHS-Series is a spring return hollow piston rod cylinder. | RHS SERIES | 24 |
|  | STROKE 38-258 mm CAPACITY 30-150 ton | The RHD-Series is a double acting hollow piston rod cylinder. | RHD SERIES | 26 |
|  | STROKE 45-50 mm CAPACITY 60-500 ton | The RPLC-Series is a load return pancake locking collar cylinder. It is a compact design that features a threaded piston rod and lock ring. | RPLC SERIES | 28 |
|  | STROKE 50-300 mm CAPACITY 50-1,000 ton | The RSLC-Series is a high tonnage load return locking collar cylinder. | RSLC SERIES | 30 |
|  | STROKE 50-254 mm CAPACITY 30-150 ton | The AR-Series is a lightweight high strength spring return aluminium cylinder. | AR SERIES | 34 |
|  | STROKE 75-152 mm CAPACITY 30-60 ton | The ARHS-Series is a spring return hollow piston rod aluminium cylinder. | ARHS SERIES | 36 |
|  | STROKE 50-254 mm CAPACITY 30-150 ton | The ARHD-Series is a double acting hollow piston rod aluminium cylinder. | ARHD SERIES | 38 |
|  | STROKE 50-330 mm CAPACITY 30-150 ton | The ARD-Series is a lightweight double acting aluminium cylinder. | ARD SERIES | 40 |
|  | STROKE 51-254 mm CAPACITY 30-150 ton | The ARSLC-Series is a single acting spring return locking collar aluminium cylinder. | ARSLC SERIES | 42 |
|  | STROKE 150 mm CAPACITY 10-50 ton | The RAP-Series is a lightweight spring return aluminium pull cylinder used in steel structural works, ship building and tower tensioning. | RAP SERIES | 44 |
|  | STROKE 57-1,219 mm CAPACITY 10-500 ton | The RD-Series is a versatile and heavy duty double acting cylinder for use in industrial applications requiring high power and precision. | RD SERIES | 46 |
|  | STROKE 50-300 mm CAPACITY 50-1,600 ton | The RDHG-Series is a double acting high tonnage cylinder range up to 1,600 ton capacity. For use in high load applications. | RDHG SERIES | 50 |
|  | STROKE 50-300 mm CAPACITY 50-1,000 ton | The RSHG-Series is a single acting load return high tonnage cylinder range up to 1,000 ton capacity. | RSHG SERIES | 54 |
|  | STROKE 50-300 mm CAPACITY 50-1,000 ton | The RSH-Series is a single acting load return high tonnage cylinder offering the lowest collapsed height. | RSH SERIES | 58 |
|  | CAPACITY 5-30 ton | Cylinder stack plate kits are an effective economical solution where an extra increase in closed height is desirable. | CSK SERIES | 62 |
|  | | | CYLINDER ACCESSORIES | 63 |

B

CYLINDERS

THE **RG-SERIES** IS A GENERAL PURPOSE SPRING RETURN CYLINDER DESIGNED FOR USE IN PRODUCTION, MAINTENANCE AND FABRICATION APPLICATIONS.

All RG-Series cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance. When combined with bronze overlay on the piston bearing area and low friction surface treatment on the gland nut, this cylinder is suitable for demanding applications. Cylinder body mounting threads and base mounting holes are included on most models. Optional TSX tilt saddles are available for all models from RG-102 to RG-10010.



EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS ✓

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

GLAND NUT

with low friction coating withstands full dead end loading

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

CYLINDER BODY MOUNTING THREADS

piston rod threads and base mounting holes permit easy fixture

PISTON ROD WIPER

reduces contaminants

RETURN SPRINGS

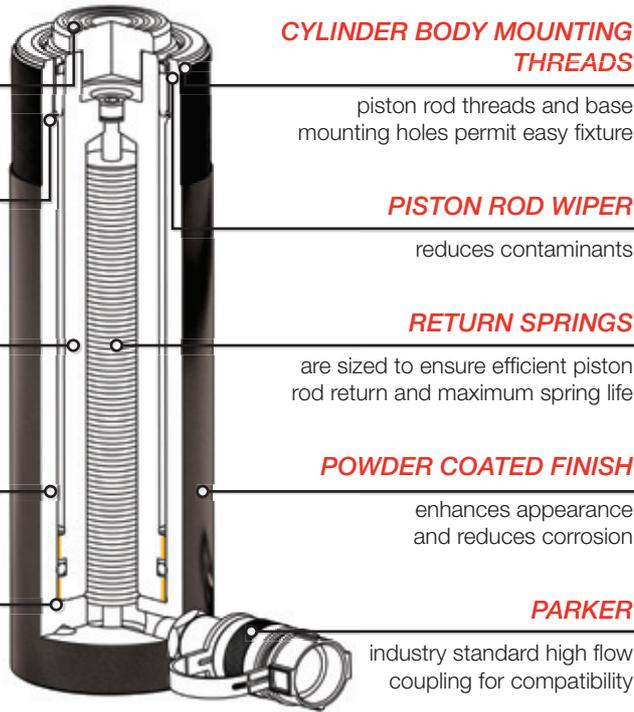
are sized to ensure efficient piston rod return and maximum spring life

POWDER COATED FINISH

enhances appearance and reduces corrosion

PARKER

industry standard high flow coupling for compatibility



CAPACITY

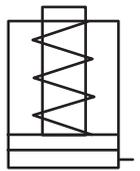
5 - 100 ton

STROKE

16 - 362 mm

MAXIMUM OPERATING PRESSURE

700 bar



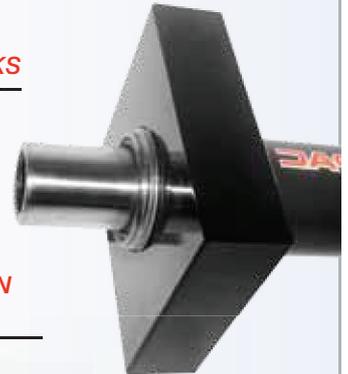
Did you know...

Durapac offers a range of piston and base attachments to suit the **RG-series** cylinders. Refer to Cylinder Accessories for more details.



26 POINT TANK JACKING SYSTEM

MOUNTING BLOCKS



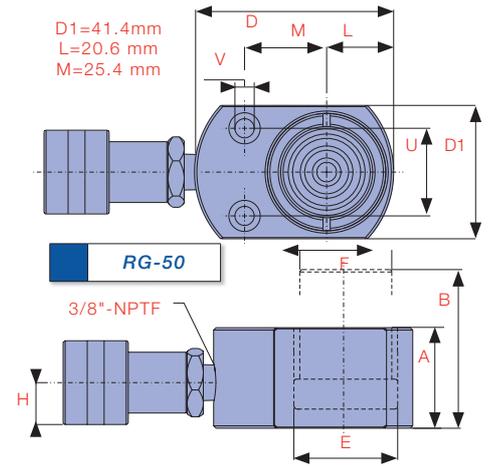
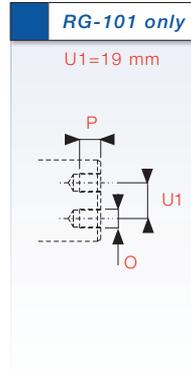
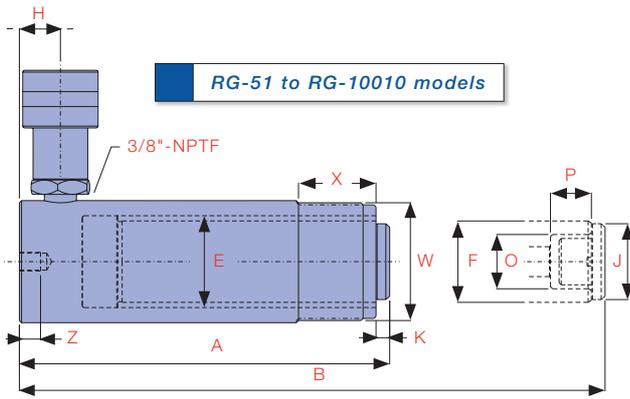
BASE AND PISTON CLEVISSES



JACKING BASES



B
CYLINDERS

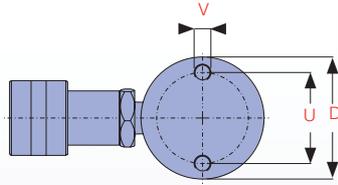


| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | |
|---------------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|---------------------------------|--|----|
| RG-50 | 5 | 45 | 16 | 6.5 | 10 | 41 | 57 | 58 | 28.7 | 25.4 | 19 | ** | ** |
| RG-51 | | 45 | 25 | 6.5 | 16 | 110 | 135 | 38 | 28.7 | 25.4 | 19 | 25 | 6 |
| RG-53 | | 45 | 76 | 6.5 | 49 | 165 | 241 | 38 | 28.7 | 25.4 | 19 | 25 | 6 |
| RG-55 | | 45 | 127 | 6.5 | 82 | 215 | 342 | 38 | 28.7 | 25.4 | 19 | 25 | 6 |
| RG-57 | | 45 | 177 | 6.5 | 114 | 273 | 450 | 38 | 28.7 | 25.4 | 19 | 25 | 6 |
| RG-59 | | 45 | 232 | 6.5 | 150 | 323 | 555 | 38 | 28.7 | 25.4 | 19 | 25 | 6 |
| RG-101 | 10 | 101 | 26 | 14.5 | 38 | 89 | 115 | 57 | 42.9 | 38.1 | 19 | - | - |
| RG-102 | | 101 | 54 | 14.5 | 78 | 121 | 175 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-104 | | 101 | 105 | 14.5 | 152 | 171 | 276 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-106 | | 101 | 156 | 14.5 | 226 | 247 | 403 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-108 | | 101 | 203 | 14.5 | 294 | 298 | 501 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-1010 | | 101 | 257 | 14.5 | 372 | 349 | 606 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-1012 | | 101 | 304 | 14.5 | 440 | 400 | 704 | 57 | 42.9 | 38.1 | 19 | 35 | 6 |
| RG-1014 | 101 | 356 | 14.5 | 515 | 450 | 806 | 57 | 42.9 | 38.1 | 19 | 35 | 6 | |
| RG-151 | 15 | 142 | 25 | 20.3 | 51 | 124 | 149 | 69 | 50.8 | 41.4 | 19 | 38 | 9 |
| RG-152 | | 142 | 51 | 20.3 | 103 | 149 | 200 | 69 | 50.8 | 41.4 | 19 | 38 | 9 |
| RG-154 | | 142 | 101 | 20.3 | 205 | 200 | 301 | 69 | 50.8 | 41.4 | 19 | 38 | 9 |
| RG-156 | | 142 | 152 | 20.3 | 308 | 271 | 423 | 69 | 50.8 | 41.4 | 25 | 38 | 9 |
| RG-158 | | 142 | 203 | 20.3 | 411 | 322 | 525 | 69 | 50.8 | 41.4 | 25 | 38 | 9 |
| RG-1510 | | 142 | 254 | 20.3 | 515 | 373 | 627 | 69 | 50.8 | 41.4 | 25 | 38 | 9 |
| RG-1512 | | 142 | 305 | 20.3 | 618 | 423 | 728 | 69 | 50.8 | 41.4 | 25 | 38 | 9 |
| RG-1514 | 142 | 356 | 20.3 | 721 | 474 | 830 | 69 | 50.8 | 41.4 | 25 | 38 | 9 | |
| RG-251 | 25 | 232 | 26 | 33.2 | 86 | 139 | 165 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-252 | | 232 | 50 | 33.2 | 166 | 165 | 215 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-254 | | 232 | 102 | 33.2 | 339 | 215 | 317 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-256 | | 232 | 158 | 33.2 | 524 | 273 | 431 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-258 | | 232 | 210 | 33.2 | 697 | 323 | 533 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-2510 | | 232 | 261 | 33.2 | 866 | 374 | 635 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-2512 | | 232 | 311 | 33.2 | 1032 | 425 | 736 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-2514 | | 232 | 362 | 33.2 | 1205 | 476 | 838 | 85 | 65.0 | 57.2 | 25 | 50 | 10 |
| RG-308 | 30 | 295 | 209 | 42.1 | 878 | 387 | 596 | 101 | 73.2 | 57.2 | 57 | 50 | 10 |
| RG-502 | 50 | 498 | 51 | 71.2 | 363 | 176 | 227 | 127 | 95.3 | 79.5 | 33 | 71 | 2 |
| RG-504 | | 498 | 101 | 71.2 | 719 | 227 | 328 | 127 | 95.3 | 79.5 | 33 | 71 | 2 |
| RG-506 [†] | | 498 | 159 | 71.2 | 1,132 | 282 | 441 | 127 | 95.3 | 79.5 | 35 | 71 | 2 |
| RG-5013 | | 498 | 337 | 71.2 | 2,400 | 460 | 797 | 127 | 95.3 | 79.5 | 35 | 71 | 2 |
| RG-756 | 75 | 718 | 156 | 102.6 | 1,600 | 285 | 441 | 146 | 114.3 | 95.3 | 30 | 71 | 5 |
| RG-7513 | | 718 | 333 | 102.6 | 3,415 | 492 | 825 | 146 | 114.3 | 95.3 | 30 | 71 | 5 |
| RG-1004 | 100 | 933 | 102 | 133.3 | 1,354 | 205 | 306 | 177 | 130.3 | 104.9 | 30 | 71 | 2 |
| RG-1006 | | 933 | 168 | 133.3 | 2,239 | 357 | 525 | 177 | 130.3 | 104.9 | 41 | 71 | 2 |
| RG-1008 | | 933 | 203 | 133.3 | 2,708 | 357 | 560 | 177 | 130.3 | 104.9 | 41 | 71 | 2 |
| RG-10010 | | 933 | 260 | 133.3 | 3,465 | 449 | 709 | 177 | 130.3 | 104.9 | 41 | 71 | 2 |

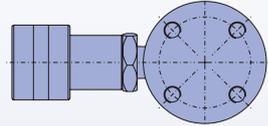
* Nominal Cylinder Capacity in ton - see kN values for actual capacity

** RG-50 Cylinder has non-removable grooved saddle and no collar thread

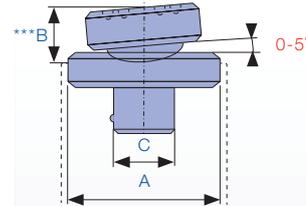
† RG-506 cylinder will not fit into jacking base without welded handle being removed



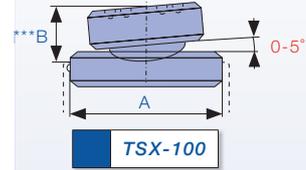
RG-51 to RG-5013 models



RG-1006 and RG-10010 models



TSX-10, 50



TSX-100

B

CYLINDERS

| O Piston Rod Internal Thread | P Piston Rod Thread Length (mm) | Base Mounting Holes | | | W Collar Thread | X Collar Thread Length (mm) | Weight (kg) | Optional Tilt Saddle | | | | Model Number | Handle Type |
|---------------------------------------|--|---|-------------|------------------------------|--------------------|---|----------------|----------------------|-----------|--------------|-----------|-----------------|----------------|
| | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | | | Model Number | A (mm) | ***B (mm) | C (mm) | | |
| ** | ** | 28 | 5.6mm HOLE | - | - | - | 1.0 | - | - | - | - | RG-50 | |
| 3/4"-16UNF | 14 | 25 | 1/4"-20UNC | 14 | 1-1/2"-16UN | 28 | 1.0 | - | - | - | - | RG-51 | |
| 3/4"-16UNF | 14 | 25 | 1/4"-20UNC | 14 | 1-1/2"-16UN | 28 | 1.5 | - | - | - | - | RG-53 | |
| 3/4"-16UNF | 14 | 25 | 1/4"-20UNC | 14 | 1-1/2"-16UN | 28 | 1.9 | - | - | - | - | RG-55 | |
| 3/4"-16UNF | 16 | 25 | 1/4"-20UNC | 14 | 1-1/2"-16UN | 28 | 2.4 | - | - | - | - | RG-57 | |
| 3/4"-16UNF | 16 | 25 | 1/4"-20UNC | 14 | 1-1/2"-16UN | 28 | 2.8 | - | - | - | - | RG-59 | |
| #10-24UNC | 6 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 1.8 | - | - | - | - | RG-101 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 2.3 | TSX-10 | 35 | 20 | 22 | RG-102 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 3.3 | TSX-10 | 35 | 20 | 22 | RG-104 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 4.4 | TSX-10 | 35 | 20 | 22 | RG-106 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 5.4 | TSX-10 | 35 | 20 | 22 | RG-108 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 6.4 | TSX-10 | 35 | 20 | 22 | RG-1010 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 6.8 | TSX-10 | 35 | 20 | 22 | RG-1012 | |
| 1"-8UNC | 19 | 39 | 5/16"-18UNC | 12 | 2-1/4"-14UN | 26 | 8.2 | TSX-10 | 35 | 20 | 22 | RG-1014 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 3.3 | TSX-10 | 35 | 20 | 22 | RG-151 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 4.1 | TSX-10 | 35 | 20 | 22 | RG-152 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 5.0 | TSX-10 | 35 | 20 | 22 | RG-154 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 6.8 | TSX-10 | 35 | 20 | 22 | RG-156 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 8.2 | TSX-10 | 35 | 20 | 22 | RG-158 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 9.5 | TSX-10 | 35 | 20 | 22 | RG-1510 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 10.9 | TSX-10 | 35 | 20 | 22 | RG-1512 | |
| 1"-8UNC | 25 | 47 | 3/8"-16UNC | 12 | 2-3/4"-16UN | 30 | 11.8 | TSX-10 | 35 | 20 | 22 | RG-1514 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 5.9 | TSX-50 | 50 | 21 | 36 | RG-251 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 6.4 | TSX-50 | 50 | 21 | 36 | RG-252 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 8.2 | TSX-50 | 50 | 21 | 36 | RG-254 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 10.0 | TSX-50 | 50 | 21 | 36 | RG-256 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 12.2 | TSX-50 | 50 | 21 | 36 | RG-258 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 14.1 | TSX-50 | 50 | 21 | 36 | RG-2510 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 16.3 | TSX-50 | 50 | 21 | 36 | RG-2512 | |
| 1-1/2"-16UN | 25 | 58 | 1/2"-13UNC | 19 | 3-5/16"-12UN | 49 | 17.7 | TSX-50 | 50 | 21 | 36 | RG-2514 | |
| 1-1/2"-16UN | 25 | - | - | - | 3-5/16"-12UN | 49 | 18.1 | TSX-50 | 50 | 21 | 36 | RG-308 | |
| - | - | 95 | 1/2"-13UNC | 19 | 5"-12UN | 55 | 15.0 | TSX-100 | 71 | 25 | - | RG-502 | |
| - | - | 95 | 1/2"-13UNC | 19 | 5"-12UN | 55 | 19.1 | TSX-100 | 71 | 25 | - | RG-504 | ♠ |
| - | - | 95 | 1/2"-13UNC | 19 | 5"-12UN | 55 | 23.1 | TSX-100 | 71 | 25 | - | RG-506 | ♣ |
| - | - | 95 | 1/2"-13UNC | 19 | 5"-12UN | 55 | 37.6 | TSX-100 | 71 | 25 | - | RG-5013 | ♦ |
| - | - | - | - | - | 5-3/4"-12UN | 44 | 29.5 | TSX-100 | 71 | 25 | - | RG-756 | ♦ |
| - | - | - | - | - | 5-3/4"-12UN | 44 | 59.0 | TSX-100 | 71 | 25 | - | RG-7513 | ♦ |
| - | - | - | - | - | 6-7/8"-12UN | 44 | 33.1 | TSX-100 | 71 | 25 | - | RG-1004 | ♣ |
| - | - | 139 | 3/4"-10UNC | 25 | 6-7/8"-12UN | 44 | 59.0 | TSX-100 | 71 | 25 | - | RG-1006 | ♦ |
| - | - | 139 | 3/4"-10UNC | 25 | 6-7/8"-12UN | 44 | 61.0 | TSX-100 | 71 | 25 | - | RG-1008 | ♦ |
| - | - | 139 | 3/4"-10UNC | 25 | 6-7/8"-12UN | 44 | 72.6 | TSX-100 | 71 | 25 | - | RG-10010 | ♦ |

HANDLE TYPES: ♠ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

*** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.B)

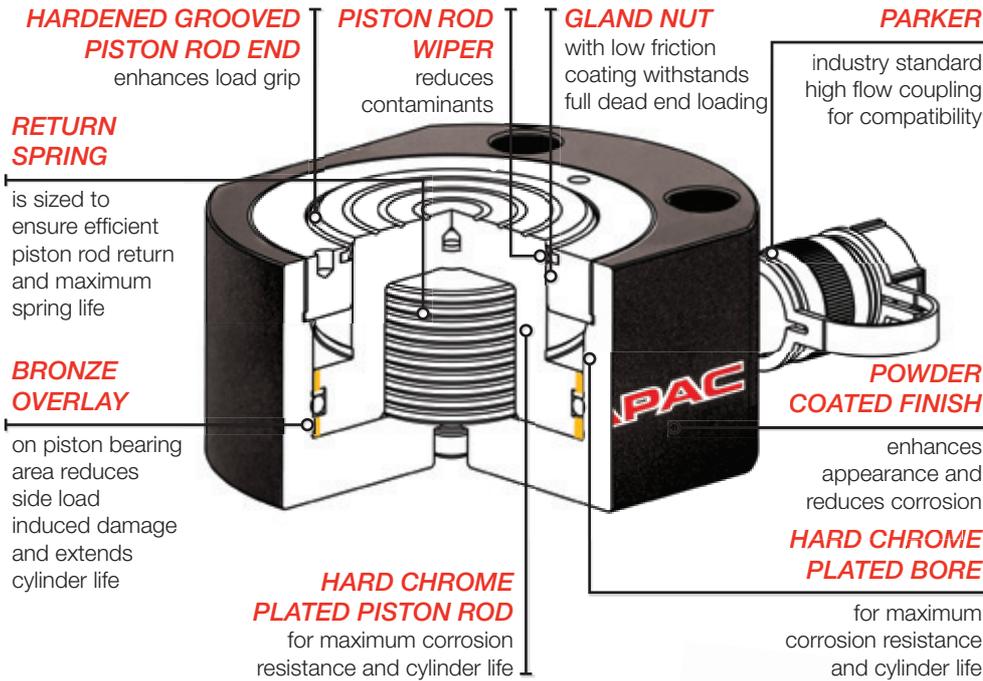


THE **RFJ-SERIES** IS A SPRING RETURN, COMPACT FLAT CYLINDER DESIGNED FOR USE IN NARROW SPACES AND AREAS WITH LOW OVERHEAD CLEARANCE.

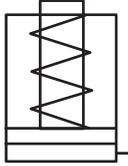
They can be used in maintenance, machinery levelling, construction and mining applications. All RFJ-Series cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and bronze overlay piston bearing area to resist side load induced damage. Mounting holes are standard on all models and a grooved piston rod end improves load grip. For applications requiring extra closed height flexibility the RFJ stack plate kits from 5-30 ton capacity are the perfect tool.

| Model Number | Cylinder Capacity ton* / kN | | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) |
|--------------|-----------------------------|-------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|
| RFJ-50 | 5 | 45 | 6 | 6.5 | 4 | 32 | 38 | 58x41 | 28.7 | 25.4 | 16 |
| RFJ-100 | 10 | 101 | 12 | 14.5 | 17 | 43 | 55 | 82x55 | 42.9 | 38.1 | 19 |
| RFJ-200 | 20 | 201 | 11 | 28.7 | 32 | 51 | 62 | 101x76 | 60.5 | 50.8 | 19 |
| RFJ-300 | 30 | 295 | 13 | 42.1 | 55 | 58 | 71 | 117x95 | 73.2 | 63.4 | 19 |
| RFJ-500 | 50 | 435 | 16 | 62.1 | 99 | 66 | 82 | 140x114 | 88.9 | 69.8 | 19 |
| RFJ-750 | 75 | 718 | 16 | 102.6 | 164 | 79 | 95 | 165x139 | 114.3 | 82.6 | 19 |
| RFJ-1000 | 100 | 887 | 16 | 126.7 | 203 | 85 | 101 | 178x153 | 127.0 | 92.2 | 19 |
| RFJ-1500 | 150 | 1,386 | 16 | 198.1 | 317 | 100 | 116 | 215x190 | 158.8 | 114.3 | 23 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity



| | |
|----------------------------|--------------------|
| CAPACITY | 5 - 150 ton |
| STROKE | 6 - 16 mm |
| MAXIMUM OPERATING PRESSURE | 700 bar |



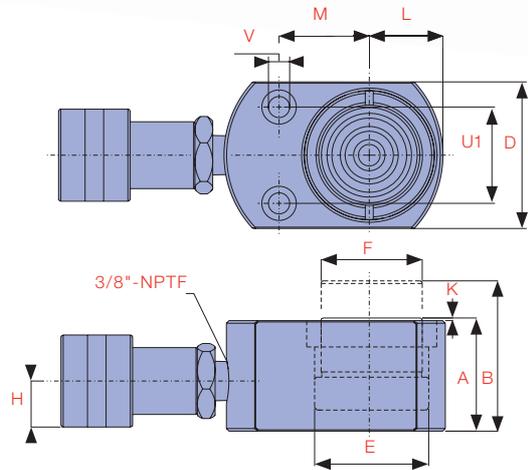

Did you know...

RFJ-50 is supplied with a whip hose and high flow coupling.



Did you know...

Durapac offers a range of stack plate kits from 5-30 ton capacity for an extra boost in collapsed height. Refer to CSK-Series for more details.



| K Saddle Protrusion from Cylinder Body (mm) | L Piston Rod to Body (mm) | M Piston Rod to Mounting Hole (mm) | Base Mounting Holes | | | | Weight (kg) | Model Number | Handle Type |
|--|------------------------------|---------------------------------------|-----------------------|-------------------------|----------------------------|-------------------------|-------------|--------------|-------------|
| | | | U1 Hole Pitch (mm) | V Hole Diameter (mm) | Counter Bore Diameter (mm) | Counter Bore Depth (mm) | | | |
| 1 | 20 | 22 | 28.5 | 5.5 | 7.9 | 4.3 | 1.0 | RFJ-50 | |
| 1 | 27 | 34 | 36.6 | 7.1 | 10.7 | 7.9 | 1.4 | RFJ-100 | |
| 1 | 39 | 39 | 49.3 | 10.0 | 15.1 | 9.9 | 3.1 | RFJ-200 | |
| 2 | 47 | 44 | 52.3 | 10.0 | 15.9 | 11.2 | 4.5 | RFJ-300 | |
| 2 | 57 | 53 | 66.5 | 11.9 | 19.0 | 12.7 | 6.8 | RFJ-500 | |
| 2 | 69 | 66 | 76.2 | 13.5 | 20.6 | 14.2 | 11.3 | RFJ-750 | ♣ |
| 2 | 76 | 74 | 76.2 | 13.5 | 20.6 | 14.2 | 14.5 | RFJ-1000 | ♣ |
| 2 | 95 | 82 | 117.3 | 13.5 | 20.6 | 14.2 | 26.3 | RFJ-1500 | ♣ |

HANDLE TYPES: ♣ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

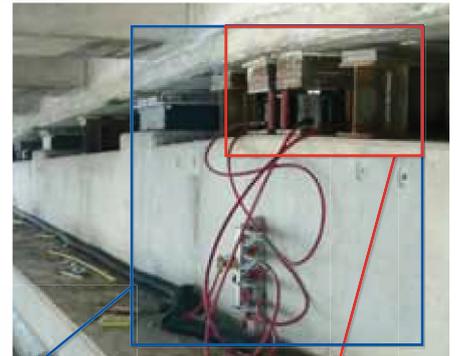


EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS



THE **RLP-SERIES** IS A SINGLE ACTING SPRING RETURN LOW PROFILE CYLINDER. ITS COMPACT DESIGN COMBINES MAXIMUM STROKE WITH LOW COLLAPSED HEIGHT.

These cylinders are commonly used in construction, mining, rail and many other industries. They are ideal for jacking, weighing, testing, levelling and general maintenance applications. All RLP-Series cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and bronze overlay piston bearing area to reduce scoring and increase service life. Optional TSA tilt saddles are available for all models.



| Model Number | Cylinder Capacity ton* / kN | | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) |
|--------------|-----------------------------|-----|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|
| RLP-101 | 10 | 101 | 38 | 14.5 | 55 | 88 | 126 | 69 | 42.9 | 38.1 |
| RLP-201 | 20 | 201 | 45 | 28.7 | 129 | 98 | 143 | 92 | 60.5 | 50.8 |
| RLP-302 | 30 | 295 | 62 | 42.1 | 261 | 117 | 179 | 101 | 73.2 | 66.5 |
| RLP-502 | 50 | 435 | 60 | 62.1 | 372 | 122 | 182 | 124 | 88.9 | 69.8 |
| RLP-1002 | 100 | 887 | 57 | 126.7 | 722 | 141 | 198 | 165 | 127.0 | 92.2 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

POWDER COATED FINISH

enhances appearance and reduces corrosion

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

RETURN SPRING

is sized to ensure efficient piston rod return and maximum spring life

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

GLAND NUT

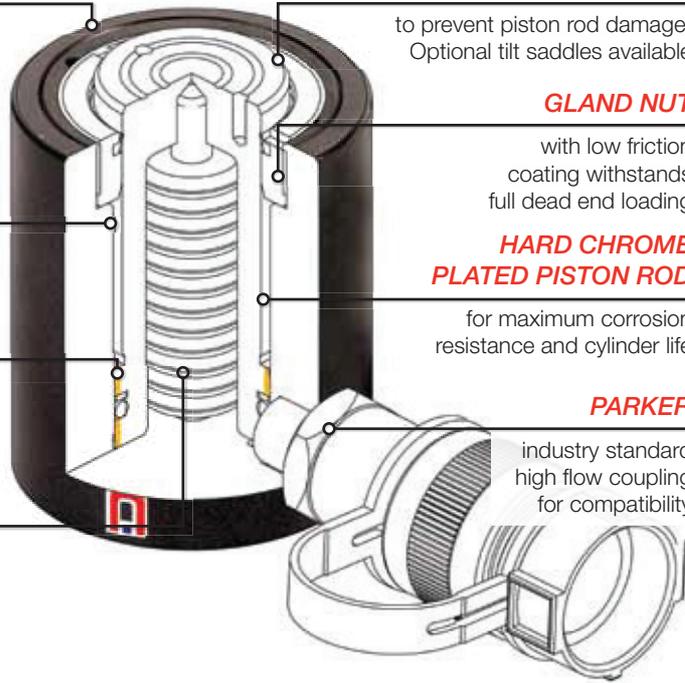
with low friction coating withstands full dead end loading

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

PARKER

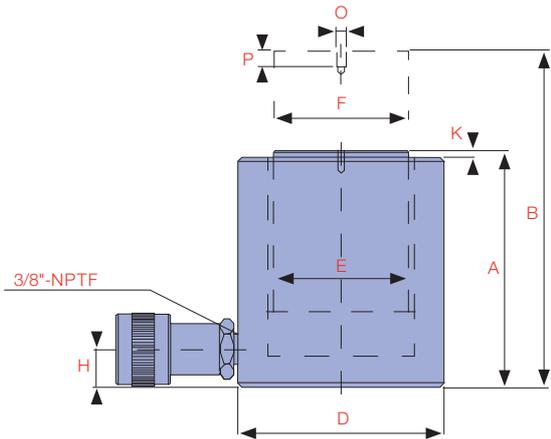
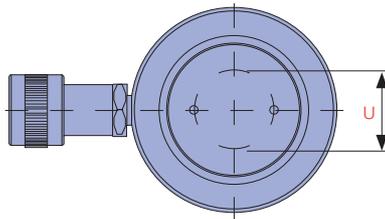
industry standard high flow coupling for compatibility



CAPACITY
10 - 100 ton

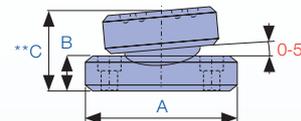
STROKE
38 - 62 mm

MAXIMUM OPERATING PRESSURE
700 bar



Did you know...

RJ-Series cylinders offer short stroke high tonnage capacities from 150 - 200 ton.



| H Base to Advance Port (mm) | K Saddle Protrusion from Cylinder Body (mm) | O Tilt Saddle Mounting Thread (mm) | P Tilt Saddle Mounting Thread Length (mm) | U Bolt Circle Diameter (mm) | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type | |
|--------------------------------------|---|--|---|---|----------------|----------------------|-----------|-----------|-----------------|----------------|-------------|
| | | | | | | Model Number | A (mm) | B (mm) | | | **C (mm) |
| 17 | 5 | M4 x 0.7 | 8 | 26 | 4.1 | TSL-10 | 35 | 11 | 21 | RLP-101 | |
| 17 | 3 | M5 x 0.8 | 8 | 39 | 5.0 | TSL-20 | 50 | 15 | 29 | RLP-201 | |
| 19 | 3 | M5 x 0.8 | 8 | 39 | 6.8 | TSL-20 | 50 | 15 | 29 | RLP-302 | |
| 23 | 2 | M5 x 0.8 | 8 | 39 | 10.9 | TSL-20 | 50 | 15 | 29 | RLP-502 | ♣ |
| 31 | 1 | M8 x 1.25 | 10 | 55 | 22.7 | TSL-100 | 71 | 17 | 35 | RLP-1002 | ♣ |

HANDLE TYPES: ♣ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

** C dimension equals tilt saddle protrusion from piston rod

THE **RJ-SERIES** IS A SINGLE ACTING SPRING RETURN CYLINDER. IT IS IDEALLY SUITED FOR JACKING, TESTING, WEIGHING AND GENERAL MAINTENANCE APPLICATIONS THAT REQUIRE A HIGH TONNAGE SHORT STROKE CYLINDER DESIGN IN CAPACITIES BEYOND THE 100 TON RLP SERIES.

All RJ-Series cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and bronze overlay piston bearing area to reduce scoring and increase service life. Removable hardened load caps are standard.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-----|
| RJ-1502 | 150 | 1,407 | 50 | 201.0 | 1,005 | 200 | 250 | 215 |
| RJ-1504 | | 1,407 | 100 | 201.0 | 2,010 | 250 | 350 | 215 |
| RJ-2002 | 200 | 1,984 | 50 | 283.4 | 1,417 | 200 | 250 | 255 |
| RJ-2004 | | 1,984 | 100 | 283.4 | 2,834 | 250 | 350 | 255 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

POWDER COATED FINISH

enhances appearance and reduces corrosion

HARD CHROME PLATED BORE

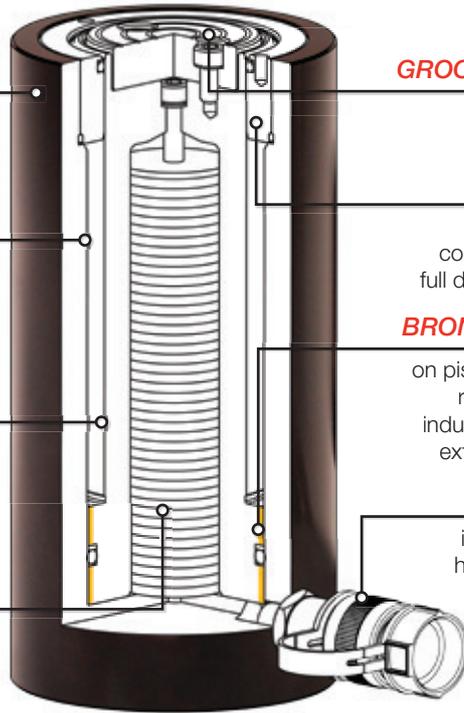
for maximum corrosion resistance and cylinder life

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

RETURN SPRING

is sized to ensure efficient piston rod return and maximum spring life



HARDENED GROOVED SADDLE

to prevent piston rod damage

GLAND NUT

with low friction coating withstands full dead end loading

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

PARKER

industry standard high flow coupling for compatibility



CAPACITY

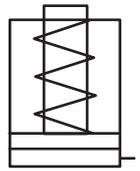
150 - 200 ton

STROKE

50 - 100 mm

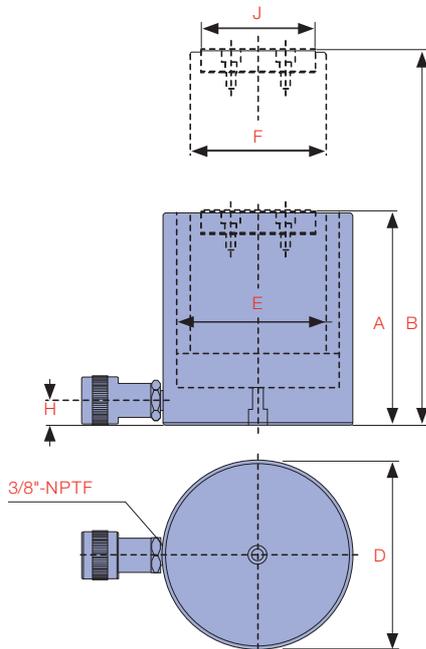
MAXIMUM OPERATING PRESSURE

700 bar



B

CYLINDERS



Did you know...

RLP-Series cylinders offer short stroke capacities from 10-100 ton.



| E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | Weight (kg) | Model Number | Handle Type |
|-------------------------------------|----------------------------------|-----------------------------------|---------------------------------------|----------------|-----------------|-------------|
| 160 | 115 | 50 | 99 | 50 | RJ-1502 | ◆ |
| 160 | 115 | 50 | 99 | 60 | RJ-1504 | ◆ |
| 190 | 135 | 50 | 115 | 72 | RJ-2002 | ◆ |
| 190 | 135 | 50 | 115 | 85 | RJ-2004 | ◆ |

HANDLE TYPES: ♣ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

THE *RHS-SERIES* IS A SPRING RETURN HOLLOW PISTON ROD CYLINDER.

The hollow piston allows for a rod or cable to be inserted through the entire body length. They can be used in tensioning, load testing, bush extracting and maintenance applications. All RHS-Series cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and a bronze overlay piston bearing area to reduce scoring and increase service life. All cylinders incorporate a bolt on removable steel base plate for extra protection.



Did you know...

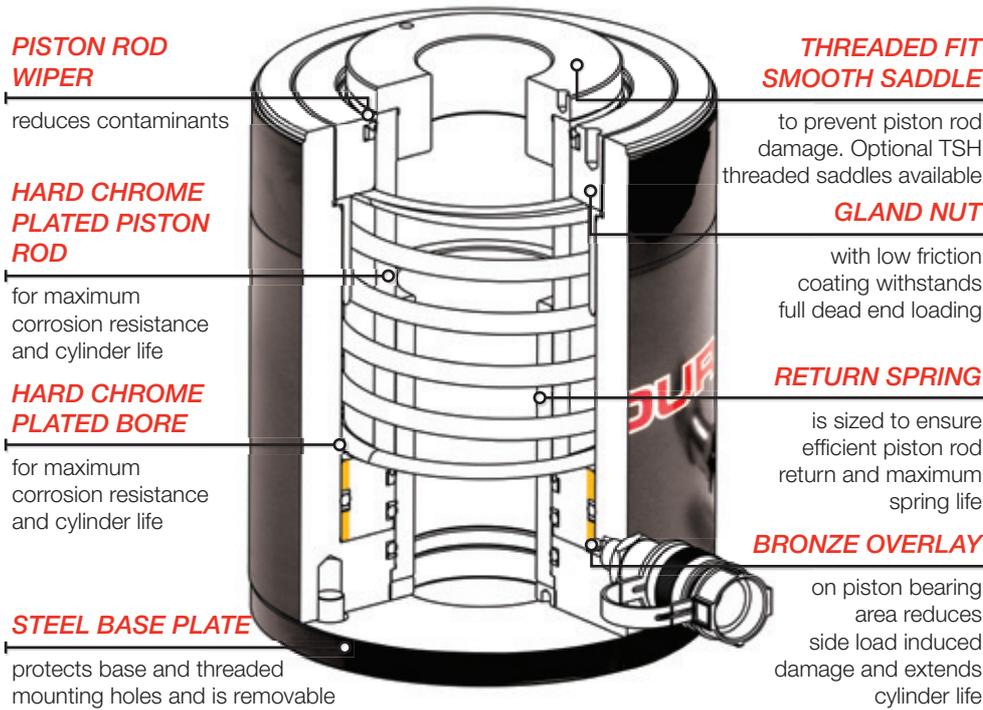
RHS-120 is supplied with a whip hose and high flow coupling.

Steel base plate:

- 12 ton series : 8mm
- 20-30 ton series : 10mm
- 60 ton series : 12mm
- 100 ton series : 16mm

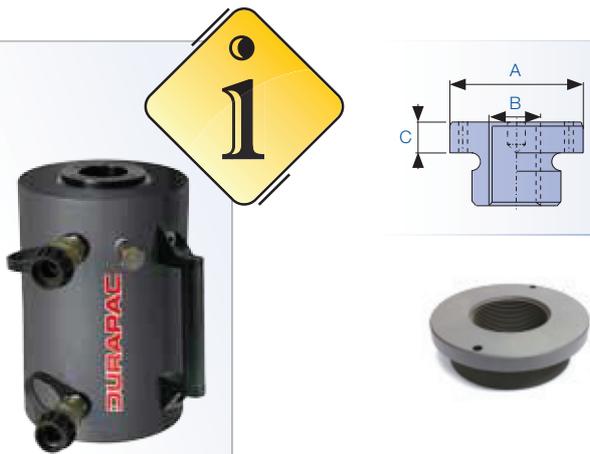
| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|---------------------------------|-----|
| RHS-120 | 12 | 125 | 8 | 17.9 | 14 | 55 | 63 | 69 | 54.1 | 35.1 | 9 | - |
| RHS-121 | | 125 | 42 | 17.9 | 75 | 120 | 162 | 69 | 54.1 | 35.1 | 19 | - |
| RHS-1211 | | 125 | 42 | 17.9 | 75 | 120 | 162 | 69 | 54.1 | 35.1 | 19 | - |
| RHS-123 | | 125 | 76 | 17.9 | 135 | 184 | 260 | 69 | 54.1 | 35.1 | 19 | - |
| RHS-202 | 20 | 215 | 49 | 30.7 | 149 | 162 | 211 | 98 | 73.1 | 54.1 | 19 | 54 |
| RHS-204 | | 215 | 102 | 30.7 | 311 | 242 | 344 | 98 | 73.1 | 54.1 | 19 | 54 |
| RHS-206 | | 215 | 155 | 30.7 | 472 | 306 | 461 | 98 | 73.1 | 54.1 | 19 | 54 |
| RHS-302 | 30 | 326 | 64 | 46.6 | 297 | 178 | 242 | 114 | 88.9 | 63.5 | 22 | 63 |
| RHS-304 | | 326 | 102 | 46.6 | 474 | 233 | 335 | 114 | 88.9 | 63.5 | 22 | 63 |
| RHS-306 | | 326 | 155 | 46.6 | 720 | 330 | 485 | 114 | 88.9 | 63.5 | 25 | 63 |
| RHS-603 | 60 | 576 | 76 | 82.3 | 629 | 247 | 323 | 159 | 123.9 | 91.9 | 31 | 91 |
| RHS-604 | | 576 | 103 | 82.3 | 838 | 286 | 389 | 159 | 123.9 | 91.9 | 31 | 91 |
| RHS-606 | | 576 | 153 | 82.3 | 1,266 | 323 | 476 | 159 | 123.9 | 91.9 | 31 | 91 |
| RHS-1003 | 100 | 931 | 76 | 133.0 | 1,011 | 254 | 330 | 212 | 165.1 | 127.0 | 38 | 126 |
| RHS-1006 | | 931 | 152 | 133.0 | 2,026 | 373 | 525 | 212 | 165.1 | 127.0 | 54 | 126 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity



B
CYLINDERS

Did you know...
Lightweight aluminium hollow cylinders are available in single and double acting designs.



| Model Number | Optional Threaded Saddles | | | Model Number |
|--------------|---------------------------|----------------|--------|--------------|
| | A (mm) | B | C (mm) | |
| TSH-20 | 53 | 1"-8UNC | 9 | RHS-202 |
| TSH-20 | 53 | 1"-8UNC | 9 | RHS-206 |
| TSH-30 | 63 | 1-1/4"-7UNC | 9 | RHS-302 |
| TSH-30 | 63 | 1-1/4"-7UNC | 9 | RHS-306 |
| TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | RHS-603 |
| TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | RHS-604 |
| TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | RHS-606 |
| TSH-100 | 126 | 2-1/2"-8UN | 13 | RHS-1003 |
| TSH-100 | 126 | 2-1/2"-8UN | 13 | RHS-1006 |

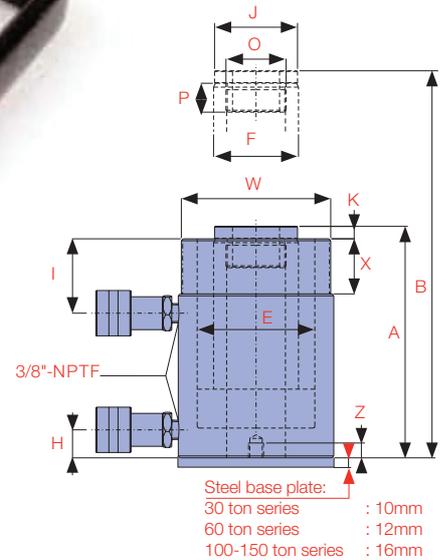
| K Saddle Protrusion from Piston Rod (mm) | O Piston Rod Internal Thread | P Piston Rod Thread Length (mm) | W Collar Thread | X Collar Thread Length (mm) | Y Centre Hole Diameter (mm) | Base Mounting Holes | | | Weight (kg) | Model Number | Handle Type |
|--|------------------------------------|---|--------------------|---|--------------------------------------|--------------------------------------|-------------|------------------------------|----------------|-----------------|----------------|
| | | | | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | | |
| - | 3/4"-16UNF | 16 | 2-3/4"-16UN | 30 | 19.6 | 50.8 | 5/16"-18UNC | 9.0 | 1.5 | RHS-120 | |
| - | - | - | 2-3/4"-16UN | 30 | 19.6 | - | - | - | 2.8 | RHS-121 | |
| - | 3/4"-16UNF | 16 | 2-3/4"-16UN | 30 | 19.6 | - | - | - | 2.8 | RHS-1211 | |
| - | - | - | 2-3/4"-16UN | 30 | 19.6 | 50.8 | 5/16"-18UNC | 12.7 | 4.4 | RHS-123 | |
| 6.9 | 1-9/16"-16UN | 19 | 3-7/8"-12UN | 38 | 26.9 | 82.6 | 3/8"-16UNC | 9.4 | 7.7 | RHS-202 | ♣ |
| 6.9 | 1-9/16"-17UN | 19 | 3-7/8"-13UN | 38 | 26.9 | 82.6 | 3/8"-16UNC | 9.4 | 10.0 | RHS-204 | ♣ |
| 6.9 | 1-9/16"-16UN | 19 | 3-7/8"-12UN | 38 | 26.9 | 82.6 | 3/8"-16UNC | 9.4 | 14.1 | RHS-206 | ♣ |
| 9.7 | 1-13/16"-16UN | 22 | 4-1/2"-12UN | 42 | 33.3 | 92.2 | 3/8"-16UNC | 14.0 | 10.9 | RHS-302 | ♣ |
| 9.7 | 1-13/16"-17UN | 22 | 4-1/2"-13UN | 42 | 33.3 | 92.2 | 3/8"-16UNC | 14.0 | 14.0 | RHS-304 | ♣ |
| 9.7 | 1-13/16"-18UN | 22 | 4-1/2"-12UN | 42 | 33.3 | 92.2 | 3/8"-16UNC | 14.0 | 21.8 | RHS-306 | ♣ |
| 12.7 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 53.8 | 130.3 | 1/2"-13UNC | 14.0 | 28.1 | RHS-603 | ♥ |
| 12.7 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 53.8 | 130.3 | 1/2"-13UNC | 14.0 | 30.0 | RHS-604 | ♥ |
| 12.7 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 53.8 | 130.3 | 1/2"-13UNC | 14.0 | 35.4 | RHS-606 | ♥ |
| 12.7 | 4"-16UN | 25 | 8-3/8"-12 | 60 | 79.0 | 177.8 | 5/8"-11UNC | 19.0 | 63.0 | RHS-1003 | ♥ |
| 12.7 | 4"-16UN | 25 | 8-3/8"-13 | 60 | 79.0 | 177.8 | 5/8"-11UNC | 19.0 | 73.0 | RHS-1006 | ♥ |

HANDLE TYPES: ♣ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD



THE RHD-SERIES IS A DOUBLE ACTING HOLLOW PISTON ROD CYLINDER.

The hollow piston allows for a rod or cable to be inserted through the entire body length, while the double acting design improves speed of operation when longer stroke cylinders are required. They can be used in tensioning, load testing, bush extracting, and maintenance applications. All cylinders in this range have base mounting holes.



| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|-------------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | |
| RHD-307 | 30 | 326 | 213 | 178 | 46.6 | 30.4 | 830 | 541 | 330 | 508 | 114 | 88.9 |
| RHD-3010 | | 326 | 213 | 258 | 46.6 | 30.4 | 1,203 | 784 | 431 | 689 | 114 | 88.9 |
| RHD-603 | 60 | 576 | 377 | 94 | 82.3 | 53.8 | 732 | 479 | 247 | 336 | 159 | 123.9 |
| RHD-606 | | 576 | 377 | 166 | 82.3 | 53.8 | 1,366 | 893 | 323 | 489 | 159 | 123.9 |
| RHD-6010 | | 576 | 377 | 257 | 82.3 | 53.8 | 2,115 | 1,382 | 438 | 695 | 159 | 123.9 |
| RHD-1001 | 100 | 931 | 612 | 38 | 133.0 | 87.4 | 506 | 332 | 165 | 203 | 212 | 165.1 |
| RHD-1003 | | 931 | 612 | 76 | 133.0 | 87.4 | 1,012 | 664 | 254 | 330 | 212 | 165.1 |
| RHD-1006 | | 931 | 612 | 153 | 133.0 | 87.4 | 2,037 | 1,337 | 342 | 495 | 212 | 165.1 |
| RHD-10010 | | 931 | 612 | 257 | 133.0 | 87.4 | 3,421 | 2,245 | 460 | 717 | 212 | 165.1 |
| RHD-1508 | 150 | 1,429 | 718 | 203 | 204.1 | 102.6 | 4,142 | 2,082 | 349 | 552 | 247 | 190.5 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

SAFETY PRESSURE

relief valve protects cylinder from intensification due to checked hydraulic return coupling

GLAND NUT

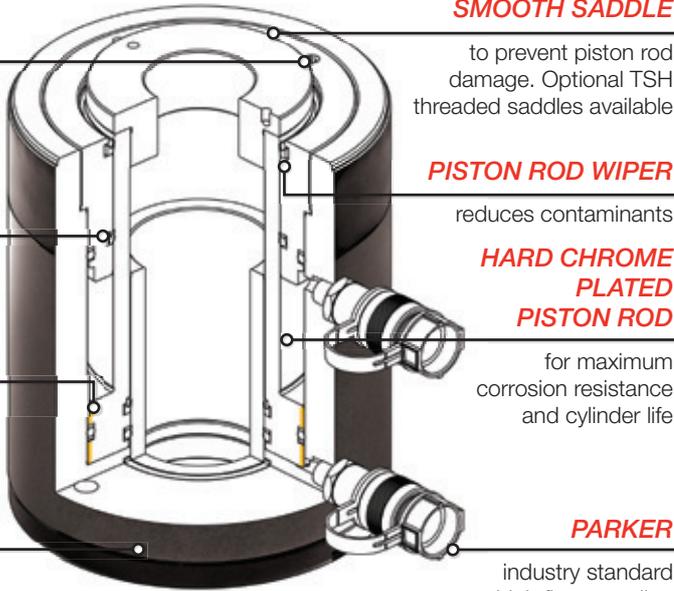
with low friction coating withstands full dead end loading

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

STEEL BASE PLATE

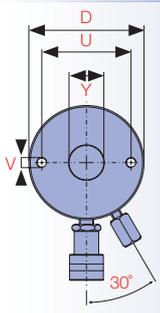
protects base and is removable to allow use of threaded mounting holes



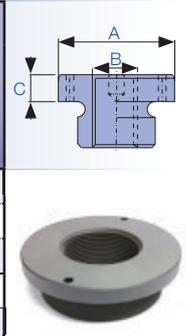
CAPACITY
30 - 150 ton

STROKE
38 - 258 mm

MAXIMUM OPERATING PRESSURE
700 bar



| Base Mounting Holes | | | Model Number | Optional Threaded Saddles | | | Handle Type | |
|-----------------------------|------------|---------------------|--------------|---------------------------|--------|----------------|-------------|--------|
| U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | Model Number | A (mm) | B | | C (mm) |
| 92.2 | 3/8"-16UNC | 15.7 | RHD-307 | TSH-30 | 63 | 1-1/4"-7UNC | 9 | ♥ |
| 92.2 | 3/8"-16UNC | 15.7 | RHD-3010 | TSH-30 | 63 | 1-1/4"-7UNC | 9 | ♥ |
| 130.0 | 1/2"-13UNC | 14.0 | RHD-603 | TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | ♥ |
| 130.0 | 1/2"-13UNC | 14.0 | RHD-606 | TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | ♥ |
| 130.0 | 1/2"-13UNC | 14.0 | RHD-6010 | TSH-60 | 91 | 1-5/8"-5-1/2UN | 12 | ♥ |
| 177.8 | 5/8"-11UNC | 19.0 | RHD-1001 | TSH-100 | 126 | 2-1/2"-8UN | 13 | ♥ |
| 177.8 | 5/8"-11UNC | 19.0 | RHD-1003 | TSH-100 | 126 | 2-1/2"-8UN | 13 | ♥ |
| 177.8 | 5/8"-11UNC | 19.0 | RHD-1006 | TSH-100 | 126 | 2-1/2"-8UN | 13 | ♥ |
| 177.8 | 5/8"-11UNC | 19.0 | RHD-10010 | TSH-100 | 126 | 2-1/2"-8UN | 13 | ♥ |
| 214.0 | 5/8"-11UNC | 15.0 | RHD-1508 | - | - | - | - | ♥ |



| F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | O Piston Rod Internal Thread | P Piston Rod Thread Length (mm) | W Collar Thread | X Collar Thread Length (mm) | Y Centre Hole Diameter (mm) | Weight (kg) | Model Number |
|----------------------------|-----------------------------|---------------------------|---------------------------------|--|------------------------------|---------------------------------|-----------------|-----------------------------|-----------------------------|-------------|--------------|
| 63.5 | 25 | 60 | 63 | 9 | 1-13/16"-16UN | 22 | 4-1/2"-12UN | 42 | 33.3 | 21.0 | RHD-307 |
| 63.5 | 25 | 60 | 63 | 9 | 1-13/16"-16UN | 22 | 4-1/2"-12UN | 42 | 33.3 | 27.0 | RHD-3010 |
| 92.2 | 31 | 66 | 91 | 12 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 54.1 | 28.0 | RHD-603 |
| 92.2 | 31 | 66 | 91 | 12 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 54.1 | 35.0 | RHD-606 |
| 92.2 | 31 | 66 | 91 | 12 | 2-3/4"-16UN | 19 | 6-1/4"-12UN | 48 | 54.1 | 45.0 | RHD-6010 |
| 127.0 | 38 | 44 | 126 | 12 | 4"-16UN | 25 | - | - | 79.5 | 33.0 | RHD-1001 |
| 127.0 | 38 | 85 | 126 | 12 | 4"-16UN | 25 | 8-3/8"-12UN | 60 | 79.5 | 61.0 | RHD-1003 |
| 127.0 | 38 | 85 | 126 | 12 | 4"-16UN | 25 | 8-3/8"-12UN | 60 | 79.5 | 79.0 | RHD-1006 |
| 127.0 | 38 | 85 | 126 | 12 | 4"-16UN | 25 | 8-3/8"-12UN | 60 | 79.5 | 106.0 | RHD-10010 |
| 152.4 | 38 | 60 | 127 | 4 | 4-1/4"-12UN | 25 | - | - | 79.5 | 111.0 | RHD-1508 |

HANDLE TYPES: ♠ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

THE **RPLC-SERIES** IS A SINGLE ACTING LOAD RETURN PANCAKE LOCKING COLLAR CYLINDER. IT IS A COMPACT DESIGN THAT FEATURES A THREADED PISTON ROD AND LOCK RING.

When the lock ring is screwed down and engaged with the cylinder body, the load can be held mechanically for extended periods. Hoses and pumps can be removed until lowering is required. These cylinders are ideally suited to bridge construction and maintenance. All RPLC-Series cylinders feature a hard chrome bore for maximum corrosion resistance and a special coating on the piston rod and lock ring to resist corrosion and abrasion. Integral tilt saddle and an oil overflow port which restricts piston stroke is standard on all models.



| Model Number | Cylinder Capacity ton* / kN | | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) |
|--------------|--------------------------------|-------|----------------|--|------------------------------------|----------------------------------|---------------------------------|-------------------------------|
| RPLC-602 | 60 | 606 | 50 | 86.6 | 433 | 125 | 175 | 140 |
| RPLC-1002 | 100 | 1,027 | 50 | 146.8 | 733 | 137 | 187 | 175 |
| RPLC-1602 | 160 | 1,619 | 45 | 231.3 | 1,040 | 148 | 193 | 220 |
| RPLC-2002 | 200 | 1,999 | 45 | 285.6 | 1,285 | 155 | 200 | 245 |
| RPLC-2502 | 250 | 2,567 | 45 | 366.8 | 1,650 | 159 | 204 | 275 |
| RPLC-4002 | 400 | 3,916 | 45 | 559.5 | 2,516 | 178 | 223 | 350 |
| RPLC-5002 | 500 | 5,114 | 45 | 730.6 | 3,286 | 192 | 237 | 400 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

HARDENED GROOVED TILT SADDLE

on all models to prevent piston rod damage

LOW FRICTION COATING

on piston rod and lock nut enhances corrosion resistance

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

OVERFLOW PORT

on the piston rod ensures cylinder is not over extended

LOCK RING

holds load mechanically

POWDER COATED FINISH

enhances appearance and reduces corrosion

PARKER

industry standard high flow coupling for compatibility



CAPACITY

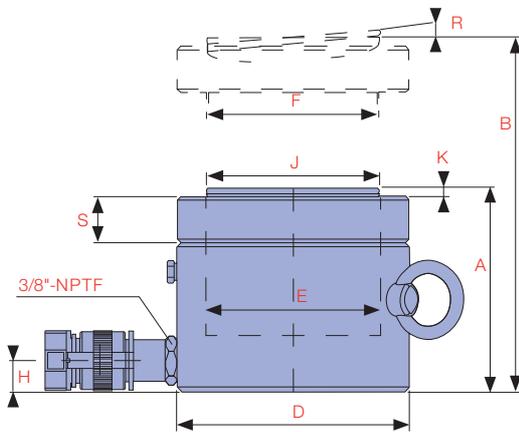
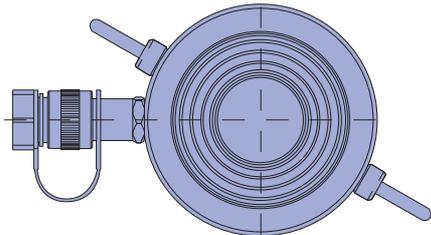
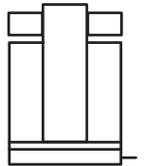
60 - 500 ton

STROKE

45 - 50 mm

MAXIMUM OPERATING PRESSURE

700 bar



CAUTION...

RPLC-Series pancake locking collar cylinders must be used with the base fully engaged and on a firm stable jacking surface.

| E Cylinder Bore Diameter (mm) | F **Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | R Tilt Saddle Maximum Angle | S Lock Ring Height (mm) | Weight (kg) | Model Number | Handle Type |
|----------------------------------|---------------------------------|--------------------------------|------------------------------------|---|--------------------------------|----------------------------|-------------|--------------|-------------|
| 105.0 | TR104x4 | 19 | 96 | 6 | 5° | 28 | 15 | RPLC-602 | ◆ |
| 136.7 | TR136x6 | 21 | 126 | 8 | 5° | 31 | 26 | RPLC-1002 | ◆ |
| 171.6 | TR171x6 | 27 | 160 | 9 | 5° | 40 | 44 | RPLC-1602 | ◆ |
| 190.7 | TR190x6 | 30 | 180 | 10 | 5° | 43 | 57 | RPLC-2002 | ◆ |
| 216.1 | TR216x6 | 32 | 200 | 11 | 5° | 44 | 74 | RPLC-2502 | ◆ |
| 266.9 | TR266x6 | 39 | 250 | 11 | 4° | 55 | 134 | RPLC-4002 | ◆ |
| 305.0 | TR305x6 | 48 | 290 | 10 | 3° | 62 | 189 | RPLC-5002 | ◆ |

HANDLE TYPES: ♣ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

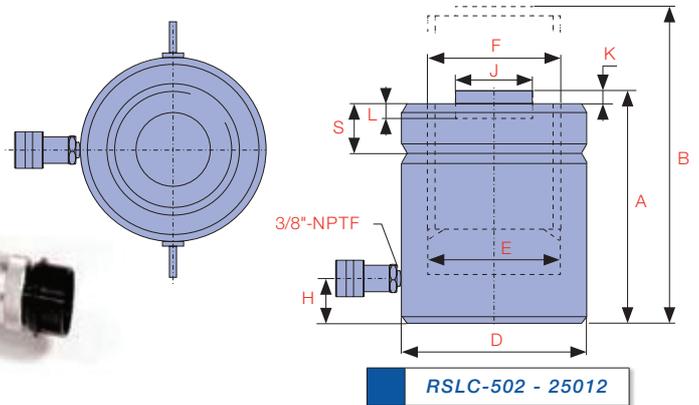
** TR is a metric trapezoidal thread

B
CYLINDERS



THE **RSLC-SERIES** IS A SINGLE ACTING LOAD RETURN HIGH TONNAGE LOCKING COLLAR CYLINDER.

It is a design that features a threaded piston rod and lock ring. When the lock ring is screwed down and engaged with the cylinder body, the load can be held mechanically for extended periods. These cylinders are ideally suited to bridge construction and maintenance and jacking applications requiring safe extended load holding. All RSLC-Series cylinders feature a hard chrome bore for maximum corrosion resistance and a special coating on the piston rod and lock ring to resist corrosion and abrasion. Hardened removable saddles are standard and TSX tilt saddles are optional. An oil overflow port which restricts piston stroke is standard on all models.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | **F Piston Rod Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|------------------------------|---------|
| RSLC-502 | 50 | 496 | 50 | 70.9 | 355 | 164 | 214 | 125 | 95.0 | TR95x4 |
| RSLC-504 | | 496 | 100 | 70.9 | 708 | 214 | 314 | 125 | 95.0 | TR95x4 |
| RSLC-506 | | 496 | 150 | 70.9 | 1,063 | 264 | 414 | 125 | 95.0 | TR95x4 |
| RSLC-508 | | 496 | 200 | 70.9 | 1,417 | 314 | 514 | 125 | 95.0 | TR95x4 |
| RSLC-5010 | | 496 | 250 | 70.9 | 1,771 | 364 | 614 | 125 | 95.0 | TR95x4 |
| RSLC-5012 | | 496 | 300 | 70.9 | 2,125 | 414 | 714 | 125 | 95.0 | TR95x4 |
| RSLC-1002 | 100 | 929 | 50 | 132.7 | 664 | 187 | 237 | 165 | 130.0 | TR130x6 |
| RSLC-1004 | | 929 | 100 | 132.7 | 1,327 | 237 | 337 | 165 | 130.0 | TR130x6 |
| RSLC-1006 | | 929 | 150 | 132.7 | 1,990 | 287 | 437 | 165 | 130.0 | TR130x6 |
| RSLC-1008 | | 929 | 200 | 132.7 | 2,653 | 337 | 537 | 165 | 130.0 | TR130x6 |
| RSLC-10010 | | 929 | 250 | 132.7 | 3,317 | 387 | 637 | 165 | 130.0 | TR130x6 |
| RSLC-10012 | | 929 | 300 | 132.7 | 3,980 | 437 | 737 | 165 | 130.0 | TR130x6 |
| RSLC-1502 | 150 | 1,390 | 50 | 198.6 | 993 | 209 | 259 | 205 | 159.0 | TR159x6 |
| RSLC-1504 | | 1,390 | 100 | 198.6 | 1,985 | 259 | 359 | 205 | 159.0 | TR159x6 |
| RSLC-1506 | | 1,390 | 150 | 198.6 | 2,977 | 309 | 459 | 205 | 159.0 | TR159x6 |
| RSLC-1508 | | 1,390 | 200 | 198.6 | 3,969 | 359 | 559 | 205 | 159.0 | TR159x6 |
| RSLC-15010 | | 1,390 | 250 | 198.6 | 4,961 | 409 | 659 | 205 | 159.0 | TR159x6 |
| RSLC-15012 | | 1,390 | 300 | 198.6 | 5,954 | 459 | 759 | 205 | 159.0 | TR159x6 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

** TR is a metric trapezoidal thread

LOW FRICTION COATING

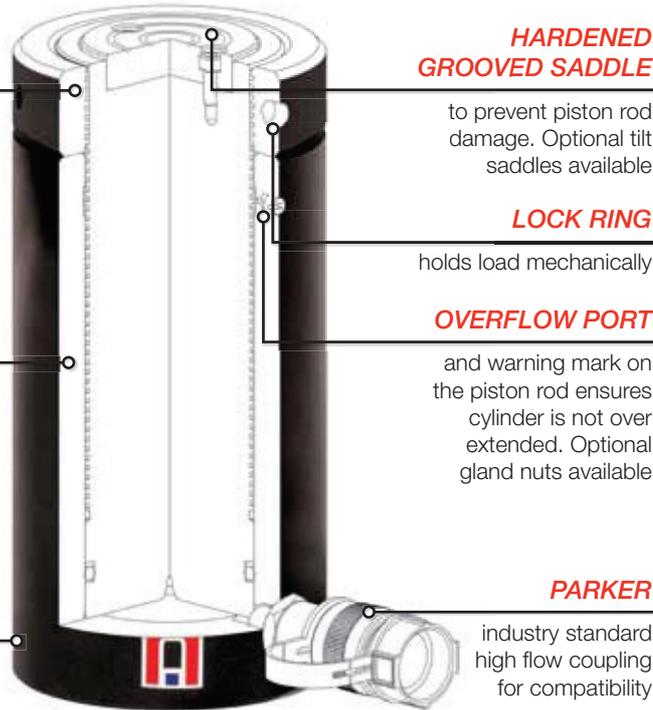
on piston rod and lock nut enhances corrosion resistance

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

POWDER COATED FINISH

enhances appearance and reduces corrosion



CAPACITY

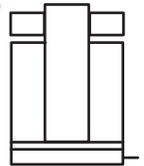
50 - 1,000 ton

STROKE

50 - 300 mm

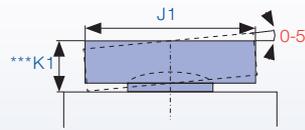
MAXIMUM OPERATING PRESSURE

700 bar



Did you know...

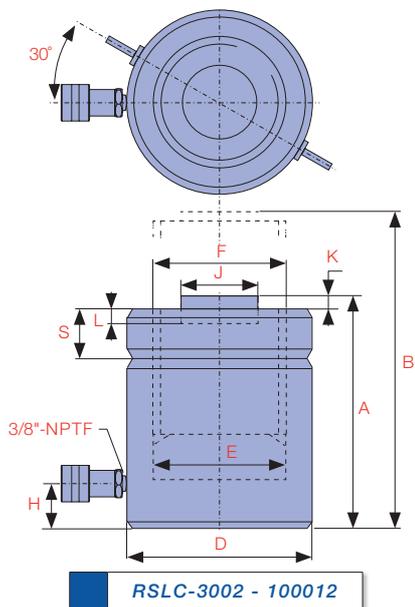
Durapac offer RDLC-Series double acting locking collar cylinders for extended mechanical load holding applications with controlled lowering. Contact Durapac for full details.



| H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | S Lock Ring Height (mm) | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|--------------------------------|------------------------------------|---|------------------------------------|----------------------------|-------------|----------------------|------------------|-------------------|--------------|-------------|
| | | | | | | Model Number | J1 Diameter (mm) | ***K1 Height (mm) | | |
| 30 | 71 | 2 | 13 | 36 | 15.0 | TSX-100 | 71 | 24 | RSLC-502 | ◆ |
| 30 | 71 | 2 | 13 | 36 | 20.0 | TSX-100 | 71 | 24 | RSLC-504 | ◆ |
| 30 | 71 | 2 | 13 | 36 | 25.0 | TSX-100 | 71 | 24 | RSLC-506 | ◆ |
| 30 | 71 | 2 | 13 | 36 | 30.0 | TSX-100 | 71 | 24 | RSLC-508 | ◆ |
| 30 | 71 | 2 | 13 | 36 | 35.0 | TSX-100 | 71 | 24 | RSLC-5010 | ◆ |
| 30 | 71 | 2 | 13 | 36 | 40.0 | TSX-100 | 71 | 24 | RSLC-5012 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 30.0 | TSX-100 | 71 | 24 | RSLC-1002 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 39.0 | TSX-100 | 71 | 24 | RSLC-1004 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 48.0 | TSX-100 | 71 | 24 | RSLC-1006 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 56.0 | TSX-100 | 71 | 24 | RSLC-1008 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 64.0 | TSX-100 | 71 | 24 | RSLC-10010 | ◆ |
| 30 | 71 | 2 | 13 | 44 | 73.0 | TSX-100 | 71 | 24 | RSLC-10012 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 53.0 | TSX-200 | 130 | 20 | RSLC-1502 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 66.0 | TSX-200 | 130 | 20 | RSLC-1504 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 78.0 | TSX-200 | 130 | 20 | RSLC-1506 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 92.0 | TSX-200 | 130 | 20 | RSLC-1508 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 104.0 | TSX-200 | 130 | 20 | RSLC-15010 | ◆ |
| 39 | 130 | 2 | 25 | 44 | 117.0 | TSX-200 | 130 | 20 | RSLC-15012 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

*** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)



Did you know...

RPLC-Series pancake locking collar cylinders are perfect for applications that require sustained load holding in a compact low height package.



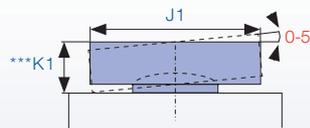
| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | **F Piston Rod Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|------------------------------|---------|
| RSLC-2002 | 200 | 1,859 | 50 | 265.6 | 1,330 | 243 | 293 | 235 | 184.0 | TR184x6 |
| RSLC-2006 | | 1,859 | 150 | 265.6 | 3,987 | 343 | 493 | 235 | 184.0 | TR184x6 |
| RSLC-20012 | | 1,859 | 300 | 265.6 | 7,973 | 493 | 793 | 235 | 184.0 | TR184x6 |
| RSLC-2502 | 250 | 2,562 | 50 | 366.1 | 1,833 | 249 | 299 | 275 | 216.0 | TR216x6 |
| RSLC-2506 | | 2,562 | 150 | 366.1 | 5,494 | 349 | 499 | 275 | 216.0 | TR216x6 |
| RSLC-25012 | | 2,562 | 300 | 366.1 | 10,987 | 499 | 799 | 275 | 216.0 | TR216x6 |
| RSLC-3002 | 300 | 3,193 | 50 | 456.2 | 2,282 | 295 | 345 | 310 | 241.0 | TR241x6 |
| RSLC-3006 | | 3,193 | 150 | 456.2 | 6,844 | 395 | 545 | 310 | 241.0 | TR241x6 |
| RSLC-30012 | | 3,193 | 300 | 456.2 | 13,678 | 545 | 845 | 310 | 241.0 | TR241x6 |
| RSLC-4002 | 400 | 3,919 | 50 | 559.9 | 2,798 | 335 | 385 | 350 | 267.0 | TR266x6 |
| RSLC-4006 | | 3,919 | 150 | 559.9 | 8,394 | 435 | 585 | 350 | 267.0 | TR266x6 |
| RSLC-40012 | | 3,919 | 300 | 559.9 | 16,789 | 585 | 885 | 350 | 267.0 | TR266x6 |
| RSLC-5002 | 500 | 5,118 | 50 | 731.1 | 3,651 | 375 | 425 | 400 | 305.0 | TR305x6 |
| RSLC-5006 | | 5,118 | 150 | 731.1 | 10,954 | 475 | 625 | 400 | 305.0 | TR305x6 |
| RSLC-50012 | | 5,118 | 300 | 731.1 | 21,907 | 625 | 925 | 400 | 305.0 | TR305x6 |
| RSLC-6002 | 600 | 5,983 | 50 | 854.8 | 4,274 | 395 | 445 | 430 | 330.0 | TR330x6 |
| RSLC-6006 | | 5,983 | 150 | 854.8 | 12,823 | 495 | 645 | 430 | 330.0 | TR330x6 |
| RSLC-60012 | | 5,983 | 300 | 854.8 | 25,646 | 645 | 945 | 430 | 330.0 | TR330x6 |
| RSLC-8002 | 800 | 8,238 | 50 | 1176.9 | 5,878 | 455 | 505 | 505 | 387.0 | TR387x6 |
| RSLC-8006 | | 8,238 | 150 | 1176.9 | 17,635 | 555 | 705 | 505 | 387.0 | TR387x6 |
| RSLC-80012 | | 8,238 | 300 | 1176.9 | 35,271 | 705 | 1005 | 505 | 387.0 | TR387x6 |
| RSLC-10002 | 1000 | 10,260 | 50 | 1466.4 | 7,325 | 495 | 545 | 560 | 432.0 | TR432x6 |
| RSLC-10006 | | 10,260 | 150 | 1466.4 | 21,975 | 595 | 745 | 560 | 432.0 | TR432x6 |
| RSLC-100012 | | 10,260 | 300 | 1466.4 | 43,950 | 745 | 1045 | 560 | 432.0 | TR432x6 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

** TR is a metric trapezoidal thread

Did you know...

Durapac offers a wide range of pump options: electric / air / petrol / diesel / manual



| H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | S Lock Ring Height (mm) | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|--------------------------------------|---|--|--|----------------------------------|----------------|----------------------|------------------------|-------------------------|--------------|----------------|
| | | | | | | Model Number | J1 Diameter (mm) | ***K1 Height (mm) | | |
| 50 | 130 | 2 | 25 | 50 | 83 | TSX-200 | 130 | 20 | RSLC-2002 | ◆ |
| 50 | 130 | 2 | 25 | 50 | 117 | TSX-200 | 130 | 20 | RSLC-2006 | ◆ |
| 50 | 130 | 2 | 25 | 50 | 170 | TSX-200 | 130 | 20 | RSLC-20012 | ◆ |
| 50 | 150 | 2 | 25 | 56 | 116 | TSX-250 | 150 | 21 | RSLC-2502 | ◆ |
| 50 | 150 | 2 | 25 | 56 | 162 | TSX-250 | 150 | 21 | RSLC-2506 | ◆ |
| 50 | 150 | 2 | 25 | 56 | 234 | TSX-250 | 150 | 21 | RSLC-25012 | ◆ |
| 59 | 139 | 5 | 25 | 60 | 173 | TSX-300 | 195 | 75 | RSLC-3002 | ◆ |
| 59 | 139 | 5 | 25 | 60 | 233 | TSX-300 | 195 | 75 | RSLC-3006 | ◆ |
| 59 | 139 | 5 | 25 | 60 | 323 | TSX-300 | 195 | 75 | RSLC-30012 | ◆ |
| 70 | 159 | 5 | 25 | 70 | 250 | TSX-400 | 225 | 85 | RSLC-4002 | ◆ |
| 70 | 159 | 5 | 25 | 70 | 327 | TSX-400 | 225 | 85 | RSLC-4006 | ◆ |
| 70 | 159 | 5 | 25 | 70 | 441 | TSX-400 | 225 | 85 | RSLC-40012 | ◆ |
| 80 | 179 | 5 | 25 | 80 | 367 | TSX-500 | 250 | 91 | RSLC-5002 | ◆ |
| 80 | 179 | 5 | 25 | 80 | 466 | TSX-500 | 250 | 91 | RSLC-5006 | ◆ |
| 80 | 179 | 5 | 25 | 80 | 617 | TSX-500 | 250 | 91 | RSLC-50012 | ◆ |
| 85 | 194 | 5 | 25 | 85 | 446 | TSX-600 | 275 | 96 | RSLC-6002 | ◆ |
| 85 | 194 | 5 | 25 | 85 | 562 | TSX-600 | 275 | 96 | RSLC-6006 | ◆ |
| 85 | 194 | 5 | 25 | 85 | 737 | TSX-600 | 275 | 96 | RSLC-60012 | ◆ |
| 100 | 224 | 5 | 25 | 100 | 709 | TSX-800 | 320 | 123 | RSLC-8002 | ◆ |
| 100 | 224 | 5 | 25 | 100 | 870 | TSX-800 | 320 | 123 | RSLC-8006 | ◆ |
| 100 | 224 | 5 | 25 | 100 | 1,110 | TSX-800 | 320 | 123 | RSLC-80012 | ◆ |
| 110 | 249 | 5 | 25 | 110 | 949 | TSX-1000 | 360 | 136 | RSLC-10002 | ◆ |
| 110 | 249 | 5 | 25 | 110 | 1,141 | TSX-1000 | 360 | 136 | RSLC-10006 | ◆ |
| 110 | 249 | 5 | 25 | 110 | 1,430 | TSX-1000 | 360 | 136 | RSLC-100012 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♣ THREAD

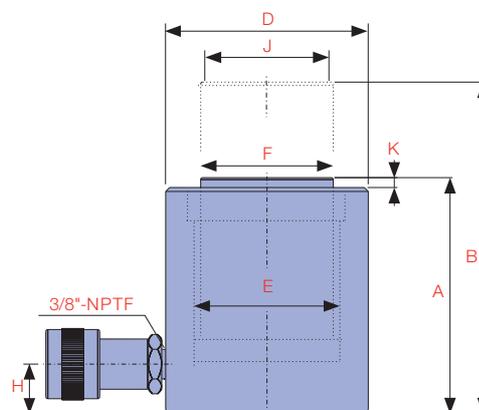
*** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)



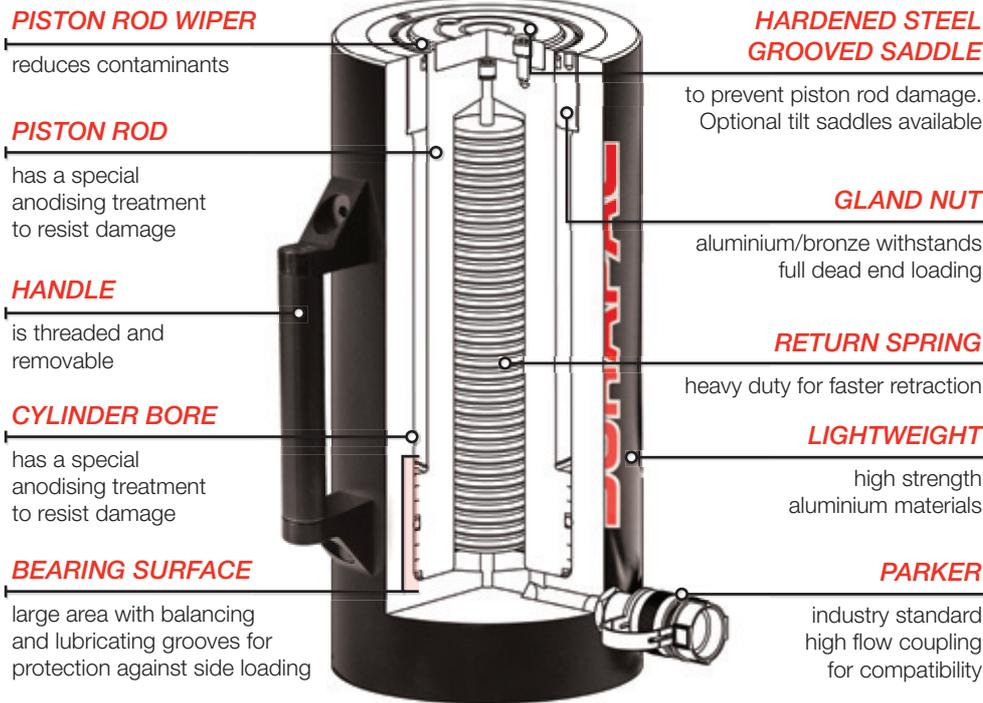
EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS

THE **AR-SERIES** IS A LIGHTWEIGHT HIGH STRENGTH ALUMINIUM SPRING RETURN CYLINDER THAT IS IDEAL FOR USE IN APPLICATIONS WHERE WEIGHT AND PORTABILITY ARE PARAMOUNT.

A special anodising treatment on the piston rod, cylinder bore and body resists damage and extends cylinder life. AR-Series cylinders can be used in applications such as axle correction, bridge jacking, machinery maintenance and other non production applications.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-----|
| AR-302 | 30 | 293 | 50 | 41.9 | 213 | 168 | 218 | 114 |
| AR-304 | | 293 | 101 | 41.9 | 426 | 229 | 330 | 114 |
| AR-306 | | 293 | 152 | 41.9 | 639 | 270 | 422 | 114 |
| AR-308 | | 293 | 203 | 41.9 | 852 | 320 | 523 | 114 |
| AR-3010 | | 293 | 254 | 41.9 | 1,065 | 371 | 625 | 114 |
| AR-502 | 50 | 498 | 50 | 71.2 | 360 | 168 | 218 | 139 |
| AR-504 | | 498 | 101 | 71.2 | 723 | 229 | 330 | 139 |
| AR-506 | | 498 | 152 | 71.2 | 1,085 | 270 | 422 | 139 |
| AR-508 | | 498 | 203 | 71.2 | 1,445 | 320 | 523 | 139 |
| AR-5010 | | 498 | 254 | 71.2 | 1,809 | 371 | 625 | 139 |
| AR-752 | 75 | 678 | 50 | 96.8 | 492 | 168 | 218 | 165 |
| AR-754 | | 678 | 101 | 96.8 | 985 | 229 | 330 | 165 |
| AR-756 | | 678 | 152 | 96.8 | 1,477 | 270 | 422 | 165 |
| AR-758 | | 678 | 203 | 96.8 | 1,969 | 320 | 523 | 165 |
| AR-7510 | | 678 | 254 | 96.8 | 2,463 | 371 | 625 | 165 |
| AR-1002 | 100 | 931 | 50 | 133.0 | 675 | 168 | 218 | 203 |
| AR-1004 | | 931 | 101 | 133.0 | 1,351 | 229 | 330 | 203 |
| AR-1006 | | 931 | 152 | 133.0 | 2,027 | 270 | 422 | 203 |
| AR-1008 | | 931 | 203 | 133.0 | 2,702 | 320 | 523 | 203 |
| AR-10010 | | 931 | 254 | 133.0 | 3,379 | 371 | 625 | 203 |

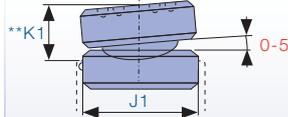


B
CYLINDERS

CAPACITY
30 - 150 ton

STROKE
50 - 254 mm

MAXIMUM OPERATING PRESSURE
700 bar



| E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | Optional Tilt Saddle | | | Weight (kg) |
|----------------------------------|-------------------------------|--------------------------------|------------------------------------|---|----------------------|------------------|------------------|-------------|
| | | | | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | |
| 73.2 | 63.5 | 38 | 51 | 3 | - | - | - | 5.0 |
| 73.2 | 63.5 | 38 | 51 | 3 | - | - | - | 6.8 |
| 73.2 | 63.5 | 38 | 51 | 3 | - | - | - | 7.1 |
| 73.2 | 63.5 | 38 | 51 | 3 | - | - | - | 9.0 |
| 73.2 | 63.5 | 38 | 51 | 3 | - | - | - | 11.3 |
| 92.2 | 79.4 | 38 | 64 | 3 | ATS-50 | 60 | 30 | 7.4 |
| 92.2 | 79.4 | 38 | 64 | 3 | ATS-50 | 60 | 30 | 9.6 |
| 92.2 | 79.4 | 38 | 64 | 3 | ATS-50 | 60 | 30 | 11.4 |
| 92.2 | 79.4 | 38 | 64 | 3 | ATS-50 | 60 | 30 | 13.6 |
| 92.2 | 79.4 | 38 | 64 | 3 | ATS-50 | 60 | 30 | 15.4 |
| 111.3 | 98.4 | 38 | 76 | 3 | ATS-75 | 73 | 30 | 10.0 |
| 111.3 | 98.4 | 38 | 76 | 3 | ATS-75 | 73 | 30 | 13.0 |
| 111.3 | 98.4 | 38 | 76 | 3 | ATS-75 | 73 | 30 | 15.8 |
| 111.3 | 98.4 | 38 | 76 | 3 | ATS-75 | 73 | 30 | 19.0 |
| 111.3 | 98.4 | 38 | 76 | 3 | ATS-75 | 73 | 30 | 22.7 |
| 130.3 | 108.0 | 38 | 89 | 3 | ATS-100 | 82 | 30 | 16.0 |
| 130.3 | 108.0 | 38 | 89 | 3 | ATS-100 | 82 | 30 | 19.4 |
| 130.3 | 108.0 | 38 | 89 | 3 | ATS-100 | 82 | 30 | 23.0 |
| 130.3 | 108.0 | 38 | 89 | 3 | ATS-100 | 82 | 30 | 27.2 |
| 130.3 | 108.0 | 38 | 89 | 3 | ATS-100 | 82 | 30 | 30.6 |

Did you know...

Durapac has a range of aluminium lightweight pumps to suit the **aluminium cylinder range**.



Caution...

Lightweight **aluminium cylinders** are **not** designed for production applications. Refer to Durapac for information relating to high cycle applications.

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)

AR-SERIES CONTINUED...

CYLINDERS

| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|
| AR-1502 | 150 | 1,386 | 50 | 198.0 | 1,005 | 193 | 254 |
| AR-1504 | | 1,386 | 101 | 198.0 | 2,011 | 244 | 254 |
| AR-1506 | | 1,386 | 152 | 198.0 | 3,016 | 295 | 254 |
| AR-1508 | | 1,386 | 203 | 198.0 | 4,020 | 345 | 254 |
| AR-15010 | | 1,386 | 254 | 198.0 | 5,027 | 397 | 254 |

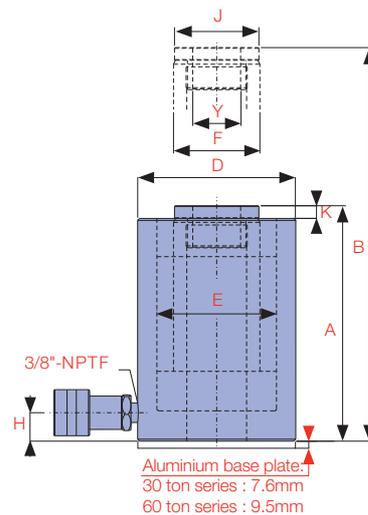
ARHS | SERIES



EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS

THE ARHS-SERIES IS A SPRING RETURN HOLLOW PISTON ROD ALUMINIUM CYLINDER.

The hollow piston allows for a rod or cable to be inserted through the entire body length. They can be used in tensioning, load testing, bush extracting and maintenance applications where weight and portability are paramount. All cylinders incorporate a bolt on removable aluminium base plate for extra protection.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|
| ARHS-303 | 30 | 326 | 75 | 46.5 | 361 | 219 | 139 |
| ARHS-306 | | 326 | 152 | 46.5 | 721 | 296 | 139 |
| ARHS-603 | 60 | 555 | 75 | 79.3 | 606 | 336 | 190 |
| ARHS-606 | | 555 | 152 | 79.3 | 1,213 | 337 | 190 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

| E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | Optional Tilt Saddle | | | Weight (kg) |
|----------------------------------|-------------------------------|--------------------------------|------------------------------------|---|----------------------|------------------|------------------|-------------|
| | | | | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | |
| 158.9 | 127.0 | 38 | 114 | 3 | ATS-150 | 108 | 46 | 24.8 |
| 158.9 | 127.0 | 38 | 114 | 3 | ATS-150 | 108 | 46 | 30.6 |
| 158.9 | 127.0 | 38 | 114 | 3 | ATS-150 | 108 | 46 | 36.6 |
| 158.9 | 127.0 | 38 | 114 | 3 | ATS-150 | 108 | 46 | 43.1 |
| 158.9 | 127.0 | 38 | 114 | 3 | ATS-150 | 108 | 46 | 50.8 |

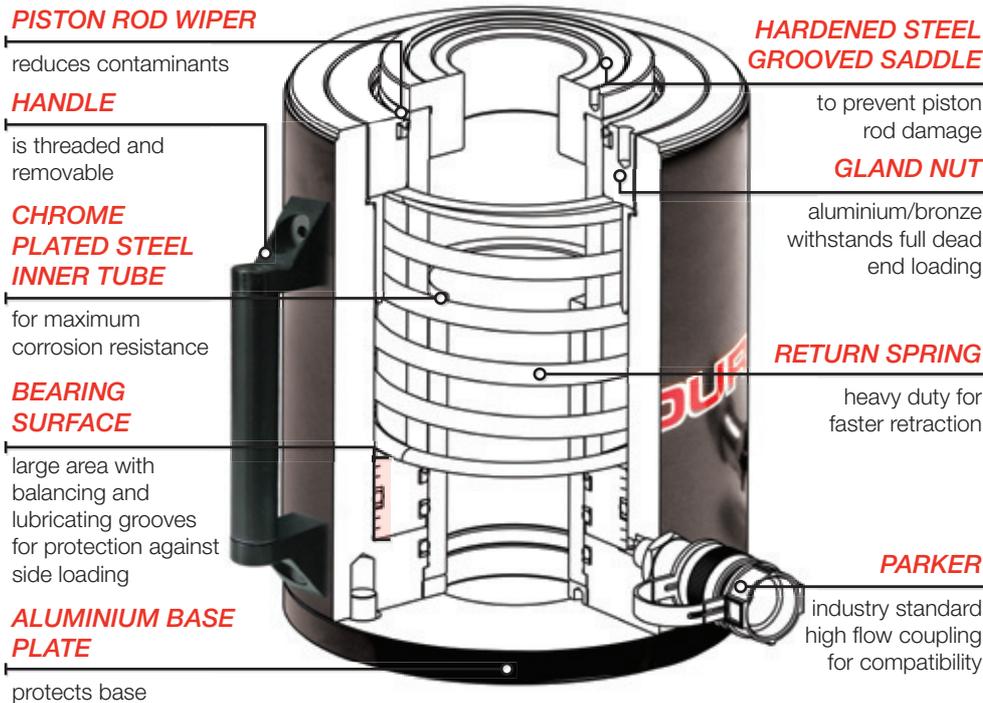


Caution...

Lightweight **aluminium cylinders** are **not** designed for production applications. Refer to Durapac for information relating to high cycle applications.

B
CYLINDERS

ARHS | SERIES



CAPACITY
30 - 60 ton

STROKE
75 - 152 mm

MAXIMUM OPERATING PRESSURE
700 bar

| E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | Y Centre Hole Diameter (mm) | Weight (kg) |
|----------------------------------|-------------------------------|--------------------------------|------------------------------------|---|--------------------------------|-------------|
| 89.0 | 63.5 | 25 | 64 | 10 | 32.3 | 9.9 |
| 89.0 | 63.5 | 25 | 64 | 10 | 32.3 | 13.6 |
| 120.8 | 92.1 | 25 | 92 | 13 | 54.0 | 19.0 |
| 120.8 | 92.1 | 25 | 92 | 13 | 54.0 | 24.9 |



Caution...

Protective aluminium base plate protects the cylinder and should **not** be removed. **Threaded base holes** should **not** be used for any other purpose.

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)

B

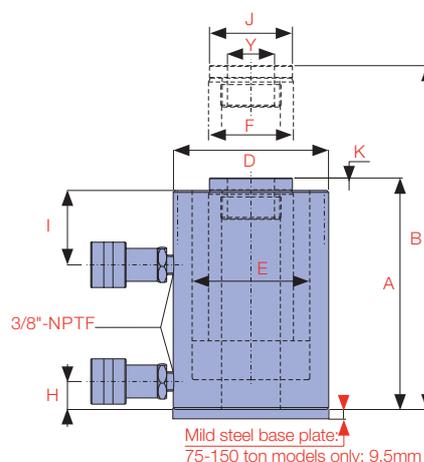
CYLINDERS



EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS

THE **ARHD-SERIES** IS A DOUBLE ACTING HOLLOW PISTON ROD ALUMINIUM CYLINDER.

The hollow piston allows for a rod or cable to be inserted through the entire body length, while the double acting design improves speed of operation when longer stroke cylinders are required. They can be used in tensioning, load testing and maintenance applications where weight and portability are paramount. Cylinders 75-150 ton incorporate a mild steel base plate for extra protection.



Mild steel base plate:
75-150 ton models only: 9.5mm

| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | |
| ARHD-302 | 30 | 287 | 91 | 50 | 40.97 | 13.03 | 208 | 67 | 191 | 241 | 139 |
| ARHD-304 | | 287 | 91 | 100 | 40.97 | 13.03 | 416 | 133 | 242 | 342 | 139 |
| ARHD-306 | | 287 | 91 | 152 | 40.97 | 13.03 | 624 | 200 | 293 | 445 | 139 |
| ARHD-3010 | | 287 | 91 | 254 | 40.97 | 13.03 | 1,040 | 332 | 394 | 648 | 139 |
| ARHD-502 | 50 | 465 | 155 | 50 | 66.45 | 22.12 | 337 | 112 | 191 | 241 | 191 |
| ARHD-504 | | 465 | 155 | 100 | 66.45 | 22.12 | 675 | 225 | 242 | 342 | 191 |
| ARHD-506 | | 465 | 155 | 152 | 66.45 | 22.12 | 1,013 | 337 | 293 | 445 | 191 |
| ARHD-5010 | | 465 | 155 | 254 | 66.45 | 22.12 | 1,689 | 563 | 394 | 648 | 191 |
| ARHD-752 | 75 | 688 | 281 | 50 | 98.25 | 40.13 | 499 | 203 | 242 | 292 | 228 |
| ARHD-754 | | 688 | 281 | 100 | 98.25 | 40.13 | 998 | 407 | 293 | 393 | 228 |
| ARHD-756 | | 688 | 281 | 152 | 98.25 | 40.13 | 1,497 | 611 | 343 | 495 | 228 |
| ARHD-7510 | | 688 | 281 | 254 | 98.25 | 40.13 | 2,495 | 1,019 | 445 | 699 | 228 |
| ARHD-1002 | 100 | 975 | 339 | 50 | 139.29 | 48.45 | 707 | 246 | 254 | 304 | 279 |
| ARHD-1004 | | 975 | 339 | 100 | 139.29 | 48.45 | 1,415 | 492 | 305 | 405 | 279 |
| ARHD-1006 | | 975 | 339 | 152 | 139.29 | 48.45 | 2,123 | 738 | 355 | 507 | 279 |
| ARHD-10010 | | 975 | 339 | 254 | 139.29 | 48.45 | 3,539 | 1,230 | 457 | 711 | 279 |
| ARHD-1502 | 150 | 1,421 | 497 | 50 | 203.03 | 70.96 | 1,004 | 295 | 254 | 304 | 304 |
| ARHD-1504 | | 1,421 | 497 | 100 | 203.03 | 70.96 | 2,008 | 590 | 305 | 405 | 304 |
| ARHD-1506 | | 1,421 | 497 | 152 | 203.03 | 70.96 | 3,012 | 885 | 355 | 507 | 304 |
| ARHD-15010 | | 1,421 | 497 | 254 | 203.03 | 70.96 | 5,021 | 1,475 | 457 | 711 | 304 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

HARDENED STEEL GROOVED SADDLE **

to prevent piston rod damage

HANDLE

is threaded and removable

STOP RING

withstands full dead end loading

BEARING SURFACE

large area with balancing and lubricating grooves for protection against side loading

MILD STEEL BASE PLATE

75-150 Ton models only

PISTON ROD WIPER

reduces contaminants

SAFETY PRESSURE

relief valve protects cylinder from intensification

CHROME PLATED STEEL INNER TUBE

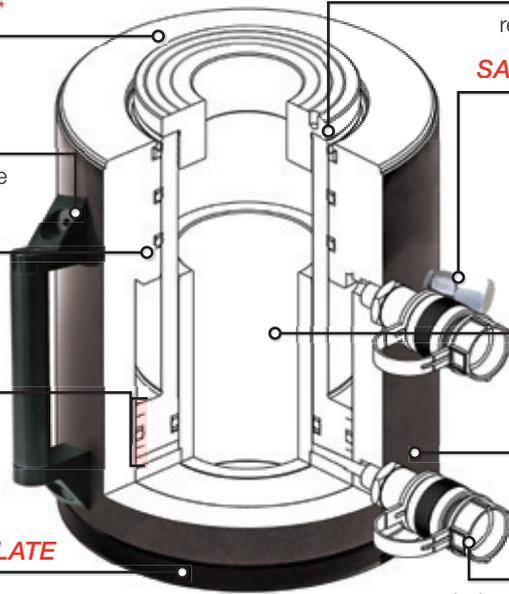
for maximum corrosion resistance

LIGHTWEIGHT

high strength aluminium materials

PARKER

industry standard high flow coupling for compatibility



CAPACITY
30 - 150 ton

STROKE
50 - 254 mm

MAXIMUM OPERATING PRESSURE
700 bar

B
CYLINDERS

| E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | Y Centre Hole Diameter (mm) | Weight (kg) |
|----------------------------------|-------------------------------|--------------------------------|------------------------------|------------------------------------|---|--------------------------------|-------------|
| 92.2 | 82.6 | 51 | 51 | 70 | 13 | 38.0 | 9.1 |
| 92.2 | 82.6 | 51 | 51 | 70 | 13 | 38.0 | 10.9 |
| 92.2 | 82.6 | 51 | 51 | 70 | 13 | 38.0 | 12.6 |
| 92.2 | 82.6 | 51 | 51 | 70 | 13 | 38.0 | 17.0 |
| 117.6 | 104.8 | 51 | 51 | 92 | 13 | 54.0 | 15.0 |
| 117.6 | 104.8 | 51 | 51 | 92 | 13 | 54.0 | 18.6 |
| 117.6 | 104.8 | 51 | 51 | 92 | 13 | 54.0 | 22.0 |
| 117.6 | 104.8 | 51 | 51 | 92 | 13 | 54.0 | 29.5 |
| 143.0 | 123.7 | 51 | 51 | 122 | 13 | 69.9 | 23.5 |
| 143.0 | 123.7 | 51 | 51 | 122 | 13 | 69.9 | 32.0 |
| 143.0 | 123.7 | 51 | 51 | 122 | 13 | 69.9 | 38.5 |
| 143.0 | 123.7 | 51 | 51 | 122 | 13 | 69.9 | 45.3 |
| 171.6 | 152.4 | 69 | 56 | 152 | 13 | 88.9 | 38.5 |
| 171.6 | 152.4 | 69 | 56 | 152 | 13 | 88.9 | 42.3 |
| 171.6 | 152.4 | 69 | 56 | 152 | 13 | 88.9 | 46.4 |
| 171.6 | 152.4 | 69 | 69 | 152 | 13 | 88.9 | 60.0 |
| 190.6 | 165.1 | 69 | 56 | 165 | 13 | 88.9 | 49.0 |
| 190.6 | 165.1 | 69 | 56 | 165 | 13 | 88.9 | 54.8 |
| 190.6 | 165.1 | 69 | 56 | 165 | 13 | 88.9 | 60.0 |
| 190.6 | 165.1 | 69 | 69 | 165 | 13 | 88.9 | 70.8 |

** Threaded saddles are standard on ARHD 30 and 50 ton models

Caution...
Protective steel base plate protects the cylinder and should **not** be removed. **Threaded base holes** should **not** be used for any other purpose.

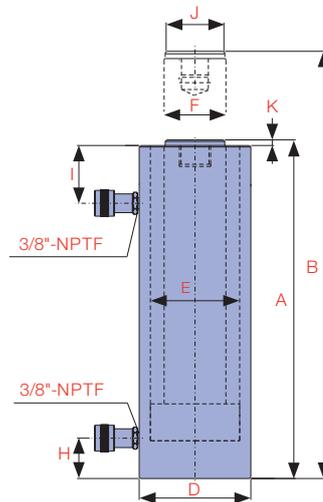
Caution...
Lightweight **aluminium cylinders** are **not** designed for production applications. Refer to Durapac for information relating to high cycle applications.



EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS

THE **ARD-SERIES** IS A LIGHTWEIGHT DOUBLE ACTING ALUMINIUM CYLINDER THAT IS IDEAL FOR USE IN APPLICATIONS WHERE WEIGHT AND PORTABILITY ARE PARAMOUNT.

ARD-Series cylinders are perfect for bridge lifting, machinery maintenance and other non production applications.



| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | | |
| ARD-308 | 30 | 293 | 114 | 203 | 41.9 | 16.3 | 850 | 295 | 349 | 552 | 114 | 73.2 | 63.5 |
| ARD-3013 | | 293 | 114 | 330 | 41.9 | 16.3 | 1,488 | 578 | 476 | 806 | 114 | 73.2 | 63.5 |
| ARD-508 | 50 | 535 | 124 | 203 | 76.4 | 17.7 | 1,447 | 360 | 349 | 552 | 139 | 92.2 | 79.4 |
| ARD-5013 | | 535 | 124 | 330 | 76.4 | 17.7 | 2,351 | 585 | 476 | 806 | 139 | 92.2 | 79.4 |
| ARD-756 | 75 | 679 | 146 | 152 | 97.0 | 20.9 | 1,477 | 318 | 312 | 450 | 165 | 111.3 | 98.4 |
| ARD-758 | | 679 | 146 | 203 | 97.0 | 20.9 | 1,971 | 710 | 356 | 559 | 165 | 111.3 | 98.4 |
| ARD-7513 | | 679 | 146 | 330 | 97.0 | 20.9 | 3,201 | 690 | 490 | 806 | 165 | 111.3 | 98.4 |
| ARD-1002 | 100 | 931 | 220 | 50 | 133.0 | 31.4 | 675 | 154 | 211 | 246 | 203 | 130.3 | 108.0 |
| ARD-1006 | | 931 | 220 | 152 | 133.0 | 31.4 | 2,027 | 464 | 311 | 463 | 203 | 130.3 | 108.0 |
| ARD-1008 | | 931 | 220 | 203 | 133.0 | 31.4 | 2,705 | 620 | 356 | 559 | 203 | 130.3 | 108.0 |
| ARD-10013 | | 931 | 220 | 330 | 133.0 | 31.4 | 4,392 | 1,005 | 488 | 818 | 203 | 130.3 | 108.0 |
| ARD-1506 | 150 | 1,386 | 313 | 152 | 198.0 | 44.7 | 3,016 | 681 | 363 | 488 | 254 | 158.9 | 127.0 |
| ARD-15013 | | 1,386 | 313 | 330 | 198.0 | 44.7 | 6,535 | 1,476 | 541 | 844 | 254 | 158.9 | 127.0 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

PISTON ROD WIPER

reduces contaminants

GLAND NUT

aluminium/bronze withstands full dead end loading

HANDLE

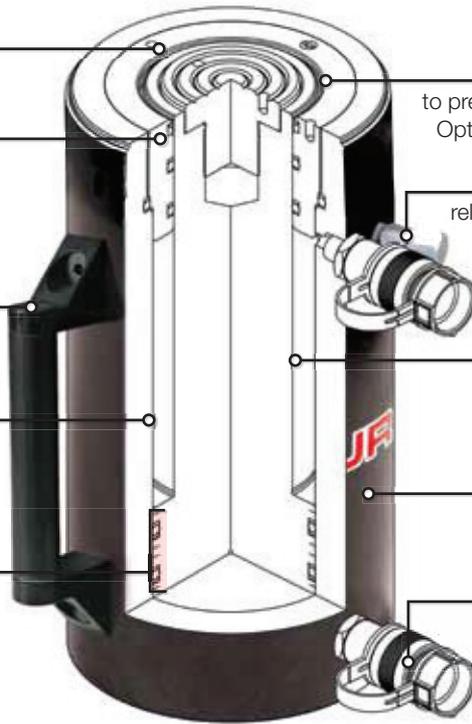
is threaded and removable

CYLINDER BORE

has a special anodising treatment to resist damage

BEARING SURFACE

large area with balancing and lubricating grooves for protection against side loading



HARDENED STEEL GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

SAFETY PRESSURE

relief valve protects cylinder from intensification

PISTON ROD

has a special anodising treatment to resist damage

LIGHTWEIGHT

high strength aluminium materials

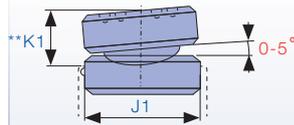
PARKER

industry standard high flow coupling for compatibility

CAPACITY
30 - 150 ton

STROKE
50 - 330 mm

MAXIMUM OPERATING PRESSURE
700 bar



| H Base to Advance Port (mm) | I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | Optional Tilt Saddle | | | Weight (kg) |
|--------------------------------|------------------------------|------------------------------------|---|----------------------|------------------|-----------------|-------------|
| | | | | Model Number | J1 Diameter (mm) | **K1 Depth (mm) | |
| 38 | 63 | 51 | 3 | - | - | - | 12 |
| 38 | 63 | 51 | 3 | - | - | - | 15 |
| 38 | 63 | 64 | 3 | ATS-50 | 60 | 30 | 16 |
| 38 | 63 | 64 | 3 | ATS-50 | 60 | 30 | 21 |
| 38 | 63 | 76 | 3 | ATS-75 | 73 | 30 | 19 |
| 38 | 63 | 76 | 3 | ATS-75 | 73 | 30 | 22 |
| 38 | 63 | 76 | 3 | ATS-75 | 73 | 30 | 27 |
| 38 | 63 | 89 | 3 | ATS-100 | 82 | 30 | 19 |
| 38 | 63 | 89 | 3 | ATS-100 | 82 | 30 | 26 |
| 38 | 63 | 89 | 3 | ATS-100 | 82 | 30 | 32 |
| 38 | 63 | 89 | 3 | ATS-100 | 82 | 30 | 41 |
| 51 | 76 | 114 | 3 | ATS-150 | 108 | 46 | 40 |
| 51 | 76 | 114 | 3 | ATS-150 | 108 | 46 | 55 |

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)

Did you know...

Durapac has a range of aluminium lightweight pumps to suit the **aluminium cylinder range**.



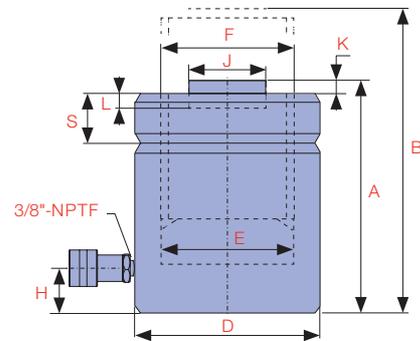
Caution...

Lightweight **aluminium cylinders** are **not** designed for production applications. Refer to Durapac for information relating to high cycle applications.



THE **ARSLC-SERIES** IS A SINGLE ACTING SPRING RETURN LOCKING COLLAR ALUMINIUM CYLINDER THAT IS IDEAL FOR USE IN APPLICATIONS WHERE WEIGHT AND PORTABILITY ARE PARAMOUNT.

The design features a threaded piston rod and lock ring. When the lock ring is screwed down and engaged with the cylinder body, the load can be held mechanically for extended periods. These cylinders are ideally suited to applications requiring safe extended load holding. All ARSLC-Series cylinders feature anodised treatment on piston rod and lock ring to resist corrosion and abrasion. Hardened removable saddles are standard and ATS tilt saddles are optional.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-------|
| ARSLC-302 | 30 | 294 | 51 | 41.94 | 213 | 197 | 248 | 114 | 73 | 63.5 |
| ARSLC-304 | | 294 | 102 | 41.94 | 426 | 248 | 349 | 114 | 73 | 63.5 |
| ARSLC-306 | | 294 | 152 | 41.94 | 639 | 299 | 451 | 114 | 73 | 63.5 |
| ARSLC-308 | | 294 | 203 | 41.94 | 852 | 350 | 552 | 114 | 73 | 63.5 |
| ARSLC-3010 | | 294 | 254 | 41.94 | 1,065 | 401 | 654 | 114 | 73 | 63.5 |
| ARSLC-502 | 50 | 499 | 51 | 71.23 | 355 | 207 | 257 | 140 | 95 | 79.4 |
| ARSLC-504 | | 499 | 102 | 71.23 | 710 | 258 | 359 | 140 | 95 | 79.4 |
| ARSLC-506 | | 499 | 152 | 71.23 | 1,064 | 308 | 460 | 140 | 95 | 79.4 |
| ARSLC-508 | | 499 | 203 | 71.23 | 1,418 | 359 | 562 | 140 | 95 | 79.4 |
| ARSLC-5010 | | 499 | 254 | 71.23 | 1,773 | 410 | 664 | 140 | 95 | 79.4 |
| ARSLC-1002 | 100 | 934 | 51 | 133.42 | 664 | 213 | 264 | 203 | 130 | 108.0 |
| ARSLC-1004 | | 934 | 102 | 133.42 | 1,327 | 264 | 365 | 203 | 130 | 108.0 |
| ARSLC-1006 | | 934 | 152 | 133.42 | 1,991 | 315 | 467 | 203 | 130 | 108.0 |
| ARSLC-1008 | | 934 | 203 | 133.42 | 2,655 | 366 | 568 | 203 | 130 | 108.0 |
| ARSLC-10010 | | 934 | 254 | 133.42 | 3,318 | 416 | 670 | 203 | 130 | 108.0 |
| ARSLC-1502 | 150 | 1,386 | 51 | 197.94 | 993 | 213 | 264 | 254 | 159 | 127.0 |
| ARSLC-1504 | | 1,386 | 102 | 197.94 | 1,986 | 264 | 365 | 254 | 159 | 127.0 |
| ARSLC-1506 | | 1,386 | 152 | 197.94 | 2,979 | 315 | 467 | 254 | 159 | 127.0 |
| ARSLC-1508 | | 1,386 | 203 | 197.94 | 3,972 | 366 | 568 | 254 | 159 | 127.0 |
| ARSLC-15010 | | 1,386 | 254 | 197.94 | 4,965 | 416 | 670 | 254 | 159 | 127.0 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

LOCK RING

holds the load mechanically and is treated with yellow chromate

PISTON ROD

has a special anodising treatment to resist damage

HANDLE

is threaded and removable

ANODISED FINISH

enhances appearance and reduces corrosion

BEARING SURFACE

large area with balancing and lubricating grooves for protection against side loading

HARDENED STEEL GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

GLAND NUT

aluminium/bronze withstands full dead end loading

LIGHTWEIGHT

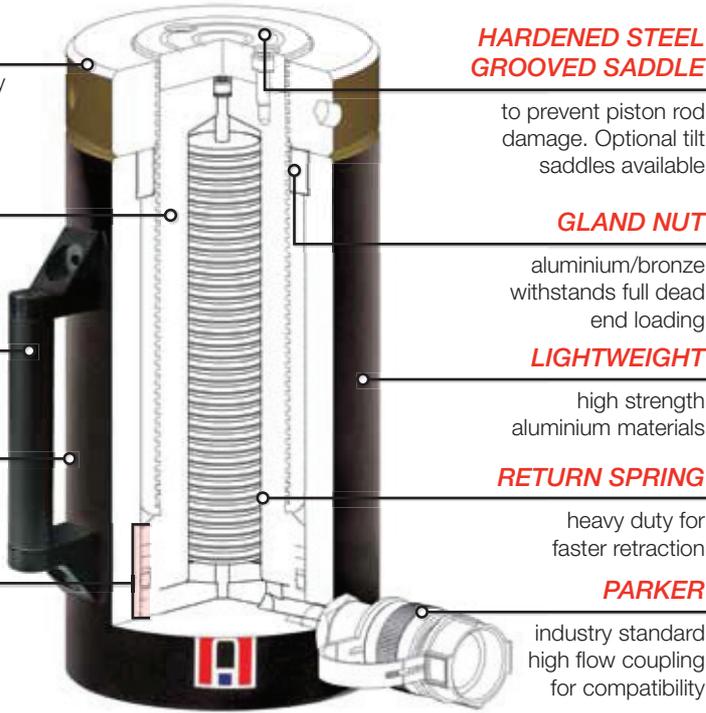
high strength aluminium materials

RETURN SPRING

heavy duty for faster retraction

PARKER

industry standard high flow coupling for compatibility

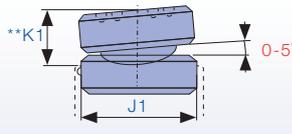


CAPACITY
30 - 150 ton

STROKE
51 - 254 mm

MAXIMUM OPERATING PRESSURE
700 bar

B
CYLINDERS



| H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | S Lock Nut Height (mm) | Optional Tilt Saddle | | | Weight (kg) |
|--------------------------------|------------------------------------|---|------------------------------------|---------------------------|----------------------|------------------|-----------------|-------------|
| | | | | | Model Number | J1 Diameter (mm) | **K1 Depth (mm) | |
| 38 | 51 | 3 | 10 | 32 | - | - | - | 6.8 |
| 38 | 51 | 3 | 10 | 32 | - | - | - | 8.2 |
| 38 | 51 | 3 | 10 | 32 | - | - | - | 9.5 |
| 38 | 51 | 3 | 10 | 32 | - | - | - | 10.9 |
| 38 | 51 | 3 | 10 | 32 | - | - | - | 12.2 |
| 38 | 64 | 3 | 10 | 38 | ATS-50 | 60 | 30 | 9.5 |
| 38 | 64 | 3 | 10 | 38 | ATS-50 | 60 | 30 | 11.8 |
| 38 | 64 | 3 | 10 | 38 | ATS-50 | 60 | 30 | 13.2 |
| 38 | 64 | 3 | 10 | 38 | ATS-50 | 60 | 30 | 15.4 |
| 38 | 64 | 3 | 10 | 38 | ATS-50 | 60 | 30 | 17.2 |
| 38 | 89 | 3 | 10 | 44 | ATS-100 | 82 | 30 | 19.5 |
| 38 | 89 | 3 | 10 | 44 | ATS-100 | 82 | 30 | 23.1 |
| 38 | 89 | 3 | 10 | 44 | ATS-100 | 82 | 30 | 27.2 |
| 38 | 89 | 3 | 10 | 44 | ATS-100 | 82 | 30 | 31.3 |
| 38 | 89 | 3 | 10 | 44 | ATS-100 | 82 | 30 | 34.9 |
| 38 | 114 | 3 | 10 | 44 | ATS-150 | 108 | 46 | 29.9 |
| 38 | 114 | 3 | 10 | 44 | ATS-150 | 108 | 46 | 35.8 |
| 38 | 114 | 3 | 10 | 44 | ATS-150 | 108 | 46 | 41.7 |
| 38 | 114 | 3 | 10 | 44 | ATS-150 | 108 | 46 | 48.1 |
| 38 | 114 | 3 | 10 | 44 | ATS-150 | 108 | 46 | 55.8 |

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)



Did you know...

RPLC-Series pancake locking collar cylinders are perfect for applications that require sustained load holding in a compact low height package 60-500 ton.



Caution...

Lightweight **aluminium cylinders** are **not** designed for production applications. Refer to Durapac for information relating to high cycle applications.

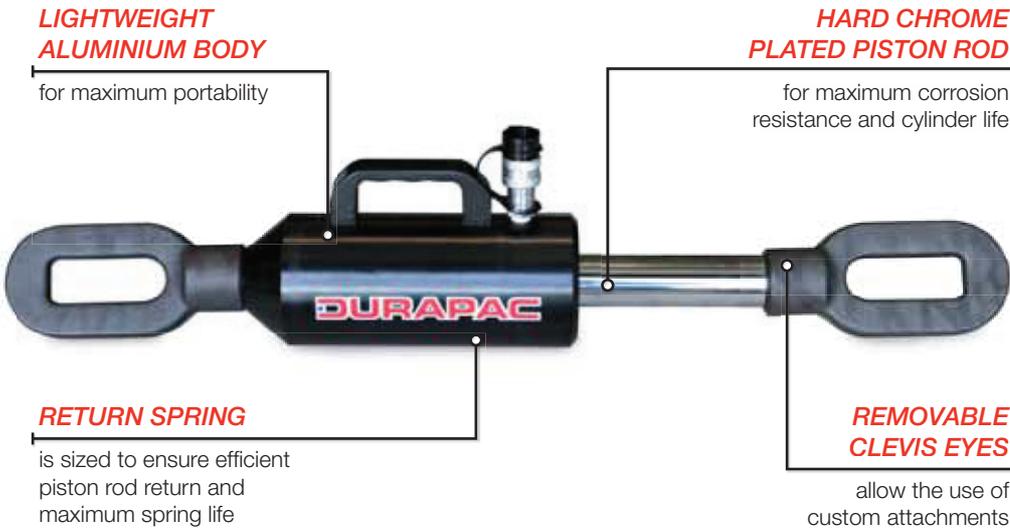
THE **RAP-SERIES** IS A LIGHTWEIGHT SPRING RETURN ALUMINIUM PULL CYLINDER USED IN STEEL STRUCTURAL WORKS, SHIP BUILDING AND TOWER TENSIONING.

All RAP-Series cylinders feature a hard chrome steel piston rod and bronze overlay on the piston bearing area. Clevis eyes can be removed to allow use of the body and piston rod threads.



| Model Number | Cylinder Capacity ton* / kN | | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) |
|--------------|--------------------------------|-----|----------------|---|------------------------------------|
| RAP-106 | 10 | 109 | 150 | 15.7 | 236 |
| RAP-206 | 20 | 197 | 150 | 28.2 | 424 |
| RAP-306 | 30 | 307 | 150 | 44.0 | 660 |
| RAP-506 | 50 | 504 | 150 | 72.1 | 1,082 |

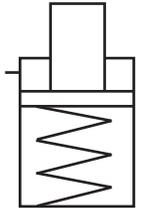
* Nominal Cylinder Capacity in ton - see kN values for actual capacity



CAPACITY
10 - 50 ton

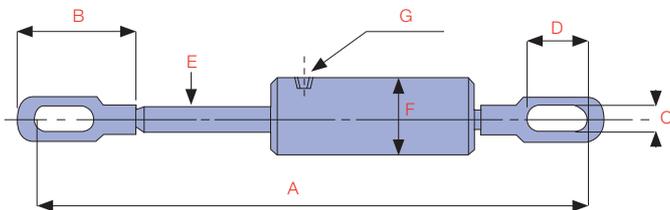
STROKE
150 mm

MAXIMUM OPERATING PRESSURE
700 bar

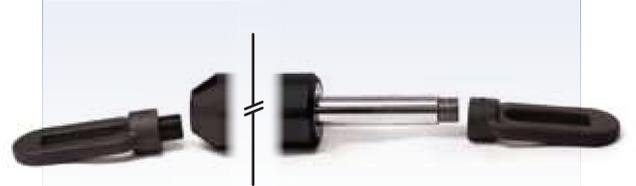


Did you know...

The *P-2200A* lightweight aluminium hand pump is the perfect choice when portable manual power is desired.



| Model Number | Base Thread | Piston Rod Thread |
|--------------|------------------|-------------------|
| RAP-106 | M28 x 2 female | M28 x 2 female |
| RAP-206 | M39 x 3 female | M39 x 3 male |
| RAP-306 | M45 x 2.5 female | M45 x 2.5 male |
| RAP-506 | M50 x 3 female | M50 x 3 male |



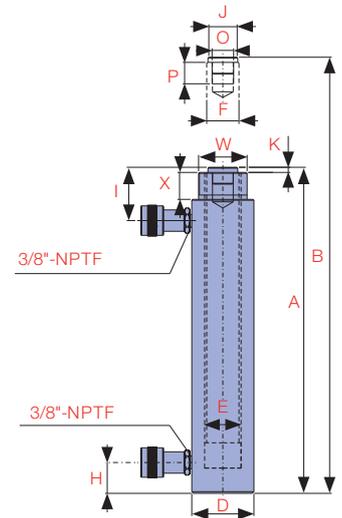
| A | B | C | D | E | F | G | Weight (kg) | Model Number | Handle Type |
|----------------------|--------------------|------------------------|------------------------|--------------------------|------------------------|------------------|-------------|--------------|-------------|
| Extended Height (mm) | Clevis Length (mm) | Clevis Eye Height (mm) | Clevis Eye Length (mm) | Piston Rod Diameter (mm) | Cylinder Diameter (mm) | Port Thread Type | | | |
| 763 | 171 | 30 | 115 | 40 | 88 | 3/8"-NPTF | 10.3 | RAP-106 | ♣ |
| 807 | 215 | 35 | 120 | 45 | 108 | 3/8"-NPTF | 13.5 | RAP-206 | ♣ |
| 849 | 226 | 44 | 110 | 50 | 125 | 3/8"-NPTF | 19.0 | RAP-306 | ♣ |
| 897 | 273 | 50 | 150 | 54 | 158 | 3/8"-NPTF | 34.0 | RAP-506 | ♣ |

HANDLE TYPES: ♣ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♣ THREAD



THE **RD-SERIES** IS A VERSATILE AND HEAVY DUTY DOUBLE ACTING CYLINDER FOR USE IN INDUSTRIAL APPLICATIONS REQUIRING HIGH POWER AND PRECISE POSITIONING OF HEAVY LOADS.

All RD-Series cylinders can be used in high working cycle applications and are perfect for bridge lifting, hydraulic presses, construction and maintenance applications. Cylinder body mounting threads and base mounting holes on most models allow greater mounting flexibility. All cylinders have a hard chrome piston rod, bronze overlay on the piston bearing area and retract side safety pressure relief valves to ensure long term, trouble free performance.



RD-1010 - 3014

| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | | | |
| RD-1010 | 10 | 101 | 33 | 254 | 14.5 | 4.8 | 367 | 124 | 409 | 663 | 73 | 42.9 | 34.9 | 36 |
| RD-1012 | | 101 | 33 | 305 | 14.5 | 4.8 | 441 | 149 | 457 | 762 | 73 | 42.9 | 34.9 | 36 |
| RD-308 | 30 | 295 | 133 | 209 | 42.1 | 19.1 | 879 | 399 | 387 | 596 | 101 | 73.2 | 54.1 | 57 |
| RD-3014 | | 295 | 133 | 368 | 42.1 | 19.1 | 1,548 | 702 | 549 | 917 | 101 | 73.2 | 54.1 | 57 |
| RD-506 | 50 | 498 | 150 | 156 | 71.2 | 21.5 | 1,110 | 338 | 332 | 487 | 127 | 95.2 | 79.5 | 28 |
| RD-5013 | | 498 | 150 | 334 | 71.2 | 21.5 | 2,376 | 719 | 509 | 843 | 127 | 95.2 | 79.5 | 28 |
| RD-5020 | | 498 | 150 | 511 | 71.2 | 21.5 | 3,636 | 1,100 | 733 | 1,244 | 127 | 95.2 | 79.5 | 57 |
| RD-756 | 75 | 718 | 220 | 156 | 102.6 | 31.4 | 1,600 | 490 | 347 | 503 | 146 | 114.3 | 95.2 | 30 |
| RD-7513 | | 718 | 220 | 333 | 102.6 | 31.4 | 3,415 | 1,046 | 525 | 858 | 146 | 114.3 | 95.2 | 30 |
| RD-1006 | 100 | 933 | 435 | 168 | 133.3 | 62.2 | 2,239 | 1,044 | 357 | 525 | 177 | 130.3 | 95.2 | 38 |
| RD-10013 | | 933 | 435 | 333 | 133.3 | 62.2 | 4,438 | 2,069 | 524 | 857 | 177 | 130.3 | 95.2 | 38 |
| RD-10018 | | 933 | 435 | 460 | 133.3 | 62.2 | 6,131 | 2,858 | 687 | 1,147 | 177 | 130.3 | 95.2 | 41 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

SAFETY PRESSURE

relief valve protects cylinder

PISTON ROD WIPER

reduces contaminants

GLAND NUT

with low friction coating withstands full dead end loading

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

CYLINDER BODY MOUNTING THREADS

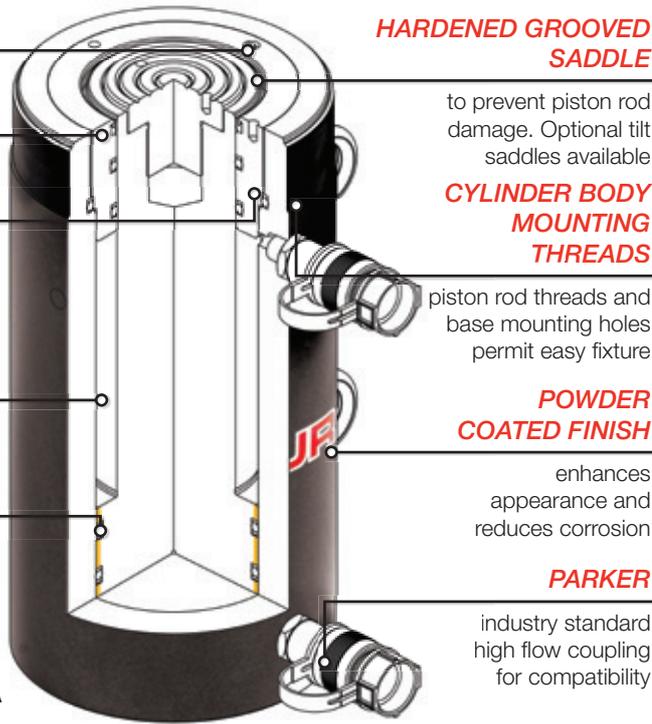
piston rod threads and base mounting holes permit easy fixture

POWDER COATED FINISH

enhances appearance and reduces corrosion

PARKER

industry standard high flow coupling for compatibility



CAPACITY

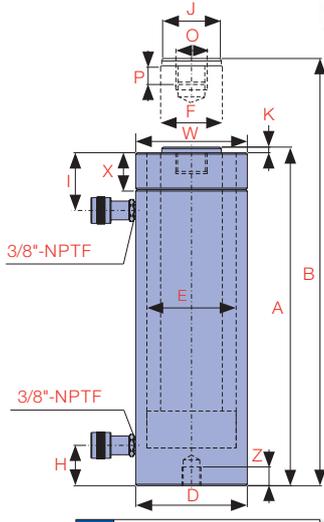
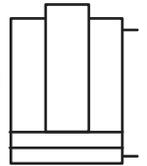
10 - 500 ton

STROKE

57 - 1,219 mm

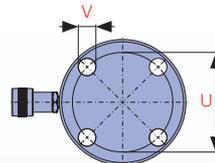
MAXIMUM OPERATING PRESSURE

700 bar

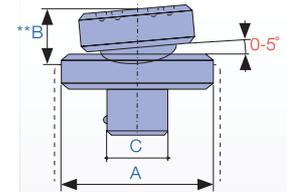


RD-506 - 10018

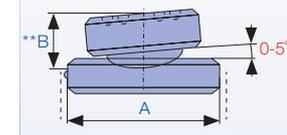
NO MOUNTING HOLES ON 10, 30 & 75 ton, RD-506 & RD-5013 models



RD-5020 - 10018



TSX-10, 50



TSX-100

| I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | O Piston Rod Internal Thread | P Piston Rod Thread Length (mm) | Base Mounting Holes | | | W Collar Thread (UN) | X Collar Thread Length (mm) | Weight (kg) | Optional Tilt Saddle | | | Handle Type | |
|------------------------------|------------------------------------|---|---------------------------------|------------------------------------|--------------------------------|-------------------|------------------------|-------------------------|--------------------------------|-------------|----------------------|--------|----------|-------------|--------|
| | | | | | U Bolt Circle Diameter (mm) | V Thread (UNC) | Z Thread Depth (mm) | | | | Model Number | A (mm) | **B (mm) | | C (mm) |
| 57 | 35 | 6 | 1"-8UNC | 25 | - | - | - | 2-1/4"-14 | 26 | 12 | TSX-10 | 35 | 20 | 22 | |
| 57 | 35 | 6 | 1"-8UNC | 25 | - | - | - | 2-1/4"-14 | 26 | 14 | TSX-10 | 35 | 20 | 22 | |
| 81 | 50 | 10 | 1-1/2"-16UN | 25 | - | - | - | 3-5/16"-12 | 49 | 18 | TSX-50 | 50 | 21 | 36 | |
| 81 | 50 | 10 | 1-1/2"-16UN | 25 | - | - | - | 3-5/16"-12 | 49 | 29 | TSX-50 | 50 | 21 | 36 | |
| 76 | 71 | 2 | 1"-12UNF | 25 | - | - | - | 5"-12 | 50 | 30 | TSX-100 | 71 | 25 | - | ♥ |
| 76 | 71 | 2 | 1"-12UNF | 25 | - | - | - | 5"-12 | 50 | 52 | TSX-100 | 71 | 25 | - | ♥ |
| 76 | 71 | 2 | 1"-12UNF | 25 | 76 | 1/2"-13 | 25 | 5"-12 | 50 | 68 | TSX-100 | 71 | 25 | - | ♥ |
| 76 | 71 | 6 | 1"-12UNF | 38 | - | - | - | 5-3/4"-12 | 38 | 41 | TSX-100 | 71 | 25 | - | ♥ |
| 81 | 71 | 6 | 1"-12UNF | 38 | - | - | - | 5-3/4"-12 | 38 | 68 | TSX-100 | 71 | 25 | - | ♥ |
| 71 | 76 | 3 | 1-3/4"-12UN | 35 | 139 | 3/4"-10 | 25 | 6-7/8"-12 | 50 | 61 | CONTACT DURAPAC | | | ♦ | |
| 71 | 76 | 3 | 1-3/4"-12UN | 35 | 139 | 3/4"-10 | 25 | 6-7/8"-12 | 50 | 93 | " | | | ♦ | |
| 92 | 76 | 3 | 1-3/4"-12UN | 35 | 139 | 3/4"-10 | 25 | 6-7/8"-12 | 50 | 117 | " | | | ♦ | |

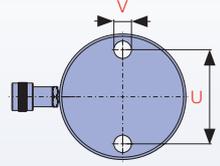
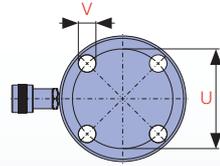
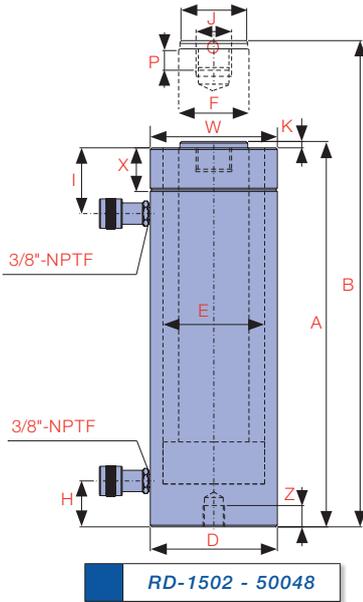
HANDLE TYPES: ♠ WELDED ♦ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.B)



| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | | | |
| RD-1502 | 150 | 1,386 | 668 | 57 | 198.1 | 95.4 | 1,128 | 544 | 183 | 240 | 203 | 158.8 | 114.3 | 22 |
| RD-1506 | | 1,386 | 668 | 156 | 198.1 | 95.4 | 3,088 | 1,488 | 385 | 541 | 203 | 158.8 | 114.3 | 49 |
| RD-15013 | | 1,386 | 668 | 333 | 198.1 | 95.4 | 6,592 | 3,177 | 563 | 897 | 203 | 158.8 | 114.3 | 49 |
| RD-15032 | | 1,386 | 668 | 815 | 198.1 | 95.4 | 16,133 | 7,775 | 1,116 | 1,931 | 203 | 158.8 | 114.3 | 76 |
| RD-2006 | 200 | 1,995 | 1,017 | 152 | 285.0 | 145.3 | 4,330 | 2,207 | 430 | 582 | 247 | 190.5 | 133.4 | 57 |
| RD-20013 | | 1,995 | 1,017 | 330 | 285.0 | 145.3 | 9,401 | 4,791 | 608 | 938 | 247 | 190.5 | 133.4 | 57 |
| RD-20018 | | 1,995 | 1,017 | 457 | 285.0 | 145.3 | 13,019 | 6,635 | 765 | 1,222 | 247 | 190.5 | 133.4 | 85 |
| RD-20024 | | 1,995 | 1,017 | 610 | 285.0 | 145.3 | 17,378 | 8,856 | 917 | 1,527 | 247 | 190.5 | 133.4 | 85 |
| RD-20036 | | 1,995 | 1,017 | 914 | 285.0 | 145.3 | 26,049 | 13,270 | 1,222 | 2,136 | 247 | 190.5 | 133.4 | 85 |
| RD-20048 | | 1,995 | 1,017 | 1,219 | 285.0 | 145.3 | 34,741 | 17,698 | 1,527 | 2,746 | 247 | 190.5 | 133.4 | 85 |
| RD-3006 | 300 | 3,201 | 1,703 | 153 | 457.3 | 243.2 | 6,993 | 3,719 | 485 | 638 | 311 | 241.3 | 165.1 | 88 |
| RD-30012 | | 3,201 | 1,703 | 305 | 457.3 | 243.2 | 13,941 | 7,414 | 638 | 943 | 311 | 241.3 | 165.1 | 88 |
| RD-30018 | | 3,201 | 1,703 | 457 | 457.3 | 243.2 | 20,888 | 11,110 | 790 | 1,247 | 311 | 241.3 | 165.1 | 88 |
| RD-30024 | | 3,201 | 1,703 | 609 | 457.3 | 243.2 | 27,849 | 14,805 | 943 | 1,552 | 311 | 241.3 | 165.1 | 88 |
| RD-30036 | | 3,201 | 1,703 | 915 | 457.3 | 243.2 | 41,842 | 22,243 | 1,247 | 2,162 | 311 | 241.3 | 165.1 | 88 |
| RD-30048 | | 3,201 | 1,703 | 1,219 | 457.3 | 243.2 | 55,744 | 29,633 | 1,552 | 2,771 | 311 | 241.3 | 165.1 | 88 |
| RD-4006 | 400 | 4,292 | 2,297 | 152 | 613.1 | 328.1 | 9,315 | 4,984 | 538 | 690 | 358 | 279.4 | 190.5 | 108 |
| RD-40012 | | 4,292 | 2,297 | 305 | 613.1 | 328.1 | 18,691 | 10,002 | 690 | 995 | 358 | 279.4 | 190.5 | 108 |
| RD-40018 | | 4,292 | 2,297 | 457 | 613.1 | 328.1 | 28,018 | 14,986 | 843 | 1,300 | 358 | 279.4 | 190.5 | 108 |
| RD-40024 | | 4,292 | 2,297 | 610 | 613.1 | 328.1 | 37,399 | 20,004 | 995 | 1,605 | 358 | 279.4 | 190.5 | 108 |
| RD-40036 | | 4,292 | 2,297 | 914 | 613.1 | 328.1 | 56,037 | 29,973 | 1,300 | 2,214 | 358 | 279.4 | 190.5 | 108 |
| RD-40048 | | 4,292 | 2,297 | 1,219 | 613.1 | 328.1 | 74,736 | 39,974 | 1,605 | 2,824 | 358 | 279.4 | 190.5 | 108 |
| RD-5006 | 500 | 5,108 | 2,838 | 152 | 729.7 | 405.4 | 11,091 | 6,175 | 578 | 730 | 397 | 304.8 | 203.2 | 120 |
| RD-50012 | | 5,108 | 2,838 | 305 | 729.7 | 405.4 | 22,255 | 12,357 | 730 | 1,035 | 397 | 304.8 | 203.2 | 120 |
| RD-50018 | | 5,108 | 2,838 | 457 | 729.7 | 405.4 | 33,347 | 18,516 | 882 | 1,339 | 397 | 304.8 | 203.2 | 120 |
| RD-50024 | | 5,108 | 2,838 | 609 | 729.7 | 405.4 | 44,438 | 24,674 | 1,035 | 1,644 | 397 | 304.8 | 203.2 | 120 |
| RD-50036 | | 5,108 | 2,838 | 915 | 729.7 | 405.4 | 66,767 | 37,072 | 1,339 | 2,254 | 397 | 304.8 | 203.2 | 120 |
| RD-50048 | | 5,108 | 2,838 | 1,219 | 729.7 | 405.4 | 88,950 | 49,389 | 1,644 | 2,863 | 397 | 304.8 | 203.2 | 120 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity



NO MOUNTING HOLES ON RD-1502, 15032



B

CYLINDERS

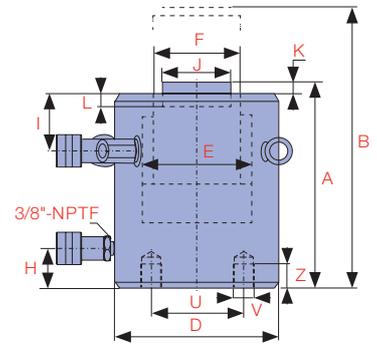
| I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | O Piston Rod Internal Thread (UN) | P Piston Rod Thread Length (mm) | Base Mounting Holes | | | W Collar Thread (UN) | X Collar Thread Length (mm) | Weight (kg) | Optional Tilt Saddle | | | Handle Type |
|---------------------------------------|---|---|---|--|--------------------------------------|-------------|------------------------------|-------------------------------|---|----------------|----------------------|-----------|-----------|----------------|
| | | | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | | | Model Number | A (mm) | B (mm) | |
| 66 | 93 | 19 | - | - | - | - | - | - | - | 49 | CONTACT DURAPAC | | | ◆ |
| 84 | 114 | 19 | 3-3/8"-16 | 35 | 158 | 3/4"-16UNF | 28 | 8"-12 | 55 | 93 | " | | | ◆ |
| 84 | 114 | 19 | 3-3/8"-16 | 35 | 158 | 3/4"-16UNF | 28 | 8"-12 | 55 | 124 | " | | | ◆ |
| 88 | 114 | 19 | 3-3/8"-16 | 35 | - | - | - | 8"-12 | 55 | 238 | " | | | ◆ |
| 96 | 133 | 22 | - | - | 127 | 1"-8UNC | 25 | - | - | 147 | " | | | ◆ |
| 96 | 133 | 22 | 2-1/2"-12 | 63 | 127 | 1"-8UNC | 25 | 9-3/4"-12 | 54 | 199 | " | | | ◆ |
| 101 | 133 | 22 | 2-1/2"-12 | 63 | 127 | 1"-8UNC | 25 | 9-3/4"-12 | 54 | 204 | " | | | ◆ |
| 101 | 133 | 22 | 2-1/2"-12 | 63 | 127 | 1"-8UNC | 25 | 9-3/4"-12 | 54 | 279 | " | | | ◆ |
| 101 | 133 | 22 | 2-1/2"-12 | 63 | 127 | 1"-8UNC | 25 | 9-3/4"-12 | 54 | 383 | " | | | ◆ |
| 101 | 133 | 22 | 2-1/2"-12 | 63 | 127 | 1"-8UNC | 25 | 9-3/4"-12 | 54 | 483 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 200 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 312 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 385 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 469 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 628 | " | | | ◆ |
| 114 | 165 | 28 | 2-1/2"-12 | 82 | 158 | 1-1/4"-7UNC | 44 | 12-1/4"-12 | 58 | 780 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 303 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 399 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 453 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 597 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 792 | " | | | ◆ |
| 133 | 190 | 28 | 3"-12 | 95 | 203 | 1-1/2"-6UNC | 50 | 14-1/8"-8 | 65 | 980 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 54 | 15-5/8"-8 | 79 | 432 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 57 | 15-5/8"-8 | 79 | 589 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 57 | 15-5/8"-8 | 79 | 680 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 57 | 15-5/8"-8 | 79 | 816 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 57 | 15-5/8"-8 | 79 | 1,002 | " | | | ◆ |
| 152 | 203 | 28 | 3-1/4"-12 | 108 | 203 | 1-3/4"-5UNC | 57 | 15-5/8"-8 | 79 | 1,224 | " | | | ◆ |

HANDLE TYPES: ♣ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD



THE **RDHG-SERIES** IS A DOUBLE ACTING HIGH TONNAGE CYLINDER RANGE UP TO 1,600 TON CAPACITY. FOR USE IN CIVIL CONSTRUCTION, HEAVY JACKING, STRESSING BEDS AND OTHER HIGH LOAD APPLICATIONS.

These cylinders feature a hard chrome piston rod for maximum corrosion resistance and bronze overlay piston bearing area to resist side load induced damage. A built in stop ring ensures maximum performance and safety. Interchangeable hardened grooved saddles are standard and TSG tilt saddles are optional. All cylinders in this range have base mounting holes and a retract side concealed safety pressure relief valve.



RDHG-502 - 15012

| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) |
|--------------|-------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|---------------------------|----------------------------|----------------------------------|-------------------------------|--------------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | | | |
| RDHG-502 | 50 | 539 | 269 | 50 | 77.0 | 38.5 | 385 | 192 | 162 | 212 | 130 | 99.0 | 70.1 | 42 |
| RDHG-504 | | 539 | 269 | 100 | 77.0 | 38.5 | 769 | 384 | 212 | 312 | 130 | 99.0 | 70.1 | 42 |
| RDHG-506 | | 539 | 269 | 150 | 77.0 | 38.5 | 1,154 | 575 | 262 | 412 | 130 | 99.0 | 70.1 | 42 |
| RDHG-508 | | 539 | 269 | 200 | 77.0 | 38.5 | 1,539 | 767 | 312 | 512 | 130 | 99.0 | 70.1 | 42 |
| RDHG-5010 | | 539 | 269 | 250 | 77.0 | 38.5 | 1,923 | 980 | 362 | 612 | 130 | 99.0 | 70.1 | 42 |
| RDHG-5012 | | 539 | 269 | 300 | 77.0 | 38.5 | 2,308 | 1,151 | 412 | 712 | 130 | 99.0 | 70.1 | 42 |
| RDHG-1002 | 100 | 929 | 433 | 50 | 132.7 | 61.8 | 663 | 309 | 182 | 232 | 165 | 130.0 | 95.0 | 54 |
| RDHG-1004 | | 929 | 433 | 100 | 132.7 | 61.8 | 1,327 | 618 | 232 | 332 | 165 | 130.0 | 95.0 | 54 |
| RDHG-1006 | | 929 | 433 | 150 | 132.7 | 61.8 | 1,990 | 927 | 282 | 432 | 165 | 130.0 | 95.0 | 54 |
| RDHG-1008 | | 929 | 433 | 200 | 132.7 | 61.8 | 2,653 | 1,236 | 332 | 532 | 165 | 130.0 | 95.0 | 54 |
| RDHG-10010 | | 929 | 433 | 250 | 132.7 | 61.8 | 3,317 | 1,546 | 382 | 632 | 165 | 130.0 | 95.0 | 54 |
| RDHG-10012 | | 929 | 433 | 300 | 132.7 | 61.8 | 3,980 | 1,855 | 432 | 732 | 165 | 130.0 | 95.0 | 54 |
| RDHG-1502 | 150 | 1,390 | 675 | 50 | 198.5 | 96.4 | 992 | 482 | 196 | 246 | 205 | 159.0 | 114.1 | 61 |
| RDHG-1504 | | 1,390 | 675 | 100 | 198.5 | 96.4 | 1,985 | 964 | 246 | 346 | 205 | 159.0 | 114.1 | 61 |
| RDHG-1506 | | 1,390 | 675 | 150 | 198.5 | 96.4 | 2,977 | 1,445 | 296 | 446 | 205 | 159.0 | 114.1 | 61 |
| RDHG-1508 | | 1,390 | 675 | 200 | 198.5 | 96.4 | 3,969 | 1,927 | 346 | 546 | 205 | 159.0 | 114.1 | 61 |
| RDHG-15010 | | 1,390 | 675 | 250 | 198.5 | 96.4 | 4,961 | 2,409 | 396 | 646 | 205 | 159.0 | 114.1 | 61 |
| RDHG-15012 | | 1,390 | 675 | 300 | 198.5 | 96.4 | 5,954 | 2,891 | 446 | 746 | 205 | 159.0 | 114.1 | 61 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

SAFETY PRESSURE

relief valve protects cylinder from intensification

PISTON ROD WIPER

reduces contaminants

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on piston bearing area reduces side load induced damage and extends cylinder life

BASE MOUNTING

holes on all models

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

STOP RING

withstands full dead end loading

POWDER COATED FINISH

enhances appearance and reduces corrosion

PARKER

industry standard high flow coupling for compatibility



CAPACITY

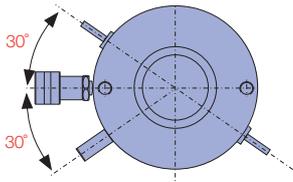
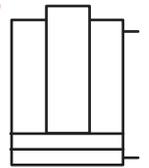
50 - 1,600 ton

STROKE

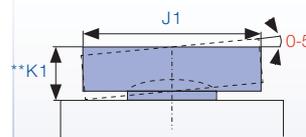
50 - 300 mm

MAXIMUM OPERATING PRESSURE

700 bar



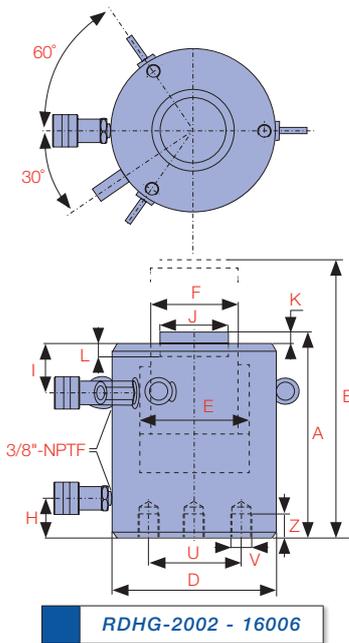
RDHG-502 - 15012



| I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Base Mounting Holes | | | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|------------------------------|------------------------------------|---|------------------------------------|--------------------------------|-------------|------------------------|-------------|----------------------|---------------------|---------------------|--------------|-------------|
| | | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 17.0 | TSG-50 | 50 | 43 | RDHG-502 | ◆ |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 20.0 | TSG-50 | 50 | 43 | RDHG-504 | ◆ |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 23.0 | TSG-50 | 50 | 43 | RDHG-506 | ◆ |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 27.0 | TSG-50 | 50 | 43 | RDHG-508 | ◆ |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 31.0 | TSG-50 | 50 | 43 | RDHG-5010 | ◆ |
| 33 | 50 | 1 | 19 | 65 | M12x1.75 | 22 | 34.0 | TSG-50 | 50 | 43 | RDHG-5012 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 29.0 | TSG-100 | 75 | 48 | RDHG-1002 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 34.0 | TSG-100 | 75 | 48 | RDHG-1004 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 40.0 | TSG-100 | 75 | 48 | RDHG-1006 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 46.0 | TSG-100 | 75 | 48 | RDHG-1008 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 52.0 | TSG-100 | 75 | 48 | RDHG-10010 | ◆ |
| 48 | 75 | 1 | 19 | 95 | M12x1.75 | 22 | 58.0 | TSG-100 | 75 | 48 | RDHG-10012 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 39.0 | TSG-150 | 94 | 50 | RDHG-1502 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 52.0 | TSG-150 | 94 | 50 | RDHG-1504 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 65.0 | TSG-150 | 94 | 50 | RDHG-1506 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 78.0 | TSG-150 | 94 | 50 | RDHG-1508 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 92.0 | TSG-150 | 94 | 50 | RDHG-15010 | ◆ |
| 56 | 94 | 1 | 19 | 130 | M12x1.75 | 22 | 105.0 | TSG-150 | 94 | 50 | RDHG-15012 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♣ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)



CAUTION...

Mounting Hole Orientation
Top mounting hole orientation is maintained to port location.
Base mounting hole orientation is **not** maintained to port location.

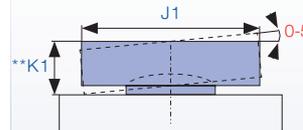
| Model Number | Cylinder Capacity | | | Stroke (mm) | Cylinder Effective Area | | Oil Capacity | | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) |
|--------------|--------------------|------------|------------|-------------|----------------------------|----------------------------|----------------------------|----------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|
| | ton* | Advance kN | Retract kN | | Advance (cm ²) | Retract (cm ²) | Advance (cm ³) | Retract (cm ³) | | | | | | |
| RDHG-2002 | 200 | 1,861 | 889 | 50 | 265.8 | 126.7 | 1,329 | 634 | 216 | 266 | 235 | 184.0 | 133.1 | 67 |
| RDHG-2006 | | 1,861 | 889 | 150 | 265.8 | 126.7 | 3,987 | 1,901 | 316 | 466 | 235 | 184.0 | 133.1 | 67 |
| RDHG-20012 | | 1,861 | 889 | 300 | 265.8 | 126.7 | 7,973 | 3,801 | 466 | 766 | 235 | 184.0 | 133.1 | 67 |
| RDHG-2502 | 250 | 2,565 | 1,068 | 50 | 366.2 | 152.3 | 1,831 | 761 | 235 | 285 | 275 | 216.0 | 165.1 | 73 |
| RDHG-2506 | | 2,565 | 1,068 | 150 | 366.2 | 152.3 | 5,494 | 2,284 | 335 | 485 | 275 | 216.0 | 165.1 | 73 |
| RDHG-25012 | | 2,565 | 1,068 | 300 | 366.2 | 152.3 | 10,987 | 4,568 | 485 | 785 | 275 | 216.0 | 165.1 | 73 |
| RDHG-3002 | 300 | 3,193 | 1,060 | 50 | 455.9 | 151.0 | 2,280 | 755 | 312 | 362 | 310 | 241.0 | 197.1 | 101 |
| RDHG-3006 | | 3,193 | 1,060 | 150 | 455.9 | 151.0 | 6,839 | 2,264 | 412 | 562 | 310 | 241.0 | 197.1 | 101 |
| RDHG-30012 | | 3,193 | 1,060 | 300 | 455.9 | 151.0 | 13,678 | 4,529 | 562 | 862 | 310 | 241.0 | 197.1 | 101 |
| RDHG-4002 | 400 | 3,919 | 1,354 | 50 | 559.6 | 193.7 | 2,798 | 969 | 374 | 424 | 350 | 267.0 | 215.9 | 114 |
| RDHG-4006 | | 3,919 | 1,354 | 150 | 559.6 | 193.7 | 8,394 | 2,906 | 474 | 625 | 350 | 267.0 | 215.9 | 114 |
| RDHG-40012 | | 3,919 | 1,354 | 300 | 559.6 | 193.7 | 16,789 | 5,811 | 624 | 924 | 350 | 267.0 | 215.9 | 114 |
| RDHG-5002 | 500 | 5,114 | 1,733 | 50 | 730.2 | 247.8 | 3,651 | 1,239 | 419 | 469 | 400 | 305.0 | 247.9 | 114 |
| RDHG-5006 | | 5,114 | 1,733 | 150 | 730.2 | 247.8 | 10,954 | 3,717 | 519 | 669 | 400 | 305.0 | 247.9 | 114 |
| RDHG-50012 | | 5,114 | 1,733 | 300 | 730.2 | 247.8 | 21,907 | 7,434 | 669 | 969 | 400 | 305.0 | 247.9 | 114 |
| RDHG-6002 | 600 | 5,987 | 2,068 | 50 | 854.9 | 295.4 | 4,274 | 1,477 | 429 | 479 | 430 | 330.0 | 267.0 | 114 |
| RDHG-6006 | | 5,987 | 2,068 | 150 | 854.9 | 295.4 | 12,823 | 4,432 | 529 | 679 | 430 | 330.0 | 267.0 | 114 |
| RDHG-60012 | | 5,987 | 2,068 | 300 | 854.9 | 295.4 | 25,646 | 8,863 | 679 | 979 | 430 | 330.0 | 267.0 | 114 |
| RDHG-8002 | 800 | 8,234 | 2,709 | 50 | 1,175.7 | 386.9 | 5,878 | 1,934 | 474 | 524 | 505 | 387.0 | 317.0 | 149 |
| RDHG-8006 | | 8,234 | 2,709 | 150 | 1,175.7 | 386.9 | 17,635 | 5,803 | 574 | 724 | 505 | 387.0 | 317.0 | 149 |
| RDHG-80012 | | 8,234 | 2,709 | 300 | 1,175.7 | 386.9 | 35,271 | 11,607 | 724 | 1,024 | 505 | 387.0 | 317.0 | 149 |
| RDHG-10002 | 1,000 [†] | 10,260 | 3,792 | 50 | 1,465.0 | 542.0 | 7,325 | 2,710 | 564 | 614 | 560 | 432.0 | 342.9 | 174 |
| RDHG-10006 | | 10,260 | 3,792 | 150 | 1,465.0 | 542.0 | 21,975 | 8,130 | 664 | 814 | 560 | 432.0 | 342.9 | 174 |
| RDHG-100012 | | 10,260 | 3,792 | 300 | 1,465.0 | 542.0 | 43,950 | 16,260 | 814 | 1,114 | 560 | 432.0 | 342.9 | 174 |
| RDHG-16006 | 1,600 [†] | 15,703 | 4,798 | 155 | 2,289.2 | 699.5 | 35,466 | 10,836 | 825 | 980 | 710 | 540.0 | 450.1 | 205 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

[†] Tilt saddle supplied as standard

Did you know...

Durapac offer power units suitable for operating high tonnage cylinders. Models available include split flow synchronised and high flow single speed up to 8.1 Lpm at 700 bar.



| I Top to Return Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Base Mounting Holes | | | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|---------------------------------------|---|--|---|-----------------------------------|-------------|---------------------------|----------------|-----------------------|------------------------|------------------------|--------------|----------------|
| | | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 56 | 113 | 1 | 24 | 165 | M12x1.75 | 22 | 55.0 | TSG-200 | 113 | 59 | RDHG-2002 | ◆ |
| 56 | 113 | 1 | 24 | 165 | M12x1.75 | 22 | 91.0 | TSG-200 | 113 | 59 | RDHG-2006 | ◆ |
| 56 | 113 | 1 | 24 | 165 | M12x1.75 | 22 | 146.0 | TSG-200 | 113 | 59 | RDHG-20012 | ◆ |
| 78 | 145 | 1 | 24 | 190 | M12x1.75 | 22 | 89.0 | TSG-250 | 145 | 70 | RDHG-2502 | ◆ |
| 78 | 145 | 1 | 24 | 190 | M12x1.75 | 22 | 136.0 | TSG-250 | 145 | 70 | RDHG-2506 | ◆ |
| 78 | 145 | 1 | 24 | 190 | M12x1.75 | 22 | 207.0 | TSG-250 | 145 | 70 | RDHG-25012 | ◆ |
| 75 | 177 | 1 | 19 | 180 | M16x2 | 36 | 184.0 | TSG-300 | 177 | 81 | RDHG-3002 | ◆ |
| 75 | 177 | 1 | 19 | 180 | M16x2 | 36 | 232.0 | TSG-300 | 177 | 81 | RDHG-3006 | ◆ |
| 75 | 177 | 1 | 19 | 180 | M16x2 | 36 | 303.0 | TSG-300 | 177 | 81 | RDHG-30012 | ◆ |
| 105 | 196 | 3 | 27 | 205 | M16x2 | 36 | 270.0 | TSG-400 | 196 | 78 | RDHG-4002 | ◆ |
| 105 | 196 | 3 | 27 | 205 | M16x2 | 36 | 330.0 | TSG-400 | 196 | 78 | RDHG-4006 | ◆ |
| 105 | 196 | 3 | 27 | 205 | M16x2 | 36 | 421.0 | TSG-400 | 196 | 78 | RDHG-40012 | ◆ |
| 135 | 228 | 3 | 27 | 250 | M24x3 | 38 | 401.0 | TSG-500 | 228 | 90 | RDHG-5002 | ◆ |
| 135 | 228 | 3 | 27 | 250 | M24x3 | 38 | 480.0 | TSG-500 | 228 | 90 | RDHG-5006 | ◆ |
| 135 | 228 | 3 | 27 | 250 | M24x3 | 38 | 599.0 | TSG-500 | 228 | 90 | RDHG-50012 | ◆ |
| 135 | 247 | 3 | 27 | 275 | M24x3 | 38 | 474.0 | TSG-600 | 247 | 103 | RDHG-6002 | ◆ |
| 135 | 247 | 3 | 27 | 275 | M24x3 | 38 | 565.0 | TSG-600 | 247 | 103 | RDHG-6006 | ◆ |
| 135 | 247 | 3 | 27 | 275 | M24x3 | 38 | 701.0 | TSG-600 | 247 | 103 | RDHG-60012 | ◆ |
| 135 | 297 | 3 | 27 | 330 | M24x3 | 38 | 741.0 | TSG-800 | 297 | 102 | RDHG-8002 | ◆ |
| 135 | 297 | 3 | 27 | 330 | M24x3 | 38 | 868.0 | TSG-800 | 297 | 102 | RDHG-8006 | ◆ |
| 135 | 297 | 3 | 27 | 330 | M24x3 | 38 | 1,058.0 | TSG-800 | 297 | 102 | RDHG-80012 | ◆ |
| 170 | 323 | 3 | 27 | 375 | M24x3 | 38 | 1,062.0 | TSG-1000 [†] | 323 | 120 | RDHG-10002 | ◆ |
| 170 | 323 | 3 | 27 | 375 | M24x3 | 38 | 1,213.0 | TSG-1000 [†] | 323 | 120 | RDHG-10006 | ◆ |
| 170 | 323 | 3 | 27 | 375 | M24x3 | 38 | 1,439.0 | TSG-1000 [†] | 323 | 120 | RDHG-100012 | ◆ |
| 170 | - | - | - | 400 | M24x3 | 30 | 2,179.0 | TSG-1600 [†] | 385 | 125 | RDHG-16006 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

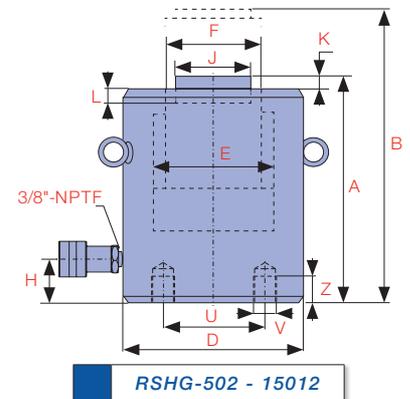
** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1) [†] Tilt saddle supplied as standard



EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS

THE RSHG-SERIES IS A SINGLE ACTING LOAD RETURN HIGH TONNAGE CYLINDER RANGE UP TO 1,000 TON CAPACITY.

These cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and bronze overlay piston bearing area to resist side load induced damage. They are ideally suited for use in civil construction, heavy jacking and other high load applications. A built in stop ring ensures maximum performance and safety. Interchangeable hardened grooved saddles are standard and TSG tilt saddles are optional. All cylinders in this range have base mounting holes plus top and side mounted eye bolts for lifting and positioning.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|----|
| RSHG-502 | 50 | 539 | 50 | 77.0 | 385 | 162 | 212 | 130 | 99.0 | 70.1 | 52 |
| RSHG-504 | | 539 | 100 | 77.0 | 769 | 212 | 312 | 130 | 99.0 | 70.1 | 52 |
| RSHG-506 | | 539 | 150 | 77.0 | 1,154 | 262 | 412 | 130 | 99.0 | 70.1 | 52 |
| RSHG-508 | | 539 | 200 | 77.0 | 1,539 | 312 | 512 | 130 | 99.0 | 70.1 | 52 |
| RSHG-5010 | | 539 | 250 | 77.0 | 1,923 | 363 | 613 | 130 | 99.0 | 70.1 | 52 |
| RSHG-5012 | | 539 | 300 | 77.0 | 2,308 | 412 | 712 | 130 | 99.0 | 70.1 | 52 |
| RSHG-1002 | 100 | 929 | 50 | 132.7 | 663 | 182 | 232 | 165 | 130.0 | 95.0 | 54 |
| RSHG-1004 | | 929 | 100 | 132.7 | 1,327 | 232 | 332 | 165 | 130.0 | 95.0 | 54 |
| RSHG-1006 | | 929 | 150 | 132.7 | 1,990 | 282 | 432 | 165 | 130.0 | 95.0 | 54 |
| RSHG-1008 | | 929 | 200 | 132.7 | 2,653 | 332 | 532 | 165 | 130.0 | 95.0 | 54 |
| RSHG-10010 | | 929 | 250 | 132.7 | 3,317 | 382 | 632 | 165 | 130.0 | 95.0 | 54 |
| RSHG-10012 | | 929 | 300 | 132.7 | 3,980 | 432 | 732 | 165 | 130.0 | 95.0 | 54 |
| RSHG-1502 | 150 | 1,390 | 50 | 198.6 | 992 | 196 | 246 | 205 | 159.0 | 114.1 | 61 |
| RSHG-1504 | | 1,390 | 100 | 198.6 | 1,985 | 246 | 346 | 205 | 159.0 | 114.1 | 61 |
| RSHG-1506 | | 1,390 | 150 | 198.6 | 2,977 | 296 | 446 | 205 | 159.0 | 114.1 | 61 |
| RSHG-1508 | | 1,390 | 200 | 198.6 | 3,969 | 346 | 546 | 205 | 159.0 | 114.1 | 61 |
| RSHG-15010 | | 1,390 | 250 | 198.6 | 4,961 | 396 | 646 | 205 | 159.0 | 114.1 | 61 |
| RSHG-15012 | | 1,390 | 300 | 198.6 | 5,954 | 446 | 746 | 205 | 159.0 | 114.1 | 61 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

PISTON ROD WIPER

reduces contaminants

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on the piston bearing area reduces side load induced damage and extends cylinder life

BASE MOUNTING

holes on all models

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

STOP RING

withstands full dead end loading

POWDER COATED FINISH

enhances appearance and reduces corrosion

PARKER

industry standard high flow coupling for compatibility



CAPACITY

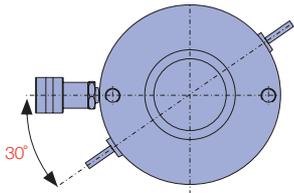
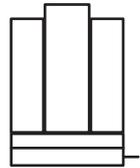
50 - 1,000 ton

STROKE

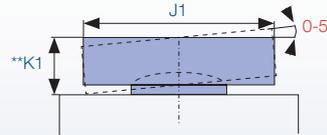
50 - 300 mm

MAXIMUM OPERATING PRESSURE

700 bar



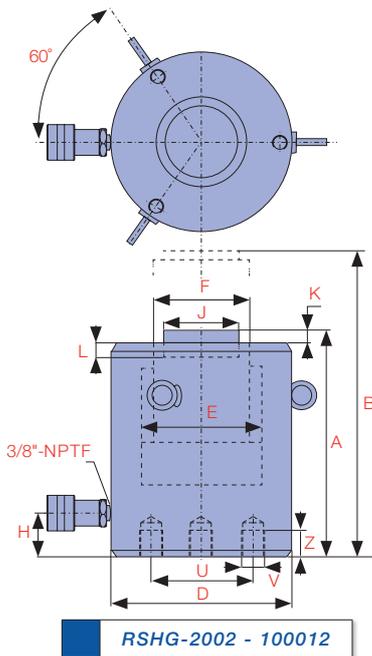
RSHG-502 - 15012



| J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Base Mounting Holes | | | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|---|--|---|--------------------------------------|-------------|------------------------------|----------------|----------------------|------------------------|------------------------|--------------|----------------|
| | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 17.0 | TSG-50 | 50 | 43 | RSHG-502 | ◆ |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 20.0 | TSG-50 | 50 | 43 | RSHG-504 | ◆ |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 23.0 | TSG-50 | 50 | 43 | RSHG-506 | ◆ |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 27.0 | TSG-50 | 50 | 43 | RSHG-508 | ◆ |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 31.0 | TSG-50 | 50 | 43 | RSHG-5010 | ◆ |
| 50 | 1 | 19 | 65 | M12x1.75 | 22 | 34.0 | TSG-50 | 50 | 43 | RSHG-5012 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 19.0 | TSG-100 | 75 | 48 | RSHG-1002 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 29.0 | TSG-100 | 75 | 48 | RSHG-1004 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 40.0 | TSG-100 | 75 | 48 | RSHG-1006 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 50.0 | TSG-100 | 75 | 48 | RSHG-1008 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 61.0 | TSG-100 | 75 | 48 | RSHG-10010 | ◆ |
| 75 | 1 | 19 | 95 | M12x1.75 | 22 | 71.0 | TSG-100 | 75 | 48 | RSHG-10012 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 39.0 | TSG-150 | 94 | 50 | RSHG-1502 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 52.0 | TSG-150 | 94 | 50 | RSHG-1504 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 65.0 | TSG-150 | 94 | 50 | RSHG-1506 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 78.0 | TSG-150 | 94 | 50 | RSHG-1508 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 92.0 | TSG-150 | 94 | 50 | RSHG-15010 | ◆ |
| 94 | 1 | 19 | 130 | M12x1.75 | 22 | 105.0 | TSG-150 | 94 | 50 | RSHG-15012 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♣ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)



Did you know...

Durapac offer power units suitable for operating high tonnage cylinders. Models available include split flow synchronised and high flow single speed up to 8.1 Lpm at 700 bar.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) | H Base to Advance Port (mm) | |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|-----------------------------|-----|
| RSHG-2002 | 200 | 1,861 | 50 | 265.9 | 1,329 | 216 | 266 | 235 | 184.0 | 133.1 | 67 |
| RSHG-2006 | | 1,861 | 150 | 265.9 | 3,987 | 316 | 466 | 235 | 184.0 | 133.1 | 67 |
| RSHG-20012 | | 1,861 | 300 | 265.9 | 7,973 | 466 | 766 | 235 | 184.0 | 133.1 | 67 |
| RSHG-2502 | 250 | 2,565 | 50 | 366.4 | 1,831 | 235 | 285 | 275 | 216.0 | 165.1 | 73 |
| RSHG-2506 | | 2,565 | 150 | 366.4 | 5,494 | 335 | 485 | 275 | 216.0 | 165.1 | 73 |
| RSHG-25012 | | 2,565 | 300 | 366.4 | 10,987 | 485 | 785 | 275 | 216.0 | 165.1 | 73 |
| RSHG-3002 | 300 | 3,193 | 50 | 456.2 | 2,280 | 312 | 362 | 310 | 241.0 | 197.1 | 101 |
| RSHG-3006 | | 3,193 | 150 | 456.2 | 6,839 | 412 | 562 | 310 | 241.0 | 197.1 | 101 |
| RSHG-30012 | | 3,193 | 300 | 456.2 | 13,678 | 562 | 862 | 310 | 241.0 | 197.1 | 101 |
| RSHG-4002 | 400 | 3,919 | 50 | 559.9 | 2,798 | 375 | 425 | 350 | 267.0 | 215.9 | 114 |
| RSHG-4006 | | 3,919 | 150 | 559.9 | 8,394 | 475 | 625 | 350 | 267.0 | 215.9 | 114 |
| RSHG-40012 | | 3,919 | 300 | 559.9 | 16,789 | 625 | 925 | 350 | 267.0 | 215.9 | 114 |
| RSHG-5002 | 500 | 5,114 | 50 | 730.6 | 3,651 | 419 | 469 | 400 | 305.0 | 247.9 | 114 |
| RSHG-5006 | | 5,114 | 150 | 730.6 | 10,954 | 519 | 669 | 400 | 305.0 | 247.9 | 114 |
| RSHG-50012 | | 5,114 | 300 | 730.6 | 21,907 | 669 | 969 | 400 | 305.0 | 247.9 | 114 |
| RSHG-6002 | 600 | 5,987 | 50 | 855.3 | 4,274 | 429 | 479 | 430 | 330.0 | 267.0 | 114 |
| RSHG-6006 | | 5,987 | 150 | 855.3 | 12,823 | 529 | 679 | 430 | 330.0 | 267.0 | 114 |
| RSHG-60012 | | 5,987 | 300 | 855.3 | 25,646 | 679 | 979 | 430 | 330.0 | 267.0 | 114 |
| RSHG-8002 | 800 | 8,234 | 50 | 1,176.3 | 5,878 | 474 | 524 | 505 | 387.0 | 317.0 | 149 |
| RSHG-8006 | | 8,234 | 150 | 1,176.3 | 17,635 | 574 | 724 | 505 | 387.0 | 317.0 | 149 |
| RSHG-80012 | | 8,234 | 300 | 1,176.3 | 35,271 | 724 | 1,024 | 505 | 387.0 | 317.0 | 149 |
| RSHG-10002 | 1,000 [†] | 10,260 | 50 | 1,465.7 | 7,325 | 564 | 614 | 560 | 432.0 | 342.9 | 174 |
| RSHG-10006 | | 10,260 | 150 | 1,465.7 | 21,975 | 664 | 814 | 560 | 432.0 | 342.9 | 174 |
| RSHG-100012 | | 10,260 | 300 | 1,465.7 | 43,950 | 814 | 1,114 | 560 | 432.0 | 342.9 | 174 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

[†] Tilt saddle supplied as standard

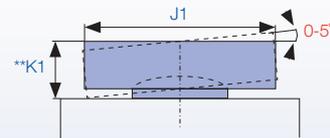
Did you know...

Low collapsed height *RSH-Series* cylinders are available.



CAUTION...

Mounting Hole Orientation
Top mounting hole orientation is maintained to port location.
Base mounting hole orientation is *not* maintained to port location.



| J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Base Mounting Holes | | | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|---|--|---|--------------------------------------|-------------|------------------------------|----------------|-----------------------|------------------------|------------------------|--------------|----------------|
| | | | U Bolt Circle Diameter (mm) | V Thread | Z Thread Depth (mm) | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 113 | 1 | 24 | 165 | M12x1.75 | 22 | 55.0 | TSG-200 | 113 | 59 | RSHG-2002 | ◆ |
| 113 | 1 | 24 | 165 | M12x1.75 | 22 | 91.0 | TSG-200 | 113 | 59 | RSHG-2006 | ◆ |
| 113 | 1 | 24 | 165 | M12x1.75 | 22 | 146.0 | TSG-200 | 113 | 59 | RSHG-20012 | ◆ |
| 145 | 1 | 24 | 190 | M12x1.75 | 22 | 102.0 | TSG-250 | 145 | 70 | RSHG-2502 | ◆ |
| 145 | 1 | 24 | 190 | M12x1.75 | 22 | 136.0 | TSG-250 | 145 | 70 | RSHG-2506 | ◆ |
| 145 | 1 | 24 | 190 | M12x1.75 | 22 | 207.0 | TSG-250 | 145 | 70 | RSHG-25012 | ◆ |
| 177 | 1 | 19 | 180 | M16x2 | 30 | 184.0 | TSG-300 | 177 | 81 | RSHG-3002 | ◆ |
| 177 | 1 | 19 | 180 | M16x2 | 30 | 232.0 | TSG-300 | 177 | 81 | RSHG-3006 | ◆ |
| 177 | 1 | 19 | 180 | M16x2 | 30 | 303.0 | TSG-300 | 177 | 81 | RSHG-30012 | ◆ |
| 196 | 3 | 27 | 205 | M16x2 | 30 | 270.0 | TSG-400 | 196 | 78 | RSHG-4002 | ◆ |
| 196 | 3 | 27 | 205 | M16x2 | 36 | 330.0 | TSG-400 | 196 | 78 | RSHG-4006 | ◆ |
| 196 | 3 | 27 | 205 | M16x2 | 36 | 421.0 | TSG-400 | 196 | 78 | RSHG-40012 | ◆ |
| 228 | 3 | 27 | 250 | M24x3 | 38 | 401.0 | TSG-500 | 228 | 90 | RSHG-5002 | ◆ |
| 228 | 3 | 27 | 250 | M24x3 | 38 | 480.0 | TSG-500 | 228 | 90 | RSHG-5006 | ◆ |
| 228 | 3 | 27 | 250 | M24x3 | 38 | 599.0 | TSG-500 | 228 | 90 | RSHG-50012 | ◆ |
| 247 | 3 | 27 | 275 | M24x3 | 38 | 474.0 | TSG-600 | 247 | 103 | RSHG-6002 | ◆ |
| 247 | 3 | 27 | 275 | M24x3 | 38 | 565.0 | TSG-600 | 247 | 103 | RSHG-6006 | ◆ |
| 247 | 3 | 27 | 275 | M24x3 | 38 | 701.0 | TSG-600 | 247 | 103 | RSHG-60012 | ◆ |
| 297 | 3 | 27 | 330 | M24x3 | 38 | 741.0 | TSG-800 | 297 | 102 | RSHG-8002 | ◆ |
| 297 | 3 | 27 | 330 | M24x3 | 38 | 880.0 | TSG-800 | 297 | 102 | RSHG-8006 | ◆ |
| 297 | 3 | 27 | 330 | M24x3 | 38 | 1,058.0 | TSG-800 | 297 | 102 | RSHG-80012 | ◆ |
| 323 | 3 | 27 | 375 | M24x3 | 38 | 1,062.0 | TSG-1000 [†] | 323 | 120 | RSHG-10002 | ◆ |
| 323 | 3 | 27 | 375 | M24x3 | 38 | 1,213.0 | TSG-1000 [†] | 323 | 120 | RSHG-10006 | ◆ |
| 323 | 3 | 27 | 375 | M24x3 | 38 | 1,439.0 | TSG-1000 [†] | 323 | 120 | RSHG-100012 | ◆ |

HANDLE TYPES: ♠ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♣ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1) [†] Tilt saddle supplied as standard

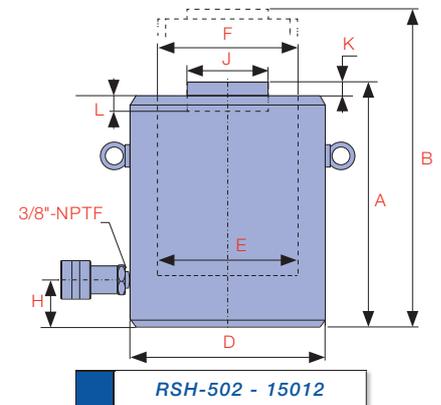
B

CYLINDERS



THE *RSH-SERIES* IS A SINGLE ACTING LOAD RETURN HIGH TONNAGE CYLINDER OFFERING THE LOWEST COLLAPSED HEIGHT.

They are ideally suited for use in civil construction, heavy jacking and other high load applications in confined spaces. These cylinders feature a hard chrome cylinder bore and piston rod for maximum corrosion resistance and bronze overlay piston bearing area to resist side load induced damage. Removable grooved saddle and oil overflow port which restricts piston stroke are standard on all models. TSX tilt saddles are optional. All cylinders in this range have side mounted eye bolts for lifting and positioning.



| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|
| RSH-502 | 50 | 496 | 50 | 70.8 | 354 | 128 | 178 | 125 | 95.0 |
| RSH-504 | | 496 | 100 | 70.8 | 708 | 178 | 278 | 125 | 95.0 |
| RSH-506 | | 496 | 150 | 70.8 | 1,063 | 228 | 378 | 125 | 95.0 |
| RSH-508 | | 496 | 200 | 70.8 | 1,417 | 278 | 478 | 125 | 95.0 |
| RSH-5010 | | 496 | 250 | 70.8 | 1,771 | 327 | 577 | 125 | 95.0 |
| RSH-5012 | | 496 | 300 | 70.8 | 2,125 | 378 | 678 | 125 | 95.0 |
| RSH-1002 | 100 | 929 | 50 | 132.7 | 663 | 143 | 193 | 165 | 130.0 |
| RSH-1004 | | 929 | 100 | 132.7 | 1,327 | 193 | 293 | 165 | 130.0 |
| RSH-1006 | | 929 | 150 | 132.7 | 1,990 | 243 | 393 | 165 | 130.0 |
| RSH-1008 | | 929 | 200 | 132.7 | 2,653 | 293 | 493 | 165 | 130.0 |
| RSH-10010 | | 929 | 250 | 132.7 | 3,317 | 343 | 593 | 165 | 130.0 |
| RSH-10012 | | 929 | 300 | 132.7 | 3,980 | 392 | 692 | 165 | 130.0 |
| RSH-1502 | 150 | 1,390 | 50 | 198.5 | 992 | 165 | 215 | 205 | 159.0 |
| RSH-1504 | | 1,390 | 100 | 198.5 | 1,985 | 215 | 315 | 205 | 159.0 |
| RSH-1506 | | 1,390 | 150 | 198.5 | 2,977 | 265 | 415 | 205 | 159.0 |
| RSH-1508 | | 1,390 | 200 | 198.5 | 3,969 | 315 | 515 | 205 | 159.0 |
| RSH-15010 | | 1,390 | 250 | 198.5 | 4,961 | 365 | 615 | 205 | 159.0 |
| RSH-15012 | | 1,390 | 300 | 198.5 | 5,954 | 414 | 714 | 205 | 159.0 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

HARDENED GROOVED SADDLE

to prevent piston rod damage. Optional tilt saddles available

HARD CHROME PLATED PISTON ROD

for maximum corrosion resistance and cylinder life

BRONZE OVERLAY

on the piston bearing area reduces side load induced damage and extends cylinder life

PISTON ROD WIPER

reduces contaminants

OVERFLOW PORT

serves as a maximum stroke limiter

HARD CHROME PLATED BORE

for maximum corrosion resistance and cylinder life

PARKER

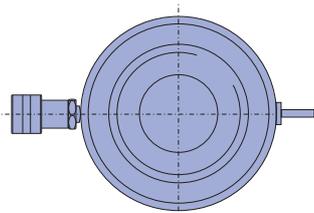
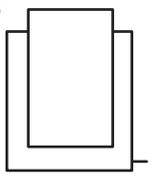
industry standard high flow coupling for compatibility



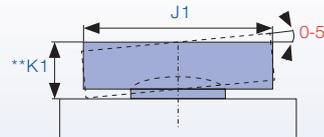
CAPACITY
50 - 1,000 ton

STROKE
50 - 300 mm

MAXIMUM OPERATING PRESSURE
700 bar



RSH-502 - 15012

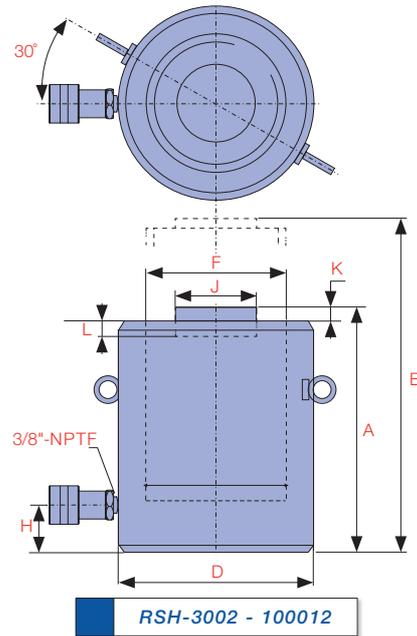
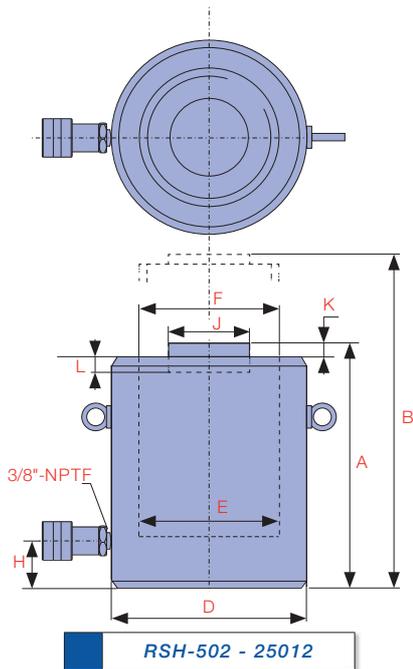


| H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|--------------------------------|------------------------------------|---|------------------------------------|-------------|----------------------|------------------|------------------|--------------|-------------|
| | | | | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 30 | 71 | 2 | 13 | 14.0 | TSX-100 | 71 | 24 | RSH-502 | ◆ |
| 30 | 71 | 2 | 13 | 18.0 | TSX-100 | 71 | 24 | RSH-504 | ◆ |
| 30 | 71 | 2 | 13 | 23.0 | TSX-100 | 71 | 24 | RSH-506 | ◆ |
| 30 | 71 | 2 | 13 | 28.0 | TSX-100 | 71 | 24 | RSH-508 | ◆ |
| 30 | 71 | 2 | 13 | 33.0 | TSX-100 | 71 | 24 | RSH-5010 | ◆ |
| 30 | 71 | 2 | 13 | 38.0 | TSX-100 | 71 | 24 | RSH-5012 | ◆ |
| 30 | 71 | 2 | 13 | 24.0 | TSX-100 | 71 | 24 | RSH-1002 | ◆ |
| 30 | 71 | 2 | 13 | 32.0 | TSX-100 | 71 | 24 | RSH-1004 | ◆ |
| 30 | 71 | 2 | 13 | 40.0 | TSX-100 | 71 | 24 | RSH-1006 | ◆ |
| 30 | 71 | 2 | 13 | 49.0 | TSX-100 | 71 | 24 | RSH-1008 | ◆ |
| 30 | 71 | 2 | 13 | 58.0 | TSX-100 | 71 | 24 | RSH-10010 | ◆ |
| 30 | 71 | 2 | 13 | 66.0 | TSX-100 | 71 | 24 | RSH-10012 | ◆ |
| 39 | 130 | 2 | 25 | 43.0 | TSX-200 | 130 | 20 | RSH-1502 | ◆ |
| 39 | 130 | 2 | 25 | 55.0 | TSX-200 | 130 | 20 | RSH-1504 | ◆ |
| 39 | 130 | 2 | 25 | 69.0 | TSX-200 | 130 | 20 | RSH-1506 | ◆ |
| 39 | 130 | 2 | 25 | 82.0 | TSX-200 | 130 | 20 | RSH-1508 | ◆ |
| 39 | 130 | 2 | 25 | 95.0 | TSX-200 | 130 | 20 | RSH-15010 | ◆ |
| 39 | 130 | 2 | 25 | 108.0 | TSX-200 | 130 | 20 | RSH-15012 | ◆ |

HANDLE TYPES: ♣ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)

B
CYLINDERS

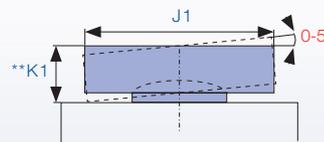


| Model Number | Cylinder Capacity ton* / kN | Stroke (mm) | Cylinder Effective Area (cm ²) | Oil Capacity (cm ³) | A Collapsed Height (mm) | B Extended Height (mm) | D Outside Diameter (mm) | E Cylinder Bore Diameter (mm) | F Piston Rod Diameter (mm) |
|--------------|-----------------------------|-------------|--|---------------------------------|-------------------------|------------------------|-------------------------|-------------------------------|----------------------------|
| RSH-2002 | 200 | 1,859 | 50 | 265.5 | 1,327 | 193 | 243 | 235 | 183.9 |
| RSH-2006 | | 1,859 | 150 | 265.5 | 3,982 | 293 | 443 | 235 | 183.9 |
| RSH-20012 | | 1,859 | 300 | 265.5 | 7,964 | 443 | 743 | 235 | 183.9 |
| RSH-2502 | 250 | 2,562 | 50 | 365.9 | 1,830 | 193 | 243 | 275 | 215.9 |
| RSH-2506 | | 2,562 | 150 | 365.9 | 5,489 | 293 | 443 | 275 | 215.9 |
| RSH-25012 | | 2,562 | 300 | 365.9 | 10,977 | 443 | 743 | 275 | 215.9 |
| RSH-3002 | 300 | 3,193 | 50 | 455.9 | 2,280 | 235 | 285 | 310 | 241.0 |
| RSH-3006 | | 3,193 | 150 | 455.9 | 6,839 | 335 | 485 | 310 | 241.0 |
| RSH-30012 | | 3,193 | 300 | 455.9 | 13,678 | 485 | 785 | 310 | 241.0 |
| RSH-4002 | 400 | 3,919 | 50 | 559.6 | 2,798 | 265 | 315 | 350 | 267.0 |
| RSH-4006 | | 3,919 | 150 | 559.6 | 8,394 | 365 | 515 | 350 | 267.0 |
| RSH-40012 | | 3,919 | 300 | 559.6 | 16,789 | 515 | 815 | 350 | 267.0 |
| RSH-5002 | 500 | 5,118 | 50 | 730.7 | 3,654 | 295 | 345 | 400 | 305.1 |
| RSH-5006 | | 5,118 | 150 | 730.7 | 10,961 | 395 | 545 | 400 | 305.1 |
| RSH-50012 | | 5,118 | 300 | 730.7 | 21,922 | 545 | 845 | 400 | 305.1 |
| RSH-6002 | 600 | 5,983 | 50 | 854.3 | 4,272 | 310 | 360 | 430 | 329.9 |
| RSH-6006 | | 5,983 | 150 | 854.3 | 12,815 | 410 | 560 | 430 | 329.9 |
| RSH-60012 | | 5,983 | 300 | 854.3 | 25,630 | 560 | 860 | 430 | 329.9 |
| RSH-8002 | 800 | 8,238 | 50 | 1,176.3 | 5,881 | 355 | 405 | 505 | 387.1 |
| RSH-8006 | | 8,238 | 150 | 1,176.3 | 17,644 | 455 | 605 | 505 | 387.1 |
| RSH-80012 | | 8,238 | 300 | 1,176.3 | 35,289 | 605 | 905 | 505 | 387.1 |
| RSH-10002 | 1,000 | 10,260 | 50 | 1,465.7 | 7,329 | 385 | 435 | 560 | 432.1 |
| RSH-10006 | | 10,260 | 150 | 1,465.7 | 21,985 | 485 | 635 | 560 | 432.1 |
| RSH-100012 | | 10,260 | 300 | 1,465.7 | 43,970 | 635 | 935 | 560 | 432.1 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity

Did you know...

RPLC-Series low height locking collar cylinders offer extremely low collapsed height and the ability to **mechanically support a load**.



| H Base to Advance Port (mm) | J Standard Saddle Diameter (mm) | K Saddle Protrusion from Piston Rod (mm) | L Depth of Piston Rod Hole (mm) | Weight (kg) | Optional Tilt Saddle | | | Model Number | Handle Type |
|--------------------------------------|---|--|--|----------------|----------------------|------------------------|---------------------|--------------|----------------|
| | | | | | Model Number | J1 Diameter (mm) | **K1 Height (mm) | | |
| 50 | 130 | 2 | 25 | 66 | TSX-200 | 130 | 20 | RSH-2002 | ◆ |
| 50 | 130 | 2 | 25 | 101 | TSX-200 | 130 | 20 | RSH-2006 | ◆ |
| 50 | 130 | 2 | 25 | 154 | TSX-200 | 130 | 20 | RSH-20012 | ◆ |
| 50 | 150 | 2 | 25 | 90 | TSX-250 | 150 | 21 | RSH-2502 | ◆ |
| 50 | 150 | 2 | 25 | 137 | TSX-250 | 150 | 21 | RSH-2506 | ◆ |
| 50 | 150 | 2 | 25 | 208 | TSX-250 | 150 | 21 | RSH-25012 | ◆ |
| 59 | 139 | 5 | 25 | 137 | TSX-300 | 195 | 75 | RSH-3002 | ◆ |
| 59 | 139 | 5 | 25 | 198 | TSX-300 | 195 | 75 | RSH-3006 | ◆ |
| 59 | 139 | 5 | 25 | 288 | TSX-300 | 195 | 75 | RSH-30012 | ◆ |
| 70 | 159 | 5 | 25 | 200 | TSX-400 | 225 | 85 | RSH-4002 | ◆ |
| 70 | 159 | 5 | 25 | 275 | TSX-400 | 225 | 85 | RSH-4006 | ◆ |
| 70 | 159 | 5 | 25 | 390 | TSX-400 | 225 | 85 | RSH-40012 | ◆ |
| 80 | 179 | 5 | 25 | 289 | TSX-500 | 250 | 91 | RSH-5002 | ◆ |
| 80 | 179 | 5 | 25 | 390 | TSX-500 | 250 | 91 | RSH-5006 | ◆ |
| 80 | 179 | 5 | 25 | 540 | TSX-500 | 250 | 91 | RSH-50012 | ◆ |
| 85 | 194 | 5 | 25 | 350 | TSX-600 | 275 | 96 | RSH-6002 | ◆ |
| 85 | 194 | 5 | 25 | 465 | TSX-600 | 275 | 96 | RSH-6006 | ◆ |
| 85 | 194 | 5 | 25 | 640 | TSX-600 | 275 | 96 | RSH-60012 | ◆ |
| 100 | 224 | 5 | 25 | 549 | TSX-800 | 320 | 123 | RSH-8002 | ◆ |
| 100 | 224 | 5 | 25 | 709 | TSX-800 | 320 | 123 | RSH-8006 | ◆ |
| 100 | 224 | 5 | 25 | 950 | TSX-800 | 320 | 123 | RSH-80012 | ◆ |
| 110 | 249 | 5 | 25 | 729 | TSX-1000 | 360 | 136 | RSH-10002 | ◆ |
| 110 | 249 | 5 | 25 | 921 | TSX-1000 | 360 | 136 | RSH-10006 | ◆ |
| 110 | 249 | 5 | 25 | 1,210 | TSX-1000 | 360 | 136 | RSH-100012 | ◆ |

HANDLE TYPES: ♣ WELDED ◆ EYEBOLT ♥ REMOVABLE STRAP HANDLE ♠ THREAD

** Total cylinder collapsed height with optional tilt saddle equals (dim.A - dim.K + dim.K1)

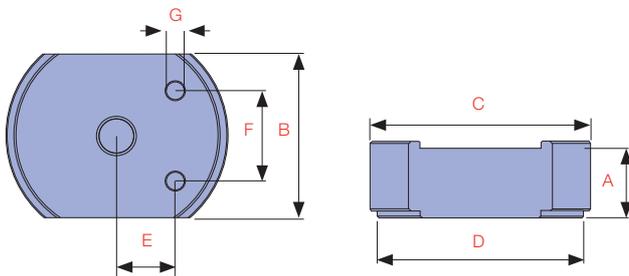
CYLINDER **STACK PLATE KITS** ARE AN EFFECTIVE ECONOMICAL SOLUTION WHERE AN EXTRA INCREASE IN CLOSED HEIGHT IS DESIRABLE.

They are designed for use with the RFJ-Series flat cylinders and incorporate a magnet to attach to the cylinder. All kits include an RFJ cylinder and carry case.



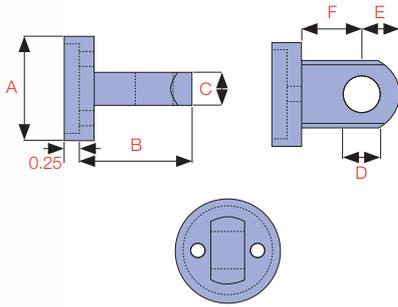
Did you know...

Durapac offers a range of lightweight hand pumps, the perfect choice when portable manual power is desirable.



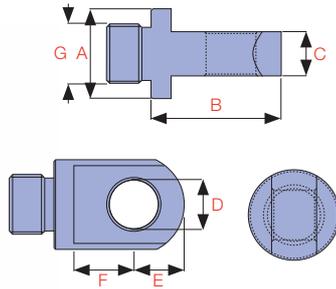
| Kit Model No. | Includes Cylinder Model | STD Cylinder Height (mm) | Dimensions (mm) | | | | | | | | | | Kit Weight (kg) |
|---------------|-------------------------|--------------------------|----------------------|------|------|------|------|-------|-------|------|------|------|-----------------|
| | | | A Stack plate height | | | | B | C | D | E | F | G | |
| | | | 1 | 2 | 3 | 4 | | | | | | | |
| CSK-5 | RFJ-50 | 32 | 3.4 | 12.7 | 25.4 | 31.8 | 41.4 | 64.7 | 58.7 | 13.6 | 28.5 | 5.1 | 2.4 |
| CSK-10 | RFJ-100 | 43 | 9.9 | 20.0 | 39.9 | - | 55.6 | 90.6 | 82.6 | 20.5 | 36.6 | 7.1 | 3.8 |
| CSK-20 | RFJ-200 | 51 | 9.9 | 20.0 | 39.9 | - | 76.2 | 109.6 | 101.6 | 28.4 | 49.3 | 10.1 | 7.0 |
| CSK-30 | RFJ-300 | 58 | 9.9 | 20.0 | 39.9 | - | 95.3 | 125.6 | 117.6 | 33.4 | 52.3 | 10.1 | 10.1 |

BASE CLEAVES



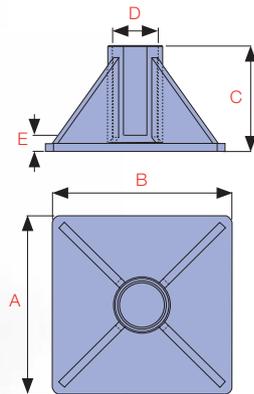
| Model No. | Cylinder Capacity (ton) | Dimensions (mm) | | | | | |
|-----------|-------------------------|-----------------|----|----|----|----|----|
| | | A | B | C | D | E | F |
| CBC-5 | 5 | 44 | 47 | 14 | 16 | 16 | 25 |
| CBC-10 | 10 | 63 | 66 | 25 | 22 | 25 | 35 |
| CBC-15 | 15 | 76 | 66 | 25 | 22 | 25 | 35 |
| CBC-25 | 25 | 95 | 79 | 38 | 31 | 31 | 41 |

PISTON ROD CLEAVES



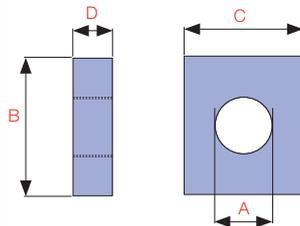
| Model No. | Cylinder Capacity (ton) | Dimensions (mm) | | | | | | |
|-----------|-------------------------|-----------------|----|----|----|----|----|-------------|
| | | A | B | C | D | E | F | G |
| CPC-5 | 5 | 28 | 41 | 14 | 16 | 16 | 19 | 3/4"-16UNF |
| CPC-1015 | 10/15 | 42 | 61 | 25 | 22 | 25 | 28 | 1"-8UNC |
| CPC-25 | 25 | 57 | 74 | 38 | 31 | 31 | 35 | 1 1/2"-16UN |

CYLINDER JACKING BASES



| Model No. | Cylinder Capacity (ton) | Dimensions (mm) | | | | |
|-----------|-------------------------|-----------------|-----|-----|-----|----|
| | | A | B | C | D | E |
| CB-10 | 10 | 228 | 228 | 135 | 58 | 20 |
| CB-25 | 25 | 279 | 279 | 140 | 86 | 26 |
| CB-50 | 50 | 300 | 300 | 100 | 130 | 41 |

MOUNTING BLOCKS



| Model No. | Cylinder Capacity (ton) | Dimensions (mm) | | | |
|-----------|-------------------------|-----------------|-----|-----|----|
| | | A | B | C | D |
| CMB-5 | 5 | 1 1/2"-16UN | 88 | 76 | 25 |
| CMB-10 | 10 | 2 1/4"-14UN | 114 | 88 | 25 |
| CMB-15 | 15 | 2 3/4"-16UN | 101 | 114 | 38 |
| CMB-25 | 25 | 3 5/16"-12UN | 127 | 165 | 50 |

BASE ATTACHMENT

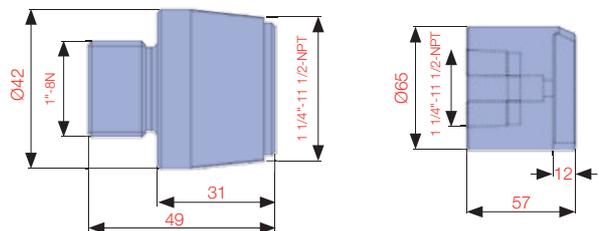


ZAM1245

THREAD ADAPTOR



ZAM1246



ZAM1245 and ZAM1246 allows Durapac RG 10 ton series cylinders (excluding RG-101) to be used with CRK-10 attachments.

C

PUMPS



| USABLE OIL (cc) | MODEL NO. |
|-----------------|---------------|
| ● 350 | P-235 Series |
| ● 700 | P-170 & P-270 |
| ● 1,000 | P-2100H |
| ● 2,000 | P-2200 Series |
| ● 2,600 | P-2600 |
| ● 8,000 | P-2800 Series |
| ● 8,000+ | Power Pumps |

HAND PUMP RESERVOIR CAPACITY TABLE

Single acting cylinder capacity (ton)

| Stroke (mm) | Capacity (ton) | | | | | | | | | | | | | | |
|-------------|----------------|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|
| | 5 | 10 | 12 | 15 | 20 | 25 | 30 | 50 | 60 | 75 | 100 | 150 | 200 | 250 | 300 |
| 15 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 25 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 50 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 75 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 100 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 125 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 150 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 175 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 200 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 225 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 250 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 300 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |

Double acting cylinder capacity (ton)

| Stroke (mm) | Capacity (ton) | | | | | | | | | | | | | | |
|-------------|----------------|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|
| | 5 | 10 | 12 | 15 | 20 | 25 | 30 | 50 | 60 | 75 | 100 | 150 | 200 | 250 | 300 |
| 15 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 25 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 50 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 75 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 100 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 125 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 150 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 175 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 200 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 225 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 250 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 300 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |

* 2,800 bar working pressure model

THE P-SERIES MANUAL HAND PUMPS OFFER A WIDE CHOICE OF STEEL AND ALUMINIUM BODIED MODELS.

Ideally suited for applications where portable manual hydraulic power is required. All models feature low handle effort for easy operation and are engineered for demanding industrial applications. Models are available to operate single and double acting cylinders and tools.

All P-Series hand pumps include a factory set safety pressure relief valve and come pre-filled with hydraulic oil.

SPECIFIC MODEL ADVANTAGES

- Drop forged pump head on models **P-170** and **P-270** for superior durability
- Unique oil reservoir breather incorporating a pressure relief valve to guard against accidental over pressurisation of the oil reservoir on models **P-2200**, **P-2200D** and **P-2260**
- Sealed bladder reservoir design on models **P-235A** and **P-235AT** allows operation in any position
- Twin outlet design pump head incorporating two needle valves on model **P-235AT**
- 2,800 bar working pressure model **P-2100H** can be used for bolt tensioning, bearing removal and high pressure testing



C
PUMPS

OIL CAPACITY

350 - 8,000 cc

1ST STAGE FLOW RANGE

3.1 - 113 cc

MAXIMUM OPERATING PRESSURES

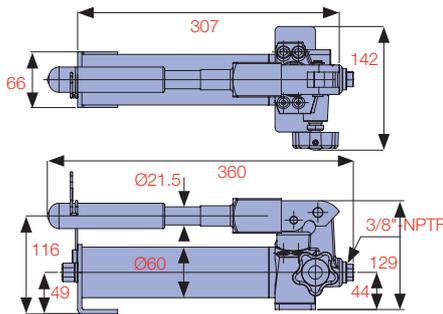
240 / 700 / 2,800 bar

CYLINDER PISTON ROD SPEED TABLE

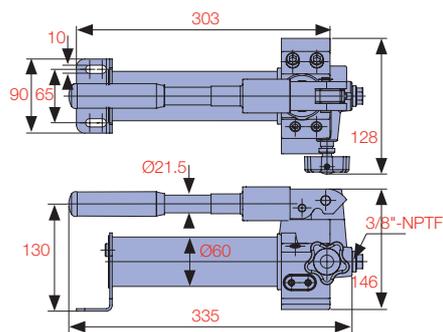
| Model Number | Usable Oil (mL) | Pressure Stage | mm of movement for each stroke of the pump handle | Cylinder Capacity (ton) | | | | | | | | | | | |
|--------------|-----------------|----------------|---|-------------------------|------|------|------|------|------|------|------|-----|-----|-----|-----|
| | | | | 5 | 10 | 15 | 20 | 25 | 30 | 50 | 75 | 100 | 150 | 200 | 250 |
| P-170 | 700 | 1st | | 5.0 | 2.1 | 1.5 | 1.1 | 0.9 | 0.7 | - | - | - | - | - | - |
| P-235A | 350 | 1st | | 6.2 | 2.6 | 1.9 | 1.3 | 1.1 | 0.9 | - | - | - | - | - | - |
| | | 2nd | | 1.0 | 0.4 | 0.3 | - | - | - | - | - | - | - | - | - |
| P-235AT | 350 | 1st | | 6.2 | 2.6 | 1.9 | 1.3 | 1.1 | 0.9 | - | - | - | - | - | - |
| | | 2nd | | 1.0 | 0.4 | 0.3 | - | - | - | - | - | - | - | - | - |
| P-235 | 350 | 1st | | 5.0 | 2.1 | 1.5 | 1.1 | 0.9 | 0.7 | - | - | - | - | - | - |
| | | 2nd | | 11.2 | 4.8 | 3.4 | 2.5 | 2.1 | 1.7 | 1.0 | - | - | - | - | - |
| P-2200A | 2,000 | 1st | | 1.6 | 0.7 | 0.5 | 0.4 | 0.3 | 0.2 | 0.1 | - | - | - | - | - |
| | | 2nd | | 20.6 | 8.9 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | 1.3 | 1.0 | 0.6 | - | - |
| P-2200AD | 2,000 | 1st | | 4.5 | 1.9 | 1.4 | 1.0 | 0.8 | 0.7 | 0.4 | 0.3 | 0.2 | 0.1 | - | - |
| | | 2nd | | 20.6 | 8.9 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | 1.3 | 1.0 | 0.6 | - | - |
| P-2100H | 1,000 | 1st | | 3.7 | 1.6 | 1.1 | 0.8 | 0.7 | 0.5 | 0.3 | 0.2 | 0.2 | 0.1 | - | - |
| | | 2nd | | 20.8 | 9.0 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | - | - | - | - | - |
| P-2200 | 2,000 | 1st | | 1.0 | 0.4 | 0.3 | 0.2 | 0.2 | 0.2 | 0.1 | - | - | - | - | - |
| | | 2nd | | 20.8 | 9.0 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | 1.3 | 1.0 | 0.6 | - | - |
| P-2200D | 2,000 | 1st | | 4.5 | 1.9 | 1.4 | 1.0 | 0.8 | 0.7 | 0.4 | 0.3 | 0.2 | 0.1 | - | - |
| | | 2nd | | 20.8 | 9.0 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | 1.3 | 1.0 | 0.6 | - | - |
| P-235L | 350 | 1st | | 4.5 | 1.9 | 1.4 | 1.0 | 0.8 | 0.7 | 0.4 | 0.3 | 0.2 | 0.1 | - | - |
| | | 2nd | | 4.5 | 1.9 | 1.4 | 1.0 | 0.8 | 0.7 | 0.4 | 0.3 | 0.2 | 0.1 | - | - |
| P-270 | 700 | 1st | | 20.8 | 9.0 | 6.4 | 4.6 | 3.9 | 3.1 | 1.8 | 1.3 | 1.0 | 0.6 | - | - |
| | | 2nd | | 4.5 | 1.9 | 1.4 | 1.0 | 0.8 | 0.7 | 0.4 | 0.3 | 0.2 | 0.1 | - | - |
| P-2260 | 2,600 | 1st | | 48.0 | 20.7 | 14.8 | 10.6 | 9.0 | 7.1 | 4.2 | 2.9 | 2.3 | 1.5 | 1.0 | - |
| | | 2nd | | 4.8 | 2.1 | 1.5 | 1.1 | 0.9 | 0.7 | 0.4 | 0.3 | 0.2 | 0.2 | 0.1 | - |
| P-2800 | 8,000 | 1st | | 180.8 | 78.1 | 55.7 | 40.0 | 34.0 | 26.9 | 15.9 | 11.0 | 8.5 | 5.6 | 4.0 | 3.1 |
| | | 2nd | | 6.4 | 2.8 | 2.0 | 1.4 | 1.2 | 1.0 | 0.6 | 0.4 | 0.3 | 0.2 | 0.2 | 0.1 |
| P-2800D | 8,000 | 1st | | 180.8 | 78.1 | 55.7 | 40.0 | 34.0 | 26.9 | 15.9 | 11.0 | 8.5 | 5.6 | 4.0 | 3.1 |
| | | 2nd | | 6.4 | 2.8 | 2.0 | 1.4 | 1.2 | 1.0 | 0.6 | 0.4 | 0.3 | 0.2 | 0.2 | 0.1 |



P-235



P-235L

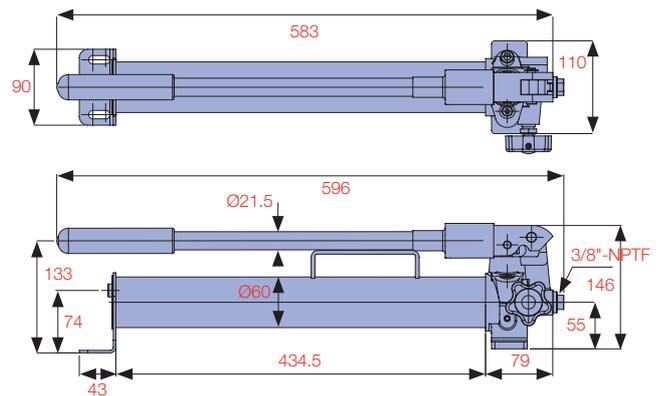


THE **P-SERIES** STEEL BODIED MANUAL HAND PUMP RANGE OFFERS A WIDE CHOICE OF TANK AND FLOW OPTIONS WHERE MANUAL PORTABLE HYDRAULIC POWER IS REQUIRED.

All pumps have a low handle effort for ease of operation and large, easy to grip external pressure release knobs. All models (excluding P-235L) incorporate a convenient carry handle. For applications requiring a high 1st stage flow the P-2260 offers 30cc per stroke within a compact portable package. Durapac's pump range is a robustly built industry proven performer.



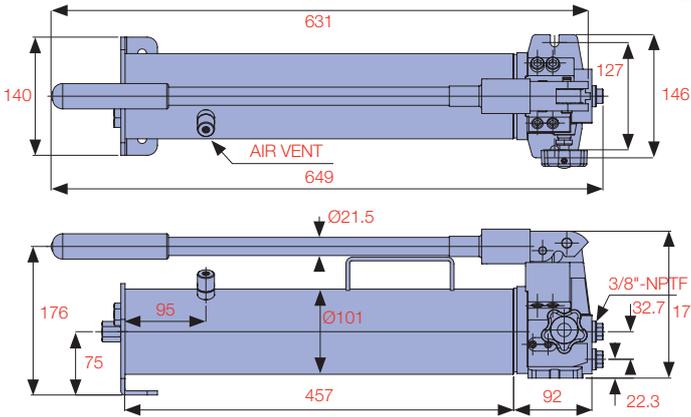
P-170



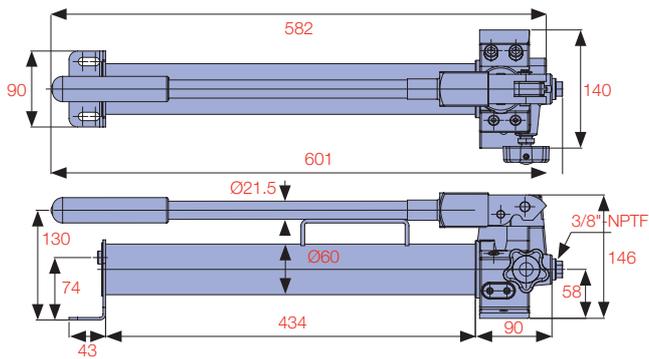
| Model Number | Operation | Used with Cylinder | Valve Type | Pressure Rating (bar) | | Usable Oil Capacity (cc) | Oil Volumes per Stroke (cc) | | Oil Port Thread | Max. Handle Effort (kg) | Weight with Oil (kg) |
|--------------|--------------|--------------------|------------|-----------------------|-----------|--------------------------|-----------------------------|-----------|-----------------|-------------------------|----------------------|
| | | | | 1st Stage | 2nd Stage | | 1st Stage | 2nd Stage | | | |
| P-235 | Two Speed | S/A | 2 Way | 13.8 | 700 | 350 | 7.0 | 1.0 | 3/8"-NPTF | 34 | 5.5 |
| P-235L | Two Speed | S/A | 2 Way | 13.8 | 240 | 350 | 13.0 | 2.8 | 3/8"-NPTF | 25 | 5.5 |
| P-170 | Single Speed | S/A | 2 Way | 700 | - | 700 | 3.1 | - | 3/8"-NPTF | 33 | 6.5 |
| P-270 | Two Speed | S/A | 2 Way | 13.8 | 700 | 700 | 13.0 | 2.8 | 3/8"-NPTF | 41 | 7.3 |
| P-2200 | Two Speed | S/A | 2 Way | 13.8 | 700 | 2,000 | 13.0 | 2.8 | 3/8"-NPTF | 35 | 11.5 |
| P-2200D | Two Speed | D/A | 4 Way | 13.8 | 700 | 2,000 | 13.0 | 2.8 | 3/8"-NPTF | 37 | 11.5 |
| P-2260 | Two Speed | S/A | 2 Way | 28.0 | 700 | 2,600 | 30.0 | 3.0 | 3/8"-NPTF | 36 | 13.5 |



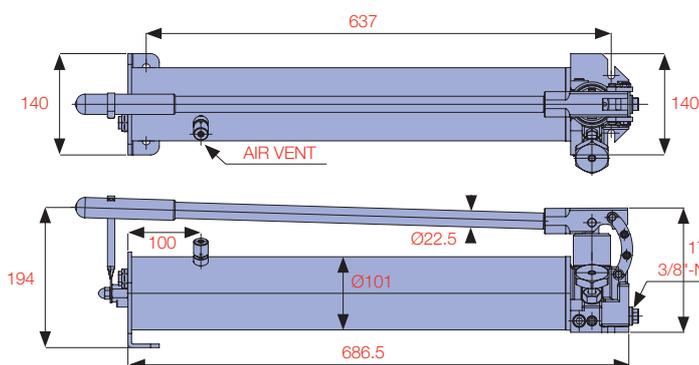
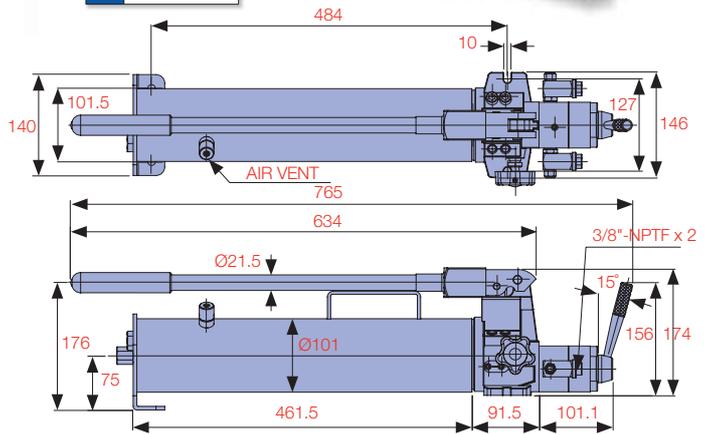
P-2200



P-270



P-2200D



P-2260



OIL CAPACITY

350 - 2,600 cc

1ST STAGE FLOW RANGE

3.1 - 30 cc

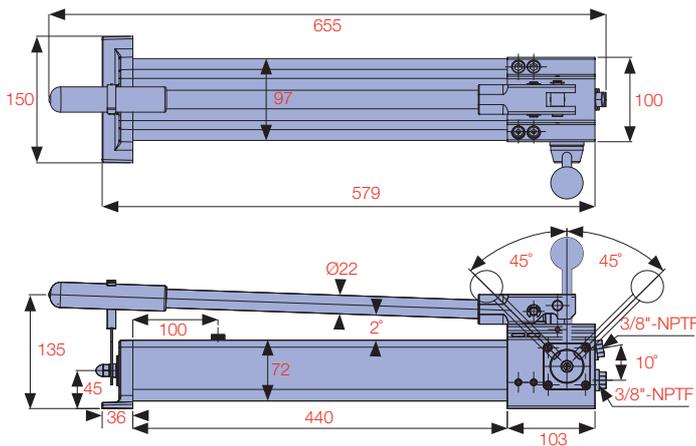
MAXIMUM OPERATING PRESSURE

240 / 700 bar

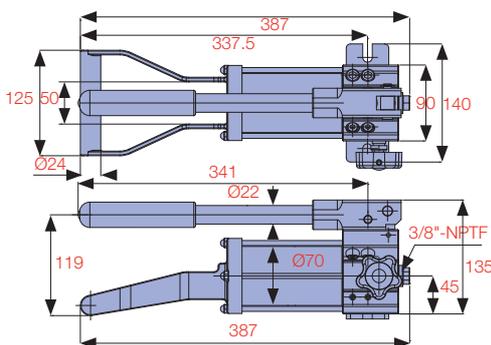
C
PUMPS



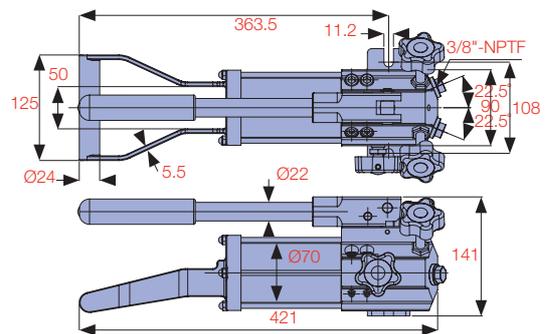
P-2200AD



P-235A



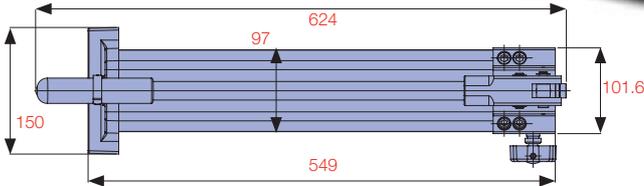
P-235AT



THE P-SERIES ALUMINIUM BODIED MANUAL HAND PUMP RANGE IS THE ULTIMATE IN LIGHTWEIGHT PORTABLE POWER.

All feature low handle effort for ease of operation and large easy to grip external pressure release knobs. Both the P-235A and P-235AT models feature a sealed bladder reservoir which allows the pump to be used at any operating angle. The P-235AT features a twin outlet design and incorporates two needle valves within the pump head. In applications requiring ultra high pressure the P-2100H offers a working pressure up to 2,800 bar. Durapac's pump range is a robustly built industry proven performer.

| Model Number | Operation | Used with Cylinder | Valve Type | Pressure Rating (bar) | | Usable Oil Capacity (cc) | Oil Volumes per Stroke (cc) | | Oil Port Thread | Max. Handle Effort (kg) | Weight with Oil (kg) |
|--------------|-----------|--------------------|-------------|-----------------------|-----------|--------------------------|-----------------------------|-----------|-----------------|-------------------------|----------------------|
| | | | | 1st Stage | 2nd Stage | | 1st Stage | 2nd Stage | | | |
| P-235A | Two Speed | S/A | 2 Way | 13.8 | 700 | 350 | 3.9 | 0.59 | 3/8"-NPTF | 55 | 3.7 |
| P-235AT | Two Speed | S/A | Twin Outlet | 13.8 | 700 | 350 | 3.9 | 0.59 | 3/8"-NPTF | 55 | 3.8 |
| P-2100A | Two Speed | S/A | 2 Way | 14.0 | 700 | 1,000 | 13.0 | 2.3 | 3/8"-NPTF | 40 | 3.5 |
| P-2100H | Two Speed | S/A | 2 Way | 28.0 | 2,800 | 1,000 | 13.0 | 0.7 | 3/4"-16UNF | 40 | 6.9 |
| P-2200A | Two Speed | S/A | 2 Way | 14.0 | 700 | 2,000 | 13.0 | 2.3 | 3/8"-NPTF | 39 | 6.5 |
| P-2200AD | Two Speed | D/A | 4 Way | 13.8 | 700 | 2,000 | 13.0 | 2.3 | 3/8"-NPTF | 38 | 7.5 |



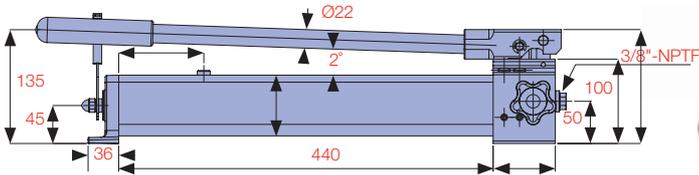
P-2200A



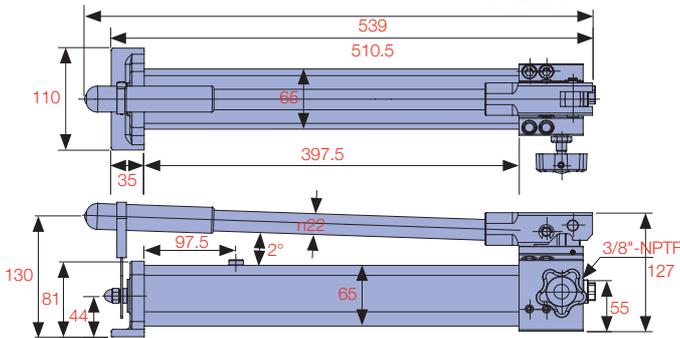
OIL CAPACITY
350 - 2,000 cc

1ST STAGE FLOW
3.9 - 13.0 cc

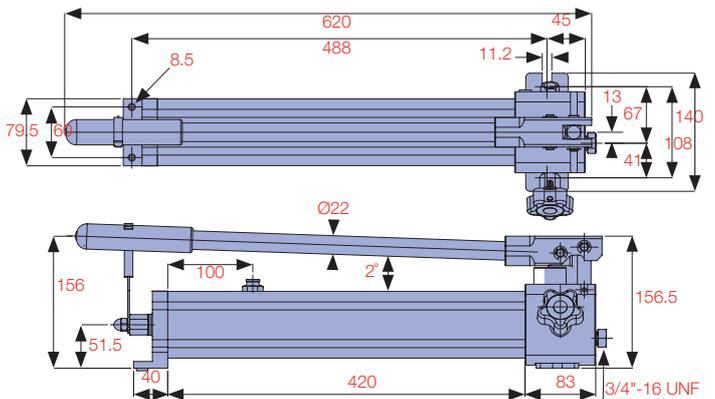
MAXIMUM OPERATING PRESSURE
700 / 2,800 bar



P-2100A



P-2100H ULTRA HIGH PRESSURE 2,800 BAR WP



PG-100-60K

4,000 bar pressure gauge

FGA-2

4,000 bar gauge adaptor
 Includes connection nipples to suit pressure gauge and hand pump

9/16"-18UNF
 3/4"-16UNF
 9/16"-18UNF

30

50

Did you know...

Durapac offers high pressure gauges and a gauge adaptor to suit the P-2100H 2,800 bar hand pump.

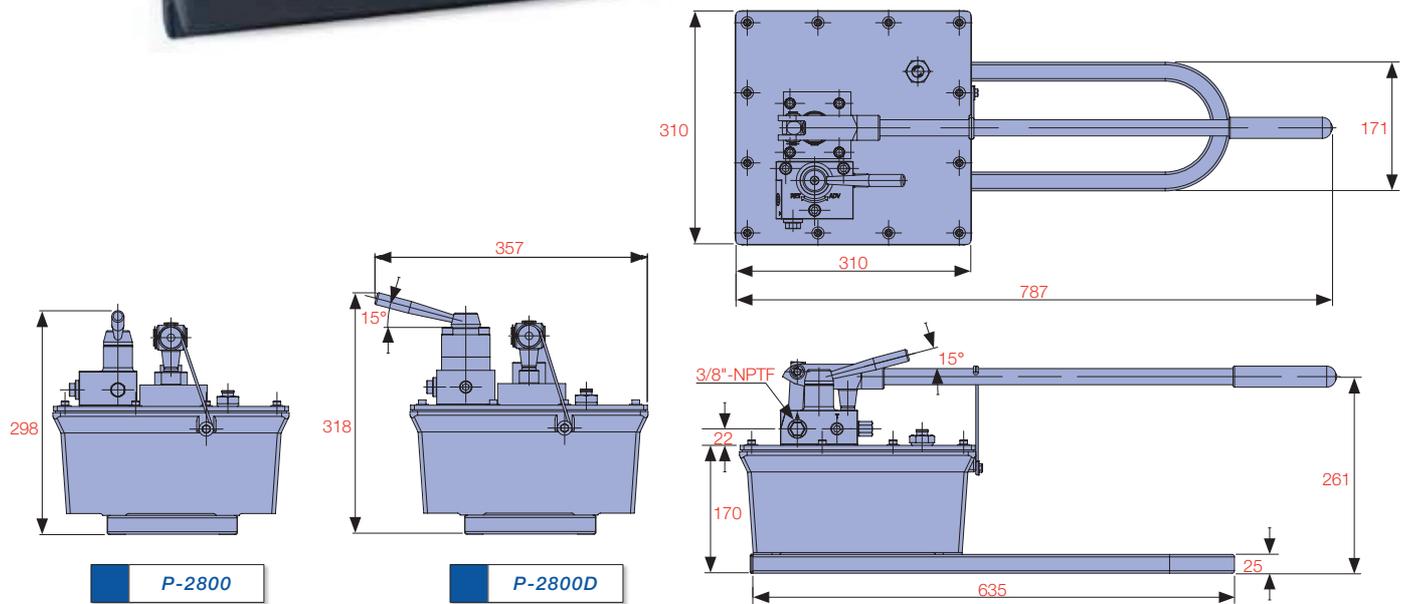


C

PUMPS

DURAPAC'S HIGH FLOW MANUAL PUMP RANGE IS THE ULTIMATE IN HIGH PERFORMANCE 2 SPEED PORTABLE POWER.

Ideally suited to operate high tonnage cylinders where conventional power sources are not available. Both models feature a first stage high flow of 113 cc per stroke for fast cylinder advance and retract and a high pressure power flow of 4 cc per stroke. Available with a 2 way valve for single acting applications or a 4 way valve for double acting applications. Durapac's pump range is robustly built and an industry proven performer.



| Model Number | Operation | Used with Cylinder | Valve Type | Pressure Rating (bar) | | Usable Oil Capacity (cc) | Oil Volumes per Stroke (cc) | | Oil Port Thread | Max. Handle Effort (kg) | Weight with Oil (kg) |
|--------------|-----------|--------------------|------------|-----------------------|-----------|--------------------------|-----------------------------|-----------|-----------------|-------------------------|----------------------|
| | | | | 1st Stage | 2nd Stage | | 1st Stage | 2nd Stage | | | |
| P-2800 | Two Speed | S/A | 2 Way | 27.5 | 700 | 8,000 | 113.0 | 4.0 | 3/8"-NPTF | 29 | 29.0 |
| P-2800D | Two Speed | D/A | 4 Way | 27.5 | 700 | 8,000 | 113.0 | 4.0 | 3/8"-NPTF | 29 | 30.0 |

THE *CYLINDER KITS* ARE A CONVENIENT WAY TO PURCHASE REGULARLY REQUESTED CYLINDER AND HAND PUMP COMBINATIONS.

Popular cylinder combinations are available including low profile, aluminium and centre-hole. The range comprises 29 kit options that include a perfectly matched manual hand pump and 2 metre hose with coupling. A 63mm liquid filled pressure gauge with gauge adaptor is included with each kit.



| Aluminium Cylinder Kits - Single Acting Spring Return | | | | | | | | |
|---|-----------------|-------------|------------------|-----------------|-----------|------------|-------|---------------|
| Model | Capacity (ton)* | Stroke (mm) | Collapsed Height | Included in Set | | | | |
| | | | | Cylinder | Hand Pump | Hose | Gauge | Gauge Adapter |
| CKA-302 | 30 | 50 | 181 | AR-302 | P-235A | HPS-0602CR | PG-63 | FGA-1 |
| CKA-306 | | 150 | 281 | AR-306 | P-2200A | HPS-0602CR | PG-63 | FGA-1 |
| CKA-502 | 50 | 50 | 186 | AR-502 | P-235A | HPS-0602CR | PG-63 | FGA-1 |
| CKA-506 | | 150 | 286 | AR-506 | P-2200A | HPS-0602CR | PG-63 | FGA-1 |
| Hollow Piston Cylinder Kits - Single Acting Spring Return | | | | | | | | |
| CKH-121 | 12 | 42 | 120 | RHS-121 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKH-123 | | 76 | 184 | RHS-123 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKH-202 | 20 | 49 | 162 | RHS-202 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKH-206 | | 155 | 306 | RHS-206 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKH-302 | 30 | 64 | 178 | RHS-302 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKH-306 | | 155 | 330 | RHS-306 | P-2200 | HPS-0602CR | PG-63 | FGA-1 |
| Low Profile Cylinder Kits - Single Acting Spring Return | | | | | | | | |
| CKL-50 | 5 | 6 | 32 | RFJ-50 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-100 | 10 | 12 | 43 | RFJ-100 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-101 | | 38 | 88 | RLP-101 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-200 | 20 | 11 | 51 | RFJ-200 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-201 | | 45 | 98 | RLP-201 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-300 | 30 | 13 | 58 | RFJ-300 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-302 | | 62 | 117 | RLP-302 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-500 | 50 | 16 | 66 | RFJ-500 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-502 | | 60 | 122 | RLP-502 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-1000 | 100 | 16 | 85 | RFJ-1000 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKL-1002 | | 57 | 141 | RLP-1002 | P-2200 | HPS-0602CR | PG-63 | FGA-1 |
| General Jacking Cylinder Kits - Single Acting Spring Return | | | | | | | | |
| CKG-102 | 10 | 54 | 121 | RG-102 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-106 | | 156 | 247 | RG-106 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-252 | 25 | 50 | 165 | RG-252 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-254 | | 102 | 215 | RG-254 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-256 | | 158 | 273 | RG-256 | P-270 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-502 | 50 | 51 | 176 | RG-502 | P-2200 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-504 | | 101 | 227 | RG-504 | P-2200 | HPS-0602CR | PG-63 | FGA-1 |
| CKG-506 | | 159 | 282 | RG-506 | P-2200 | HPS-0602CR | PG-63 | FGA-1 |

* Nominal Cylinder Capacity in ton - see kN values for actual capacity



THE SPE 35 & 45 SERIES ARE COMPACT PORTABLE ELECTRIC POWER UNITS.

These powerful units are lightweight, cost effective and have a number of valve and pump functionality options to ensure that there is a suitable pump for every application. Having low amperage draw motors they are ideal for field use or indoors.

| Model | Usable Oil (L) | Pressure Stage | Flow (Lpm) | Force (ton) | | | | | | | | | | |
|-----------------------|----------------|----------------|------------|-------------|------|------|------|------|-----|-----|-----|-----|-----|--|
| | | | | 10 | 15 | 20 | 25 | 30 | 50 | 75 | 100 | 150 | 200 | |
| Two Speed | | | | | | | | | | | | | | |
| 35 Series - Two Speed | 1.6 | 1st | 2.00 | 23.0 | 16.0 | 12.0 | 10.0 | 8.0 | 4.0 | 3.0 | 3.0 | - | - | |
| | | 2nd | 0.20 | 2.0 | 1.6 | 1.2 | 1.0 | 0.8 | 0.4 | 0.3 | 0.3 | - | - | |
| 45 Series - Two Speed | 2-3 | 1st | 2.50 | 29.0 | 21.0 | 15.0 | 13.0 | 10.0 | 5.0 | 4.0 | 3.0 | 2.1 | 1.6 | |
| | | 2nd | 0.35 | 4.0 | 3.0 | 2.0 | 2.0 | 1.4 | 0.8 | 0.6 | 0.4 | 0.3 | 0.2 | |

STEEL OIL RESERVOIR

with internal bladder allows pump to be used at any angle



ELECTRIC COMMUTATOR MOTOR

0.35 kW (0.47HP)
230V 50/60Hz 4.5A
110V 9A (Option)

DIRECTIONAL CONTROL VALVES

available in manual or solenoid versions to suit single and double acting cylinders

REMOTE PENDANT CONTROL

2.5m is standard supply on all 35-Series



MOTOR SIZE

0.35 - 0.45 kW

FLOW

0.2 - 0.35 Lpm @ 700 bar

MAXIMUM OPERATING PRESSURE

700 bar

PRESSURE GAUGE

63 mm diam. 0-1,000 bar as standard on all 45-Series



ELECTRIC COMMUTATOR MOTOR

0.45 kW (0.6HP)
230V 50/60Hz 4.5A
110V 9A (Option)

DIRECTIONAL CONTROL VALVES

available in manual or solenoid versions to suit single and double acting cylinders

ONE PIECE ALLOY RESERVOIR

for lightweight durability

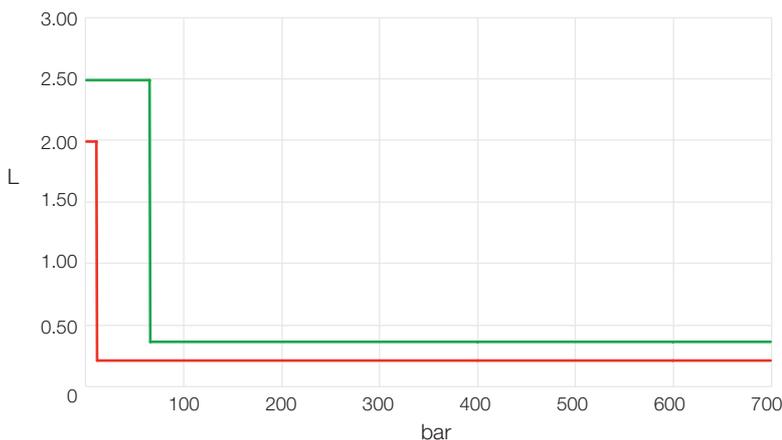
RESERVOIR SIGHT GAUGE

to monitor oil level

REMOTE PENDANT CONTROL

2.5m is standard supply on all 45-Series

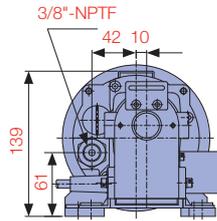
PERFORMANCE TABLES



Two Speed
 — SPE 35-Series
 — SPE 45-Series

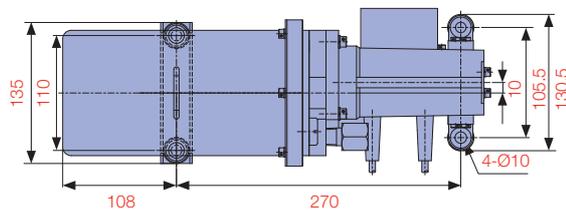
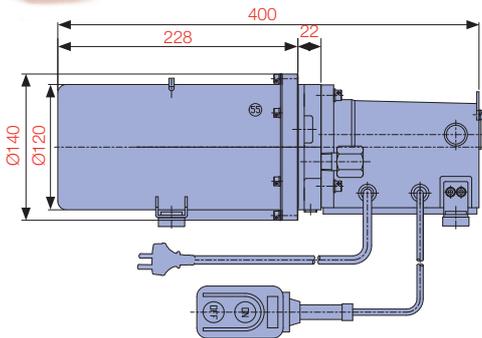
PUMPS

SPES3502NC

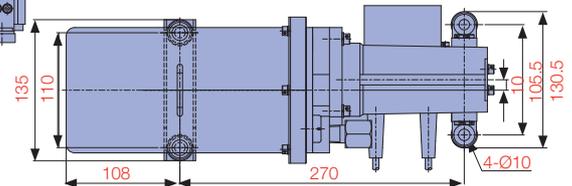
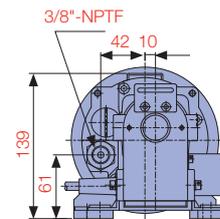
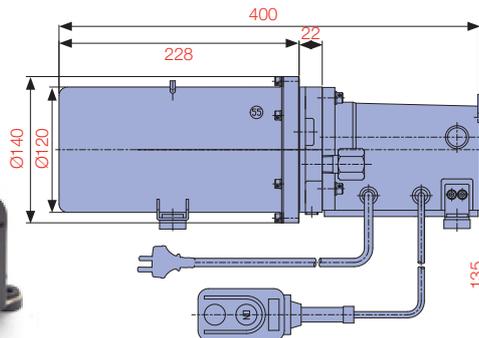


THE **SPE35-SERIES** POWER UNITS ARE CONFIGURED WITH A NUMBER OF VALVE AND PUMP FUNCTIONALITY OPTIONS TO ENSURE THAT THERE A SUITABLE POWER UNIT FOR EVERY APPLICATION.

Cost effective, portable and powerful these units are lightweight and have shoulder strap and handle for transport ease. Extremely simple to use. A pressure switch is an available option on the 35 Series.



SPES3502NO

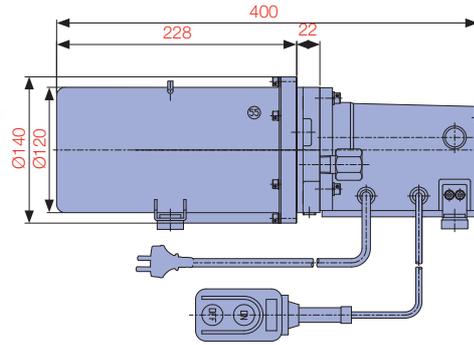
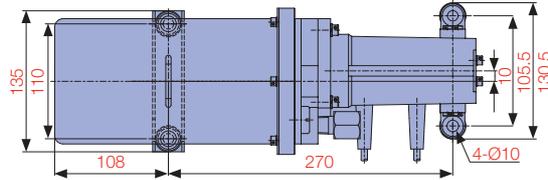
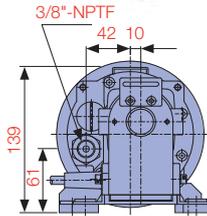


| Model | Electric Motor (230 V 50/60 Hz) | Pressure Rating (bar) | Motor kW @ 2,000 rpm | Voltage | Amps | Flow Rate (Lpm) | | Control Switch | Usable Oil Capacity (L) |
|--------------|---------------------------------|-----------------------|----------------------|---------|------|-----------------|---------|----------------|-------------------------|
| | | | | | | 10 bar | 700 bar | | |
| SPE35 Series | Commutator type | 700 | 0.35 | 230 | 4.5 | 2.0 | 0.2 | Remote ON/OFF | 1.6 |
| | | | | 110 | 9 | | | | |

| Model Number | Valve Type Sol. = Solenoid Man. = Manual | Used with Cylinder | Cylinder/Pump Function | Weight (kg) |
|--------------|--|-----------------------|--|-------------|
| SPES3502NC | Sol. Pressure Hold type | S/A | "Advance" when ON switch is pressed and the motor starts, Release ON switch to "Hold" and stop the motor, "Retract" when OFF switch is pressed. Cylinder can not be stopped on "Retract" | 8.7 |
| SPES3502NO | Sol. Auto Retract type | S/A | "Advance" when ON switch is pressed and the motor starts, Auto "Retract" when ON switch is released. The optional pressure switch allows the cylinder to be stopped at set pressure and return automatically | 8.7 |
| SPES3502AR | Internal "Pop Off" valve, Auto Retract type | S/A | "Advance" when ON switch is pressed and the motor starts. Pop Off relief valve will indicate full pressure. Auto "Retract" when ON switch is released | 8.4 |
| SPES3502IN | Sol. Pressure Hold type | S/A | "Advance" when ON switch is pressed and the motor starts, Release ON switch to "Hold" and stop the motor, "Retract" when OFF switch is pressed. Cylinder can be stopped on "Retract" | 9.0 |
| SPEM35024 | 4w/3p Man. | D/A | When ON switch is pressed, motor will start. When ON switch is released, motor will stop. Advance, Hold, Retract via manual valve | 9.7 |

†Standard motor supplied is 230V, should 110V be required; add "110V" to the end of the model number.

SPES3502AR



OIL CAPACITY

1,600 cc

FLOW

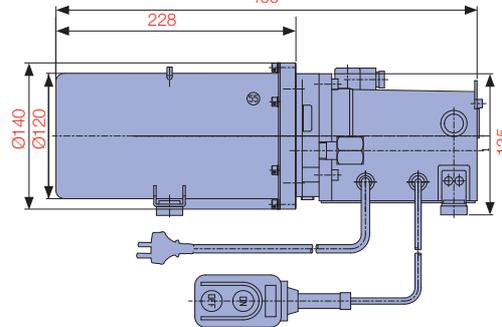
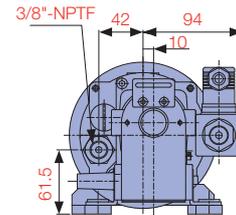
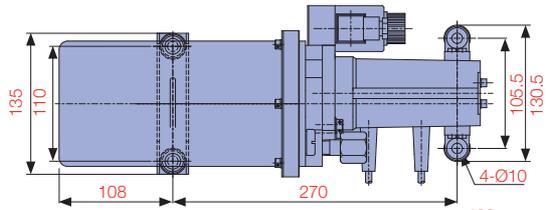
2 Lpm @ 10 bar

0.2 Lpm @ 700 bar

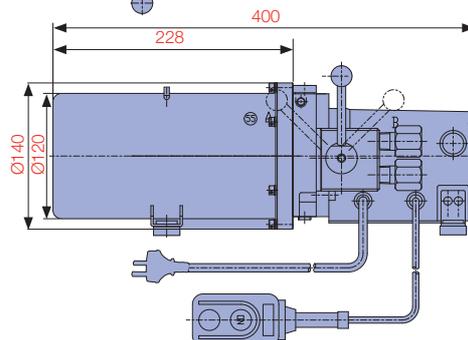
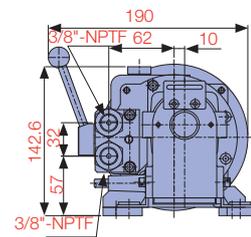
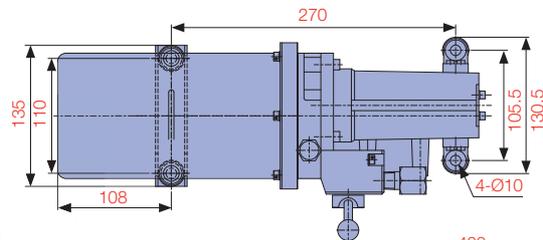
MAXIMUM OPERATING PRESSURE

700 bar

SPES3502IN



SPEM35024



C

PUMPS



THE **SPE45-SERIES** POWER UNITS ARE CONFIGURED WITH A NUMBER OF VALVE AND PUMP FUNCTIONALITY OPTIONS TO ENSURE THAT THERE IS A SUITABLE PUMP FOR EVERY APPLICATION.

Cost effective, portable and powerful these units are lightweight and have a carry handle integrated into the shroud. Extremely simple to use. Pressure switch, adjustable pressure relief and pilot check valves are available options on the 45 Series.

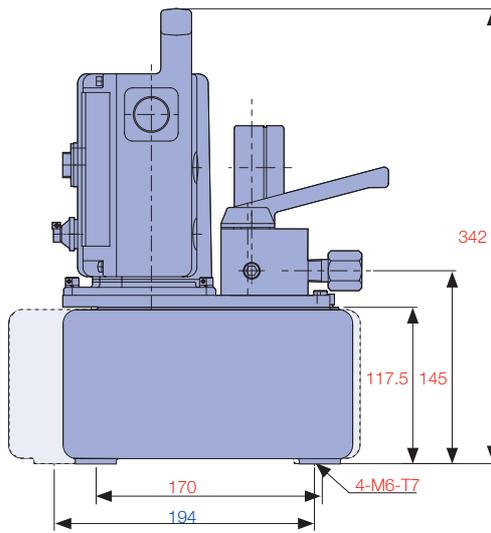
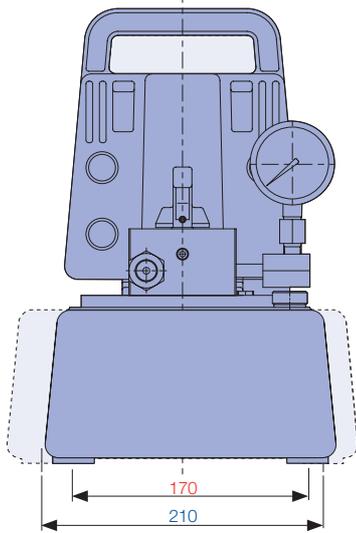
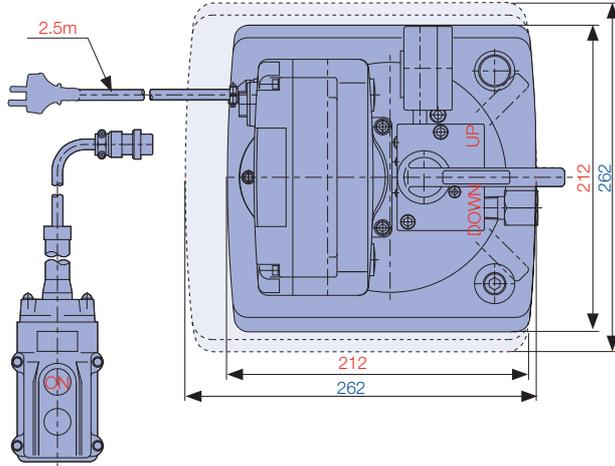
| Model | Electric Motor (50/60 Hz) | Pressure Rating (bar) | kW @ 2,000 rpm | Voltage | Amps | Flow Rate (Lpm) | | Fitted with | Usable Oil Capacity (L) | *Optional Large Tank Usable Oil Capacity (L) |
|--------------|---|-----------------------|----------------|---------|------|-----------------|---------|----------------|-------------------------|--|
| | | | | | | 70 bar | 700 bar | | | |
| SPE45 Series | Single phase, commutator type, insulation class 120 ("E") | 700 | 0.45 | 230 | 4.5 | 2.5 | 0.35 | Pressure Gauge | 2 | 3 |
| | | | | 110 | 9 | | | | | |

| Model Number | Valve Type Sol. = Solenoid Man. = Manual | Used with Cylinder | Pump Function | Remote Pendant Function 2.4 mtr | Weight (kg) |
|--------------|--|-----------------------|---|------------------------------------|-------------|
| SPEM4505M | Basic | S/A | P.T. manifold, without valve | MOTOR ON/OFF | 16.3 |
| SPEM45053 | 3w/2p Man. | S/A | Advance, Hold, Retract via manual valve | MOTOR ON/OFF | 18.1 |
| SPES4505NC | 3w/2p Sol. | S/A | "Advance" when ON switch is pressed and the motor starts, Release ON switch to "Hold" and stop the motor, "Retract" when OFF switch is pressed | Adv/Hold/Retract | 19.2 |
| SPES4505NO | 2w/2p Sol. | S/A | "Advance" when ON switch is pressed and the motor starts, Auto "Retract" when ON switch is released | MOTOR ON/OFF | 20.5 |
| SPEM45054 | 4w/3p Man. | D/A | Advance, Hold, Retract via manual valve | MOTOR ON/OFF | 18.1 |
| SPES45054SP | 4w/3p Sol. | D/A | "Advance"/"A" port Hold/ "Retract" with stacking type pilot-operated check valve fitted on "A" port line | Adv/Hold/Retract | 20.5 |
| SPES45054WP | 4w/3p Sol. | D/A | "Advance"/"A" and "B" port Hold/ "Retract" with stacking type pilot-operated check valve fitted on "A" and "B" port lines. Pressure holding on both "A" and "B" ports | Adv/Hold/Retract | 20.5 |

* To order with larger tank size; add "L" to the end of the model number

† Standard motor supplied is 230V, should 110V be required; add "110V" to the end of the model number

SPE45 SERIES DIAGRAM



MOTOR SIZE

0.35 - 0.45 kW

FLOW

0.2 - 0.35 Lpm @ 700 bar

MAXIMUM OPERATING PRESSURE

700 bar

C

PUMPS

SPEM4505M

SPES45054WP

SPES4505NC

SPEM45054

SPES45054SP

SPES4505NO

SPEM45053



THE DURAPAC *PE-SERIES* POWER UNITS ARE DESIGNED FOR EXTENDED DUTY APPLICATIONS REQUIRING SUSTAINED RELIABLE HYDRAULIC POWER.

At the heart of every unit is a field proven pump body featuring precision machined components and advanced design. Single speed radial piston options up to 8.1 Lpm offer reliable solutions to heavy duty applications while high performance automatic two speed pumps combine the best combination of speed and power. Split flow power units are ideal where synchronised lifting and lowering of loads is required regardless of weight distribution.



PEM1513

PEM8414

PEMS4054

REMOTE PENDANT CONTROL

through a 24 Volt transformer is standard supply on 0.84, 1.5 kW and all solenoid power units

STEEL OIL RESERVOIR

for strength and durability

RESERVOIR SIGHT GAUGE

to monitor oil level

PRECISION PUMP

bodies available in a wide range of flow options including synchronised split flow

ELECTRIC INDUCTION MOTOR

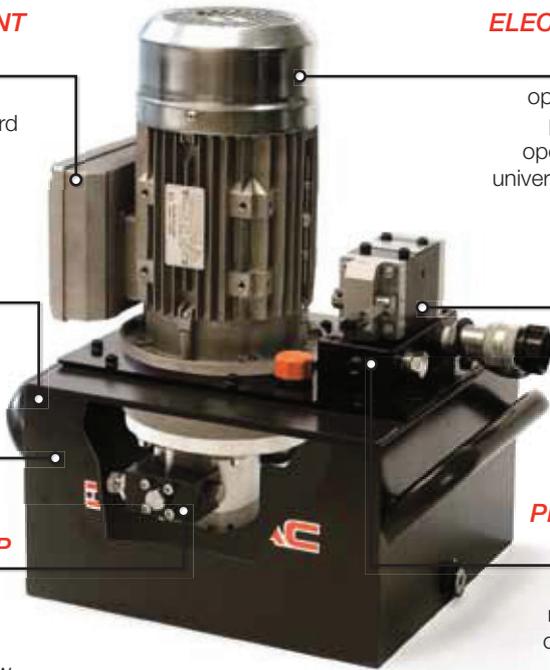
options from 1.5-11 kW provide quite low rpm operation. 08 Series has universal motor for field use

DIRECTIONAL CONTROL VALVES

available in manual or solenoid versions to suit single and double acting cylinders

ADJUSTABLE PRESSURE RELIEF VALVE

is included on all models. Optional pilot checkplate is available on most models

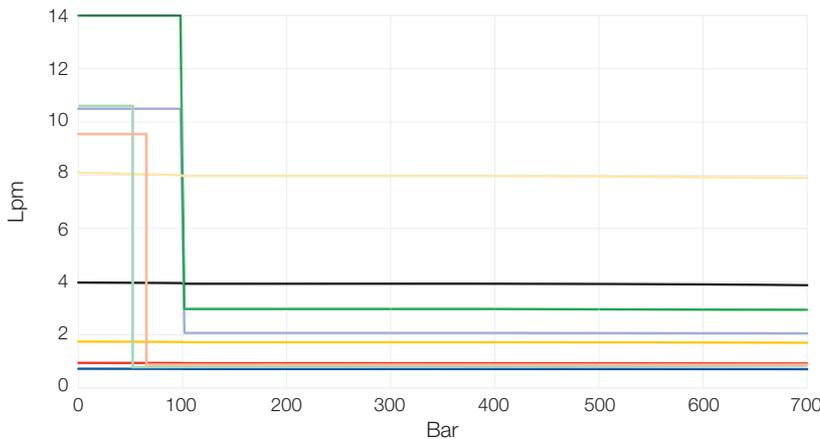


MOTOR SIZE
0.84 - 11 kW

FLOW
0.73 - 8.1 Lpm@700 bar

MAXIMUM OPERATING PRESSURE
700 bar

PERFORMANCE TABLES



- Single Speed**
- 4 Way Split Flow Series
 - 15R-Series Single Speed
 - 30R-Series Single Speed
 - 55R-Series Single Speed
 - 110R-Series Single Speed
- Two Speed**
- 08-Series Two Speed
 - 15-Series Two Speed
 - 30-Series Two Speed
 - 40-Series Two Speed

| Model | Usable Oil (L) | Pressure Stage | Flow (Lpm) | Force (ton) | | | | | | | | | | | | | |
|----------------------------|----------------|----------------|------------|-------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | | | 10 | 15 | 20 | 25 | 30 | 50 | 75 | 100 | 150 | 200 | 250 | 300 | 400 | 500 |
| Single Speed | | | | | | | | | | | | | | | | | |
| 4 Way Split Flow Series | 50 | 1st | 4 x 0.73 | 8.4 | 6.0 | 4.2 | 3.7 | 2.9 | 1.6 | 1.2 | 0.9 | 0.6 | 0.5 | 0.3 | 0.3 | 0.2 | 0.2 |
| 15R Series - Single Speed | 20 | 1st | 0.95 | 11 | 7.8 | 5.5 | 4.8 | 3.8 | 2.1 | 1.5 | 1.2 | 0.8 | 0.6 | 0.4 | 0.3 | 0.3 | 0.2 |
| 30R Series - Single Speed | 20 | 1st | 1.75 | 20 | 14 | 10 | 8.8 | 6.9 | 3.8 | 2.8 | 2.2 | 1.5 | 1.1 | 0.8 | 0.6 | 0.5 | 0.4 |
| 55R Series - Single Speed | 50 | 1st | 3.97 | 46 | 33 | 23 | 20 | 16 | 8.6 | 6.5 | 5.0 | 3.3 | 2.5 | 1.8 | 1.5 | 1.2 | 0.9 |
| 110R Series - Single Speed | 100 | 1st | 8.10 | 93 | 67 | 47 | 41 | 32 | 18 | 13 | 10 | 6.8 | 5.1 | 3.7 | 3.0 | 2.4 | 1.8 |
| Two Speed | | | | | | | | | | | | | | | | | |
| 08 Series - Two Speed | 7 - 20 | 1st | 10.5 | 120 | 86 | 60 | 53 | 41 | 22 | 16 | 13 | 8.0 | 6.0 | 4.0 | 3.0 | 3.0 | 2.3 |
| | | 2nd | 0.9 | 10 | 7.5 | 5.3 | 4.5 | 3.6 | 1.9 | 1.5 | 1.1 | 0.7 | 0.5 | 0.4 | 0.3 | 0.2 | 0.2 |
| 15 Series - Two Speed | 10 - 20 | 1st | 9.5 | 109 | 78 | 55 | 48 | 38 | 21 | 15 | 12 | 8.0 | 6.0 | 4.3 | 3.5 | 2.8 | 2.2 |
| | | 2nd | 1.1 | 13 | 9.1 | 6.4 | 5.5 | 4.4 | 2.4 | 1.8 | 1.4 | 0.9 | 0.7 | 0.5 | 0.4 | 0.3 | 0.3 |
| 30 Series - Two Speed | 20 - 50 | 1st | 10.50 | 121 | 86 | 61 | 53 | 42 | 23 | 17 | 13 | 8.8 | 6.6 | 4.8 | 3.8 | 3.1 | 2.4 |
| | | 2nd | 2.10 | 24 | 17 | 12 | 11 | 8.3 | 4.5 | 3.4 | 2.6 | 1.8 | 1.3 | 1.0 | 0.8 | 0.6 | 0.5 |
| 40 Series - Two Speed | 20 - 50 | 1st | 14.00 | 161 | 115 | 81 | 70 | 56 | 30 | 23 | 18 | 12 | 8.8 | 6.4 | 5.1 | 4.2 | 3.2 |
| | | 2nd | 3.00 | 35 | 25 | 17 | 15 | 12 | 6.5 | 4.9 | 3.8 | 2.5 | 1.9 | 1.4 | 1.1 | 0.9 | 0.7 |

C

PUMPS



THE DURAPAC AUTO TWO SPEED POWER UNIT RANGE OFFERS HIGH PERFORMANCE FLOW COMBINATIONS FOR APPLICATIONS REQUIRING SPEED AND POWER.

Single phase 08 Series has a universal motor and are ideal for field use with generators. Single phase 1.5 kW versions operate on a standard 10 amp power source and provide high flows in a portable package. Three phase 3 and 4 kW, 415 Volt versions are ideal for operating medium to large tonnage cylinders and systems.

All power units have an externally adjustable pressure relief valve and offer a range of directional control valve options to operate single and double acting cylinders and tools.

An optional sub-plate style pilot check valve is also available.

4 WAY MANUAL VALVE



4 Way/3 Position directional control valve for controlling double acting cylinders.

3 WAY MANUAL VALVE



3 Way/3 Position directional control valve for controlling single acting cylinders.

3 & 4 WAY SOLENOID VALVE



3 and 4 Way/3 Position directional control valve for remote actuation of cylinders.

| Model No. | Flow Rate (Lpm) | | Pressure Rating (bar) | | Motor kW | Voltage (50 Hz) | Amps | Remote Pendant Function 4 mtr | Valve Type (3/8"-NPTF Ports) Sol.= Solenoid Man.= Manual | Usable Oil Cap. (L) | Approx. Dry Weight (kg) | Approx Dimensions (mm) |
|----------------------|-----------------|-----------|-----------------------|-----------|----------|-----------------|------|-------------------------------|--|---------------------|-------------------------|------------------------|
| | 1st Stage | 2nd Stage | 1st Stage | 2nd Stage | | | | | | | | |
| 08 SERIES | | | | | | | | | | | | |
| PEM8414 ^A | 10.5 | 0.9 | 50 | 700 | 0.84 | 240 | 10.0 | MOTOR ON/OFF | 4w/3p Man. | 7 | 25 | 320 W x 400 L x 565 H |
| PEM8424 ^A | 10.5 | 0.9 | 50 | 700 | 0.84 | 240 | 10.0 | MOTOR ON/OFF | 4w/3p Man. | 20 | 41 | 368 W x 490 L x 715 H |
| 15 SERIES | | | | | | | | | | | | |
| PEM1513 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | MOTOR ON/OFF | 3w/3p Man. | 10 | 46 | 270 W x 410 L x 565 H |
| PEM1523 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 3w/3p Man. | 20 | 53 | 300 W x 450 L x 605 H |
| PEM1514 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Man. | 10 | 46 | 270 W x 410 L x 565 H |
| PEM1524 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Man. | 20 | 53 | 300 W x 450 L x 605 H |
| PES1513 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 10 | 59 | 270 W x 410 L x 565 H |
| PES1523 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 3w/3p Sol. | 20 | 58 | 300 W x 450 L x 605 H |
| PES1514 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Sol. | 10 | 51 | 270 W x 410 L x 565 H |
| PES1524 | 9.5 | 1.1 | 65 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Sol. | 20 | 58 | 300 W x 450 L x 605 H |
| 30 SERIES | | | | | | | | | | | | |
| PEM3023 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | * | 3w/3p Man. | 20 | 71 | 320 W x 450 L x 560 H |
| PEM3053 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | * | 3w/3p Man. | 50 | 78 | 440 W x 750 L x 680 H |
| PEM3024 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | * | 4w/3p Man. | 20 | 71 | 320 W x 450 L x 560 H |
| PEM3054 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | * | 4w/3p Man. | 50 | 78 | 440 W x 750 L x 680 H |
| PES3023 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 20 | 77 | 320 W x 450 L x 560 H |
| PES3053 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | | 3w/3p Sol. | 50 | 84 | 440 W x 750 L x 680 H |
| PES3024 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | | 4w/3p Sol. | 20 | 77 | 320 W x 450 L x 560 H |
| PES3054 | 10.5 | 2.1 | 100 | 700 | 3.0 | 415 | 6.3 | | 4w/3p Sol. | 50 | 84 | 440 W x 750 L x 680 H |
| 40 SERIES | | | | | | | | | | | | |
| PEM4023 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | * | 3w/3p Man. | 20 | 80 | 320 W x 450 L x 590 H |
| PEM4053 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | * | 3w/3p Man. | 50 | 87 | 440 W x 750 L x 710 H |
| PEM4024 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | * | 4w/3p Man. | 20 | 80 | 320 W x 450 L x 590 H |
| PEM4054 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | * | 4w/3p Man. | 50 | 87 | 440 W x 750 L x 710 H |
| PES4023 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 20 | 86 | 320 W x 450 L x 590 H |
| PES4053 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | | 3w/3p Sol. | 50 | 93 | 440 W x 750 L x 710 H |
| PES4024 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | | 4w/3p Sol. | 20 | 86 | 320 W x 450 L x 590 H |
| PES4054 | 14.0 | 3.0 | 110 | 700 | 4.0 | 415 | 8.85 | | 4w/3p Sol. | 50 | 93 | 440 W x 750 L x 710 H |

* Standard supply is motor mounted ON/OFF/JOG switch. Remote pendant is optional. To order with remote pendant; add "R" to the end of the model number.
^A Standard supply includes roll frame and 63mm diameter pressure gauge.

THE *SINGLE SPEED* RADIAL PISTON POWER UNITS OFFER A RANGE OF FLOW AND POWER OPTIONS TO SUIT MANY INDUSTRIAL APPLICATIONS.

These power units are suitable for heavy duty applications and offer flows from 0.95 Lpm to 8.10 Lpm at 700 bar pressure. Valve options for operating single and double acting cylinders are available in manual or solenoid control.





MOTOR SIZE
0.84 - 11 kW

FLOW
0.73 - 8.1 Lpm@700 bar

MAXIMUM OPERATING PRESSURE
700 bar

C
PUMPS

THE *SPLIT FLOW* POWER UNIT OFFERS SYNCHRONISED LIFTING AND LOWERING OF LOADS REGARDLESS OF WEIGHT DISTRIBUTION.

Power is provided by a single electric motor to a single pump body incorporating 4 pressure outlets. Oil flow per outlet is identical for each revolution of the electric motor. The split flow power unit provides a simple effective solution to critical lifting and lowering applications. Manual valve options for double acting cylinders are standard and solenoid control is optional. Durapac also offers other split combinations such as 2 way, 6 way and 8 way.



| Model No. | Flow Rate (Lpm) | Pressure Rating (bar) | Motor kW @ 1,450 rpm | Voltage (50 Hz) | Amps | Pendant Control | Valve Type Sol.= Solenoid Man.= Manual | Usable Oil Cap. (L) | Approx. Dry Weight (kg) | Approx Dimensions (mm) |
|-----------------------------------|-----------------|-----------------------|----------------------|-----------------|------|---------------------------|--|---------------------|-------------------------|------------------------|
| RADIAL SINGLE SPEED SERIES | | | | | | | | | | |
| PEMR1523 | 0.95 | 700 | 1.5 | 240 | 8.3 | MOTOR ON/OFF | 3w/3p Man. | 20 | 53 | 300 W x 450 L x 605 H |
| PEMR1524 | 0.95 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Man. | 20 | 53 | 300 W x 450 L x 605 H |
| PESR1523 | 0.95 | 700 | 1.5 | 240 | 8.3 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 20 | 59 | 300 W x 450 L x 605 H |
| PESR1524 | 0.95 | 700 | 1.5 | 240 | 8.3 | | 4w/3p Sol. | 20 | 59 | 300 W x 450 L x 605 H |
| PEMR3023 | 1.75 | 700 | 3.0 | 415 | 6.3 | * | 3w/3p Man. | 20 | 55 | 320 W x 450 L x 560 H |
| PEMR3024 | 1.75 | 700 | 3.0 | 415 | 6.3 | * | 4w/3p Man. | 20 | 55 | 320 W x 450 L x 560 H |
| PESR3023 | 1.75 | 700 | 3.0 | 415 | 6.3 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 20 | 61 | 320 W x 450 L x 560 H |
| PESR3024 | 1.75 | 700 | 3.0 | 415 | 6.3 | | 4w/3p Sol. | 20 | 61 | 320 W x 450 L x 560 H |
| PEMR5553 | 3.97 | 700 | 5.5 | 415 | 11.3 | * | 3w/3p Man. | 50 | 99 | 270 W x 440 L x 750 H |
| PEMR5554 | 3.97 | 700 | 5.5 | 415 | 11.3 | * | 4w/3p Man. | 50 | 99 | 270 W x 440 L x 750 H |
| PESR5553 | 3.97 | 700 | 5.5 | 415 | 11.3 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 50 | 105 | 270 W x 440 L x 750 H |
| PESR5554 | 3.97 | 700 | 5.5 | 415 | 11.3 | | 4w/3p Sol. | 50 | 105 | 270 W x 440 L x 750 H |
| PEMR11103 | 8.10 | 700 | 11 | 415 | 19.8 | ** | 3w/3p Man. | 100 | ** | ** |
| PEMR11104 | 8.10 | 700 | 11 | 415 | 19.8 | ** | 4w/3p Man. | 100 | ** | ** |
| PESR11103 | 8.10 | 700 | 11 | 415 | 19.8 | SOLENOID ADV/HOLD/RETRACT | 3w/3p Sol. | 100 | ** | ** |
| PESR11104 | 8.10 | 700 | 11 | 415 | 19.8 | | 4w/3p Sol. | 100 | ** | ** |
| SPLIT FLOW SERIES | | | | | | | | | | |
| PEMS4054 | 4 x 0.73 | 700 | 4.0 | 415 | 8.85 | * | 4w/3p Man. | 50 | 180 | 440 W x 750 L x 710 H |

* Standard supply is motor mounted ON/OFF/JOG switch. Remote pendant is optional. To order with remote pendant; add "R" to the end of the model number.
** Consult Durapac.

THE *DPR-SERIES* ROTARY AIR DRIVEN POWER UNITS ARE A TWO SPEED HIGH PERFORMANCE PUMP DESIGN.

They are ideally suited to applications where air is the preferred power source. A choice of valve configurations allows them to be used with single or double acting cylinders and tools. Optional valve sub-plates offer pressure and flow control. All models feature a Gast® heavy duty air motor with a slide type motor ON/OFF air supply valve and 11 L usable oil reservoir.



| Model No. | Used with Cylinder | Motor Size (kW) | Usable Oil Capacity (L) | Maximum Pressure Rating (bar) | Pressure Rating (bar) | | Oil Output Flow Rate (Lpm) | | Valve Type |
|-----------|--------------------|-----------------|-------------------------|-------------------------------|-----------------------|-----------|----------------------------|-----------|--------------|
| | | | | | 1st Stage | 2nd Stage | 1st Stage | 2nd Stage | |
| DPR-222 | S/A | 1.27 | 11.0 | 700 | 48 | 700 | 5.1 | 0.36 | Dump |
| DPR-223 | S/A | 1.27 | 11.0 | 700 | 48 | 700 | 6.8 | 0.36 | Manual 3w/3p |
| DPR-224 | D/A | 1.27 | 11.0 | 700 | 48 | 700 | 6.8 | 0.36 | Manual 4w/3p |



Did you know...

Durapac offers a range of optional sub-plates and directional control valves to suit the DPR-Series air driven power units.

- 1 Optional air actuated directional control valves, 3 & 4 way versions available.
- 2 Optional pilot check valve sub-plate.
- 3 Optional adjustable pressure relief valve sub-plate.





OIL CAPACITY
11 L

AIR PRESSURE RANGE
4.1 - 5.6 bar

MAXIMUM OPERATING PRESSURE
700 bar

C
PUMPS



DPR-222

Dump valve is a 2 way, 2 position lever operated flipper valve:

Position 1: oil goes from pump to cylinder/tool and line pressure is held when pump is stopped.

Position 2: oil goes from pump to cylinder/tool and flows back automatically when pump is stopped.



DPR-223

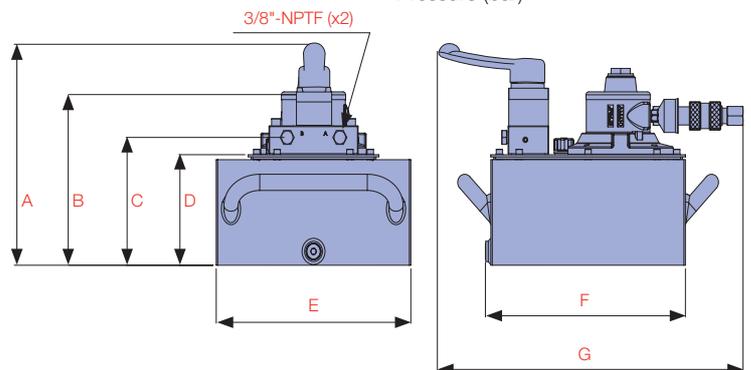
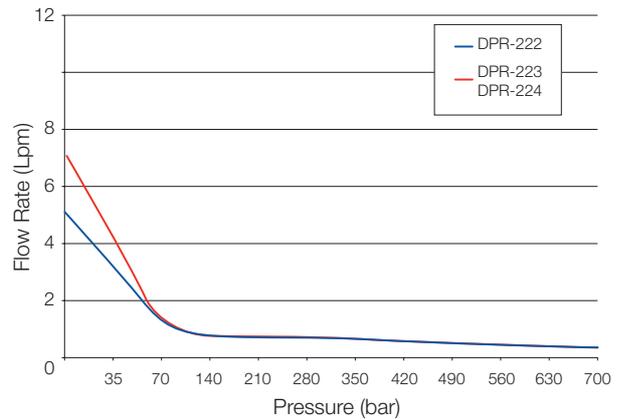
Manual 3 way/3 position valve for Advance/ Hold/Retract of single acting cylinder/tool. Valve handle operation can be swapped from detent to spring loaded.



DPR-224

Manual 4 way/3 position valve for Advance/ Hold/Retract of a double acting cylinder/ tool. Valve handle detent operation.

PERFORMANCE CHART



| Valve Function | Air Pressure Range (bar) | Air Consumption (Lpm) | Sound Level (dB) | Dimensions (mm) | | | | | | | Weight (kg) |
|---------------------|--------------------------|-----------------------|------------------|-----------------|-----|-----|-----|-----|-----|-----|-------------|
| | | | | A | B | C | D | E | F | G | |
| Advance/Return | 4.1 - 5.6 | 1,246 | 93 | - | 303 | 212 | 184 | 305 | 313 | 456 | 24 |
| Advance/Hold/Return | 4.1 - 5.6 | 1,246 | 93 | - | 292 | 208 | 184 | 305 | 313 | - | 24 |
| Advance/Hold/Return | 4.1 - 5.6 | 1,246 | 93 | 362 | 295 | 208 | 184 | 305 | 313 | 459 | 24 |

C

PUMPS

THE *DPA-SERIES* OF AIR DRIVEN HYDRAULIC PUMPS ARE A FIELD PROVEN ECONOMICAL CHOICE OF POWER SOURCE FOR RUNNING SMALL TO MEDIUM HYDRAULIC CYLINDERS AND TOOLS WHEN COMPRESSED AIR IS AVAILABLE.

All models have a maximum working pressure of 700 bar and metal oil reservoirs for strength and durability. A convenient carry handle is built into the treadle and all pumps are supplied pre-filled with oil and ready for immediate use.



FEATURES



- Choice of 1.5, 3.8 & 7.5 L usable oil reservoirs



- Remote actuation for adv/hold/retract functions



- 3 position treadle for adv/hold/retract functions



- Convenient carry handle included



- Dust cover protection for the release control valve



- 4 way directional control valve to operate double acting cylinders



- Release detent function enhances productivity



- Recommended air pressure range 4-12 bar



- 1.5 L high strength, reinforced alloy oil reservoir. 3.8 & 7.5 L reservoirs are made from durable steel

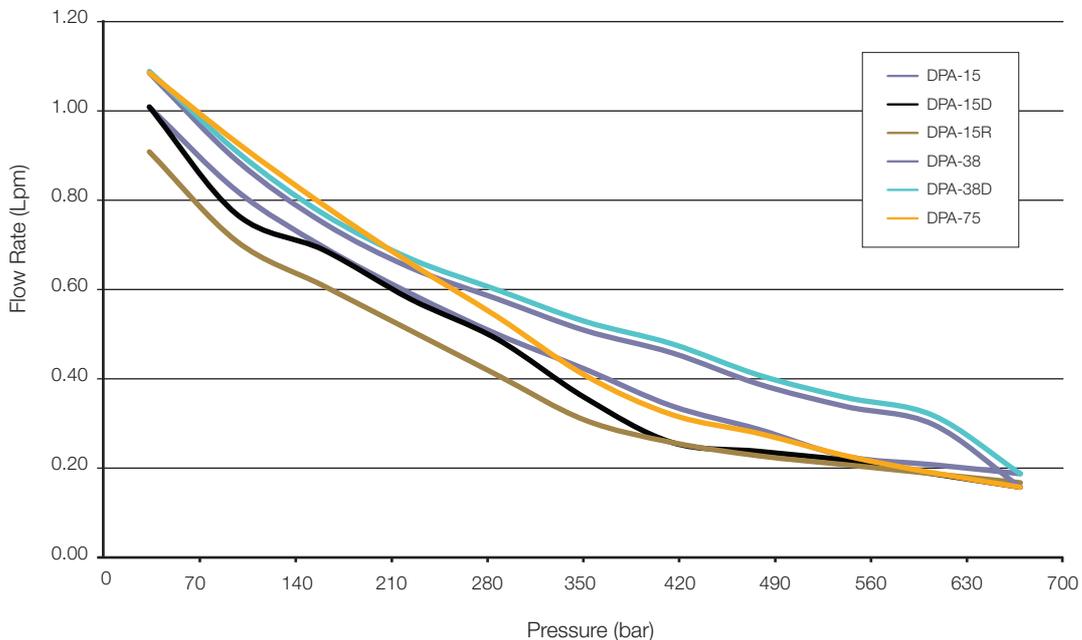


OIL CAPACITY
1.5 - 7.5 L

AIR PRESSURE RANGE
4 - 12 bar

MAXIMUM OPERATING PRESSURE
700 bar

PRESSURE VS FLOW RATE



C
PUMPS

DPA-75



DPA-38

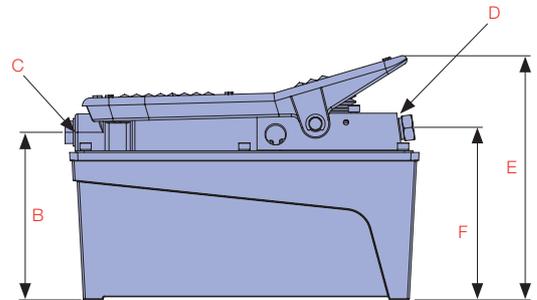
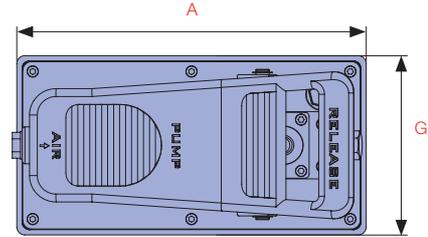


DPA-15

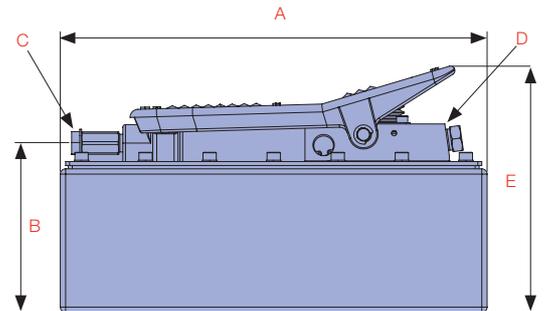
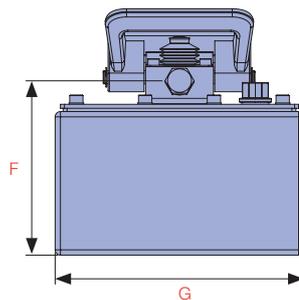


THE **DPA-15 (1.5 L)**, **DPA-38 (3.8 L)** AND **DPA-75 (7.5 L)** MODELS ARE THE STANDARD WORK HORSES OF THE RANGE.

Each has a 3 position treadle with advance/hold/retract functions, dust cover protection for the release control valve and a reinforced metal oil reservoir.



DPA-15



DPA-38 & DPA-75

| Model Number | Used with Cylinder | Usable Oil Capacity (cc) | Pressure Rating (bar) | Output Flow Rate (cm ³ /min) | | Air Pressure Range (bar) | Dimension (mm) | | | | | | Weight (kg) | |
|--------------|--------------------|--------------------------|-----------------------|---|------|--------------------------|----------------|-----|----------|-----------|-----|-----|-------------|------|
| | | | | No load | Load | | A | B | C | D | E | F | | G |
| DPA-15 | S/A | 1,500 | 700 | 1,000 | 180 | 4-12 | 263 | 127 | 1/4"-NPT | 3/8"-NPTF | 185 | 131 | 136 | 8.2 |
| DPA-15D | D/A | 1,500 | 700 | 1,000 | 150 | 4-12 | 263 | 127 | 1/4"-NPT | 3/8"-NPTF | 203 | 136 | 136 | 8.7 |
| DPA-15R | S/A | 1,500 | 700 | 900 | 160 | 4-12 | 279 | 160 | 1/4"-NPT | 3/8"-NPTF | 204 | 130 | 136 | 8.8 |
| DPA-38 | S/A | 3,800 | 700 | 1,075 | 150 | 4-12 | 321 | 129 | 1/4"-NPT | 3/8"-NPTF | 187 | 133 | 187 | 12.3 |
| DPA-38D | D/A | 3,800 | 700 | 1,075 | 180 | 4-12 | 321 | 129 | 1/4"-NPT | 3/8"-NPTF | 204 | 133 | 187 | 13.5 |
| DPA-75 | S/A | 7,550 | 700 | 1,075 | 150 | 4-12 | 321 | 155 | 1/4"-NPT | 3/8"-NPTF | 212 | 159 | 255 | 17.4 |

THE **DPA-15R** IS A REMOTE EQUIPPED AIR DRIVEN HYDRAULIC PUMP AND IS IDEALLY SUITED WHEN A REMOTE ACTUATION OF THE PUMP IS REQUIRED.

The pump will operate small to medium sized single acting cylinders and is supplied with a 3 metre long hand lead with advance-hold-retract button on the remote.



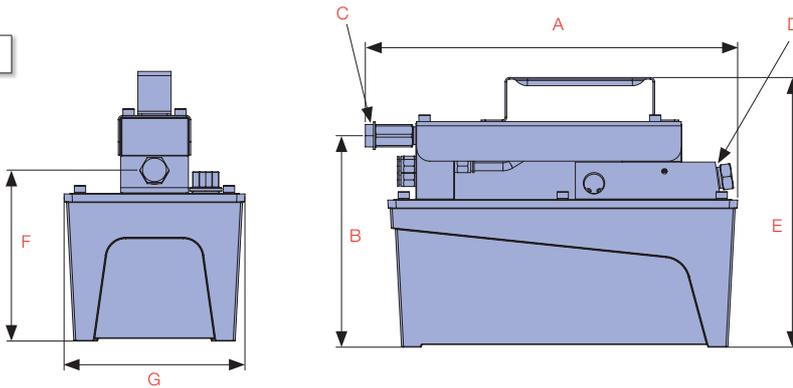
OIL CAPACITY
1.5 - 7.5 L

AIR PRESSURE RANGE
4 - 12 bar

MAXIMUM OPERATING PRESSURE
700 bar

C
PUMPS

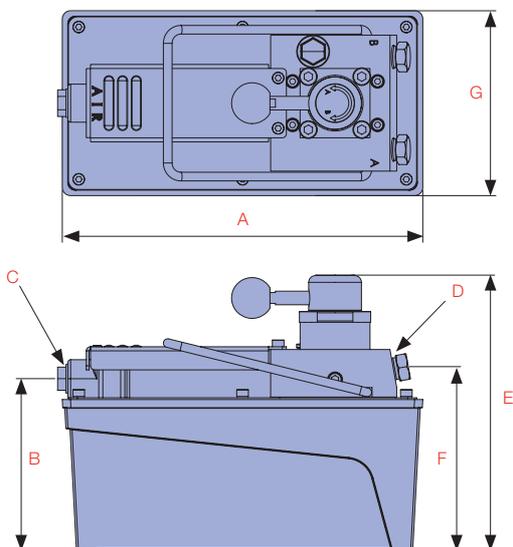
DPA-15R

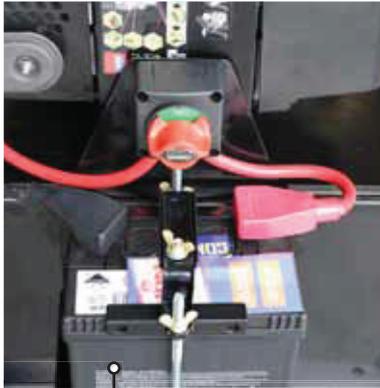


THE **DPA-15D** AND **DPA-38D** ARE AIR DRIVEN HYDRAULIC PUMPS WITH A 4 WAY/3 POSITION MANUAL DIRECTIONAL CONTROL VALVE.

They are designed for operating double acting, small to medium sized cylinders and tools.

DPA-15D & DPA-38D





THE **PD-SERIES** DIESEL DRIVEN SINGLE SPEED RADIAL PISTON POWER UNITS ARE SUITABLE FOR HEAVY DUTY APPLICATIONS IN THE FIELD AND CAN DELIVER A MINIMUM FLOW OF 2.5 LPM AT 700 BAR PRESSURE.

It has a 50 L usable oil capacity coupled with the reliability of a 3.4kW Hatz® diesel motor. The transport system is easy to handle and incorporates an engine control dash board. PDS models have a remote control pendant (on a 4M lead) for actuation of solenoid valves. All power units have an externally adjustable pressure relief valve and offer a range of directional control valve options to operate single and double acting cylinders and tools. An optional sub-plate style pilot check valve is also available.

12 V BATTERY

with isolation switch

5 LITRE FUEL TANK

with filter

RECOIL START

for manual backup

THROTTLE CONTROL LEVER

for manual adjustment

FUEL & OIL FILTER

accessible for ease of service

AIR COOLED DIESEL ENGINE

3.4 kW with variable speed control

CONTROL PANEL

12V electric start/stop

PRESSURE GAUGE

63mm panel mounted
0-1000 bar

SHUTDOWN PROTECTION

on high temperature
and low oil pressure

SIDE EXIT EXHAUST SILENCER

with mesh guard

DIRECTIONAL CONTROL VALVES

available in manual or solenoid versions to suit single and double acting cylinders



| Model Number | Motor Type | kW | rpm | Flow Rate (Lpm) @ 700 bar | Maximum Pressure Rating (bar) | Remote Pendant Function 4 M Lead | Valve Type (3/8"-NPTF Ports) Sol. = Solenoid Man. = Manual | Usable Oil Capacity (L) | Approx. Dry Weight (kg) | Approx. Dimensions (mm) |
|--------------|------------|-----|-------|---------------------------|-------------------------------|--|--|-------------------------|-------------------------|-------------------------|
| PDM3053 | Diesel | 3.4 | 2,200 | 2.5 | 700 | N/A | 3w/3p Man. | 50 | 190 | 450 W x 750 L x 650 H |
| PDM3054 | Diesel | 3.4 | 2,200 | 2.5 | 700 | N/A | 4w/3p Man. | 50 | 190 | 450 W x 750 L x 650 H |
| PDS3053 | Diesel | 3.4 | 2,200 | 2.5 | 700 | Solenoid ADV / HOLD / RETRACT | 3w/3p Sol. | 50 | 190 | 450 W x 750 L x 650 H |
| PDS3054 | Diesel | 3.4 | 2,200 | 2.5 | 700 | | 4w/3p Sol. | 50 | 190 | 450 W x 750 L x 650 H |

THE **PDM3054-RAIL** DIESEL DRIVEN RAILWAY POWER UNIT IS SUITABLE FOR HEAVY DUTY APPLICATIONS IN THE FIELD AND CAN DELIVER A MINIMUM FLOW OF 2.5 LPM AT 700 BAR PRESSURE.

It is specifically designed to operate rail tensors and weld shears commonly used in the railway industry. It features a selector valve to choose which tool to operate and individual directional control valves for each tool. Tools can be single or double acting and each tool may have a different maximum operating pressure.



Did you know...

Durapac diesel power units can be custom designed to suit many applications. Variations in function, pressure and flow can be achieved. Consult Durapac for more information.



MOTOR SIZE

3.4 kW

FLOW

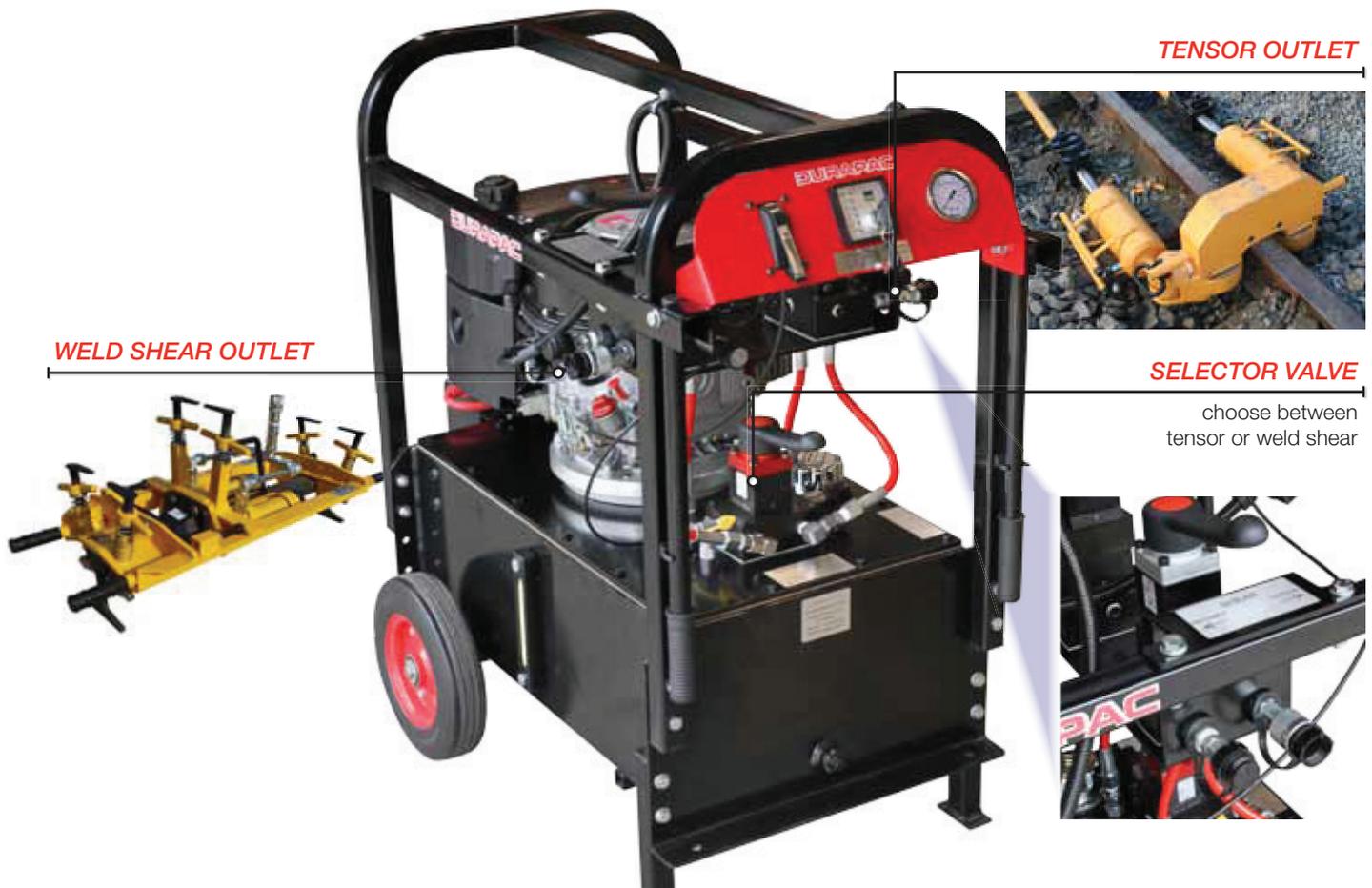
2.5 Lpm

MAXIMUM OPERATING PRESSURE

700 bar

C

PUMPS



WELD SHEAR OUTLET

TENSOR OUTLET

SELECTOR VALVE

choose between tensor or weld shear

| Model Number | Motor Type | kW | rpm | Flow Rate (Lpm) @ 700 bar | Maximum Pressure Rating (bar)* | Valve Types (3/8"-NPTF Ports) | Usable Oil Capacity (L) | Approx. Dry Weight (kg) | Approx. Dimensions (mm) |
|--------------|------------|-----|-------|---------------------------|--------------------------------|-------------------------------|-------------------------|-------------------------|-------------------------|
| PDM3054-RAIL | Diesel | 3.4 | 2,200 | 2.5 | 700 | Selector Shear** Tension** | 50 | 190 | 450 W x 750 L x 650 H |

* Specify tool working pressure at placement of order.

** Specify single or double acting tools at placement of order.

THE PHS-SERIES ARE AIR OPERATED HYDROSTATIC POWER UNITS THAT WORK WITH EITHER WATER OR OIL.

These self-contained units are compact and robust and operate at either 300 or 700 bar. They come complete with air filter, regulator, lubricator, air/hydraulic pressure gauges, outlet pressure connection block, release valve and interconnecting pipework. The equipment is mounted inside a stainless steel frame and the pump is ideally suited for hydrostatic testing, operation of hydraulic valve actuators, clamping and tensioning tools.



STRAINER FILTER

supplied on fluid inlet

FILTER, REGULATOR AND LUBRICATOR

are supplied on the air inlet

AIR PRESSURE GAUGE

to monitor working air pressure

LIQUID FILLED HYDROSTATIC PRESSURE GAUGE

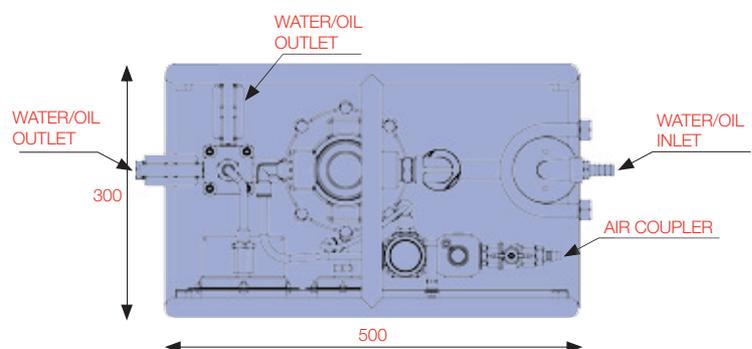
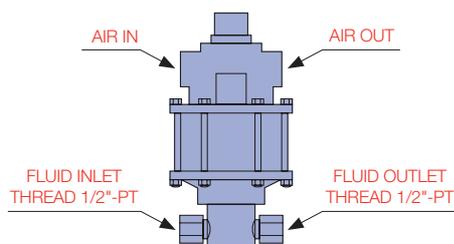
scale is bar/psi

STAINLESS STEEL BASE AND FRAME

resists corrosion and allows for easy handling

WATER/OIL OUTLETS

fitted with a 3/8" -18NPTF needle valve to allow greater control



| Model Number | Compression Ratio | Output Oil/Water Flow Rate (cm ³ /stroke) | Maximum Operating Pressure (bar) | Working Air Pressure (bar) | Weight (kg) | Water/Oil Inlet Thread | Approx. Dimensions (mm) |
|--------------|-------------------|--|----------------------------------|----------------------------|-------------|------------------------|-------------------------|
| PHS-300 | 1:60 | 6.4 | 300 | 5 ~ 7 | 25 | 3/8"-18NPTF | 500 W x 300 L x 420 H |
| PHS-700 | 1:150 | 2.5 | 700 | 5 ~ 7 | 25 | 3/8"-18NPTF | 500 W x 300 L x 420 H |

THE **PHS-1900** IS A MANUALLY OPERATED HYDROSTATIC POWER UNIT THAT WORKS WITH EITHER WATER OR OIL.

Special steels and rust proofing treatments allow the unit to be used in test applications using water as the hydraulic medium. It is a single speed pump and is fitted with a high pressure safety relief valve set at 700 bar. A reservoir fill plug allows the use of an additional reservoir if more volume is required.

C
PUMPS



RESERVOIR CAPACITY

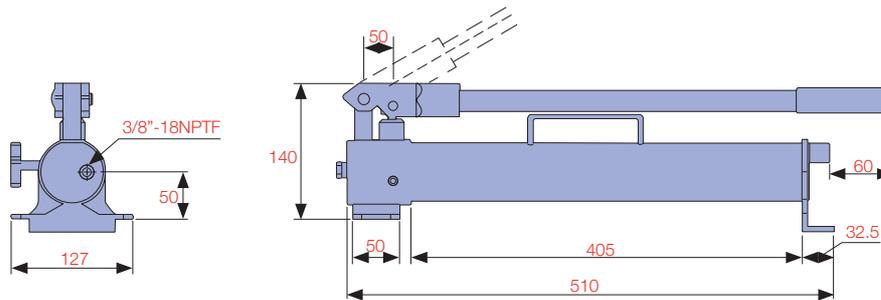
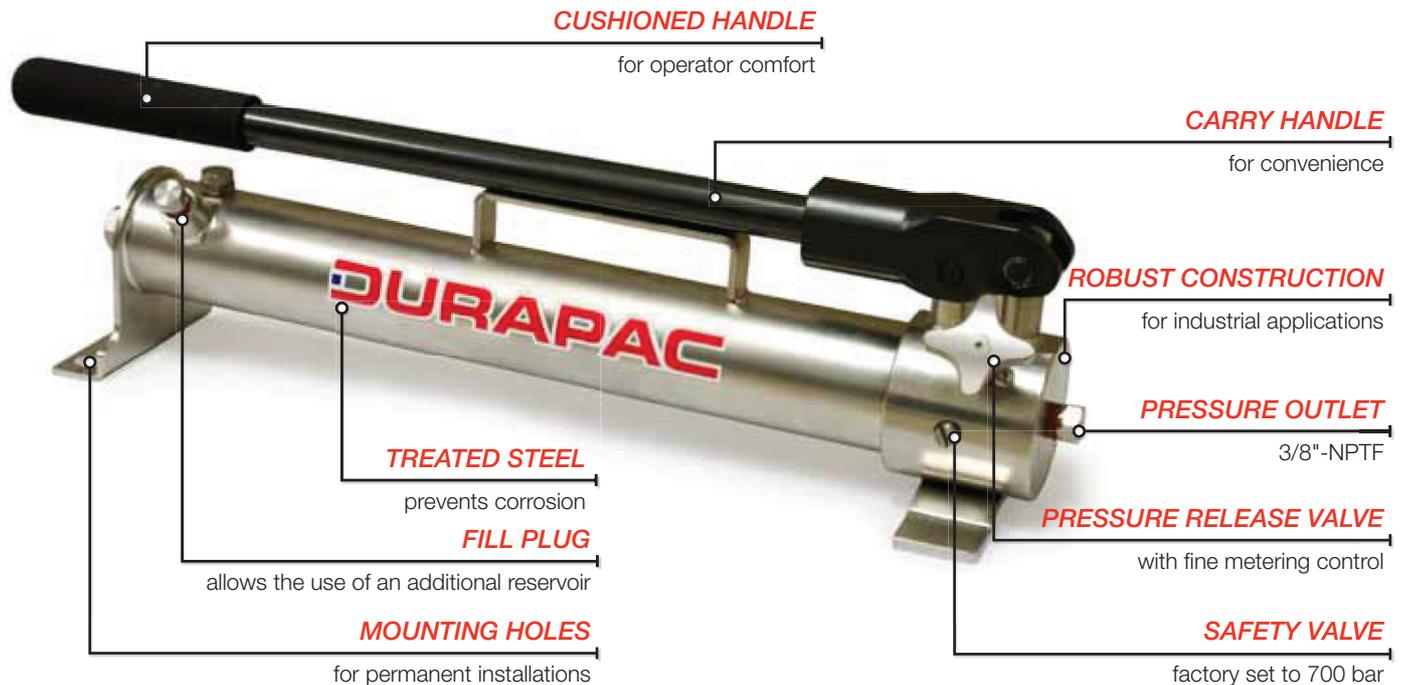
900 cc

AIR PRESSURE RANGE

5 - 7 bar

MAXIMUM OPERATING PRESSURE

300/700 bar



| Model Number | Used with Cylinder | Pressure Rating (bar) | Usable Water Capacity (cc) | Water Volume per Stroke (cc) | Outlet Port Thread | Weight (kg) |
|--------------|--------------------|-----------------------|----------------------------|------------------------------|--------------------|-------------|
| PHS-1900 | S/A | 700 | 900 | 2.3 | 3/8"-NPTF | 6.45 |

D

SYSTEM ACCESSORIES

DURAPAC *SYSTEM ACCESSORIES* ALLOW FOR EASY CONNECTION AND ASSEMBLY OF DURAPAC HYDRAULIC TOOLS, PUMPS AND EQUIPMENT.

All items are carefully designed and selected to be compatible with Durapac 700 bar working pressure equipment. High pressure hydraulic hoses are available in many standard lengths and can be custom made to special lengths on request. Our fittings are a 700 bar design with a 4:1 safety factor and are permanently marked with part number and working pressure. In line flow control valves allow system designers to assemble a safe controlled system using needle valves, check valves and pilot operated counter balance valves. Hydraulic pressure gauges and coupling options; including screwed and snap type ensure your hydraulic system is working safely and efficiently.



DURAPAC HIGH PRESSURE HYDRAULIC FITTINGS ALLOW FOR EASY CONNECTION AND ASSEMBLY OF DURAPAC HYDRAULIC TOOLS, PUMPS AND EQUIPMENT.

All fittings are rated to 700 bar working pressure with a 4:1 safety factor and each fitting is permanently marked with its respective part number and working pressure.



THREAD SIZES

1/4" & 3/8"-NPT
9/16"-18UNF
3/4"-16UNF

MAXIMUM OPERATING PRESSURE

700 - 2,800 bar

FN-1
3/8"-NPT male hex nipple

FN-3
3/8"-NPT male hex nipple x 80mm overall length

FE-7
3/8"-NPT female/female 90° elbow

FE-9
3/8"-NPT male/female 90° elbow

FT-11
3/8"-NPT female/female/female tee

FS-13
3/8"-NPT female hex socket

DHO-01L, DHO-05L & DHO-20L
1 - 20 L Hydraulic Oil

FC-15
3/8"-NPT female four port cross

FR-16
3/8"-NPT male x 1/4"-NPT female reducing bush

FN-26
1/4"-NPT male hex nipple

FN-27
1/4"-NPT male x 3/8"-NPT male hex nipple

FGA-1
3/8"-NPT male x 3/8"-NPT female x 1/4"-NPT female gauge adaptor on angle

FGA-2
3/4"-16UNF x 9/16"-18UNF x 9/16"-18UNF 2,800 bar W.P gauge adaptor. Includes connection nipples to suit pressure gauge and hand pump

FGA-18
3/8"-NPT male x 3/8"-NPT female x 1/4"-NPT female gauge adaptor

D

SYSTEM ACCESSORIES

GAUGES



THE **PG-SERIES** HYDRAULIC PRESSURE GAUGES ARE RECOMMENDED FOR MONITORING ALL HYDRAULIC SYSTEMS.

Models are available from 63-150 mm face diameter and feature high quality stainless steel construction. Analogue models are liquid filled to increase longevity and are accurate to within 1% excluding model PG-63 (1.6%). The battery powered PGD-75 digital pressure gauge can be programmed with a cylinder effective area and quickly set to read in force measurements (kN, tonnes and kgs). It is ideal for testing applications requiring a force measurement and is accurate to within 0.25%.



HOSES



THE **HPS-SERIES** HYDRAULIC 1/4" & 3/8" HOSES ARE A HIGH PRESSURE THERMOPLASTIC HOSE THAT EXCEEDS THE AMERICAN JACKING SPECIFICATIONS IJ100 FOR USE IN APPLICATIONS TO 700 BAR.

The hose is made up by an inner tube that is polyester elastomer and is reinforced by braids of aramid fibre plus one braid of steel wire covered with a polyurethane (anti abrasive) outer. The hose is lightweight and flexible with a tight bend radius for use on hose reels and in tight situations. 1/4" sizes are available in Red, Black and Twin (1 x Red / 1 x Black) for double acting hydraulic applications. All hoses are complete with crimp on fittings and bend restrictors. Models complete with hydraulic couplings are available (see table for details).

| Model No. | Hose Size (inch) | Internal Diameter (mm) | Outside Diameter (mm) | Working Pressure | | Min. Burst Pressure | | Safety Factor Ratio | Temperature Range | | Bend Radius (mm) | Weight (g/m) |
|-----------|------------------|------------------------|-----------------------|------------------|--------|---------------------|--------|---------------------|-------------------|---------|------------------|--------------|
| | | | | (bar) | (psi) | (bar) | (psi) | | (min.) | (max.) | | |
| HPS-06 | 1/4 | 6.6 | 12.7 | 700 | 10,000 | 2,800 | 40,000 | 4:1 | -40 °C | +100 °C | 35 | 180 |
| HPS-10 | 3/8 | 9.8 | 18.7 | 700 | 10,000 | 2,800 | 40,000 | 4:1 | -40 °C | +100 °C | 90 | 330 |

| HPS Model No. | Bore Size | Lengths | End Types | Colour |
|---------------|-----------|------------------------------------|--|--|
| HPS-0601A* | 1/4" | 1 metre | 1/4"-NPT - Male thread both ends | * INSERT 'R', 'B' OR 'T' AT END OF HOSE MODEL NUMBER WHEN ORDERING TO DEFINE COLOUR CHOICE OR SINGLE/TWIN HOSE R = Red B = Black T = Twin (Red & Black) Fused |
| HPS-0602A* | | 2 metres | | |
| HPS-0603A* | | 3 metres | | |
| HPS-0604A* | | 4 metres | | |
| HPS-0606A* | | 6 metres | | |
| HPS-0610A* | | 10 metres | | |
| HPS-0615A* | | 15 metres | | |
| HPS-0620A* | | 20 metres | | |
| HPS-0625A* | | 25 metres | | |
| HPS-0630A* | | 30 metres | | |
| HPS-0601B* | | 1 metre | 3/8"-NPT - Male thread both ends | |
| HPS-0602B* | | 2 metres | | |
| HPS-0603B* | | 3 metres | | |
| HPS-0604B* | | 4 metres | | |
| HPS-0606B* | | 6 metres | | |
| HPS-0610B* | | 10 metres | | |
| HPS-0615B* | | 15 metres | | |
| HPS-0620B* | | 20 metres | | |
| HPS-0625B* | | 25 metres | | |
| HPS-0630B* | | 30 metres | | |
| HPS-0601C* | | 1 metre | CH-6 Male coupling on one end and other end 3/8"-NPT Male thread | |
| HPS-0602C* | | 2 metres | | |
| HPS-0603C* | | 3 metres | | |
| HPS-0604C* | | 4 metres | | |
| HPS-0606C* | | 6 metres | | |
| HPS-0610C* | | 10 metres | | |
| HPS-0615C* | | 15 metres | | |
| HPS-0620C* | | 20 metres | | |
| HPS-0625C* | | 25 metres | | |
| HPS-0630C* | | 30 metres | | |
| HPS-0601D* | 1 metre | CH-6 Male coupling on both ends | | |
| HPS-0602D* | 2 metres | | | |
| HPS-0603D* | 3 metres | | | |
| HPS-0604D* | 4 metres | | | |
| HPS-0606D* | 6 metres | | | |
| HPS-0610D* | 10 metres | | | |
| HPS-0615D* | 15 metres | | | |
| HPS-0620D* | 20 metres | | | |
| HPS-0625D* | 25 metres | | | |
| HPS-0630D* | 30 metres | | | |
| HPS-1001BB | 3/8" | 1 metre | 3/8"-NPT Male thread | Available in Black only |
| HPS-1002BB | | 2 metres | | |
| HPS-1003BB | | 3 metres | | |
| HPS-1004BB | | 4 metres | | |
| HPS-1006BB | | 6 metres | | |
| HPS-1010BB | | 10 metres | | |
| HPS-1015BB | | 15 metres | | |
| HPS-1020BB | | 20 metres | | |
| HPS-1025BB | | 25 metres | | |
| HPS-1030BB | | 30 metres | | |
| HPS-1001CB | | 1 metre | CH-6 Male coupling on one end and other end 3/8"-NPT Male | |
| HPS-1002CB | | 2 metres | | |
| HPS-1003CB | | 3 metres | | |
| HPS-1004CB | | 4 metres | | |
| HPS-1006CB | | 6 metres | | |
| HPS-1010CB | | 10 metres | | |
| HPS-1015CB | | 15 metres | | |
| HPS-1020CB | | 20 metres | | |
| HPS-1025CB | | 25 metres | | |
| HPS-1030CB | | 30 metres | | |
| HPS-1001DB | | 1 metre | CH-6 Male coupling on both ends | |
| HPS-1002DB | | 2 metres | | |
| HPS-1003DB | | 3 metres | | |
| HPS-1004DB | | 4 metres | | |
| HPS-1006DB | | 6 metres | | |
| HPS-1010DB | | 10 metres | | |
| HPS-1015DB | | 15 metres | | |
| HPS-1020DB | | 20 metres | | |
| HPS-1025DB | | 25 metres | | |
| HPS-1030DB | | 30 metres | | |



THREAD SIZES

1/4" & 3/8"-NPT
9/16"-18UNF

MAXIMUM OPERATING
PRESSURE

HOSE
700 - 4,000 bar



Did you know...

When using long hose lengths it may be necessary to refill the pump reservoir to allow for the oil that has filled the hose. Allow the following volumes per metre of hose length:
HPS-06: 34.21 cc/m
HPS-10: 75.43 cc/m

D

SYSTEM ACCESSORIES

DURAPAC *IN LINE FLOW CONTROL VALVES* ALLOW THE SYSTEM DESIGNER GREAT FLEXIBILITY AND CONTROL.

Available options include a needle type flow control valve, two and four outlet needle valve blocks and check valve with manual by-pass. The VCB-1 load lowering counter balance valve offers smooth, chatter free lifting and lowering when used with double acting cylinders. It has a pilot pressure adjusting range of 50-350 bar and can be mechanically locked once set.

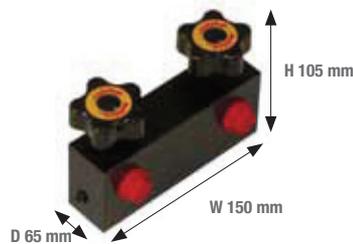
VCB-1

Load lowering counter balance valve for smooth controlled lifting and lowering. Pilot pressure adjusting range 50-350 bar. Ports 3/8"-BSP parallel female (pilot port 1/4"-BSP parallel female). Supplied with 2 each 3/8"-BSPP x 3/8"-NPT male nipples



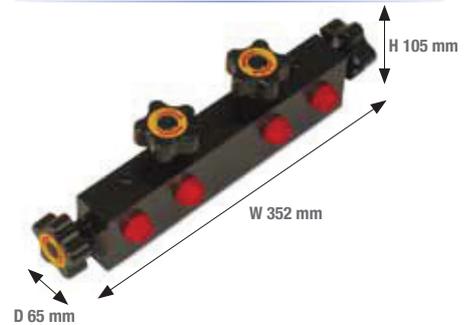
VMN-2

2 way aluminium bodied manifold with needle valves - 2 x 3/8"-NPT female outlet ports, 1 x 3/8"-NPT female inlet port (centrally located opposite to the 2 outlet ports)



VMN-4

4 way aluminium bodied manifold with needle valves - 4 x 3/8"-NPT female outlet ports, 1 x 3/8"-NPT female inlet port (centrally located opposite to the 4 outlet ports)



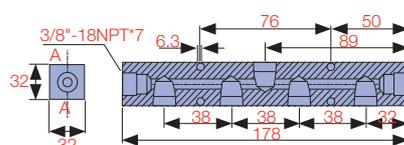
VNV-1

3/8"-NPT female needle valve



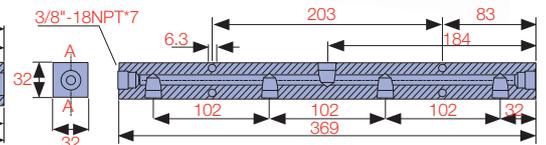
RM-7S

7 port steel bodied return manifold - 7 x 3/8"-NPT female ports



RM-7L

7 port steel bodied return manifold - 7 x 3/8"-NPT female ports



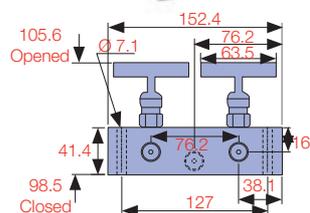
VCV-66

3/8"-NPT female load lowering check valve with manual bypass



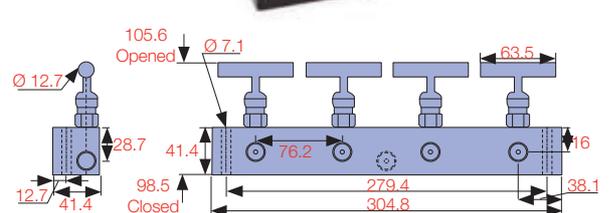
VMN-2M

2 way steel bodied manifold with needle valves - 2 x 3/8"-NPT female outlet ports, 1 x 3/8"-NPT female inlet port (centrally located opposite to the 2 outlet ports)



VMN-4M

4 way steel bodied manifold with needle valves - 4 x 3/8"-NPT female outlet ports, 1 x 3/8"-NPT female inlet port (centrally located opposite to the 4 outlet ports)



DURAPAC HYDRAULIC COUPLINGS OFFER THE USER VARIOUS OPTIONS FOR EASY ASSEMBLY AND CONNECTION OF HYDRAULIC SYSTEMS AND TOOLS.

The CR-6 female high flow screw coupling with dust cap is standard supply on all Durapac cylinders. Other options available include 1/8" and 1/4" screw style couplings and snap together style where no oil spill on connection or disconnection is desirable. The GCS-210 is a gauge coupling set and is ideal for use when the pressure gauge needs to be removed from a system for protection and transportation.



THREAD SIZES

**1/4", 1/8" & 3/8"-NPT
1/4" & 3/8"-BSPP**

MAXIMUM OPERATING PRESSURE

700 bar

CH-2
1/8" male coupling with dust cap* (1/8"-NPT male)

CR-2
1/8" female coupling with dust cap* (1/8"-NPT male)

CS-2
Coupling set with dust caps* includes CH-2 and CR-2

CH-4
1/4" male coupling with dust cap* (1/4"-NPT female)

CR-4
1/4" female coupling with dust cap* (1/4"-NPT male)

CS-4
Coupling set with dust caps* includes CH-4 and CR-4

CH-6
3/8" male coupling with dust cap* (3/8"-NPT female)

CR-6
3/8" female coupling with dust cap* (3/8"-NPT male)

CS-6
3/8" coupling set with dust caps* includes CH-6 and CR-6

UDC-1
Universal dust cap to suit 3/8" male and female couplings

CFH-6
Male half snap coupling with dust cap (3/8"-NPT female)

CFR-6
Female half snap coupling with dust cap (3/8"-NPT female)

CFS-6
Snap coupling set with dust caps includes CFH-6 and CFR-6

GCS-210
Gauge coupling set with dust caps. Compact pin design

1/4"-NPT male
1/4"-NPT female

* Dust cap not shown

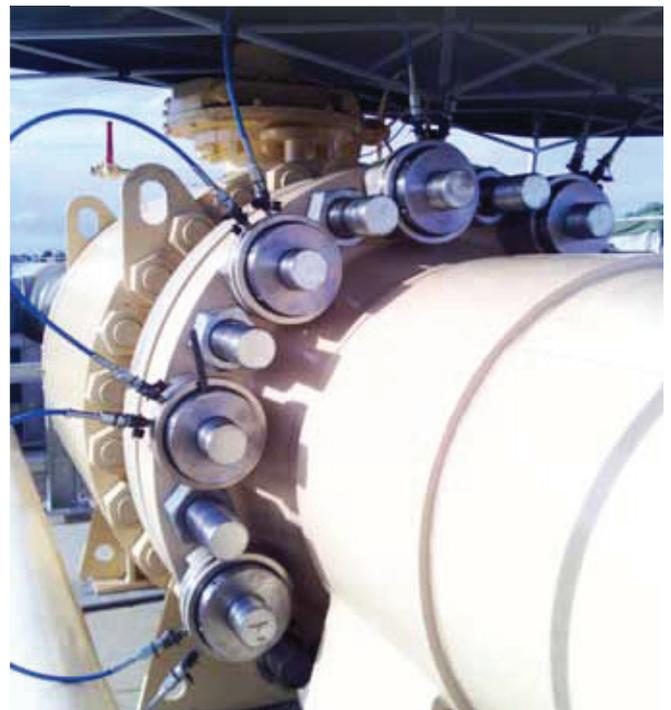
E

BOLTING SOLUTIONS



THE **DBT SERIES** HYDRAULIC BOLT TENSIONERS WILL ENSURE UNIFORMED GASKET COMPRESSION.

Compression is essential for the integrity of critical bolted flange connections. Unlike a torque wrench, the DBT Series Bolt Tensioners are capable of tightening more than one bolt at a time and can apply a consistent torque via direct axial stretching to any given number of bolts simultaneously. These tensioners have been designed to fit all standard ANSI & API flanges with quick release bridge and hexagon socket for fast change over. There are 10 load cells from M20 to M150 or 3/4" to 5-3/4" and they are light and easily handled. All cylinders are electroless nickel plated for extra protection and are easily maintained.



| Model Number | DBT-20 | DBT-35 | DBT-50 | DBT-60 | DBT-90 | DBT-130 | DBT-160 | DBT-200 | DBT-250 | DBT-310 |
|--------------------------------------|---------|----------|----------|----------|--------------|----------|----------|----------|----------|----------|
| Maximum Force (kN) | 300 | 525 | 750 | 900 | 1,350 | 1,950 | 2,400 | 3,000 | 3,750 | 4,650 |
| Piston Stroke (mm) | 8 | 8 | 8 | 8 | 8 | 8 | 10 | 10 | 10 | 10 |
| Maximum Pressure (bar) | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 |
| Effective Area (cm ²) | 20 | 35 | 50 | 60 | 90 | 130 | 160 | 200 | 250 | 310 |
| Metric Bolt Dimension (Ø * pitch) | M20*2.5 | M27*3 | M36*4 | M42*4.5 | M45*4.5 | M60*5.5 | M72*6 | M80*6 | M100*6 | M125*6 |
| | M22*2.5 | M30*3.5 | M39*4 | M45*4.5 | M48*5 | M64*6 | M76*6 | M85*6 | M110*6 | M130*6 |
| | M24*3 | M33*3.5 | M42*4.5 | M48*5 | M52*5 | M68*6 | M80*6 | M90*6 | M120*6 | M140*6 |
| | M27*3 | M36*4 | M45*4.5 | M52*5 | M56*5.5 | M72*6 | - | M95*6 | M125*6 | M150*6 |
| | - | - | - | - | M60*5.5 | M76*6 | - | M100*6 | - | - |
| Imperial Threads (Ø in-) | 3/4"-10 | 1"-8 | 1-3/8"-6 | 1-1/2"-6 | 1-3/4"-5 | 2-1/2"-4 | 2-3/4"-4 | 3-1/4"-4 | 3-3/4"-4 | 5"-4 |
| | 7/8"-9 | 1-1/8"-7 | 1-1/2"-6 | 1-3/4"-5 | 2"-4-1/2 | 2-3/4"-4 | 3"-4 | 3-1/2"-4 | 4"-4 | 5-1/4"-4 |
| | 1"-8 | 1-1/4"-7 | 1-3/4"-5 | 2"-4-1/2 | 2-1/4"-4-1/2 | - | - | 3-3/4"-4 | 4-1/4"-4 | 5-1/2"-4 |
| | - | 1-3/8"-6 | - | - | - | - | - | - | 4-1/2"-4 | 5-3/4"-4 |
| | - | - | - | - | - | - | - | - | 4-3/4"-4 | - |
| Weight (kg) | 3 | 5 | 8 | 11 | 18 | 25 | 33 | 39 | 56 | 77 |

MULTIPLE SIZES

for thread adapters per load cell

KNURLED FINISH

provides anti-slip grip for better handling

DUAL PORTS

allow quick coupling of multiple tools

REMOVABLE AND ROTATIONAL BRIDGE

with full bridge window to simplify positioning

ELECTROLESS NICKEL PLATED

for extra protection

BRIDGE SIZE STANDARD

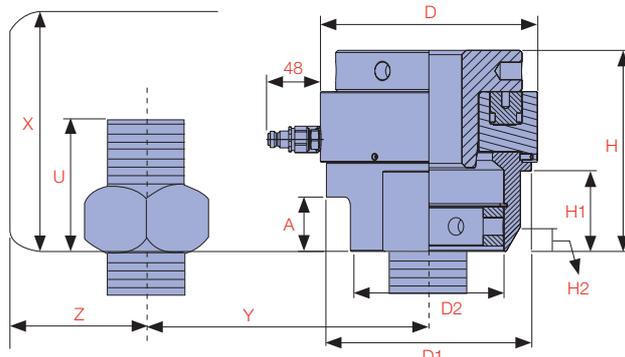
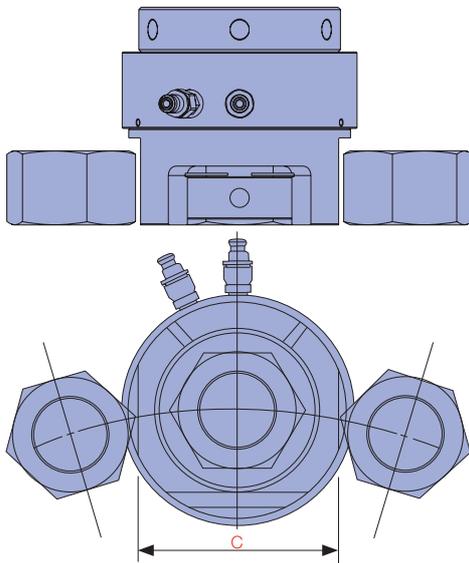
for each load cell

TOMMY BAR

supplied to enable easy tightening or loosening of the thread adaptor or hex socket

MULTIPLE SIZES

for hex sockets per load cell



E

BOLTING SOLUTIONS

CAPACITY
300 - 4,650 kN

STROKE
8 - 10 mm

BOLT RANGE
3/4" - 5-3/4" or M20 - M150

MAXIMUM OPERATING PRESSURE
1,500 bar

| Model Number | DBT-20 | DBT-35 | DBT-50 | DBT-60 | DBT-90 | DBT-130 | DBT-160 | DBT-200 | DBT-250 | DBT-310 |
|-----------------------------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
| A (mm) | 26 | 31 | 38 | 40 | 42 | 50 | 50 | 60 | 73 | 86 |
| C (mm) | 66 | 83 | 100 | 118 | 134 | 167 | 175 | 210 | 253 | 293 |
| D (mm) | 86 | 109 | 128 | 144 | 170 | 198 | 220 | 244 | 300 | 340 |
| D1 (mm) | 74 | 97 | 116 | 133 | 154 | 187 | 203 | 232 | 272 | 313 |
| D2 (mm) | 56 | 73 | 90 | 102 | 114 | 137 | 145 | 180 | 223 | 260 |
| H (mm) | 105 | 116 | 128 | 140 | 154 | 185 | 190 | 203 | 235 | 268 |
| H1 (mm) | 25 | 35 | 45 | 54 | 59 | 74 | 74 | 97 | 131 | 156 |
| H2 (mm) | 5.2 | 5.2 | 10.4 | 10.4 | 13.9 | 22.5 | 22.5 | 22.5 | 22.5 | 32.5 |
| U (mm) | 38 | 52 | 69 | 80 | 86 | 114 | 137 | 152 | 190 | 238 |
| | 42 | 57 | 74 | 86 | 92 | 122 | 145 | 162 | 209 | 247 |
| | 46 | 63 | 80 | 92 | 99 | 130 | 152 | 171 | 228 | 266 |
| Minimum Exposed Thread | 52 | 69 | 86 | 99 | 107 | 137 | - | 181 | 238 | 285 |
| | - | - | - | - | 114 | 145 | - | 190 | - | - |
| X (mm) | 138 | 168 | 197 | 220 | 240 | 293 | 327 | 355 | 425 | 506 |
| | 142 | 173 | 202 | 226 | 246 | 301 | 335 | 365 | 444 | 515 |
| | 146 | 179 | 208 | 232 | 253 | 309 | 342 | 374 | 463 | 534 |
| | 152 | 185 | 214 | 239 | 261 | 316 | - | 384 | 473 | 553 |
| Minimum Installation Height | - | - | - | - | 268 | 324 | - | 393 | - | - |
| | - | - | - | - | - | - | - | - | - | - |
| Y (mm) | 56 | 73.5 | 91 | 91 | 119 | 147 | 163.5 | 184.5 | 222 | 262.5 |
| | 57 | 76.5 | 94 | 92 | 122 | 150 | 166.5 | 187.5 | 227.5 | 265 |
| | 59 | 79 | 97 | 94 | 124.5 | 153 | 169.5 | 193 | 236 | 274 |
| Minimum Fastener Distance | 62 | 81 | 100 | 96 | 127.5 | 155.5 | - | 196 | 242 | 280 |
| | - | - | - | - | 130.5 | 158.5 | - | 202 | - | - |
| Z (mm) Diametric Clearance | 44.5 | 56 | 65.5 | 69.4 | 84.5 | 101 | 109 | 124 | 144 | 164.5 |



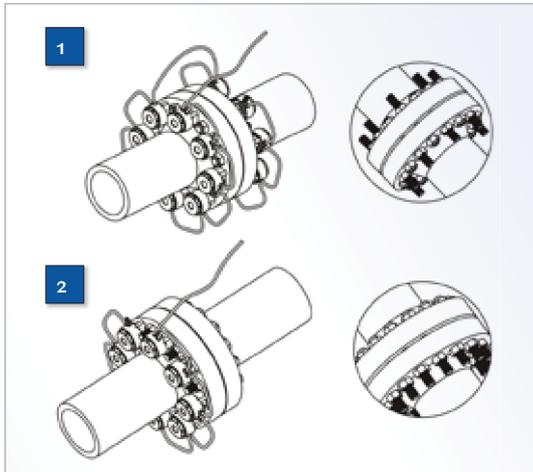
How to order...

For greater flexibility Thread & Socket Kits are ordered separately.



- 1) Select appropriate Cylinder and Bridge model
- 2) Select appropriate Thread and Socket Kit based on bolt diameter and AF size
- 3) Create order for complete unit e.g.
 1 x DBT-50 Cylinder and Bridge
 1 x DBT-50-M42-65 Thread and Socket Kit

| Bolt Diameter (mm) | AF Size (mm) | Cylinder & Bridge Number | | | | | | | | | |
|--------------------|--------------|--------------------------|------------------|------------------|------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|
| | | DBT-20 300 kN | DBT-35 525 kN | DBT-50 750 kN | DBT-60 900 kN | DBT-90 1,350 kN | DBT-130 1,950 kN | DBT-160 2,400 kN | DBT-200 3,000 kN | DBT-250 3,750 kN | DBT-310 4,650 kN |
| | | Thread & Socket Kit | | | | | | | | | |
| M20 x 2.5 | 30 | M20-30 | | | | | | | | | |
| M22 x 2.5 | 32 | M22-32 | | | | | | | | | |
| M24 x 3 | 36 | M24-36 | | | | | | | | | |
| M27 x 3 | 41 | M27-41 | M27-41 | | | | | | | | |
| M30 x 3.5 | 46 | | M30-46 | | | | | | | | |
| M33 x 3.5 | 50 | | M33-50 | | | | | | | | |
| M36 x 4 | 55 | | M36-55 | M36-55 | | | | | | | |
| M39 x 4 | 60 | | | M39-60 | | | | | | | |
| M42 x 4.5 | 65 | | | M42-65 | M42-65 | | | | | | |
| M45 x 4.5 | 70 | | | M45-70 | M45-70 | M45-70 | | | | | |
| M48 x 5 | 75 | | | | M48-75 | M48-75 | | | | | |
| M52 x 5 | 80 | | | | M52-80 | M52-80 | | | | | |
| M56 x 5.5 | 85 | | | | | M56-85 | | | | | |
| M60 x 5.5 | 90 | | | | | M60-90 | M60-90 | | | | |
| M64 x 6 | 95 | | | | | | M64-95 | | | | |
| M68 x 6 | 100 | | | | | | M68-100 | | | | |
| M72 x 6 | 105 | | | | | | M72-105 | M72-105 | | | |
| M76 x 6 | 110 | | | | | | M76-110 | M76-110 | | | |
| M80 x 6 | 115 | | | | | | | M80-115 | M80-115 | | |
| M85 x 6 | 120 | | | | | | | | M85-120 | | |
| M90 x 6 | 130 | | | | | | | | M90-130 | | |
| M95 x 6 | 135 | | | | | | | | M95-135 | | |
| M100 x 6 | 145 | | | | | | | | M100-145 | M100-145 | |
| M110 x 6 | 155 | | | | | | | | | M110-155 | |
| M120 x 6 | 170 | | | | | | | | | M120-170 | |
| M125 x 6 | 180 | | | | | | | | | M125-180 | M125-180 |
| M130 x 6 | 185 | | | | | | | | | | M130-185 |
| M140 x 6 | 200 | | | | | | | | | | M140-200 |
| M150 x 6 | 210 | | | | | | | | | | M150-210 |



Tensioning

Not all applications allow for the simultaneous fit of a tensioning device on each bolt, in these cases at least two tensioning pressures are applied.

- 1) Setup using a 100% tensioning procedure
- 2) Setup using a 50% tensioning procedure

Manufacturer's rating of pressure and torque are maximum safe limits. Good practice encourages using only 80% of these ratings



| Bolt Diameter (inch) | AF Size (inch) | Cylinder & Bridge Number | | | | | | | | | |
|----------------------|----------------|--------------------------|------------------|------------------|------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|
| | | DBT-20 300 kN | DBT-35 525 kN | DBT-50 750 kN | DBT-60 900 kN | DBT-90 1,350 kN | DBT-130 1,950 kN | DBT-160 2,400 kN | DBT-200 3,000 kN | DBT-250 3,750 kN | DBT-310 4,650 kN |
| Thread & Socket Kit | | | | | | | | | | | |
| 3/4"-10 | 1-1/4" | 012-104 | | | | | | | | | |
| 7/8"-9 | 1-7/16" | 014-107 | | | | | | | | | |
| 1"-8 | 1-5/8" | 100-110 | 100-110 | | | | | | | | |
| 1-1/8"-7 | 1-13/16" | | 102-113 | | | | | | | | |
| 1-1/4"-7 | 2" | | 104-200 | | | | | | | | |
| 1-3/8"-6 | 2-3/16" | | 106-203 | 106-203 | | | | | | | |
| 1-1/2"-6 | 2-3/8" | | | 108-206 | 108-206 | | | | | | |
| 1-5/8"-8 | 2-9/16" | | | 110-209 | 110-209 | | | | | | |
| 1-3/4"-5 | 2-3/4" | | | 112-212 | 112-212 | 112-212 | | | | | |
| 1-7/8"-8 | 2-15/16" | | | | 114-215 | 114-215 | | | | | |
| 2"-4.5 | 3-1/8" | | | | 200-302 | 200-302 | | | | | |
| 2-1/4"-4.5 | 3-1/2" | | | | | 204-308 | | | | | |
| 2-1/2"-4 | 3-7/8" | | | | | | 208-314 | | | | |
| 2-3/4"-4 | 4-1/4" | | | | | | 212-404 | 212-404 | | | |
| 3"-4 | 4-5/8" | | | | | | | 300-410 | | | |
| 3-1/4"-4 | 5" | | | | | | | | 304-500 | | |
| 3-1/2"-4 | 5-3/8" | | | | | | | | 308-506 | | |
| 3-3/4"-4 | 5-3/4" | | | | | | | | 312-512 | 312-512 | |
| 4"-4 | 6-1/8" | | | | | | | | | 400-602 | |
| 4-1/4"-4 | 6-1/2" | | | | | | | | | 404-608 | |
| 4-1/2"-4 | 6-7/8" | | | | | | | | | 408-614 | |
| 4-3/4"-4 | 7-1/4" | | | | | | | | | 412-704 | |
| 5"-4 | 7-5/8" | | | | | | | | | | 500-710 |
| 5-1/4"-4 | 8" | | | | | | | | | | 504-800 |
| 5-1/2"-4 | 8-3/8" | | | | | | | | | | 508-806 |
| 5-3/4"-4 | 8-3/4" | | | | | | | | | | 512-812 |

Thread Adaptor



Cylinder



Bridge

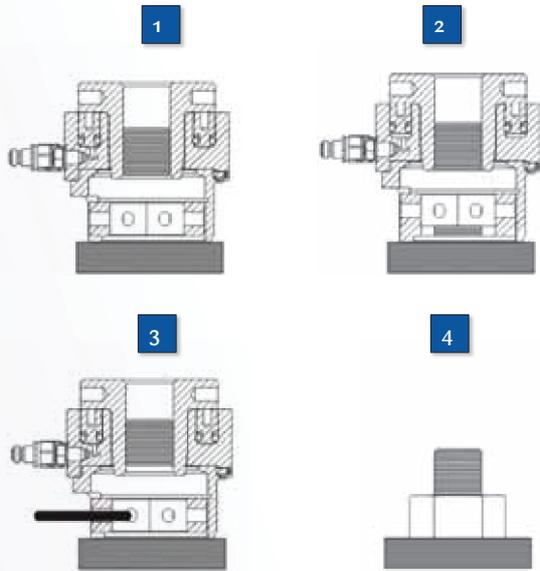


Hex Socket



Cross Sectional





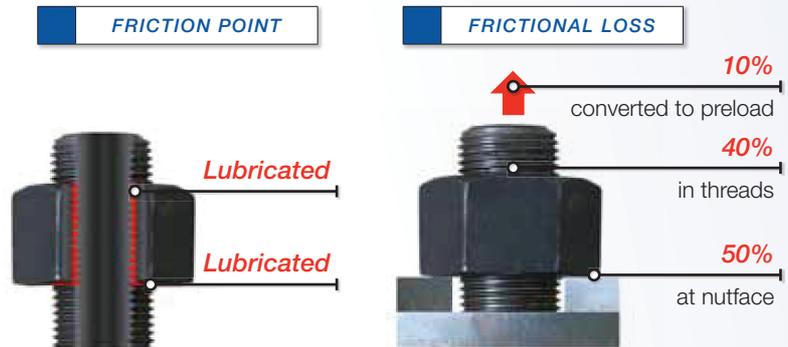
Tensioner Instructions

- 1) The bolt tensioner is fitted over the stud
- 2) Hydraulic pressure is applied to the tensioner which then stretches the stud
- 3) The stud's nut is wound down against the joint face
- 4) Pressure is released and the tool removed



Advantages of Lubrication

- 1) Reduces the friction during tightening
- 2) Increases bolt service life
- 3) Decreases bolt failure during installation
- 4) Higher friction results in less conversion of torque to preload



| Pressure (bar) | DBT-20 kN | DBT-35 kN | DBT-50 kN | DBT-60 kN | DBT-90 kN | DBT-130 kN | DBT-160 kN | DBT-200 kN | DBT-250 kN | DBT-310 kN | Pressure (psi) |
|----------------|-----------|-----------|-----------|-----------|-----------|------------|------------|------------|------------|------------|----------------|
| 100 | 20 | 35 | 50 | 60 | 90 | 130 | 160 | 200 | 250 | 310 | 1,450 |
| 200 | 40 | 70 | 100 | 120 | 180 | 260 | 320 | 400 | 500 | 620 | 2,901 |
| 300 | 60 | 105 | 150 | 180 | 270 | 390 | 480 | 600 | 750 | 930 | 4,351 |
| 400 | 80 | 140 | 200 | 240 | 360 | 520 | 640 | 800 | 1,000 | 1,240 | 5,801 |
| 500 | 100 | 175 | 250 | 300 | 450 | 650 | 800 | 1,000 | 1,250 | 1,550 | 7,252 |
| 600 | 120 | 210 | 300 | 360 | 540 | 780 | 960 | 1,200 | 1,500 | 1,860 | 8,702 |
| 700 | 140 | 245 | 350 | 420 | 630 | 910 | 1,120 | 1,400 | 1,750 | 2,170 | 10,152 |
| 800 | 160 | 280 | 400 | 480 | 720 | 1,040 | 1,280 | 1,600 | 2,000 | 2,480 | 11,603 |
| 900 | 180 | 315 | 450 | 540 | 810 | 1,170 | 1,440 | 1,800 | 2,250 | 2,790 | 13,053 |
| 1,000 | 200 | 350 | 500 | 600 | 900 | 1,300 | 1,600 | 2,000 | 2,500 | 3,100 | 14,503 |
| 1,100 | 220 | 385 | 550 | 660 | 990 | 1,430 | 1,760 | 2,200 | 2,750 | 3,410 | 15,954 |
| 1,200 | 240 | 420 | 600 | 720 | 1,080 | 1,560 | 1,920 | 2,400 | 3,000 | 3,720 | 17,404 |
| 1,300 | 260 | 455 | 650 | 780 | 1,170 | 1,690 | 2,080 | 2,600 | 3,250 | 4,030 | 18,854 |
| 1,400 | 280 | 490 | 700 | 840 | 1,260 | 1,820 | 2,240 | 2,800 | 3,500 | 4,340 | 20,305 |
| 1,500 | 300 | 525 | 750 | 900 | 1,350 | 1,950 | 2,400 | 3,000 | 3,750 | 4,650 | 21,755 |



The DBTP-1500K is made up of P-2100H Hand Pump, FGA-2 Gauge Adaptor and PG-100-40K Pressure Gauge. This kit is ideal for single stud or small to medium bolt tensioning applications.



PG-100-40K

Liquid Filled Pressure Gauge

P-2100H

2 Speed, 2 Way Hand Pump with Relief Valve set at 1,500 bar

FGA-2

Gauge Adaptor (includes connectors)

PRESSURE RATING

1st stage 28 bar, 2nd stage 1,500 bar

MAX. HANDLE EFFORT

25 kg

USABLE OIL

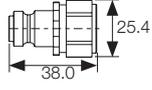
1 Litre

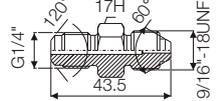
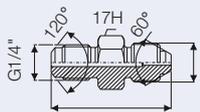
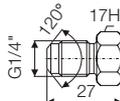
OIL PORT THREAD

3/4"-16UNF

DBTP-1500K / 1,500 bar Hand Pump Kit

E
BOLTING SOLUTIONS

| Model Number | Description | Dimensions |
|--|--|--|
|  DBT116M |  <p>Max. W.P 150Mpa Min. B.P 300Mpa Flow at 0.4Mpa pressure 6.0L/min. Material Hardened, zinc chromate plated steel</p> | Connect: G1/4" Weight: 60g Rec. Torque: 40-50Nm Hexagon key handle: 22 |
|  DBT116F |  <p>Max. W.P 150Mpa Min. B.P 300Mpa Flow at 0.4Mpa pressure 6.0L/min. Material Hardened, zinc chromate plated steel</p> | Connect: G1/4" Weight: 165g Rec. Torque: 40-50Nm Hexagon key handle: 24 |

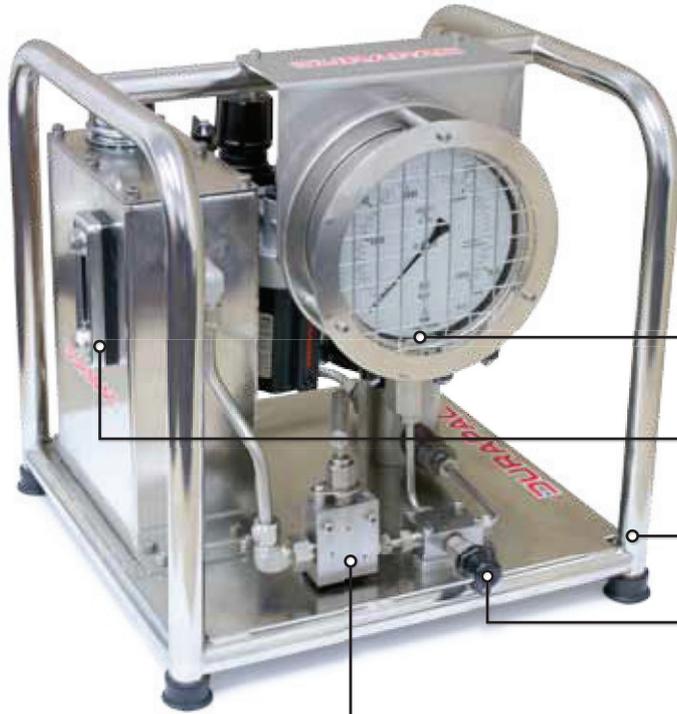
| Model Number | Dimension (mm) | End One | End Two |
|---|---|---|--|
|  DBT14129166I |  | G1/4" 120° | 9/16"-18UNF male thread with 60° internal cone |
|  DBT14129166E |  | G1/4" male thread with 120° external cone | 9/16"-18UNF male thread with 60° external cone |
|  DBT1412SP |  | G1/4" male thread with 120° external cone | - |

| Model Number | Description | End One | End Two |
|--|---|------------|------------|
|  DBTH-05A* | Inner core: Polyoxymethylene (POM) Outer cover: Polyamide (PA) 4 layers of high-tensile steel wire Inside Diameter: 5.0mm, Outside Diameter: 11.2mm Working Pressure: 1,800bar, Burst Pressure: 4,500bar Minimum Bend Radius: 150mm Weight: 0.26 kg/M | G1/4" Male | G1/4" Male |

* Confirm hose length in meters when ordering

THE **PAMH & PEMH POWER UNITS** ARE PERFECTLY DESIGNED FOR BOLT TENSIONING APPLICATIONS UTILISING DURAPAC DBT SERIES BOLT TENSIONERS AT 1,500 BAR.

The PAMH1514 is a light weight single acting pump suited to applications where air is the preferred power source. The PEMH0543 is an electric two speed pump with a 2.8 metre remote hand pendant.



LIQUID FILLED PRESSURE GAUGE

range is 0-1,600 bar / 0-23,000 psi

SIGHT GLASS

incorporating a temperature gauge

STAINLESS STEEL BASE AND FRAME

resists corrosion and allows for easy handling

OIL OUTLET

fitted with a 1/4" DBT116M quick release nipple

PRESSURE RELEASE VALVE



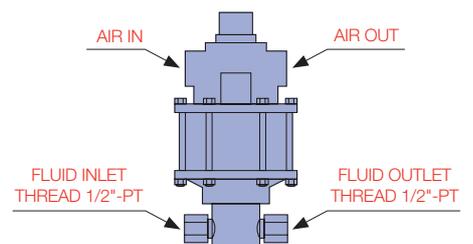
FILTER, REGULATOR & LUBRICATOR WITH GAUGE

are supplied on the air inlet

STAINLESS STEEL RESERVOIR

5.6 litres of usable oil

RESERVOIR ON/OFF VALVE



| Model Number | Used with Cylinder | Pressure Rating (bar) | Compression Ratio | Oil Flow (cm ³ /stroke) | Air Pressure Range (bar) | Air Consumption (Lpm) | Oil Port Thread | Oil Capacity (L) | Dry Weight (kg) |
|--------------|--------------------|-----------------------|-------------------|------------------------------------|--------------------------|-----------------------|-----------------|------------------|-----------------|
| PAMH1514 | S/A | 1,500 | 1:310 | 1.2 | 5-7 | 793 | G 1/4" | 5.6 | 25 |

DURAPAC PAMH & PEMH | SERIES

WWW.DURAPAC.COM

BOLT TENSIONING POWER UNITS

E

BOLTING SOLUTIONS

ELECTRIC MOTOR

0.5 kW/220 volt 50-60 Hz
universal motor 6.0 amps

LIQUID FILLED PRESSURE GAUGE

range is 0-2,500 bar / 0-35,000 psi

ADJUSTABLE TORQUE CONTROL

for accurate torque settings

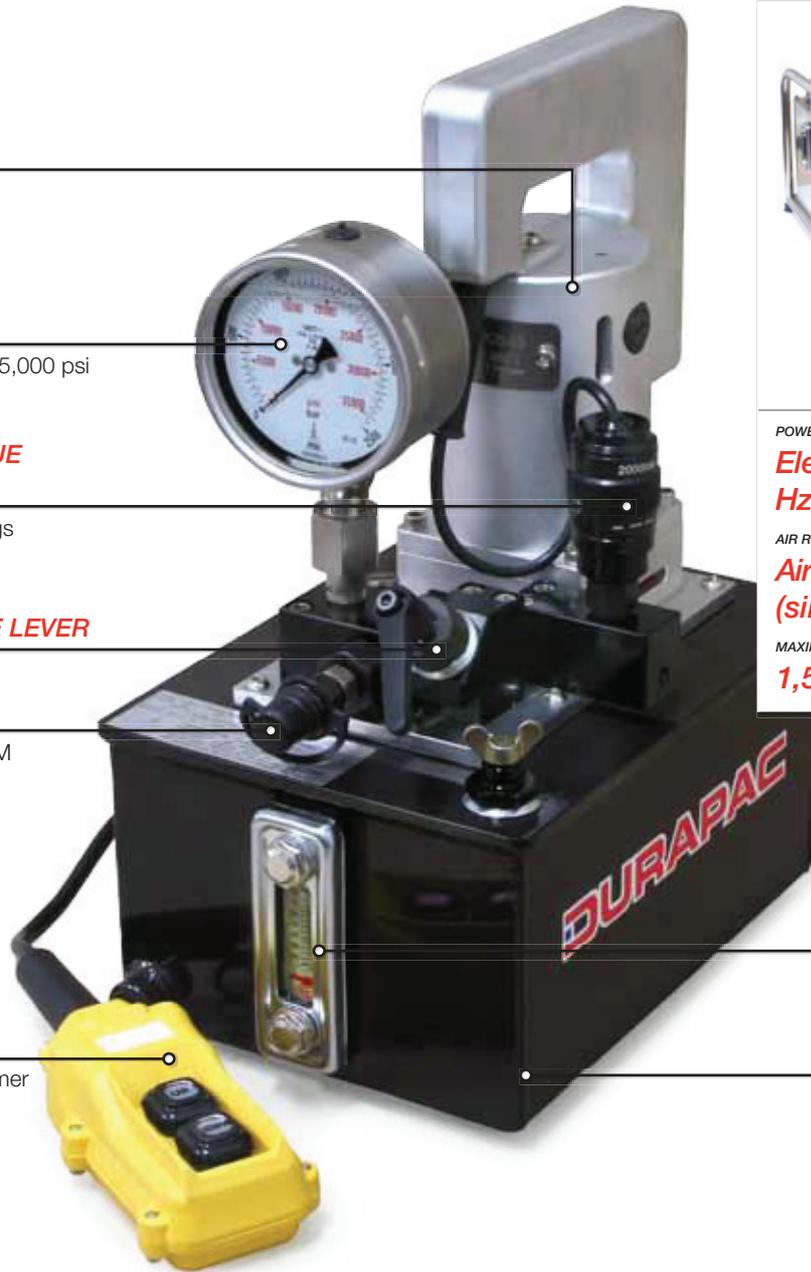
PRESSURE RELEASE LEVER

OIL OUTLET

fitted with a 1/4" DBT116M
quick release nipple

2.8M REMOTE PENDANT

through a 24 volt transformer
for safety. Incorporates
motor ON/OFF button



POWER REQUIREMENT

Electric 220 Volt 50-60 Hz (two speed pump)

AIR REQUIREMENT

Air 793 Lpm @ 7 bar (single speed pump)

MAXIMUM OPERATING PRESSURE

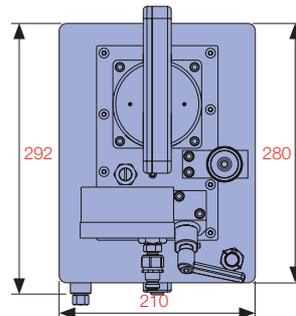
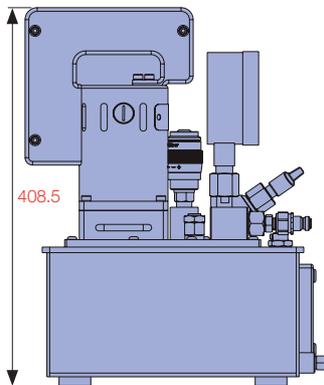
1,500 bar

SIGHT GLASS

incorporating a
temperature gauge

RESERVOIR

capacity 4L



| Model Number | kW | Voltage | Hz | Amps | Usable oil Capacity (L) | Maximum Pressure Rating (bar) | Flow Rate (Lpm) | | Remote Pendant Function 2.8 mtr | Weight (kg) |
|--------------|------|---------|-------|------|-------------------------|-------------------------------|-----------------|-----------|---------------------------------|-------------|
| | | | | | | | 30 bar | 1,500 bar | | |
| PEMH0543 | 0.50 | 220 | 50/60 | 6 | 4 | 1,500 | 2 | 0.13 | ON/OFF | 24 |

BOLTING SOLUTIONS

REVERSIBLE SQUARE DRIVE

for tightening and loosening applications

360° SWIVEL COUPLERS

with screw couplings

REACTION PAWL DESIGN

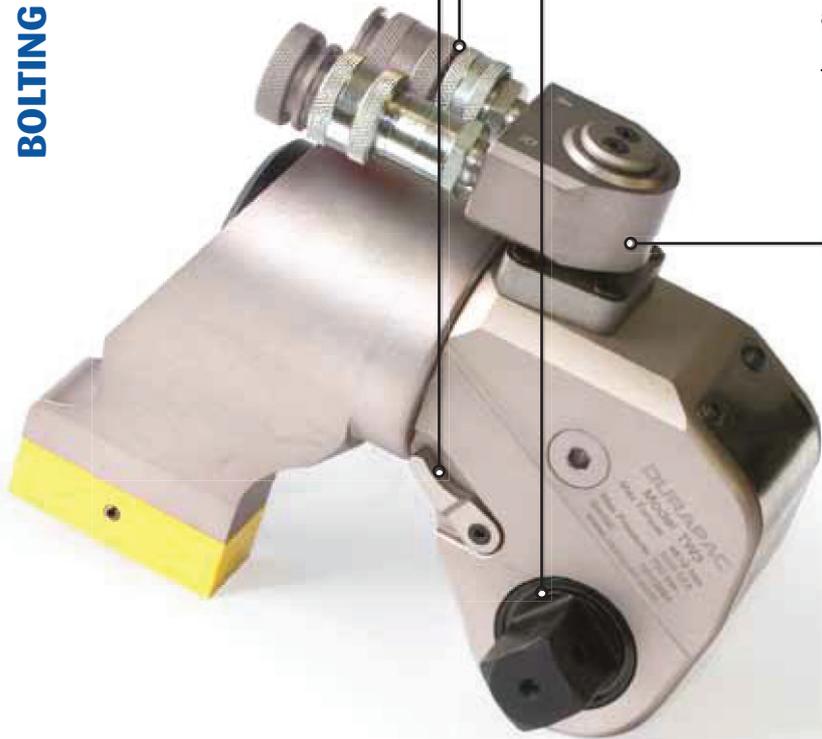
for enhanced efficiency and accuracy



All wrenches supplied with a calibration certificate of accuracy, traceable to international standards. Refer to Calibration & Certification section at the rear of the catalogue.

THE **TW-SERIES** SQUARE DRIVE HYDRAULIC TORQUE WRENCHES ARE COMPACT, EASY TO USE AND VERSATILE.

The titanium-aluminium alloy and super high strength steel alloy construction means increased strength and durability while minimising weight. TW-Series torque wrenches are available in 3/4" to 2 1/2" square drive models, with a torque range from 112 to 72,000 Newton Metres (82 to 53,280 ft/lbs). All models are fitted with a 360° swivel coupler and screw couplings.



TITANIUM ALUMINIUM ALLOY

and super high strength steel construction

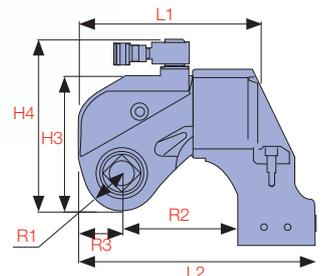
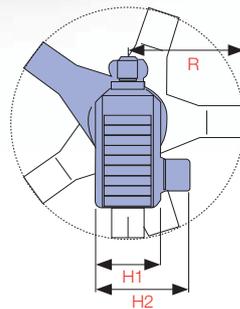
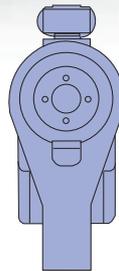
ACCURACY

within + / - 3%



EXTENDED REACTION ARM

available as an optional extra



| Model No. | Square Drive | Range of Torque (Nm) @ 700 bar | Range of Torque (lbf.ft) @ 700 bar | Bolt Size Range (mm) | L1 | L2 | H1 | H2 | H3 | H4 | R | R1 | R2 | R3 | Weight (kg) |
|-----------|--------------|--------------------------------|------------------------------------|----------------------|-----|-----|-----|-----|-----|-----|-------|------|-------|------|-------------|
| TW07 | 3/4" | 112-1,120 | 82-829 | 14-30 | 111 | 140 | 42 | 66 | 76 | 109 | 75 | 20.5 | 68.3 | 25 | 1.8 |
| TW1 | 3/4" | 183-1,837 | 135-1,359 | 16-36 | 145 | 174 | 50 | 72 | 96 | 131 | 91.5 | 26.0 | 85.0 | 33.5 | 2.5 |
| TW3 | 1" | 451-4,512 | 334-3,346 | 22-48 | 178 | 230 | 68 | 95 | 127 | 176 | 123.5 | 34.0 | 114.0 | 40 | 5.0 |
| TW5 | 1-1/2" | 752-7,528 | 557-5,571 | 27-56 | 211 | 271 | 80 | 123 | 149 | 199 | 140 | 39.0 | 137.0 | 46.5 | 8.0 |
| TW8 | 1-1/2" | 1,078-10,780 | 797-7,977 | 30-64 | 222 | 293 | 90 | 134 | 167 | 217 | 165 | 47.0 | 153.0 | 52 | 11.0 |
| TW10 | 1-1/2" | 1,551-15,516 | 1,148-11,482 | 36-72 | 246 | 318 | 100 | 142 | 182 | 232 | 178 | 51.0 | 154.0 | 58.5 | 15.0 |
| TW20 | 2-1/2" | 2,666-26,664 | 1,973-19,731 | 42-90 | 308 | 384 | 120 | 183 | 220 | 270 | 213 | 59.0 | 186.0 | 71 | 26.5 |
| TW25 | 2-1/2" | 3,472-34,725 | 2,569-25,697 | 48-100 | 323 | 401 | 137 | 200 | 247 | 297 | 228 | 66.0 | 199.0 | 72.5 | 35.0 |
| TW35 | 2-1/2" | 4,866-48,666 | 3,601-36,013 | 64-120 | 373 | 466 | 153 | 216 | 282 | 332 | 243.5 | 77.0 | 241.0 | 89.5 | 50.0 |
| TW50 | 2-1/2" | 7,200-72,000 | 5,328-53,280 | 72-125 | 400 | 516 | 160 | 223 | 291 | 341 | 258 | 81.0 | 259.0 | 97.5 | 87.0 |

THE **LPC-SERIES** LOW PROFILE HYDRAULIC HEXAGON TORQUE WRENCHES ARE AN ESSENTIAL TOOL FOR LIMITED CLEARANCE APPLICATIONS.

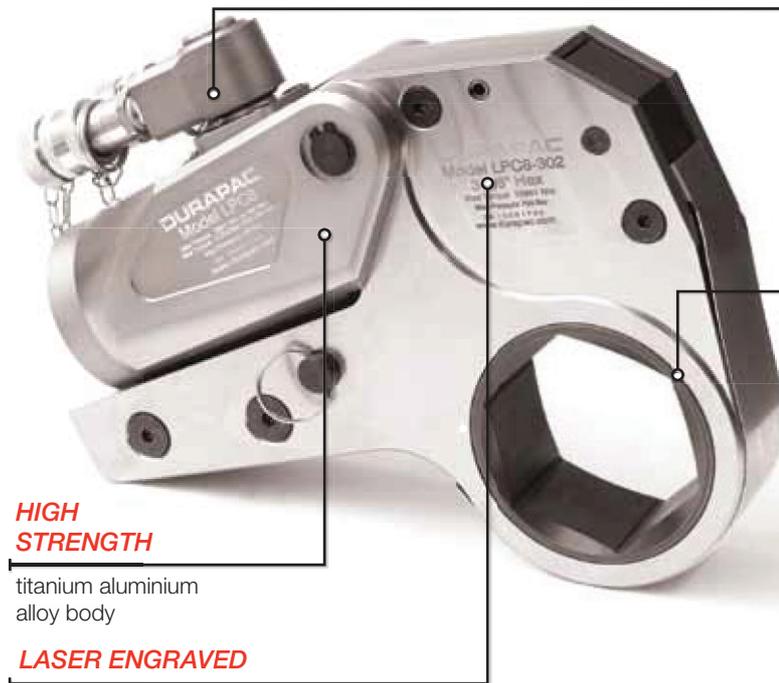
The versatile LPC-Series torque wrenches support an extensive range of interchangeable hexagon ratchet cassettes that deliver a torque range of 232 to 44,593 Newton Metres (172 to 32,999 ft/lbs).



All wrenches supplied with a calibration certificate of accuracy, traceable to international standards. Refer to Calibration & Certification section at the rear of the catalogue.



E
BOLTING SOLUTIONS



HIGH STRENGTH

titanium aluminium alloy body

LASER ENGRAVED

hexagon ratchet cassettes show model number, serial number and maximum capacity

360° SWIVEL COUPLERS

with screw couplings

ACCURACY

within + / - 3%

WIDE RANGE

of metric and imperial interchangeable hexagon ratchet cassettes available

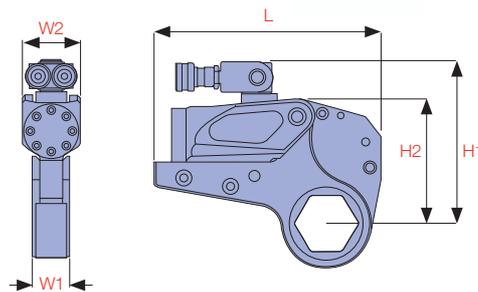
REDUCER INSERTS

are available in metric and imperial sizes

TW RANGE
112 - 72,000 Nm

LPC RANGE
232 - 44,593 Nm

MAXIMUM OPERATING PRESSURE
700 bar

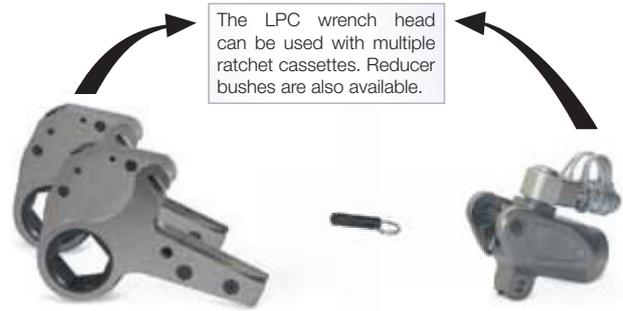
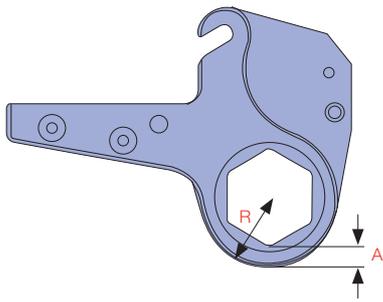


| Model No. | Range of Torque (Nm) @ 700 bar | Range of Torque (lbf.ft) @ 700 bar | Hexagon Size Range (mm) | Hexagon A/F Size Range | L (mm) | H1 (mm) | H2 (mm) | W1 (mm) | W2 (mm) | Weight Of Power Head (kg) | * Weight Of Hexagon Cassettes (kg) |
|-----------|--------------------------------|------------------------------------|-------------------------|------------------------|--------|---------|---------|---------|---------|---------------------------|------------------------------------|
| LPC2 | 232-2,328 | 172-1,723 | 19-55 | 3/4" - 2-3/16" | 197 | 126 | 102 | 32 | 51 | 1.0 | 1.6 |
| | 241-2,414 | 178-1,786 | 60 | 2-3/8" | 197 | 129 | 105 | 32 | 51 | 1.0 | 1.7 |
| LPC4 | 585-5,858 | 433-4,335 | 34-65 | 1-7/16" - 2-9/16" | 245 | 177 | 136 | 42 | 66 | 2.0 | 4.4 |
| | 647-6,474 | 479-4,791 | 70-80 | 2-3/4" - 3-1/8" | 246 | 187 | 146 | 42 | 66 | 2.0 | 4.6 |
| LPC8 | 1,094-10,941 | 809-8,096 | 41-95 | 1-5/8" - 3-7/8" | 300 | 207 | 169 | 53 | 83 | 3.3 | 8.0 |
| | 1,177-11,774 | 871-8,713 | 100-105 | 4-1/4" | 301 | 216 | 178 | 53 | 83 | 3.3 | 8.4 |
| LPC14 | 1,852-18,521 | 1,370-13,706 | 50-117 | 2" - 4-5/8" | 361 | 239 | 204 | 64 | 99 | 5.5 | 11.6 |
| LPC30 | 4,188-41,882 | 3,099-30,993 | 85-155 | 3-1/2" - 6-1/8" | 430 | 303 | 272 | 85 | 131 | 11.4 | 29.0 |
| | 4,459-44,593 | 3,299-32,999 | 160-175 | 6-1/2" - 6-7/8" | 441 | 315 | 285 | 85 | 131 | 11.4 | 30.0 |

* Weight of hexagon ratchet cassettes will vary by model ordered

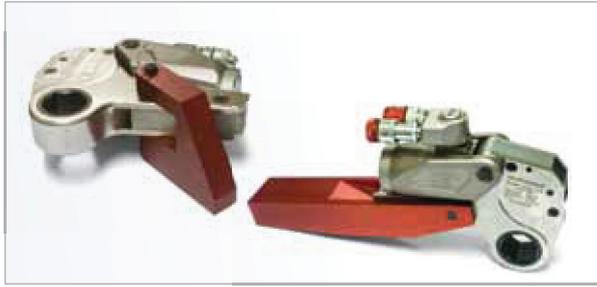
E

BOLTING SOLUTIONS



METRIC HEXAGON CASSETTE TABLE

| Bolt Diameter (mm) | A/F Size (mm) | LPC2 | R (mm) | A (mm) | Max. Torque (Nm) | LPC4 | R (mm) | A (mm) | Max. Torque (Nm) | LPC8 | R (mm) | A (mm) | Max. Torque (Nm) | LPC14 | R (mm) | A (mm) | Max. Torque (Nm) |
|--------------------|---------------|---------|--------|--------|------------------|---------|--------|--------|------------------|----------|--------|--------|------------------|-----------|--------|--------|------------------|
| 12 | 19 | LPC2-19 | 27 | 16 | 2,328 | | | | | | | | | | | | |
| 14 | 22 | LPC2-22 | 27 | 14 | 2,328 | | | | | | | | | | | | |
| 18 | 27 | LPC2-27 | 27 | 11 | 2,328 | | | | | | | | | | | | |
| 20 | 30 | LPC2-30 | 29 | 12 | 2,328 | | | | | | | | | | | | |
| | 32 | LPC2-32 | 29 | 11 | 2,328 | | | | | | | | | | | | |
| 22 | 34 | LPC2-34 | 31 | 11 | 2,328 | LPC4-34 | 36 | 16 | 2,510 | | | | | | | | |
| 24 | 36 | LPC2-36 | 31 | 10 | 2,328 | LPC4-36 | 36 | 15 | 2,510 | | | | | | | | |
| 27 | 41 | LPC2-41 | 34 | 10 | 2,328 | LPC4-41 | 39 | 15 | 5,021 | LPC8-41 | 46 | 22 | 8,128 | | | | |
| 30 | 46 | LPC2-46 | 37 | 10 | 2,328 | LPC4-46 | 42 | 15 | 5,858 | LPC8-46 | 46 | 19 | 10,941 | | | | |
| 33 | 50 | LPC2-50 | 40 | 11 | 2,328 | LPC4-50 | 44 | 15 | 5,858 | LPC8-50 | 46 | 17 | 10,941 | LPC14-50 | 60 | 31 | 14,552 |
| 36 | 55 | LPC2-55 | 43 | 11 | 2,328 | LPC4-55 | 46 | 14 | 5,858 | LPC8-55 | 50 | 18 | 10,941 | LPC14-55 | 60 | 28 | 18,521 |
| 39 | 60 | LPC2-60 | 46 | 11 | 2,414 | LPC4-60 | 50 | 15 | 5,858 | LPC8-60 | 52 | 17 | 10,941 | LPC14-60 | 60 | 25 | 18,521 |
| 42 | 65 | | | | | LPC4-65 | 53 | 15 | 5,858 | LPC8-65 | 55 | 17 | 10,941 | LPC14-65 | 60 | 22 | 18,521 |
| 45 | 70 | | | | | LPC4-70 | 56 | 15 | 6,474 | LPC8-70 | 58 | 17 | 10,941 | LPC14-70 | 60 | 19 | 18,521 |
| 48 | 75 | | | | | LPC4-75 | 59 | 15 | 6,474 | LPC8-75 | 60 | 17 | 10,941 | LPC14-75 | 63 | 19 | 18,521 |
| 52 | 80 | | | | | LPC4-80 | 61 | 15 | 6,474 | LPC8-80 | 63 | 16 | 10,941 | LPC14-80 | 66 | 19 | 18,521 |
| 56 | 85 | | | | | | | | | LPC8-85 | 66 | 16 | 10,941 | LPC14-85 | 69 | 19 | 18,521 |
| 60 | 90 | | | | | | | | | LPC8-90 | 69 | 17 | 10,941 | LPC14-90 | 72 | 20 | 18,521 |
| 64 | 95 | | | | | | | | | LPC8-95 | 71 | 16 | 10,941 | LPC14-95 | 74 | 19 | 18,521 |
| 68 | 100 | | | | | | | | | LPC8-100 | 75 | 17 | 11,774 | LPC14-100 | 77 | 19 | 18,521 |
| 72 | 105 | | | | | | | | | LPC8-105 | 78 | 17 | 11,774 | LPC14-105 | 80 | 19 | 18,521 |
| 76 | 110 | | | | | | | | | | | | | LPC14-110 | 83 | 19 | 18,521 |
| 80 | 115 | | | | | | | | | | | | | LPC14-115 | 87 | 20 | 18,521 |
| | 117 | | | | | | | | | | | | | LPC14-117 | 87 | 19 | 18,521 |
| 85 | 120 | | | | | | | | | | | | | | | | |
| | 125 | | | | | | | | | | | | | | | | |
| 90 | 130 | | | | | | | | | | | | | | | | |
| 95 | 135 | | | | | | | | | | | | | | | | |
| | 140 | | | | | | | | | | | | | | | | |
| 100 | 145 | | | | | | | | | | | | | | | | |
| 105 | 150 | | | | | | | | | | | | | | | | |
| 110 | 155 | | | | | | | | | | | | | | | | |
| | 160 | | | | | | | | | | | | | | | | |
| 115 | 165 | | | | | | | | | | | | | | | | |
| 120 | 170 | | | | | | | | | | | | | | | | |
| | 175 | | | | | | | | | | | | | | | | |



Did you know...

Durapac offer extension reaction arms and low point reaction paddles to suit the LPC2-LPC14 low profile hydraulic hexagon wrenches.



E

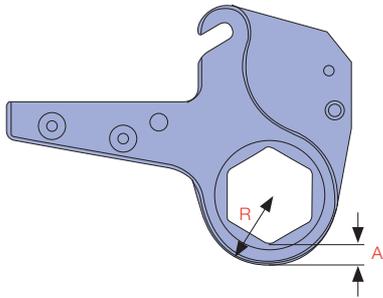
BOLTING SOLUTIONS

METRIC HEXAGON REDUCER BUSHES TABLE

| LPC30 | R (mm) | A (mm) | Max. Torque (Nm) | Bolt Diameter (mm) | A/F Size (mm) |
|-----------|--------|--------|------------------|--------------------|---------------|
| | | | | 12 | 19 |
| | | | | 14 | 22 |
| | | | | 18 | 27 |
| | | | | 20 | 30 |
| | | | | 32 | |
| | | | | 22 | 34 |
| | | | | 24 | 36 |
| | | | | 27 | 41 |
| | | | | 30 | 46 |
| | | | | 33 | 50 |
| | | | | 36 | 55 |
| | | | | 39 | 60 |
| | | | | 42 | 65 |
| | | | | 45 | 70 |
| | | | | 48 | 75 |
| | | | | 52 | 80 |
| LPC30-85 | 78 | 28 | 41,882 | 56 | 85 |
| LPC30-90 | 78 | 26 | 41,882 | 60 | 90 |
| LPC30-95 | 83 | 28 | 41,882 | 64 | 95 |
| LPC30-100 | 83 | 25 | 41,882 | 68 | 100 |
| LPC30-105 | 89 | 28 | 41,882 | 72 | 105 |
| LPC30-110 | 89 | 25 | 41,882 | 76 | 110 |
| LPC30-115 | 95 | 28 | 41,882 | 80 | 115 |
| LPC30-117 | 95 | 27 | 41,882 | | 117 |
| LPC30-120 | 95 | 25 | 41,882 | 85 | 120 |
| LPC30-125 | 101 | 29 | 41,882 | | 125 |
| LPC30-130 | 101 | 26 | 41,882 | 90 | 130 |
| LPC30-135 | 104 | 26 | 41,882 | 95 | 135 |
| LPC30-140 | 110 | 29 | 41,882 | | 140 |
| LPC30-145 | 110 | 26 | 41,882 | 100 | 145 |
| LPC30-150 | 116 | 29 | 41,882 | 105 | 150 |
| LPC30-155 | 116 | 26 | 41,882 | 110 | 155 |
| LPC30-160 | 128 | 36 | 44,593 | | 160 |
| LPC30-165 | 128 | 33 | 44,593 | 115 | 165 |
| LPC30-170 | 128 | 30 | 44,593 | 120 | 170 |
| LPC30-175 | 128 | 27 | 44,593 | | 175 |

| Hexagon Cassette | Reducer Insert | | | Holding Ring |
|------------------|----------------|--------------|--------------|--------------|
| | Model No. | Model No. | Model No. | Model No. |
| LPC2-32 | MR2-32-27 | - | - | MHR2-32 |
| LPC2-36 | MR2-36-30 | MR2-36-27 | - | MHR2-36 |
| LPC2-41 | MR2-41-32 | MR2-41-30 | MR2-41-27 | MHR2-41 |
| LPC2-46 | MR2-46-36 | MR2-46-32 | MR2-46-30 | MHR2-46 |
| LPC4-36 | MR4-36-30 | MR4-36-27 | - | MHR4-36 |
| LPC4-41 | MR4-41-32 | MR4-41-30 | MR4-41-27 | MHR4-41 |
| LPC4-46 | MR4-46-36 | MR4-46-32 | MR4-46-30 | MHR4-46 |
| LPC4-50 | MR4-50-41 | MR4-50-36 | MR4-50-32 | MHR4-50 |
| LPC4-55 | MR4-55-46 | MR4-55-41 | MR4-55-36 | MHR4-55 |
| LPC4-60 | MR4-60-50 | MR4-60-46 | MR4-60-41 | MHR4-60 |
| LPC4-65 | MR4-65-55 | MR4-65-50 | MR4-65-46 | MHR4-65 |
| LPC8-55 | MR8-55-46 | MR8-55-41 | - | MHR8-55 |
| LPC8-60 | MR8-60-50 | MR8-60-46 | - | MHR8-60 |
| LPC8-65 | MR8-65-55 | MR8-65-50 | MR8-65-46 | MHR8-65 |
| LPC8-70 | MR8-70-60 | MR8-70-55 | MR8-70-50 | MHR8-70 |
| LPC8-75 | MR8-75-65 | MR8-75-60 | MR8-75-55 | MHR8-75 |
| LPC8-80 | MR8-80-70 | MR8-80-65 | MR8-80-60 | MHR8-80 |
| LPC8-85 | MR8-85-75 | MR8-85-70 | MR8-85-65 | MHR8-85 |
| LPC8-90 | MR8-90-80 | MR8-90-75 | MR8-90-70 | MHR8-90 |
| LPC14-75 | MR14-75-65 | - | - | MHR14-75 |
| LPC14-80 | MR14-80-70 | MR14-80-65 | - | MHR14-80 |
| LPC14-85 | MR14-85-75 | MR14-85-70 | MR14-85-65 | MHR14-85 |
| LPC14-90 | MR14-90-80 | MR14-90-75 | MR14-90-70 | MHR14-90 |
| LPC14-95 | MR14-95-85 | MR14-95-80 | MR14-95-75 | MHR14-95 |
| LPC14-100 | MR14-100-90 | MR14-100-85 | MR14-100-80 | MHR14-100 |
| LPC14-105 | MR14-105-95 | MR14-105-90 | MR14-105-85 | MHR14-105 |
| LPC14-110 | MR14-110-100 | MR14-110-95 | MR14-110-90 | MHR14-110 |
| LPC14-115 | MR14-115-105 | MR14-115-100 | MR14-115-95 | MHR14-115 |
| LPC30-90 | MR30-90-80 | - | - | MHR30-90 |
| LPC30-95 | MR30-95-85 | MR30-95-80 | - | MHR30-95 |
| LPC30-100 | MR30-100-90 | MR30-100-85 | MR30-100-80 | MHR30-100 |
| LPC30-105 | MR30-105-95 | MR30-105-90 | MR30-105-85 | MHR30-105 |
| LPC30-110 | MR30-110-100 | MR30-110-95 | MR30-110-90 | MHR30-110 |
| LPC30-115 | MR30-115-105 | MR30-115-100 | MR30-115-95 | MHR30-115 |
| LPC30-120 | MR30-120-110 | MR30-120-105 | MR30-120-100 | MHR30-120 |
| LPC30-130 | MR30-130-120 | MR30-130-115 | MR30-130-110 | MHR30-130 |
| LPC30-145 | MR30-145-130 | MR30-145-120 | MR30-145-115 | MHR30-145 |
| LPC30-155 | MR30-155-145 | MR30-155-130 | MR30-155-120 | MHR30-155 |

Not all imperial reducer bushes are listed, for other sizes contact Durapac



Did you know...

Durapac offer extension reaction arms and low point reaction paddles to suit the LPC2-LPC14 low profile hydraulic hexagon wrenches.



Imperial Hexagon Cassette Table

| Bolt Diameter (inch) | A/F Size (inch) | | LPC2 | R (mm) | A (mm) | Max. Torque (Nm) | LPC4 | R (mm) | A (mm) | Max. Torque (Nm) | LPC8 | R (mm) | A (mm) | Max. Torque (Nm) | LPC14 | R (mm) | A (mm) | Max. Torque (Nm) |
|----------------------|-----------------|---|----------|--------|--------|------------------|----------|--------|--------|------------------|----------|--------|--------|------------------|-----------|--------|--------|------------------|
| 1/2 | 3/4 | * | LPC2-012 | 27 | 16 | 2,328 | | | | | | | | | | | | |
| 9/16 | 7/8 | * | LPC2-014 | 27 | 14 | 2,328 | | | | | | | | | | | | |
| 5/8 | 1-1/16 | | LPC2-101 | 27 | 11 | 2,328 | | | | | | | | | | | | |
| 3/4 | 1-1/4 | * | LPC2-104 | 29 | 12 | 2,328 | | | | | | | | | | | | |
| 13/16 | 1-5/16 | * | LPC2-105 | 29 | 11 | 2,328 | | | | | | | | | | | | |
| 7/8 | 1-7/16 | * | LPC2-107 | 31 | 10 | 2,328 | LPC4-107 | 36 | 15 | 2,510 | | | | | | | | |
| 1 | 1-5/8 | * | LPC2-110 | 34 | 10 | 2,328 | LPC4-110 | 39 | 15 | 5,021 | LPC8-110 | 46 | 22 | 8,128 | | | | |
| 1-1/16 | 1-11/16 | * | LPC2-111 | 34 | 10 | 2,328 | LPC4-111 | 39 | 15 | 5,858 | LPC8-111 | 46 | 22 | 10,941 | | | | |
| 1-1/8 | 1-13/16 | * | LPC2-113 | 37 | 10 | 2,328 | LPC4-113 | 42 | 15 | 5,858 | LPC8-113 | 46 | 19 | 10,941 | | | | |
| 1-1/4 | 2 | * | LPC2-200 | 40 | 11 | 2,328 | LPC4-200 | 44 | 15 | 5,858 | LPC8-200 | 46 | 17 | 10,941 | LPC14-200 | 60 | 31 | 14,552 |
| 1-3/8 | 2-3/16 | * | LPC2-203 | 43 | 11 | 2,328 | LPC4-203 | 46 | 14 | 5,858 | LPC8-203 | 50 | 18 | 10,941 | LPC14-203 | 60 | 28 | 18,521 |
| 1-1/2 | 2-3/8 | * | LPC2-206 | 46 | 11 | 2,414 | LPC4-206 | 50 | 15 | 5,858 | LPC8-206 | 52 | 17 | 10,941 | LPC14-206 | 60 | 25 | 18,521 |
| 1-5/8 | 2-9/16 | * | | | | | LPC4-209 | 53 | 15 | 5,858 | LPC8-209 | 55 | 17 | 10,941 | LPC14-209 | 60 | 22 | 18,521 |
| 1-3/4 | 2-3/4 | * | | | | | LPC4-212 | 56 | 15 | 6,474 | LPC8-212 | 58 | 17 | 10,941 | LPC14-212 | 60 | 19 | 18,521 |
| 1-7/8 | 2-15/16 | * | | | | | LPC4-215 | 59 | 15 | 6,474 | LPC8-215 | 60 | 17 | 10,941 | LPC14-215 | 63 | 19 | 18,521 |
| 2 | 3-1/8 | * | | | | | LPC4-302 | 61 | 15 | 6,474 | LPC8-302 | 63 | 16 | 10,941 | LPC14-302 | 66 | 19 | 18,521 |
| 2-1/4 | 3-1/2 | * | | | | | | | | | LPC8-308 | 66 | 16 | 10,941 | LPC14-304 | 69 | 19 | 18,521 |
| 2-1/2 | 3-7/8 | * | | | | | | | | | LPC8-314 | 71 | 16 | 10,941 | LPC14-314 | 74 | 19 | 18,521 |
| 2-3/4 | 4-1/4 | * | | | | | | | | | LPC8-404 | 78 | 17 | 11,774 | LPC14-404 | 80 | 19 | 18,521 |
| 3 | 4-5/8 | * | | | | | | | | | | | | | LPC14-410 | 87 | 20 | 18,521 |
| 3-1/4 | 5 | | | | | | | | | | | | | | | | | |
| 3-1/2 | 5-3/8 | | | | | | | | | | | | | | | | | |
| 3-3/4 | 5-3/4 | | | | | | | | | | | | | | | | | |
| 4 | 6-1/8 | | | | | | | | | | | | | | | | | |
| 4-1/4 | 6-1/2 | | | | | | | | | | | | | | | | | |
| 4-1/2 | 6-7/8 | | | | | | | | | | | | | | | | | |

* Suitable for use on Grade 2H high temperature nuts as used in the Petro-chemical industry

Imperial Reducer Bush Legend

| 1st Character = Whole Inches | | | | | |
|--|----------|----------|-------|--|--|
| 2nd & 3rd Characters = Fractional Inches in 1/16" increments | | | | | |
| 2nd & 3rd Character | Fraction | Imperial | Code | | |
| 00 | = 0/16" | Eg. 1" | = 100 | | |
| 01 | = 1/16" | 1-1/16" | = 101 | | |
| 02 | = 1/8" | 1-1/8" | = 102 | | |
| 03 | = 3/16" | 1-3/16" | = 103 | | |
| 04 | = 1/4" | 1-1/4" | = 104 | | |
| 05 | = 5/16" | 2-5/16" | = 205 | | |
| 06 | = 3/8" | 2-3/8" | = 206 | | |
| 07 | = 7/16" | 2-7/16" | = 207 | | |
| 08 | = 1/2" | 2-1/2" | = 208 | | |
| 09 | = 9/16" | 3-9/16" | = 309 | | |
| 10 | = 5/8" | 3-5/8" | = 310 | | |
| 11 | = 11/16" | 3-11/16" | = 311 | | |
| 12 | = 3/4" | 3-3/4" | = 312 | | |
| 13 | = 13/16" | 4-13/16" | = 413 | | |
| 14 | = 7/8" | 4-7/8" | = 414 | | |
| 15 | = 15/16" | 4-15/16" | = 415 | | |



E

BOLTING SOLUTIONS

Imperial Hexagon Reducer Bushes Table

| LPC30 | R (mm) | A (mm) | Max. Torque (Nm) | Bolt Diameter (inch) | A/F Size (inch) |
|-----------|--------|--------|------------------|----------------------|-----------------|
| | | | | 1/2 | 3/4 |
| | | | | 9/16 | 7/8 |
| | | | | 5/8 | 1-1/16 |
| | | | | 3/4 | 1-1/4 |
| | | | | 13/16 | 1-5/16 |
| | | | | 7/8 | 1-7/16 |
| | | | | 1 | 1-5/8 |
| | | | | 1-1/16 | 1-11/16 |
| | | | | 1-1/8 | 1-13/16 |
| | | | | 1-1/4 | 2 |
| | | | | 1-3/8 | 2-3/16 |
| | | | | 1-1/2 | 2-3/8 |
| | | | | 1-5/8 | 2-9/16 |
| | | | | 1-3/4 | 2-3/4 |
| | | | | 1-7/8 | 2-15/16 |
| | | | | 2 | 3-1/8 |
| LPC30-304 | 78 | 28 | 41,882 | 2-1/4 | 3-1/2 |
| LPC30-314 | 83 | 28 | 41,882 | 2-1/2 | 3-7/8 |
| LPC30-404 | 89 | 28 | 41,882 | 2-3/4 | 4-1/4 |
| LPC30-410 | 95 | 28 | 41,882 | 3 | 4-5/8 |
| LPC30-500 | 101 | 29 | 41,882 | 3-1/4 | 5 |
| LPC30-506 | 104 | 26 | 41,882 | 3-1/2 | 5-3/8 |
| LPC30-512 | 110 | 26 | 41,882 | 3-3/4 | 5-3/4 |
| LPC30-602 | 116 | 26 | 41,882 | 4 | 6-1/8 |
| LPC30-608 | 128 | 33 | 44,593 | 4-1/4 | 6-1/2 |
| LPC30-614 | 128 | 27 | 44,593 | 4-1/2 | 6-7/8 |

| Hexagon Cassette | Reducer Insert | | | Holding Ring |
|------------------|----------------|--------------|--------------|--------------|
| | Model | Model | Model | Model |
| LPC2-105 | IR2-105-101 | - | - | IHR2-105 |
| LPC2-107 | IR2-107-104 | IR2-107-101 | - | IHR2-107 |
| LPC2-111 | IR2-111-103 | IR2-111-105 | IR2-111-101 | IHR2-111 |
| LPC2-113 | IR2-113-107 | IR2-113-105 | IR2-113-104 | IHR2-113 |
| LPC4-107 | IR4-107-104 | IR4-107-101 | - | IHR4-107 |
| LPC4-110 | IR4-110-105 | IR4-110-104 | IR4-110-101 | IHR4-110 |
| LPC4-113 | IR4-113-107 | IR4-113-105 | IR4-113-104 | IHR4-113 |
| LPC4-200 | IR4-200-110 | IR4-200-107 | IR4-200-105 | IHR4-200 |
| LPC4-203 | IR4-203-113 | IR4-203-110 | IR4-203-107 | IHR4-203 |
| LPC4-206 | IR4-206-200 | IR4-206-113 | IR4-206-110 | IHR4-206 |
| LPC4-209 | IR4-209-203 | IR4-209-200 | IR4-209-113 | IHR4-209 |
| LPC8-203 | IR8-203-113 | IR8-203-110 | - | IHR8-203 |
| LPC8-206 | IR8-206-200 | IR8-206-113 | - | IHR8-206 |
| LPC8-209 | IR8-209-203 | IR8-209-200 | IR8-209-113 | IHR8-209 |
| LPC8-212 | IR8-212-206 | IR8-212-203 | IR8-212-200 | IHR8-212 |
| LPC8-215 | IR8-215-209 | IR8-215-206 | IR8-215-203 | IHR8-215 |
| LPC8-302 | IR8-302-212 | IR8-302-209 | IR8-302-206 | IHR8-302 |
| LPC8-308 | IR8-308-215 | IR8-308-215 | IR8-308-209 | IHR8-308 |
| LPC14-215 | IR14-215-209 | - | - | IHR14-215 |
| LPC14-302 | IR14-302-212 | IR14-302-209 | - | IHR14-302 |
| LPC14-304 | IR14-304-215 | IR14-304-212 | IR14-304-209 | IHR14-304 |
| LPC14-314 | IR14-314-302 | IR14-314-215 | IR14-314-212 | IHR14-314 |
| LPC14-404 | IR14-404-304 | IR14-404-302 | IR14-404-215 | IHR14-404 |
| LPC14-410 | IR14-410-404 | IR14-410-304 | IR14-410-302 | IHR14-410 |
| LPC30-314 | IR30-314-304 | - | - | IHR30-314 |
| LPC30-404 | IR30-404-314 | IR30-404-304 | - | IHR30-404 |
| LPC30-410 | IR30-410-404 | IR30-410-314 | IR30-410-304 | IHR30-410 |
| LPC30-500 | IR30-500-410 | IR30-500-404 | IR30-500-314 | IHR30-500 |
| LPC30-506 | IR30-506-500 | IR30-506-410 | IR30-506-404 | IHR30-506 |
| LPC30-512 | IR30-512-506 | IR30-512-500 | IR30-512-410 | IHR30-512 |
| LPC30-602 | IR30-602-512 | IR30-602-506 | IR30-602-500 | IHR30-602 |

THE **PET & PAT-SERIES** TORQUE WRENCH POWER UNITS ARE PERFECTLY DESIGNED FOR OPERATING THE TW AND LPC -SERIES HYDRAULIC TORQUE WRENCHES.

They have a three stage pump for faster operation under load and incorporate a hydraulic oil cooler providing cool operation under continuous use. A 6 metre remote hand pendant is standard and one or two tools can be operated at one time due to the multi outlet pump block.



ROLL CAGE

for portability and protection

LIQUID FILLED PRESSURE GAUGE

has 1% accuracy and can be recalibrated. Scale is mpa/psi

ELECTRIC MOTOR

1.1 kW/240 Volt 50Hz induction motor 7.2 amp

OIL COOLER

electric fan operated for continuous duty operation

3 STAGE PUMP

for increased speed under load

MULTIPLE TOOL OUTLETS

for operating one or two tools simultaneously

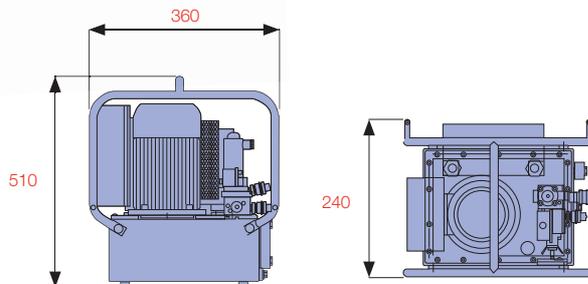
ADJUSTABLE TORQUE CONTROL

for accurate torque settings

6M REMOTE PENDANT

through a 24 Volt transformer for safety. Incorporates motor ON/OFF button and ADV/AUTO RETRACT button

PET-1114



| Model No. | Pressure Rating (bar) | Motor | Flow (Lpm) | | | Oil Capacity (L) | Dry Weight (kg) |
|-----------|-----------------------|-----------------|--------------------|----------------------|-----------------------|------------------|-----------------|
| | | | 1st Stage 0-70 bar | 2nd Stage 70-300 bar | 3rd Stage 300-700 bar | | |
| PET-1114 | 700 | 240 Volt / 50Hz | 8 | 1.8 | 0.8 | 7.4 | 31 |
| PAT-1114 | 700 | 1.1 kW Air | 7 | 1.6 | 0.8 | 7.4 | 27 |

LIQUID FILLED PRESSURE GAUGE

has 1% accuracy and can be recalibrated. Scale is mpa/psi

AIR MOTOR

1.1 kW Ingersoll Rand®

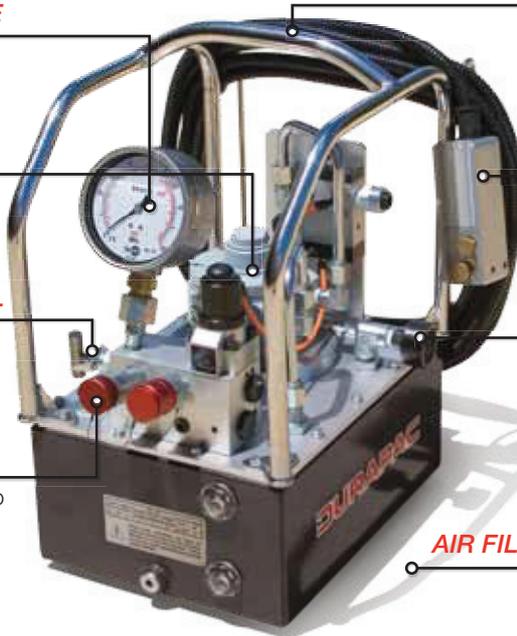
ADJUSTABLE TORQUE CONTROL

for accurate torque settings

MULTIPLE TOOL OUTLETS

for operating one or two tools simultaneously

PAT-1114



ROLL CAGE

for portability and protection

6M REMOTE PENDANT

incorporates motor ON/OFF button and ADV/AUTO RETRACT button

OIL COOLER

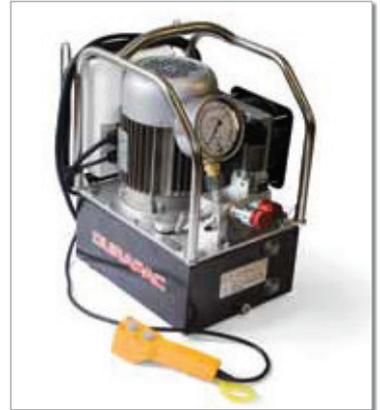
keeps oil cool during heavy duty operation

3 STAGE PUMP

for increased speed under load

AIR FILTER/LUBRICATOR

for efficient operation



POWER REQUIREMENT

Electric 240 Volt 50 Hz
Air 1,400 Lpm @ 6.2 bar

FLOW

3 stage

MAXIMUM OPERATING PRESSURE

700 bar

E

BOLTING SOLUTIONS

Torque Wrench Hoses

| Model No. | Length (m) | Description |
|-----------|------------|--|
| TWH-04 | 4 | Twin hose set to suit torque wrenches complete with male and female screw couplers at both ends. 700 bar working pressure. 2,800 bar min. burst. |
| TWH-06 | 6 | |
| TWH-10 | 10 | |
| TWH-15 | 15 | |



Did you know...

The **PET & PAT** hydraulic torque wrench power units are supplied with an oil cooler to allow continuous operation of hydraulic torque wrenches.



Torque Wrench Couplings

| Model No. | Thread | Description | Suits Tool Model No. |
|-----------|-----------------|---|--|
| CH-2 | 1/8"-NPT Male | Male half screw coupling complete with metal dust cap* | TW07, TW1, LPC2 |
| CR-2 | 1/8"-NPT Male | Female half screw coupling complete with metal dust cap* | TW07, TW1, LPC2 |
| CS-2 | 1/8"-NPT Male | Coupling set with metal dust caps* includes CH-2 and CR-2 | TW07, TW1, LPC2 |
| CH-4 | 1/4"-NPT Female | Male half screw coupling complete with metal dust cap* | TW3 THROUGH TW50 LPC4 THROUGH LPC30 |
| CR-4 | 1/4"-NPT Male | Female half screw coupling complete with metal dust cap* | TW3 THROUGH TW50 LPC4 THROUGH LPC30 |
| CS-4 | | Coupling set with metal dust caps* includes CH-4 and CR-4 | TW3 THROUGH TW50 LPC4 THROUGH LPC30 |



Snap couplings available. Consult Durapac for further information.

* Dust cap/s not shown

E

BOLTING SOLUTIONS



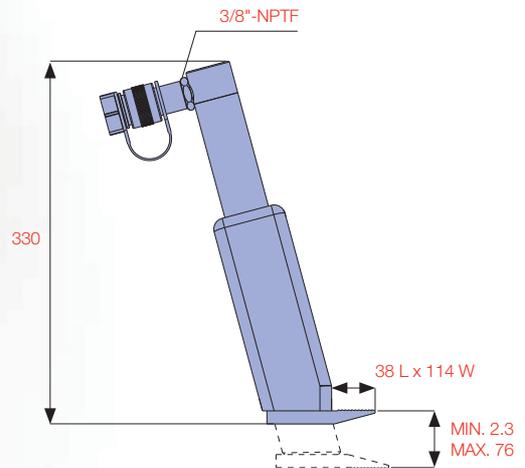
DHS-5

DHS-5 ADVANTAGES

- 5 ton spreading force
- 2.3-76 mm spreading capability
- jaws open parallel
- will not drift away or creep down
- all metal construction

THE **DHS-SERIES** OF REMOTE HYDRAULIC SPREADERS ARE IDEALLY SUITED FOR SPREADING, LIFTING AND LEVELLING WORKS.

The DHS-5 model is designed for flange spreading operations. All models feature high strength steel construction and spring return cylinder.

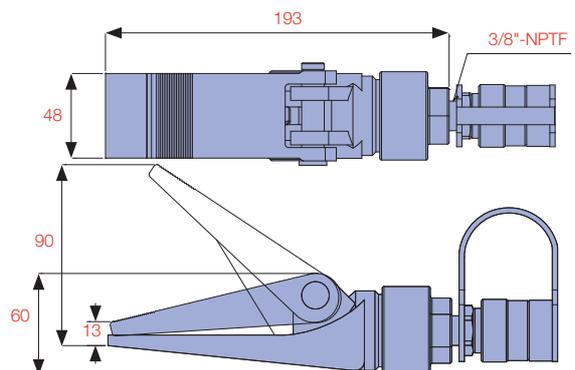


DHS-05 ADVANTAGES

- 1/2 ton spreading force
- 13-90 mm spreading capability
- economy model



DHS-05



| Model Number | Capacity (ton) | Oil Capacity (cc) | Tip Clearance Min. (mm) | Spread Max. (mm) | Weight (kg) |
|--------------|----------------|-------------------|-------------------------|------------------|-------------|
| DHS-05 | 0.5 | 9.5 | 13.0 | 90 | 1.9 |
| DHS-1 | 1.0 | 14.0 | 12.0 | 99 | 2.2 |
| DHS-5 | 5.0 | 82.0 | 2.3 | 76 | 6.2 |
| DHS-15 | 15.0 | 26.0 | 5.0 | 15 | 3.5 |

DHS-15 ADVANTAGES

- designed for rugged operating applications
- 15 ton spreading force
- 5-15 mm spreading capability
- serrated jaws for grip

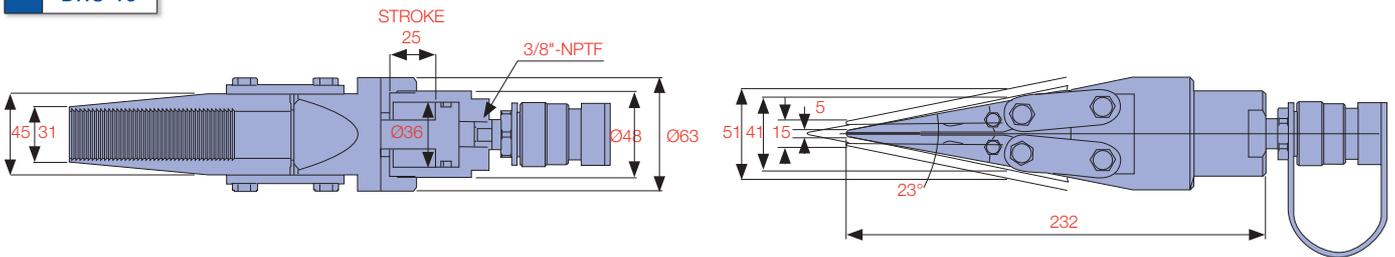


CAPACITY
0.5 - 15 ton

SPREAD
2.3 - 99 mm

MAXIMUM OPERATING PRESSURE
700 bar

DHS-15

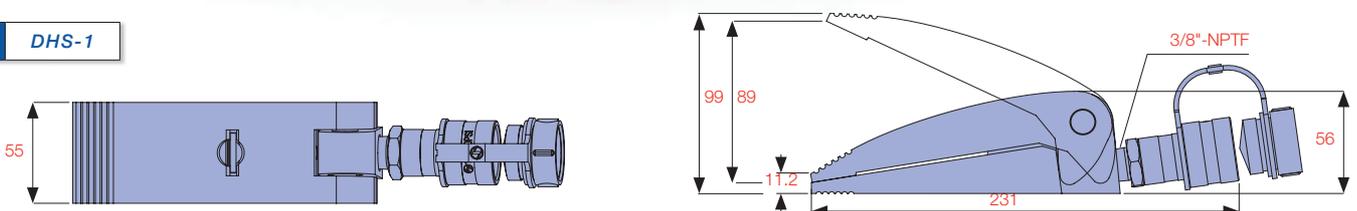


DHS-1 ADVANTAGES

- 1 ton spreading force
- 12-99 mm spreading capability
- general purpose spreader for many industrial applications

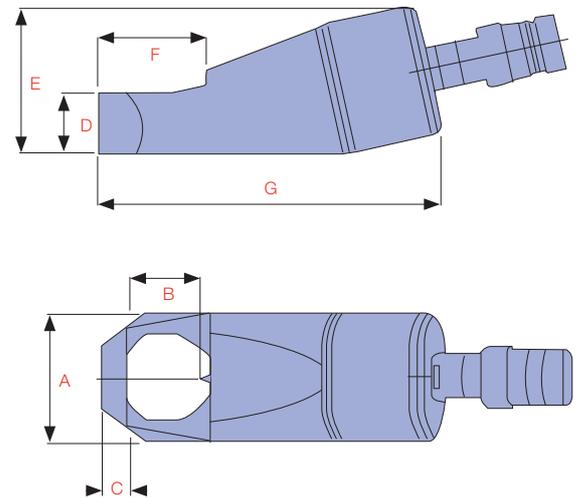


DHS-1

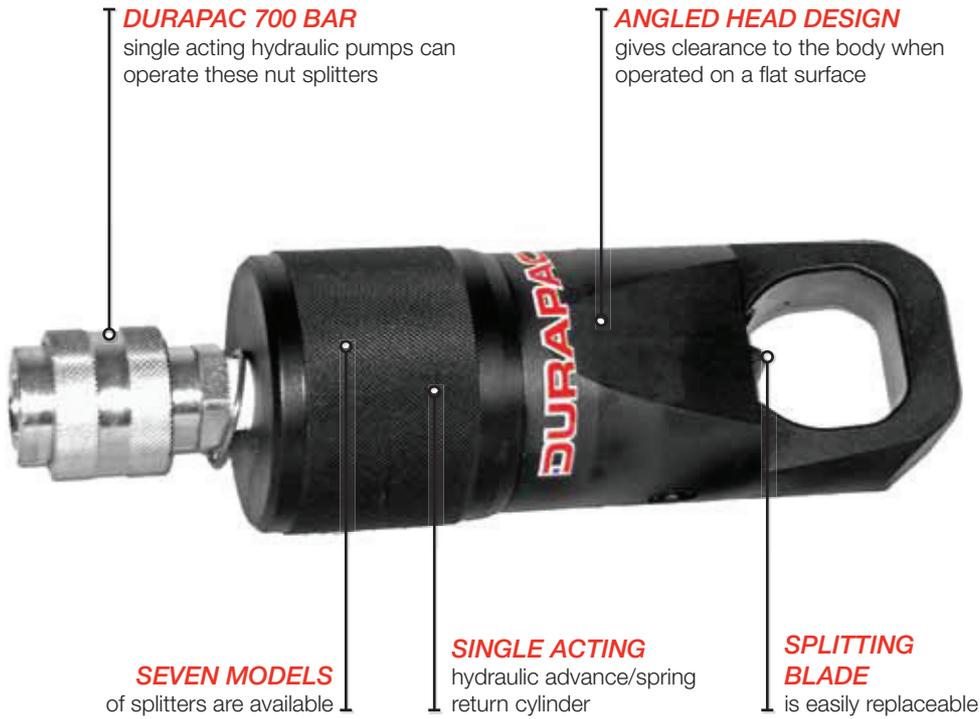


THE *DNS-SERIES* OF NUT SPLITTERS CONSISTS OF SEVEN MODELS FOR HANDLING DIFFICULT TO REMOVE NUTS RANGING FROM 10 - 75 MM A/F CAPACITY.

They are a proven performer in the railway, pipelines, petro-chemical, heavy vehicles, mining, steel and industrial applications. DNS-Series Nut Splitters use a single acting hydraulic-advance/spring return cylinder offering between 5 - 90 ton of force. All models can be driven by a 700 bar lightweight single acting hand pump or power unit. The unique angled-head design gives clearance to the body when operating on a flat surface. They are a compact design capable of splitting nuts up to hardness HRc 44 and are also suitable for use on Grade 2H high temperature nuts as used in the petrochemical industry. Each tool is supplied in a heavy duty moulded plastic storage case except DNS-6075 which comes with a wooden case.



| Model No. | Bolt Range | Hex Nut Range (mm) | Capacity (ton) | Oil Capacity (cm ³) | Dimensions (mm) | | | Weight (kg) | Spare Blade Model Number |
|-----------|------------|--------------------|----------------|---------------------------------|-----------------|-------|--------|-------------|--------------------------|
| | | | | | Length | Width | Height | | |
| DNS-1319 | M6-M12 | 10-19 | 5 | 13 | 170 | 40 | 48 | 1.2 | DNS-1319-4 |
| DNS-1924 | M12-M16 | 19-24 | 10 | 21 | 191 | 54 | 62 | 2.0 | DNS-1924-4 |
| DNS-2432 | M16-M22 | 24-32 | 15 | 58 | 222 | 64 | 72 | 3.0 | DNS-2432-4 |
| DNS-3241 | M22-M27 | 32-41 | 20 | 88 | 244 | 75 | 88 | 4.4 | DNS-3241-4 |
| DNS-4150 | M27-M33 | 41-50 | 35 | 153 | 288 | 94 | 105 | 8.2 | DNS-4150-4 |
| DNS-5060 | M33-M39 | 50-60 | 50 | 233 | 318 | 106 | 128 | 11.8 | DNS-5060-4 |
| DNS-6075 | M39-M48 | 60-75 | 90 | 492 | 393 | 156 | 181 | 34.1 | DNS-6075-4 |



BOLT RANGE
M6 - M48

HEX NUT RANGE
10 - 75 mm

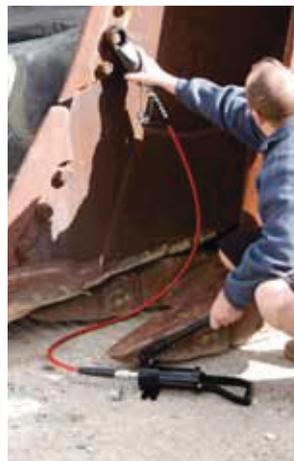
MAXIMUM NUT HARDNESS
HRc-44
Suitable for Grade 2H high temperature nuts for use in the petrochemical industry

MAXIMUM OPERATING PRESSURE
700 bar



Did you know...

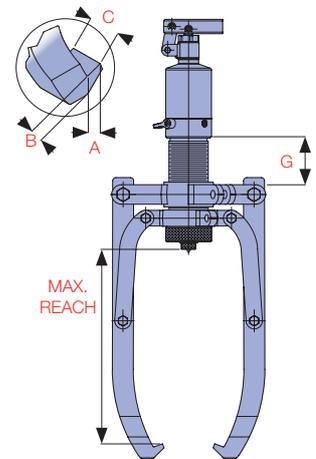
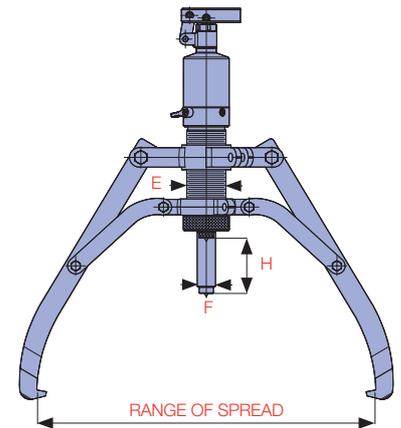
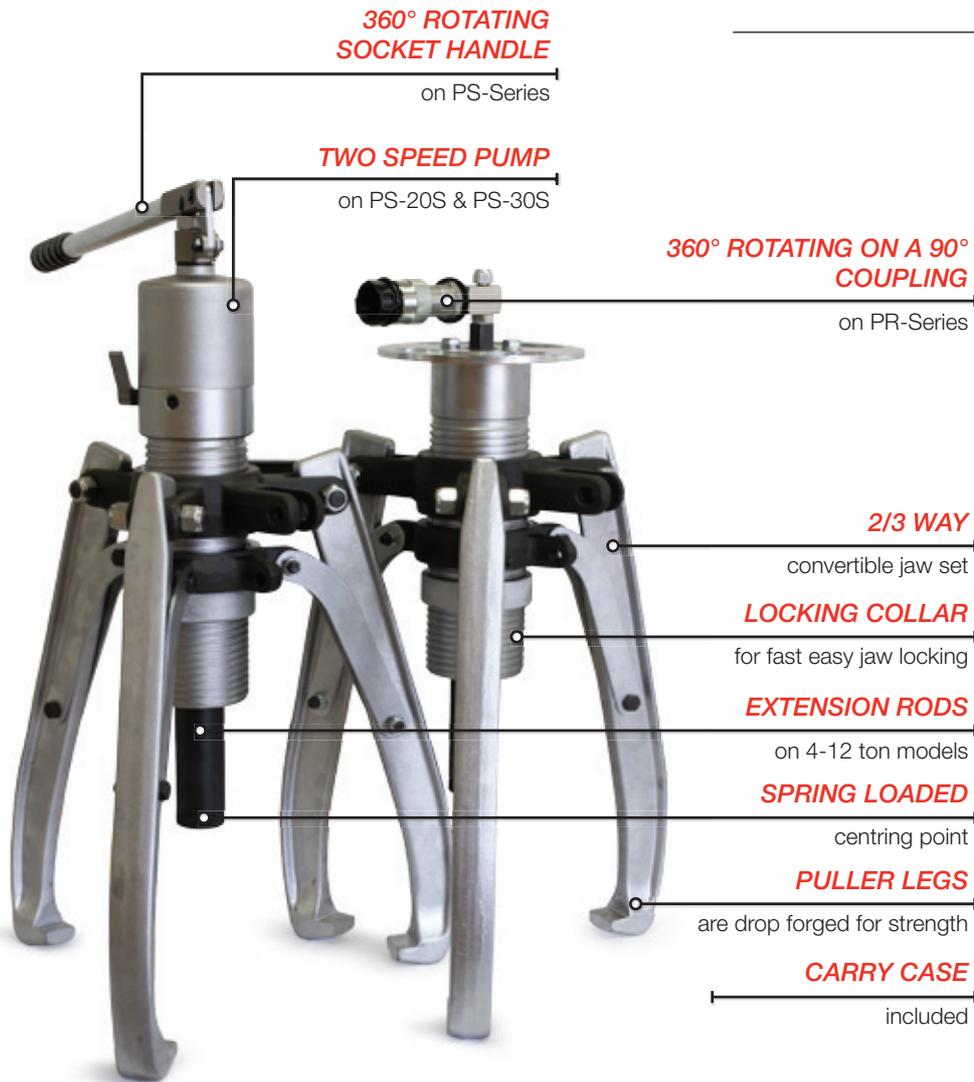
Durapac offers a range of lightweight portable hand pump options to suit the DNS-Series nut splitters. Spare chisel and storage case included with each tool.



| Model No. | Dimensions (mm) | | | | | | |
|-----------|-----------------|------|------|------|-------|-------|-------|
| | A | B | C | D | E | F | G |
| DNS-1319 | 39.8 | 20.9 | 7.0 | 19.0 | 49.7 | 29.0 | 120.0 |
| DNS-1924 | 53.8 | 25.3 | 10.0 | 25.0 | 62.2 | 40.0 | 146.0 |
| DNS-2432 | 64.0 | 33.6 | 13.0 | 30.0 | 76.5 | 51.8 | 181.0 |
| DNS-3241 | 77.0 | 42.7 | 16.0 | 36.0 | 87.3 | 64.9 | 205.0 |
| DNS-4150 | 94.0 | 53.8 | 21.1 | 44.7 | 108.0 | 76.0 | 244.0 |
| DNS-5060 | 106.0 | 60.8 | 24.3 | 54.3 | 125.3 | 92.0 | 289.0 |
| DNS-6075 | 156.2 | 80.4 | 27.0 | 75.0 | 184.0 | 110.0 | 365.0 |

THE **PR & PS-SERIES** PULLERS ARE A CONVERTIBLE 2 OR 3 WAY UNIT FOR A ONE PERSON OPERATION.

Available in remote and self-contained versions from 4-30 ton capacity. The PS-Series 3 in 1 puller is a double acting unit designed for pushing, outer pulling and inner pulling.



| Model No. | Puller Type | Capacity (ton) | Max. Reach (mm) | Range of Spread (mm) | Extension Rods | Jaw Tip (mm) | | | Hydraulic Cylinder (mm) | | | Stroke (mm) | Weight (kg) |
|-----------|----------------|----------------|-----------------|----------------------|----------------|--------------|------|------|-------------------------|----|----|-------------|-------------|
| | | | | | 58 mm - Qty | A | B | C | E | F | G | | |
| PS-04S | Self-contained | 4 | 190 | 67.5 - 325 | 2 | 13 | 10 | 22 | 42 | 22 | 40 | 60 | 8 |
| PR-04 | Remote | | 190 | 67.5 - 325 | 2 | 13 | 10 | 22 | 42 | 22 | 40 | 60 | 6 |
| PS-08S | Self-contained | 8 | 280 | 107.0 - 450 | 3 | 13 | 13 | 27.5 | 50 | 25 | 70 | 85 | 12 |
| PR-08 | Remote | | 280 | 107.0 - 450 | 3 | 13 | 13 | 27.5 | 50 | 25 | 70 | 85 | 9 |
| PS-12S | Self-contained | 12 | 305 | 94.5 - 485 | 4 | 15 | 16.5 | 29 | 60 | 28 | 70 | 85 | 15 |
| PR-12 | Remote | | 305 | 94.5 - 485 | 4 | 15 | 16.5 | 29 | 60 | 28 | 70 | 85 | 12 |
| PS-20S | Self-contained | 20 | 365 | 128.4 - 570 | - | 20 | 27 | 33 | 80 | 40 | 62 | 111 | 26 |
| PR-20 | Remote | | 365 | 128.4 - 570 | - | 20 | 27 | 33 | 80 | 40 | 62 | 111 | 24 |
| PS-30S | Self-contained | 30 | 465 | 128.5 - 680 | - | 20 | 27 | 38 | 98 | 50 | 85 | 111 | 36 |
| PR-30 | Remote | | 465 | 128.5 - 680 | - | 20 | 27 | 38 | 98 | 50 | 85 | 111 | 34 |

**SELF-CONTAINED
HAND PUMP**

rotates 360°

**DOUBLE ACTING
CYLINDER**

allows for pushing/outer
pulling and inner pulling

**VARIABLE
HEIGHT**

extension legs

3 JAW STRUCTURE

provides even force

STEEL CARRY CASE

included

INTERNAL PULLER

allows removal of oil seals,
bushings and bearings



CAPACITY

4 - 30 ton

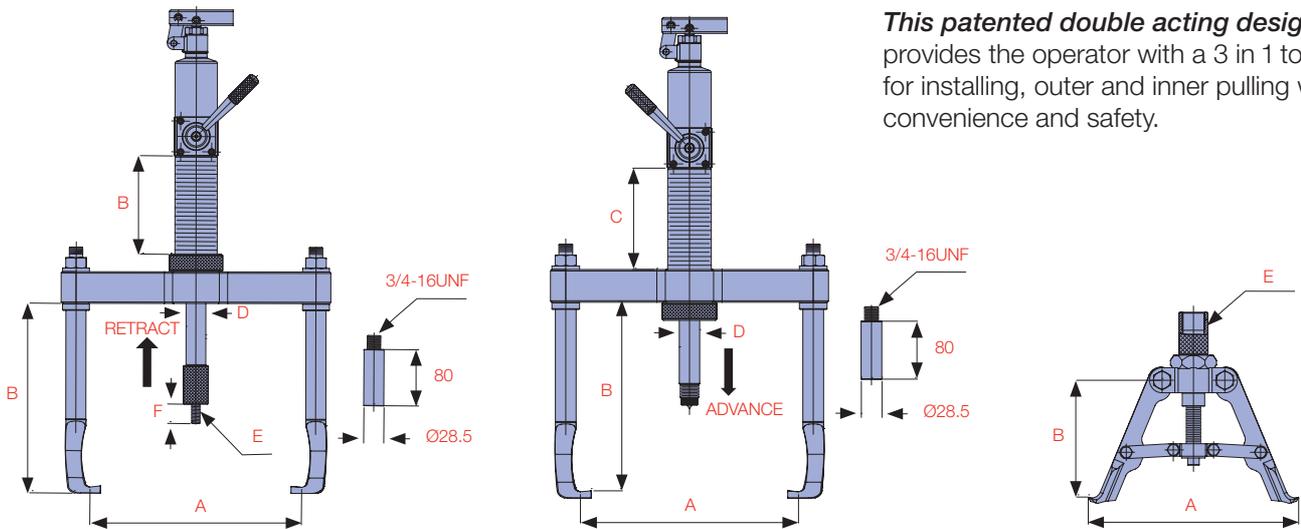
MAXIMUM OPERATING
PRESSURE

700 bar

F

HYDRAULIC TOOLS

This patented double acting design provides the operator with a 3 in 1 tool for installing, outer and inner pulling with convenience and safety.



FOR OUTER PULLING



FOR OUTER/INNER INSTALLING



INNER PULLING ATTACHMENT

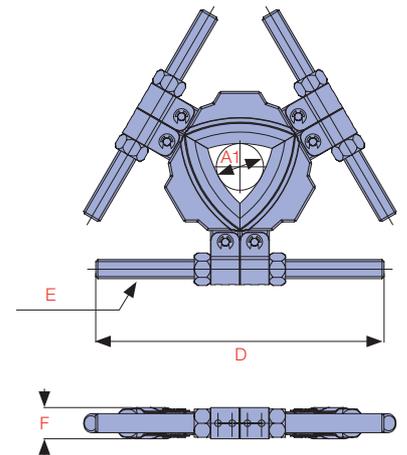
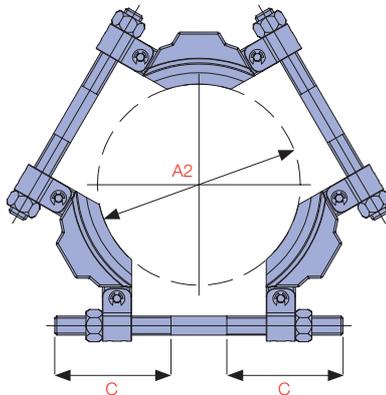
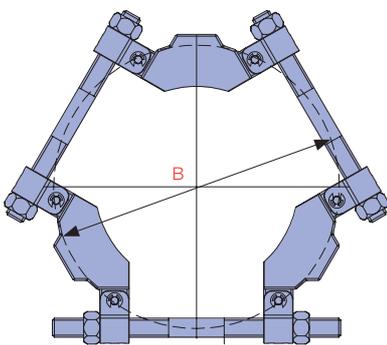
| Model No. | Puller Type | Capacity (ton) | A (mm) | B (mm) | C (mm) | D (mm) | E | F (mm) | Weight (kg) |
|-----------|---------------|----------------|---------|-----------|--------|--------|------------|--------|-------------|
| PS-1208D | Installing | 8 | 44-280 | 270 + 80 | 140 | 28 | M12 x 1.75 | 30 | 19.5 |
| | Outer Pulling | 12 | 85-300 | 260 + 80 | 140 | 28 | - | - | |
| | Inner Pulling | 8 | 110-210 | 130 - 150 | - | - | 1"-12UNF | - | |

THE **TRI-SECTIONAL PLATES** ARE SPECIALLY DESIGNED FOR USE WITH THE PR & PS-SERIES PULLERS.

The unique and patented swing design creates the maximum spread and provides the most even force. The plates grip behind the inner and outer rings of the bearing together which prevents the pulling force from being transmitted through the rolling parts, minimising the risk of bearing damage.



Swivel point allows wide spread



| Model No. | Rated Capacity (ton) | Shaft Diameter | | B Max. Spread (mm) | C (mm) | D (mm) | E | F (mm) | Weight (kg) |
|-----------|----------------------|----------------|-----------|--------------------|--------|--------|--------------|--------|-------------|
| | | A1 (Min.) | A2 (Max.) | | | | | | |
| ET3-210 | 6 | 50 | 210 | 280 | 117 | 285 | 7/8"-14UNF | 31 | 5.5 |
| ET3-340 | 12 | 90 | 340 | 460 | 175 | 460 | 1 1/4"-12UNF | 47 | 18 |
| ET3-495 | 30 | 140 | 495 | 660 | 235 | 660 | 1 3/4"-12UNF | 63 | 45 |

THE **BS-SERIES** CROSS BEARING ATTACHMENTS PROVIDE A KNIFE-LIKE EDGE TO GET BEHIND PARTS FOR ADDED VERSATILITY AND SECURE REMOVAL OF PARTS.

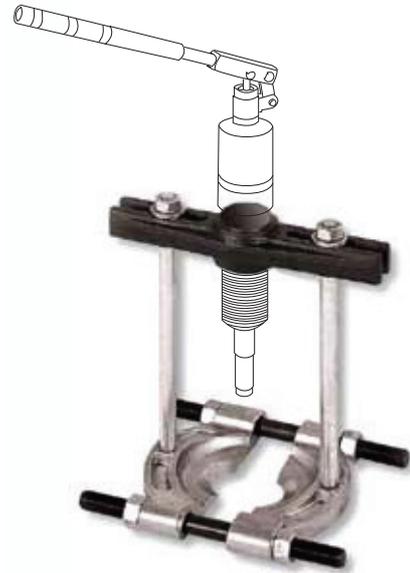
Great for parts that do not offer adequate grip with jaw type pullers. All bearing/pulley attachments include the bearing attachment, a pair of sized thread in legs and a sliding cross head. Simply add the hydraulic cylinder from your PR/PS-Series puller set.



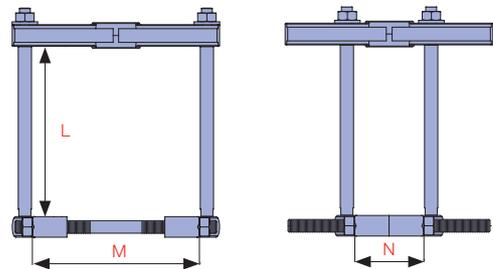
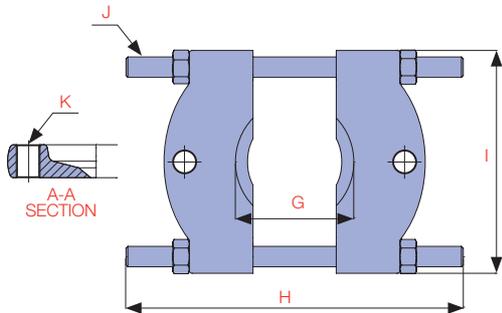
F
HYDRAULIC TOOLS

CAPACITY
4 - 30 ton

SPREAD RANGE
5 - 495 mm



BEARING/PULLEY ATTACHMENT SET



| Model No. | G (Min./Max.) | H (mm) | I (mm) | J | K | Weight (kg) |
|-----------|---------------|--------|--------|------------|------------|-------------|
| BS-5-60 | 5-60 | 125 | 70 | 3/8"-24UNF | 3/8"-16UNC | 0.6 |
| BS-15-60 | 15-60 | 135 | 127 | 1/2"-20UNF | 3/8"-16UNC | 1.4 |
| BS-12-70 | 12-70 | 163 | 156 | 5/8"-18UNF | 1/2"-12UNC | 2.5 |
| BS-28-150 | 28-150 | 260 | 204 | 3/4"-16UNF | 5/8"-11UNC | 5.5 |
| BS-20-200 | 20-200 | 350 | 288 | 1"-14UN | 3/4"-10UNC | 8.5 |

| *Model No. | Capacity (ton) | Reach L (mm) | Spread | | Weight (kg) | Inc. Bearing Attachment |
|------------|----------------|--------------|--------|--------|-------------|-------------------------|
| | | | M (mm) | N (mm) | | |
| BS-04250 | 4 | 250 | 110 | 55 | 6.5 | BS-12-70 |
| BS-08270 | 8 | 270 | 220 | 95 | 9.5 | BS-28-150 |
| BS-12380 | 12 | 380 | 290 | 225 | 13 | BS-20-200 |

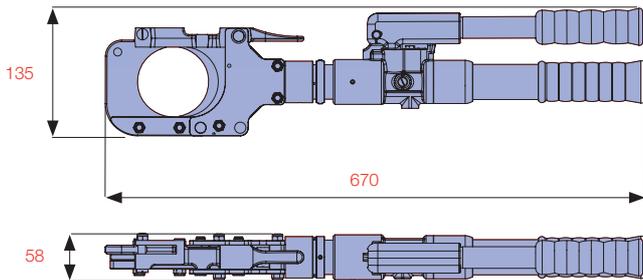
* Excludes cylinder pump

F

HYDRAULIC TOOLS



HC-85S

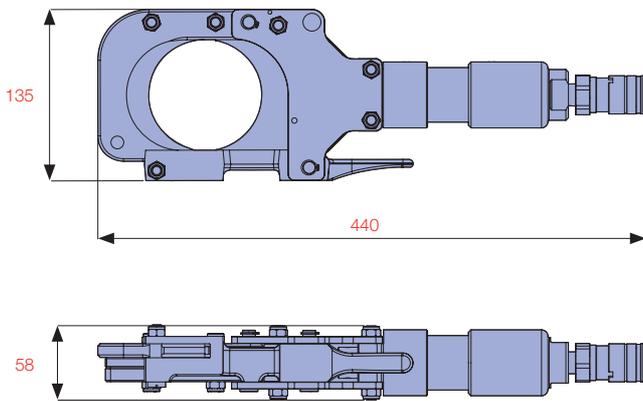


THE **HC-SERIES** OF REMOTE AND SELF-CONTAINED HYDRAULIC CUTTERS CONSISTS OF SIX MODELS WITH A CUTTING CAPACITY UP TO 120 MM DIAMETER.

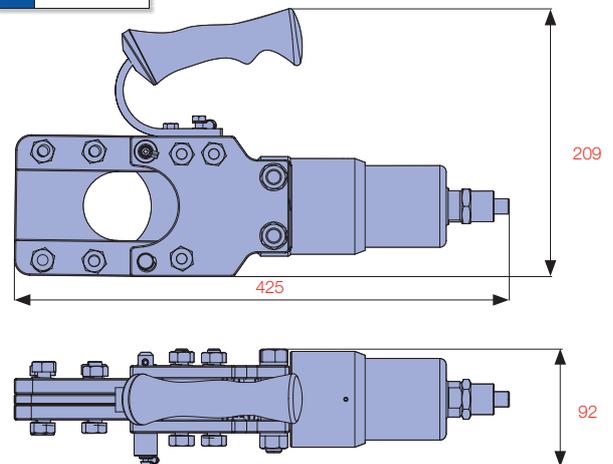
They cut with ease through cable, round bar, wire rope, wire strand and more. They are a proven performer in the electrical, railway, mining, manufacturing and construction industries. The HC Series Cutters feature superior guillotine-type cutting, flip-top latch for easy insertion of cutting material and blades that are easily replaceable. The two larger self-contained models incorporate a two stage pump. All models are spring return and the self-contained models have a 180° rotating head. The remote models can be operated by a 700 bar single acting hydraulic pump or power unit. They are compact, lightweight, easy to use and are supplied in a heavy duty canvas carry bag.



HC-85R



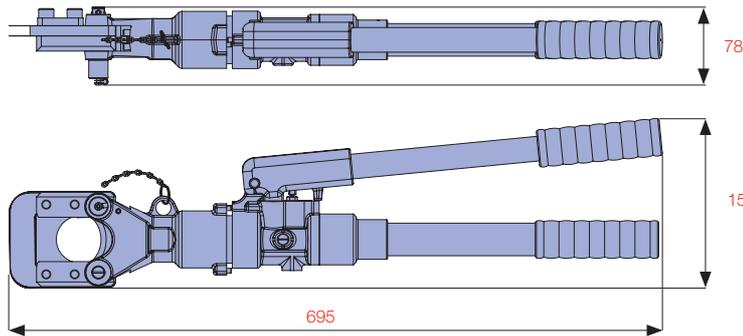
HC-55R



| Model No. | Operation | Wire Rope | | | Soft Steel Bar (mm) | Reinforcing Rod (mm) | Copper Cable (mm) | Aluminium Cable (mm) | ACSR (mm) |
|-----------|----------------|-----------|-----------|-----------|---------------------|----------------------|-------------------|----------------------|-----------|
| | | 6x7 (mm) | 6x12 (mm) | 6x19 (mm) | | | | | |
| HC-24S | Self-contained | 18 | 24 | 24 | 20 | 16 | 24 | 24 | 24 |
| HC-45S | Self-contained | 22 | 25 | 25 | 20 | 16 | 45 | 45 | 45 |
| HC-55R | Remote | 25 | 30 | 30 | 22 | 19 | 50 | 50 | 50 |
| HC-85R | Remote | - | - | - | - | - | 85 | 85 | - |
| HC-85S | Self-contained | - | - | - | - | - | 85 | 85 | - |
| HC-120R | Remote | - | - | - | - | - | 120 | 120 | - |



HC-45S



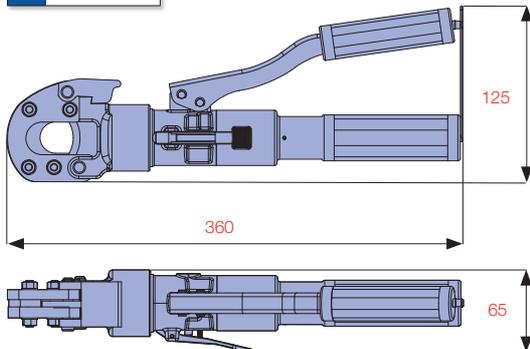
CUTTING CAPACITY UP TO
120 mm diam.

OPERATION
Remote & Self-Contained

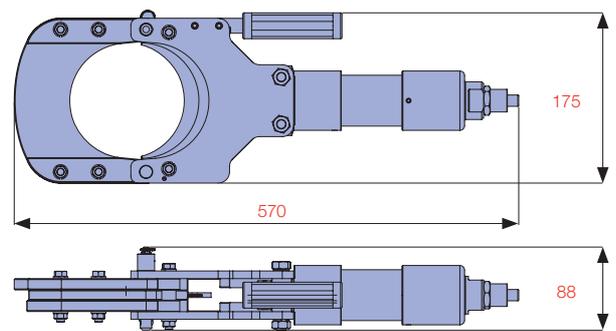
MAXIMUM OPERATING PRESSURE
700 bar



HC-24S



HC-120R



| Guy Wire | | CCP Cable (mm) | Max. Pressure (bar) | Oil Required (cc) | Max. Output (ton) | Cylinder Stroke (mm) | Weight (kg) |
|----------|-----------|----------------|---------------------|-------------------|-------------------|----------------------|-------------|
| 1x7 (mm) | 1x19 (mm) | | | | | | |
| 16 | 16 | - | 700 | 56 | 6.7 | 28.0 | 4.0 |
| 16 | 20 | - | 700 | 145 | 10.0 | 50.0 | 7.0 |
| 16 | 20 | - | 700 | 106 | 14.9 | 55.6 | 9.0 |
| - | - | 85 | 700 | 73 | 5.6 | 90.8 | 5.1 |
| - | - | 85 | 700 | 168 | 5.6 | 90.8 | 9.0 |
| - | - | 120 | 700 | 193 | 10.6 | 129.6 | 10.0 |

F

HYDRAULIC TOOLS



THE CRK-SERIES MAINTENANCE AND REPAIR KITS ARE AN INDISPENSABLE HYDRAULICALLY POWERED TOOL SET.

They can be used for pressing, spreading, lifting, straightening and clamping in workshops and collision repair centres. Most components are threaded for durability and the extension tubes feature a heavy wall for increased resistance to bending and deformation. All kits are supplied with industry standard high flow hydraulic couplings and dust caps.

| PART DESCRIPTION | Maintenance & Repair Kit Model | | |
|---|--------------------------------|---------|---------|
| | CRK-10 | CRK-10D | CRK-20D |
| | 10 ton | 10 ton | 20 ton |
|  2-SPEED 700 BAR PUMP | P-260 | P-260 | P-270 |
|  1.5 MTR HOSE & COUPLER | ✓ | ✓ | ✓ |
|  10 TON CYLINDER 150 MM STROKE | RC-106T | RC-106T | |
|  20 TON CYLINDER 127 MM STROKE | | | RC-205T |
|  1/2 TON SPREADER | DHS-05 | DHS-05 | |
|  5 TON 154 MM PULL CYLINDER | | RP-56 | |
|  GAUGE ADAPTOR | ✓ | ✓ | ✓ |
|  LIQUID FILLED FORCE GAUGE | ✓ | ✓ | ✓ |

APPLICATION EXAMPLES



WARNING

When cylinders are used with maintenance set attachments or components, the maximum system pressure must generally be limited to half the rated pressure (350 bar).

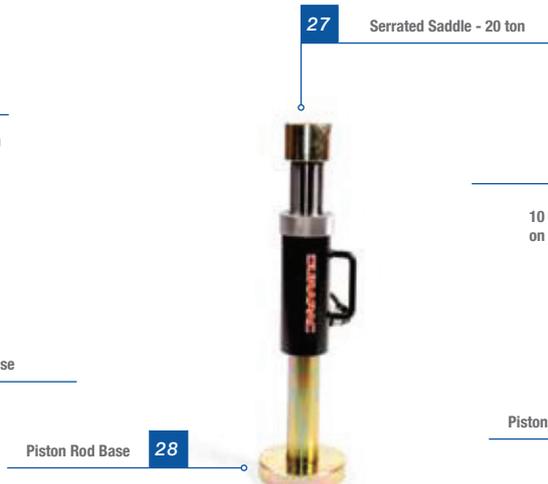
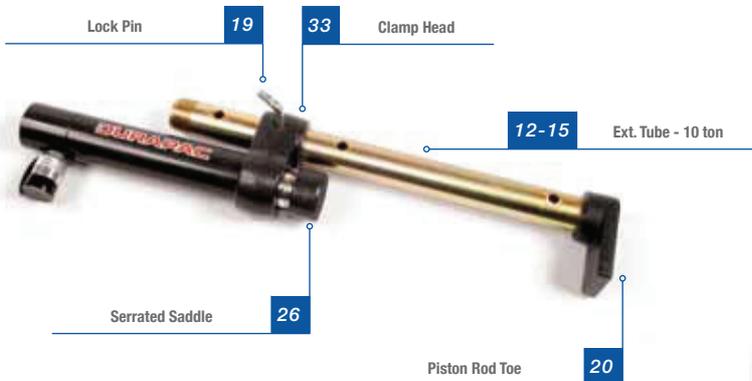
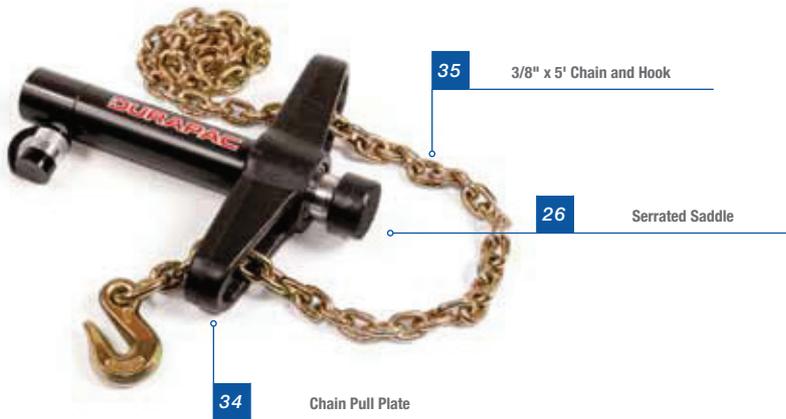


CAPACITY
10 & 20 ton

MAXIMUM OPERATING PRESSURE
700 bar

F

HYDRAULIC TOOLS



F

HYDRAULIC TOOLS

| | DESCRIPTION | STANDARD CRK-10 | DELUXE CRK-10D | STANDARD CRK-20D |
|----|---------------------------------|-----------------|----------------|------------------|
| 1 | Adj. Body Spoon | | ZAL1002 | |
| 2 | 3-1/4" Rubber Flex Head | ZAL1003 | ZAL1003 | |
| 3 | Collar Toe | | | ZAL1039 |
| 4 | Pull Ring x 2 | | ZAL1040 | |
| 5 | Pull Clamp x 2 | | ZAL1063 | |
| 6 | Box Clamp x 2 | | ZAL1064 | |
| 7 | Female Connector x 3 | | | ZAL1068 |
| 8 | 127 mm Ext. Tube | | | ZAL1069 |
| 9 | 254 mm Ext. Tube | | | ZAL1070 |
| 10 | 508 mm Ext. Tube | | | ZAL1071 |
| 11 | 699 mm Ext. Tube | | | ZAL1072 |
| 12 | 127 mm Ext. Tube | ZAL1076 | ZAL1076 | |
| 13 | 254 mm Ext. Tube | ZAL1077 | ZAL1077 | |
| 14 | 508 mm Ext. Tube | ZAL1078 | ZAL1078 | |
| 15 | 635 mm Ext. Tube | ZAL1079 | ZAL1079 | |
| 16 | Male Connector x 3 | | | ZAL1073 |
| 17 | Male Connector x 2 | ZAL1074 | ZAL1074 | |
| 18 | Female Connector x 2 | ZAL1075 | ZAL1075 | |
| 19 | Lock Pin x 1 (x 2 for CRK10D) | ZAL1101 | ZAL1101 | ZAL1101 |
| 20 | Piston Rod Toe | ZAL1177 | ZAL1177 | |
| 21 | Spreader Toe | | ZAL1178 | |
| 22 | 90° V Base | ZAL1179 | ZAL1179 | |
| 23 | Wedge Head | ZAL1180 | ZAL1180 | |
| 24 | Wedge Head | | | ZAL1100 |
| 25 | Flat Base | ZAL1181 | ZAL1181 | |
| 26 | Serrated Saddle | ZAL1182 | ZAL1182 | |
| 27 | Serrated Saddle | | | ZAL1097 |
| 28 | Piston Rod Base x 2 | | | ZAL1098 |
| 29 | Vee Head | | | ZAL1099 |
| 30 | Offset Pull Toe x 2 | | ZAL1183 | |
| 31 | Clamp End Toe | | ZAL1184 | |
| 32 | Collar Toe | ZAL1186 | ZAL1186 | |
| 33 | Clamp Head | | ZAL1189 | |
| 34 | Chain Pull Plate | | ZAL1190 | |
| 35 | 3/8" x 5' Chain & Hook x 2 | | ZAL1386 | |
| 36 | 3-Shelf Service Cart | | ZAL1009 | ZAL1009 |
| 37 | Metal Box | ZAL1405 | | |
| | Weight | 39.5 kg | 81.5 kg | 76.5 kg |



WARNING

When cylinders are used with maintenance set attachments or components, the maximum system pressure must generally be limited to half the rated pressure (350 bar).

17 ZAL1074
Male Connector



18 ZAL1075
Female Connector



19 ZAL1101
Lock Pin



26 ZAL1182
Serrated Saddle



27 ZAL1097
Serrated Saddle - 20 ton



28 ZAL1098
Piston Rod Base



23 ZAL1180
Wedge Head



24 ZAL1100
Wedge Head - 20 ton



25 ZAL1181
Flat Base



32 ZAL1186
Collar Toe



33 ZAL1189
Clamp Head



34 ZAL1190
Chain Pull Plate



29 ZAL1099
Vee Head



30 ZAL1183
Offset Pull Toe



31 ZAL1184
Clamp End Toe



35 ZAL1386
3/8" x 5' mm Chain and Hook



36 ZAL1009
3-Shelf Service Cart



37 ZAL1405
Metal Box




F

HYDRAULIC TOOLS

CAPACITY
10 & 20 ton

MAXIMUM OPERATING PRESSURE
700 bar

20 ZAL1177
Piston Rod Toe



21 ZAL1178
Spreader Toe



22 ZAL1179
90° V Base



ZAM1245 & ZAM1246*
Cylinder Adaptors



*NOT INCLUDED IN KITS

G

PRESSES

FORCE GAUGE IN TONS

with 3 colour scale

ROLLING HEAD

design allows movement and locking of the cylinder from side to side

THE **HP-35A** H-FRAME PRESS IS AN INDUSTRIAL DUTY UNIT IDEALLY SUITED FOR PRESSING, FORMING AND BENDING JOBS IN ANY WORKSHOP.

It features an air driven and manual pump, movable work head, force gauge and v-blocks.

SPRING RETURN CYLINDER

with two heavy duty return springs

AIR DRIVEN AND MANUAL PUMP

are both incorporated in the press

HAND WHEEL

and threaded cylinder allows for rapid adjustment of cylinder extension

V BLOCKS

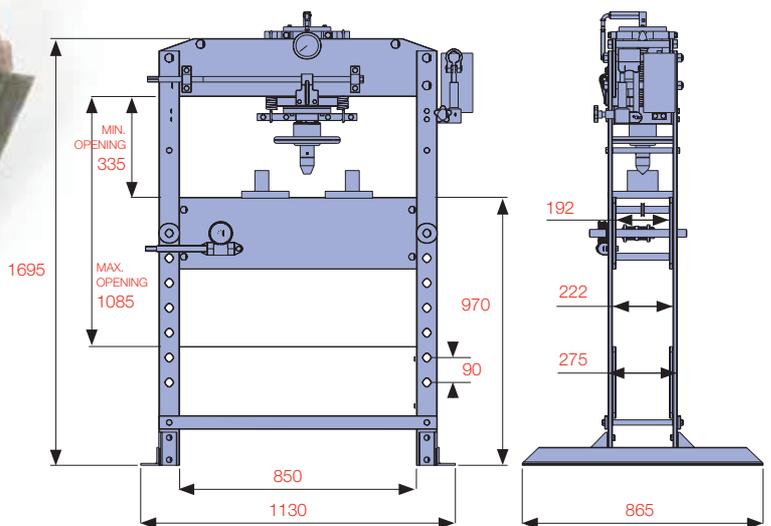
included in standard supply

TABLE HEIGHT ADJUSTMENT

by mechanical screw and gear

STEEL CONSTRUCTION

for maximum strength



| Model Number | Capacity (ton) | Pump Type | Pressure Rating (bar) | Air Pressure Range (bar) | Output Flow Rate (cc / min) | Net Weight (kg) |
|--------------|----------------|----------------|-----------------------|--------------------------|-----------------------------|-----------------|
| HP-10 | 10 | Manual | 700 | N/A | N/A | 53 |
| HP-35A | 35 | Air and Manual | 360 | 7-10 | 750 | 222 |

THE **HP-10** BENCH PRESS IS IDEAL FOR WORKSHOP PRESSING JOBS SUCH AS THE INSTALLATION OR REMOVAL OF BEARINGS AND GEARS, REPAIR OF ELECTRIC MOTORS OR OTHER PRESS FIT PARTS.

This unit includes a two speed hydraulic hand pump with force gauge, hose and 10 ton 152 mm stroke spring return cylinder.

10 TON HYDRAULIC CYLINDER

with 152 mm stroke.
Longer stroke cylinders available upon request

PRESS PLATE SET

and bushing allows for greater pressing flexibility

STEEL FRAME

provides maximum strength and rigidity

PRESS BED

has multiple working positions

2 SPEED HAND PUMP

with force gauge and 2 metre hose set



CAPACITY

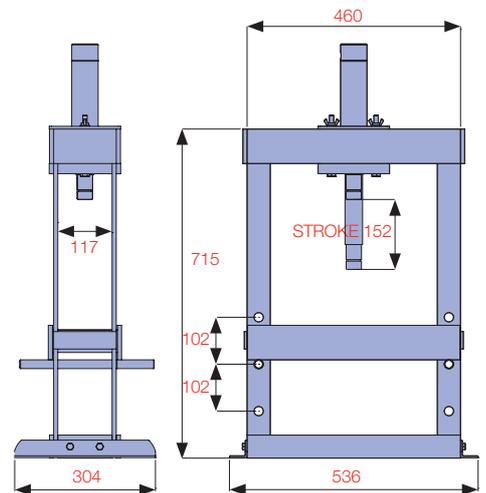
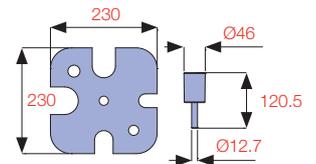
10 & 35 ton

OPERATION

Air & Manual

MAXIMUM OPERATING PRESSURE

360-700 bar



Did you know...

Durapac model DPA-15R air/hydraulic pump with remote pendant can also be used to operate the HP-10 press.



THE **DBJ-SERIES** BOTTLE JACKS ARE A PREMIUM RANGE IDEALLY SUITED TO MOST INDUSTRIAL LIFTING AND PUSHING APPLICATIONS.

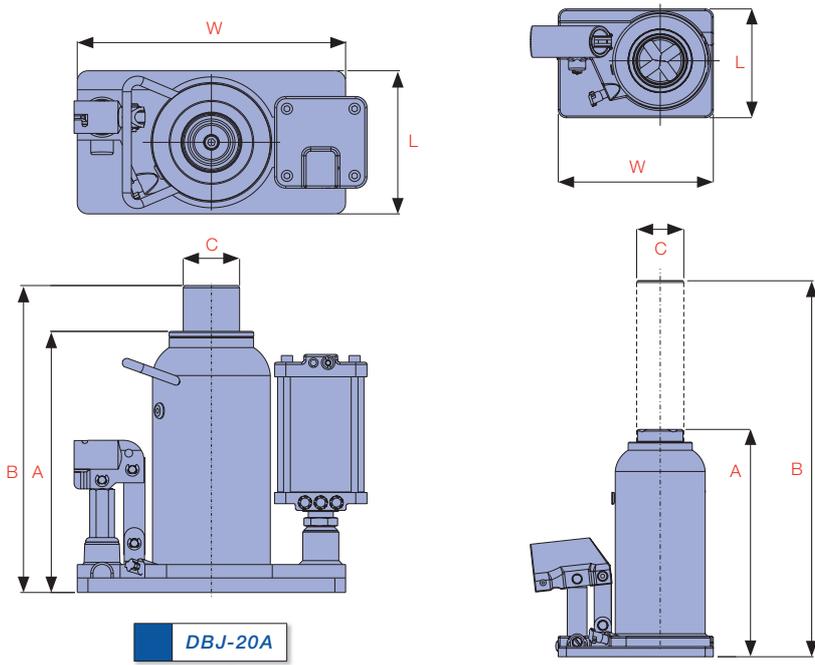
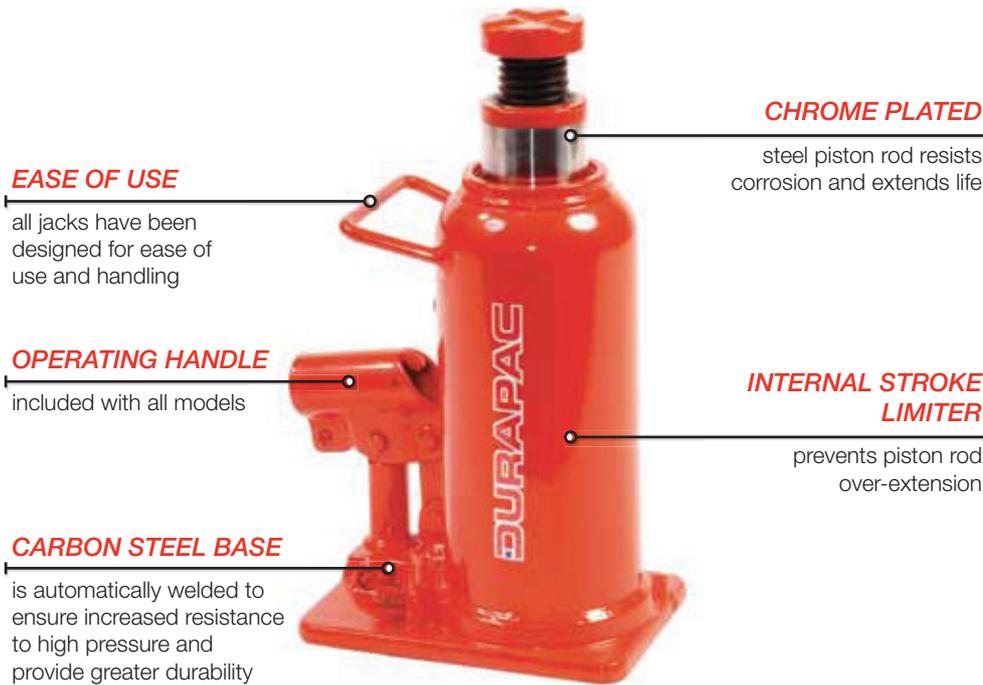
Models from 10-20 ton feature an additional screw extension and most can be used in both the vertical and horizontal positions. Spare parts and seal kits are available for all jacks.



DBJ-20A MODEL

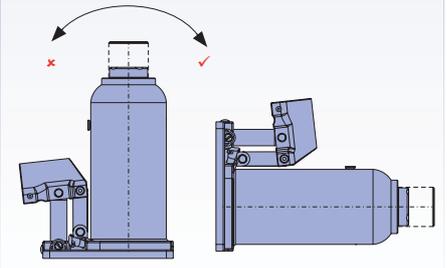
also includes a fast motion air pump for greater actuation and comes complete with a 3 piece saddle set (16, 45, 80 mm saddle heights)

| Model Number | Operation | Capacity (ton) | Stroke (mm) | A Collapsed Height (mm) | B Extended Height (mm) |
|--------------|------------|----------------|-------------|-------------------------|------------------------|
| DBJ-10 | Manual | 10 | 147 | 240 | 387 |
| DBJ-10S | Manual | | 95 | 170 | 265 |
| DBJ-20 | Manual | 20 | 152 | 265 | 417 |
| DBJ-20S | Manual | | 85 | 187 | 272 |
| DBJ-20A | Air/Manual | | 150 | 235 | 385 |
| DBJ-30 | Manual | 30 | 155 | 282 | 437 |
| DBJ-30S | Manual | | 80 | 182 | 262 |
| DBJ-50 | Manual | 50 | 155 | 305 | 460 |



HORIZONTAL OPERATION

10 and 20 ton models except DBJ-20A can be operated horizontally. Hydraulic stroke will be reduced to approximately 2/3.



| C Piston Rod Diameter (mm) | Base Dimensions L x W (mm) | Screw Extension & Saddle Set Auxiliary Height (mm) | Air Pressure Range (kgf/cm ²) | Weight (kg) | Model Number |
|----------------------------------|-------------------------------|--|--|----------------|--------------|
| 42 | 105 x 166 | 85 | - | 8.2 | DBJ-10 |
| 42 | 105 x 166 | 55 | - | 6.4 | DBJ-10S |
| 55 | 128 x 181 | 85 | - | 13.3 | DBJ-20 |
| 55 | 128 x 181 | 55 | - | 10.0 | DBJ-20S |
| 50 | 128 x 238 | 16, 45, 80 | 8-12 | 14.5 | DBJ-20A |
| 62 | 142 x 197 | - | - | 19.6 | DBJ-30 |
| 62 | 142 x 197 | - | - | 13.8 | DBJ-30S |
| 85 | 200 x 260 | - | - | 42.3 | DBJ-50 |

H
JACKS

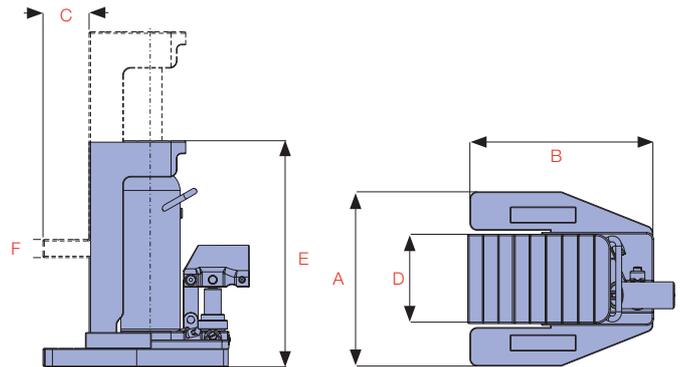


CAPACITY
2.5 - 25 ton

STROKE
110 - 150 mm

THE **DTJ-SERIES** TOE JACKS ARE A PREMIUM RANGE IDEALLY SUITED TO LIFTING HEAVY MACHINERY OR EQUIPMENT WHEN ACCESS HEIGHT IS RESTRICTED.

Toe lift capacities range from 2.5-25 ton and all models feature a keyed toe with spring return piston.



CHROME PLATED

steel piston rod resists corrosion and extends life

DOVETAIL DESIGN

for perfect alignment of toe during lift (25 ton jack does not have dove tail design)

EASE OF USE

all jacks have been designed for ease of use and handling

CARBON STEEL BASE

is welded to ensure increased resistance to high pressure and provide greater durability

OPERATING HANDLE

included with all models

360° ROTATING

pump handle on models 2.5-15 ton

INTERNAL STROKE LIMITER

prevents piston rod over-extension

LIFTING TOE

manufactured from high strength alloy steel



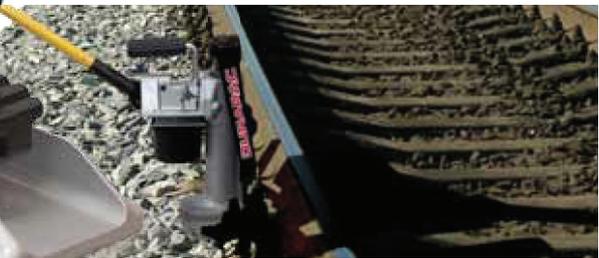
| Model No. | Jack Capacity ton* / kN | Jack Width (mm) | Jack Depth (mm) | Toe Length (mm) | Toe Width (mm) | Collapsed Height (mm) | F Min. Toe Height (mm) | Stroke (mm) | Weight (kg) |
|-----------|-------------------------|-----------------|-----------------|-----------------|----------------|-----------------------|------------------------|-------------|-------------|
| DTJ-2.5 | 2.5 / 24.5 | 126 | 233 | 60 | 50 | 232 | 19 | 110 | 11.6 |
| DTJ-5 | 5 / 49.0 | 182 | 259 | 60 | 75 | 282 | 22 | 130 | 22.0 |
| DTJ-10 | 10 / 98.0 | 215 | 275 | 63 | 85 | 320 | 28 | 140 | 32.0 |
| DTJ-15 | 15 / 147.0 | 238 | 297 | 60 | 85 | 328 | 30 | 140 | 42.0 |
| DTJ-25 | 25 / 245.1 | 320 | 368 | 60 | 125 | 364 | 34 | 150 | 100.0 |

* Nominal Jack Capacity in ton - see kN values for actual capacity



THE DRJ-10 RAIL JACK IS IDEALLY SUITED TO ALIGNING, GAUGING AND LIFTING OF RAIL OR SLEEPERS.

Utilising a forged aluminium upright base, this 10 ton* capacity jack has been designed to be robust, lightweight and reduce the risk of operator injury. It has a spring return mechanism that will allow a jack with no load to be returned to the retracted position. The jack is fitted with an internal safety pressure relief valve to protect against overloading. The bladder system inside the aluminium protected reservoir allows the jack to be used in both the horizontal and vertical positions making it exceptionally versatile.



REMOVABLE EXTENSION HANDLE

80 cm

HANDLE EFFORT

maximum 36 kg with extension handle

RELEASE VALVE

allows for controlled lowering and is recessed for protection against accidental knocks

INTERNAL OIL RESERVOIR BLADDER

allows operation in horizontal or vertical position

OIL RESERVOIR COVER

manufactured from aluminium (6061)

LARGE ALUMINIUM BASE

one piece forged aluminium (7075T) provides great support in soft ballast

CARRYING HANDLE

fixed in-line padded handle

CHROME PLATED

steel piston rod resists corrosion and extends life

INTERNAL SPRING RETURN

allows an unloaded jack to return to the retracted position

INDEXED TOE

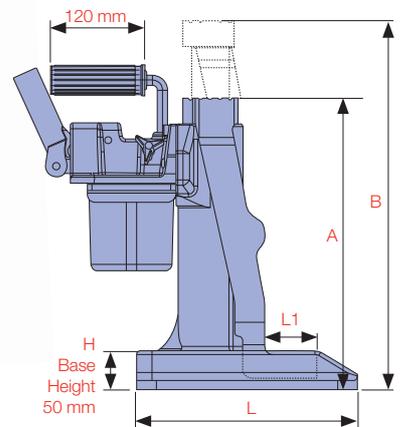
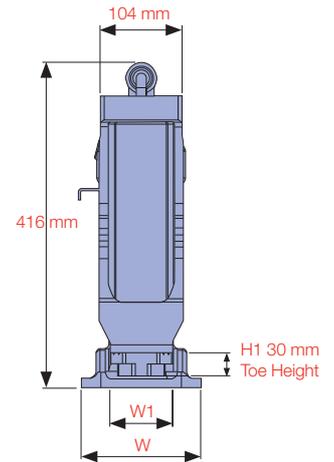
minimises swivel and allows for a safe, stable platform

LOAD CAPACITY

10 ton* of lifting force

MINIMUM BASE HEIGHT

50 mm for easy positioning under the base of the rail



| Model No. | Jack Capacity ton* / kN | A Collapsed Height (mm) | Stroke (mm) | B Extended Height (mm) | Travel/Pump Stroke (mm) | Max. Handle Effort (kg) | L x W x H Base Dimensions (mm) | L1 x W1 x H1 Toe Dimensions (mm) | Weight without Handle (kg) |
|-----------|-------------------------|-------------------------|-------------|------------------------|-------------------------|-------------------------|--------------------------------|----------------------------------|----------------------------|
| DRJ-10 | 10 / 83.3 | 373 | 225 | 598 | 4.5 | 36 | 280 x 152 x 50 | 66 x 79 x 30 | 20.2 |

* Nominal Jack Capacity in ton - see kN values for actual capacity

THE **KPL-SERIES** HIGH-PRESSURE AIR BAGS FEATURE KEVLAR® CORD REINFORCING. THE PATENTED CONSTRUCTION UTILISES STATE-OF-THE-ART DESIGN FOR LONG LIFE AND EASE OF USE.

Metal parts are solid brass. The bags are thin, light and simple to use. Two bags can be stacked safely on top of each other thanks to the special dimpled surface. Eleven models of air bag are available with lifting capacities ranging from 1,000 to 65,900 kg.



Did you know...

That you can use two air bags stacked on top of each other to increase the lifting height?



RUBBER DIMPLES

on contact surfaces for positive gripping

CROSSHATCH REINFORCING PATTERN

made from Kevlar®

CENTRING CROSS

and printing are brightly coloured and bonded to the rubber for long life

FIREPROOF & ANTISTATIC

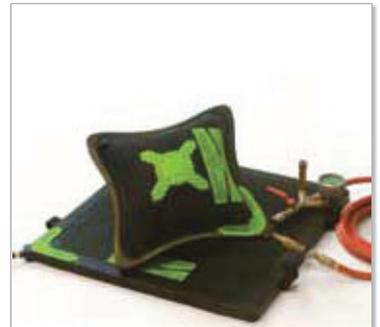
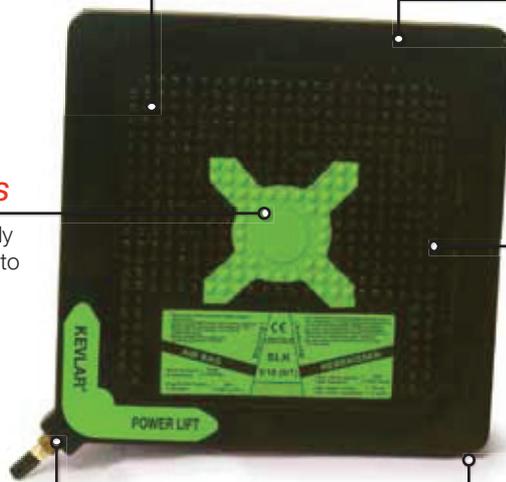
for use in underground coal mines (use AB-4 & AB-5 controllers)

1/4"-NPT AIR NIPPLE

is replaceable

REINFORCING EDGE

protects the bag from damage



AIR BAGS

CAPACITY

1,000 - 65,900 kg

MAXIMUM LIFTING HEIGHT

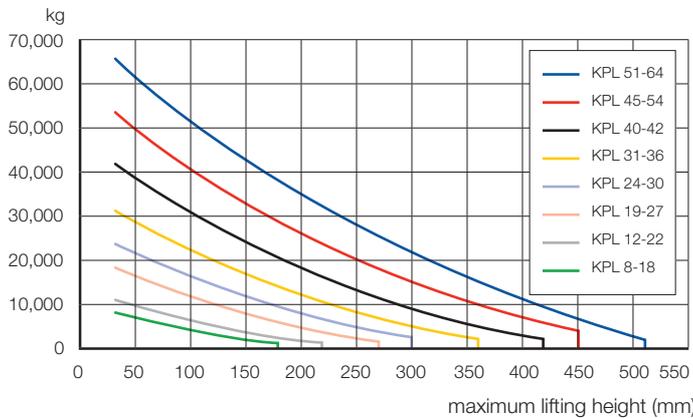
70 - 510 mm

MAXIMUM OPERATING PRESSURE

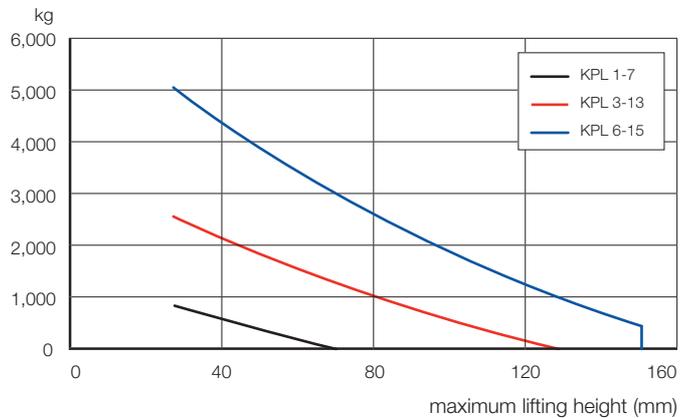
8 bar

LIFTING CAPACITY VS LIFTING HEIGHT GRAPH

maximum lifting capacity



maximum lifting capacity



| Model No. | Max. Lifting Capacity (kg) | Max. Lifting Height (mm) | Thickness (mm) | Insertion Height (mm) | Dimensions (cm x cm) | Max. Air Requirement (L) | Max. Inflation Pressure (bar) | Min. Burst Pressure (bar) | Weight (kg) |
|-----------|----------------------------|--------------------------|----------------|-----------------------|----------------------|--------------------------|-------------------------------|---------------------------|-------------|
| KPL 1-7 | 1,000 | 70 | 28 | 29 | 15 x 15 | 5 | 8 | 32 | 0.6 |
| KPL 3-13 | 2,820 | 130 | 28 | 29 | 22.5 x 22.5 | 15 | 8 | 32 | 1.3 |
| KPL 6-15 | 5,750 | 150 | 28 | 29 | 30 x 30 | 42 | 8 | 32 | 2.4 |
| KPL 8-18 | 9,620 | 180 | 28 | 29 | 38 x 38 | 86 | 8 | 32 | 4.0 |
| KPL 12-22 | 12,650 | 220 | 28 | 29 | 45 x 45 | 152 | 8 | 32 | 5.3 |
| KPL 19-27 | 20,250 | 270 | 28 | 29 | 55 x 55 | 296 | 8 | 32 | 8.1 |
| KPL 24-30 | 24,690 | 300 | 30 | 31 | 61 x 61 | 416 | 8 | 32 | 11.2 |
| KPL 31-36 | 31,410 | 360 | 30 | 31 | 69 x 69 | 621 | 8 | 32 | 13.3 |
| KPL 40-42 | 41,285 | 420 | 30 | 31 | 78 x 78 | 921 | 8 | 32 | 18.2 |
| KPL 45-54 | 52,345 | 450 | 30 | 31 | 87 x 87 | 1,305 | 8 | 32 | 22.5 |
| KPL 51-64 | 65,900 | 510 | 30 | 31 | 91 x 91 | 1,505 | 8 | 32 | 25.3 |

AB-1

Single Deadman Controller - with pressure relief valve and pressure gauge. Controls one air bag.



AB-2

Dual Deadman Controller - with pressure relief valves and pressure gauges. Controls two air bags from one air source.



AB-3

Deluxe Dual Deadman Controller - with built-in pressure relief valves and pressure gauges and pressure sensitive toggle controls. For precise inflation and deflation of two air bags.



AB-4

Single Safety Controller - with pressure relief valve and pressure gauge. For inflation and deflation of one air bag.



AB-5

Dual Safety Controller - with pressure relief valves and pressure gauges. For inflation and deflation of two air bags.



ABC-1Y

Y-Connector - connector allows control of two bags with one controller.



SAFETY CONTROLLERS AND ACCESSORIES ALLOW THE EFFICIENT AND SAFE USE OF THE KPL-SERIES AIR BAGS.

Single and dual deadman controllers with pressure gauge and pressure relief valves offer maximum air bag inflation and deflation control, while single and dual safety controllers offer a cost effective and reliable air bag control solution. Hoses, connectors, shut-off valves and pressure regulators allow maximum flexibility in the air bag system.

ABCR-1

Pressure Regulator Controller - diaphragm type single stage regulator suits high pressure air tanks.



ABHR-5, ABHB-5, ABHY-5 5M RED/BLUE/YELLOW ABHR-10, ABHB-10, ABHY-10 10M RED/BLUE/YELLOW

Hoses - available in 5/10m in RED/BLUE/YELLOW with male and female air coupler fitted.



ABV-1

Inline Shutoff Valve - with 0.5 metre whip hose



ABV-2

Inline Shutoff Valve - with relief valve





DURAPAC OFFERS A COMPLETE RANGE OF **SEAL KITS** TO SUIT ITS RANGE OF CYLINDERS, TOOLS AND EQUIPMENT.

The table below outlines seal kit part numbers to suit popular cylinder series and/or models. A complete list of operating instructions including spares parts lists and repair kit details is available on our website www.durapac.com.

| Seal Kit to Suit | Part Number |
|----------------------|-------------|
| AR 30 TON SERIES | ZCS1000 |
| AR 50 TON SERIES | ZCS1001 |
| AR 75 TON SERIES | ZCS1002 |
| AR 100 TON SERIES | ZCS1003 |
| AR 150 TON SERIES | ZCS1004 |
| ARD 30 TON SERIES | ZCS1005 |
| ARD 50 TON SERIES | ZCS1006 |
| ARD 75 TON SERIES | ZCS1007 |
| ARD 100 TON SERIES | ZCS1008 |
| ARD 150 TON SERIES | ZCS1009 |
| ARHS 30 TON SERIES | ZCS1010 |
| ARHS 60 TON SERIES | ZCS1011 |
| ARHD 30 TON SERIES | ZCS1012 |
| ARHD 50 TON SERIES | ZCS1013 |
| ARHD 75 TON SERIES | ZCS1014 |
| ARHD 100 TON SERIES | ZCS1015 |
| ARHD 150 TON SERIES | ZCS1016 |
| ARSLC 30 TON SERIES | ZCS1017 |
| ARSLC 50 TON SERIES | ZCS1018 |
| ARSLC 100 TON SERIES | ZCS1019 |
| ARSLC 150 TON SERIES | ZCS1020 |
| RD 10 TON SERIES | ZAM1005 |
| RD 30 TON SERIES | ZAM1009 |
| RD 50 TON SERIES | ZAM1012 |
| RD 75 TON SERIES | ZAM1014 |
| RD 100 TON SERIES | ZAM1006 |
| RD 150 TON SERIES | ZAM1007 |
| RD-2006 | ZAM1102 |
| RD-20013 | ZAM1008 |
| RD-20018 | ZAM1098 |
| RD-20024 | ZAM1099 |
| RD-20036 | ZAM1100 |
| RD-20048 | ZAM1101 |
| RD-3006 | ZAM1107 |
| RD-30012 | ZAM1010 |
| RD-30018 | ZAM1103 |
| RD-30024 | ZAM1104 |
| RD-30036 | ZAM1105 |

| Seal Kit to Suit | Part Number |
|--|-------------|
| RD-30048 | ZAM1106 |
| RD 400 TON SERIES | ZAM1011 |
| RD 500 TON SERIES (except RD-5006) | ZAM1013 |
| RD-5006 | ZAM1108 |
| RDHG 50 TON SERIES | ZAM1022 |
| RDHG 100 TON SERIES | ZAM1015 |
| RDHG 150 TON SERIES | ZAM1016 |
| RDHG 200 TON SERIES | ZAM1018 |
| RDHG 250 TON SERIES | ZAM1019 |
| RDHG 300 TON SERIES | ZAM1020 |
| RDHG 400 TON SERIES | ZAM1021 |
| RDHG 500 TON SERIES | ZAM1023 |
| RDHG 600 TON SERIES | ZAM1024 |
| RFJ 5 TON SERIES | ZAM1030 |
| RFJ 10 TON SERIES | ZAM1025 |
| RFJ 20 TON SERIES | ZAM1028 |
| RFJ 30 TON SERIES | ZAM1029 |
| RFJ 50 TON SERIES | ZAM1031 |
| RFJ 75 TON SERIES | ZAM1032 |
| RFJ 100 TON SERIES | ZAM1026 |
| RFJ 150 TON SERIES | ZAM1027 |
| RG 5 TON SERIES (except RG-50 & RG-51) | ZAM1038 |
| RG-50 | ZAM1095 |
| RG-51 | ZAM1096 |
| RG 10 TON SERIES | ZAM1033 |
| RG 15 TON SERIES | ZAM1035 |
| RG 25 TON SERIES | ZAM1036 |
| RG 30 TON SERIES | ZAM1037 |
| RG 50 TON SERIES | ZAM1039 |
| RG 75 TON SERIES | ZAM1040 |
| RG 100 TON SERIES | ZAM1034 |
| RHD 30 TON SERIES | ZAM1043 |
| RHD 60 TON SERIES | ZAM1044 |
| RHD 100 TON SERIES | ZAM1041 |
| RHD 150 TON SERIES | ZAM1042 |
| RHS 12 TON SERIES (except RHS-120) | ZAM1046 |

| Seal Kit to Suit | Part Number |
|---------------------|-------------|
| RHS-120 | ZAM1097 |
| RHS 20 TON SERIES | ZAM1047 |
| RHS 30 TON SERIES | ZAM1048 |
| RHS 60 TON SERIES | ZAM1049 |
| RHS 100 TON SERIES | ZAM1045 |
| RJ 150 TON SERIES | ZAM1052 |
| RJ 200 TON SERIES | ZAM1054 |
| RPL 10 TON SERIES | ZAM1057 |
| RPL 20 TON SERIES | ZAM1059 |
| RPL 30 TON SERIES | ZAM1060 |
| RPL 50 TON SERIES | ZAM1061 |
| RPL 100 TON SERIES | ZAM1058 |
| RPLC 60 TON SERIES | ZAM1068 |
| RPLC 100 TON SERIES | ZAM1062 |
| RPLC 160 TON SERIES | ZAM1063 |
| RPLC 200 TON SERIES | ZAM1064 |
| RPLC 250 TON SERIES | ZAM1065 |
| RPLC 400 TON SERIES | ZAM1066 |
| RPLC 500 TON SERIES | ZAM1067 |
| RSH 50 TON SERIES | ZAM1073 |
| RSH 100 TON SERIES | ZAM1069 |
| RSH 150 TON SERIES | ZAM1070 |
| RSH 200 TON SERIES | ZAM1071 |
| RSH 250 TON SERIES | ZAM1072 |
| RSHG 50 TON SERIES | ZAM1078 |
| RSHG 100 TON SERIES | ZAM1074 |
| RSHG 150 TON SERIES | ZAM1075 |
| RSHG 200 TON SERIES | ZAM1076 |
| RSHG 250 TON SERIES | ZAM1077 |
| RSLC 400 TON SERIES | ZAM1084 |
| RSLC 50 TON SERIES | ZAM1085 |
| RSLC 100 TON SERIES | ZAM1079 |
| RSLC 150 TON SERIES | ZAM1080 |
| RSLC 200 TON SERIES | ZAM1081 |
| RSLC 250 TON SERIES | ZAM1082 |
| RSLC 300 TON SERIES | ZAM1083 |
| RSLC 500 TON SERIES | ZAM1086 |



TORQUE CALIBRATION SYSTEM

HYDRAULIC TORQUE WRENCH TOOLS ARE A WIDELY ACCEPTED AND USED DEVICE FOR TIGHTENING AND LOOSENING MEDIUM TO LARGE BOLTS WITH UP TO 72,000 NM OF TORQUE.

The range of applications is very diverse and hydraulic torque wrench tools can be seen in operation in almost every part of industry. Many of these applications are of a critical nature and demand a tool that is not only accurate and reliable, but also certified to be accurate. To ensure all Durapac TW and LPC-Series torque wrenches meet our clients high expectations each tool is supplied with a calibration certificate of accuracy that is traceable to international standards. Each test is performed on a calibration rig that has an accuracy of 0.1% and the tool serial number is cross referenced to the test certificate.



CERTIFICATE OF ACCURACY

BELOW IS A SAMPLE CERTIFICATE THAT IS TRACEABLE TO INTERNATIONAL STANDARDS. ALL TW & LPC HYDRAULIC TORQUE WRENCHES ARE SUPPLIED WITH A CERTIFICATE OF ACCURACY.

ABSOLUTE EQUIPMENT PTY LTD
 ABN 89 135 679 195
 2/186 GRANITE ST
 GEEBUNG QLD 4034
 TEL: (07) 3865 4006
 FAX: (07) 3102 6288

Customer: HURLY GOLD MINE
 Address:
 City/State/Zip: ALICE SPRINGS, NT 0870
 Country: AUSTRALIA
 Model No: DURAPAC TW3
 Description: HYDRAULIC TORQUE WRENCH

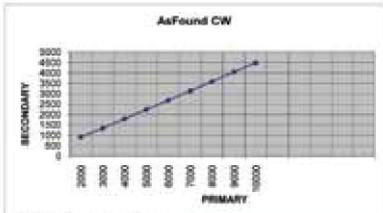
Testing Procedure: Testing is performed by attaching the above ref torque wrench to AKD model TSD 2025-H7 Hydraulic / Pneumatic torque wrench test equipment in accordance with Expanded Force test procedure.
Test equipment used:-
 TSD 20011 Torque Transducer s/n 2080, 0.1 % IV accuracy, last calibration certificate # 126520 dated 14/02/06 with
 TSD 9006-1 Torque Indicator s/n 40623, 0.1 % IV accuracy, last calibration certificate # 126520 dated 14/02/06
 TSD 10KPT Pressure Transducer s/n 44815, 0.1 % IV accuracy, last calibration certificate # 124681 dated 10/4/2007 with
 TSD 6006-2 Pressure Indicator s/n 28073, 0.1 % IV accuracy, last calibration certificate # 124681 dated 10/4/2007
 Traceability to NIST (National Institute of Standards and Technology) # 802289306-02

Comments:
 DO NOT EXCEED MAXIMUM DESIGN TORQUE CAPACITY OF 4812 NM

CERT 133
 Test Date 12/05/2010
 Customer PO# 5643
 Serial # 8325
 Primary Standard F03
 Operator RENÉ BERNIS
 Secondary Standard NM

Tested and Certified By: 
 Date Signed: 12/05/2010

Certificate of Accuracy 



As Found CW

| SETTING | PRIMARY | SECONDARY |
|---------|---------|-----------|
| 1000 | 1000 | 490 |
| 2000 | 2000 | 924 |
| 3000 | 3000 | 1354 |
| 4000 | 4000 | 1782 |
| 5000 | 5000 | 2242 |
| 6000 | 6000 | 2690 |
| 7000 | 7000 | 3132 |
| 8000 | 8000 | 3582 |
| 9000 | 9000 | 4046 |
| 10000 | 10000 | 4488 |

ABSOLUTE EQUIPMENT PTY LTD
 ABN 89 135 679 195
 2/186 GRANITE ST
 GEEBUNG QLD 4034
 TEL: (07) 3865 4006
 FAX: (07) 3102 6288

Certificate of Accuracy 

| PRIMARY | SECONDARY |
|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|
| 1000.00 | 490.00 | 2000.00 | 924.00 | 3000.00 | 1354.00 | 4000.00 | 1782.00 | 5000.00 | 2242.00 |
| 1100.00 | 533.40 | 2100.00 | 995.00 | 3100.00 | 1379.80 | 4100.00 | 1827.00 | 5100.00 | 2286.80 |
| 1200.00 | 576.80 | 2200.00 | 1066.00 | 3200.00 | 1425.60 | 4200.00 | 1882.00 | 5200.00 | 2329.80 |
| 1300.00 | 620.20 | 2300.00 | 1137.00 | 3300.00 | 1471.40 | 4300.00 | 1927.00 | 5300.00 | 2373.40 |
| 1400.00 | 663.60 | 2400.00 | 1208.00 | 3400.00 | 1517.20 | 4400.00 | 1972.00 | 5400.00 | 2417.20 |
| 1500.00 | 707.00 | 2500.00 | 1279.00 | 3500.00 | 1563.00 | 4500.00 | 2017.00 | 5500.00 | 2461.00 |
| 1600.00 | 750.40 | 2600.00 | 1350.00 | 3600.00 | 1608.80 | 4600.00 | 2062.00 | 5600.00 | 2504.80 |
| 1700.00 | 793.80 | 2700.00 | 1421.00 | 3700.00 | 1654.60 | 4700.00 | 2107.00 | 5700.00 | 2548.80 |
| 1800.00 | 837.20 | 2800.00 | 1492.00 | 3800.00 | 1700.40 | 4800.00 | 2152.00 | 5800.00 | 2592.40 |
| 1900.00 | 880.60 | 2900.00 | 1563.00 | 3900.00 | 1746.20 | 4900.00 | 2197.00 | 5900.00 | 2636.20 |

Comments:
 DO NOT EXCEED MAXIMUM DESIGN TORQUE CAPACITY OF 4812 NM

Test Date 12/05/10
 Operator RENÉ BERNIS
 Wrench Due Date 12/05/11

Tested and Certified By: 
 Date Signed: 12/05/2010

Customer Address: HURLY GOLD MINE
 City/State/Zip: ALICE SPRINGS, NT 0870
 Country: AUSTRALIA
 Model No: DURAPAC TW3
 Description: HYDRAULIC TORQUE WRENCH

Temperature: N/A
 Humidity: N/A
 Wrench ID: 8325
 CERT # 133

Print Date: 12/05/2010
**** THIS CERTIFICATE MAY BE REPRODUCED ONLY IN ITS ENTIRETY ****



QUALITY STATEMENT

CONTINUALLY REVIEW AND IMPROVE OUR QUALITY CONTROL PROCESSES TO ACHIEVE THE GOAL OF BEST PRACTICE IN PRODUCTS AND SERVICES PROVIDED BY DURAPAC.

To ensure all Durapac products are strictly in compliance with industrial standards and not only meet but exceed expectations, we have established a quality infrastructure consisting of R&D, design, manufacturing and testing that work harmoniously to provide quality industrial hydraulic equipment to the Construction, Mining, Petrochemical, Power Generation, Aviation and Railway Industries.

Prior to despatch from our distribution centre, each Durapac product is individually inspected, tested and certified to predetermined quality standards for the product type to ensure a zero defect status. Each product has an individual serial number laser engraved into the body and is cross referenced to the manufacturing processes for traceability.

All Durapac suppliers are required to hold approved quality systems accreditation and factory based reviews are conducted on a regular basis.

CONTACT

**ABSOLUTE EQUIPMENT
Unit 2 / 186 Granite St
GEEBUNG QLD 4034
AUSTRALIA**

**P +61 7 3865 4006
F +61 7 3102 6288
info@durapac.com
www.durapac.com**



DURAPAC®
ENGINEERED FOR RELIABILITY